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TPS259250, TPS259251, TPS259260, TPS259261

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SLVSCQ3B-AUGUST 2015-REVISED JUNE 2016

TPS25925x, TPS25926x Simple 5-V/12-V eFuse Protection Switches

Technical

Documents

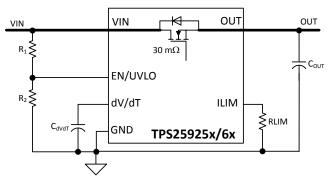
1 Features

- 12-V eFuse TPS25926x
- 5-V eFuse TPS25925x
- Integrated 30-mΩ Pass MOSFET
- Fixed Over-Voltage Clamp:
 - 6.1-V Clamp TPS25925x
 - 15-V Clamp TPS25926x
- 2-A to 5-A Adjustable I_{LIMIT} (±15% Accuracy)
- Programmable V_{OUT} Slew Rate, UVLO
- Built-in Thermal Shutdown
- UL 2367 Recognized File No. E339631*
 - *R_{ILIM} ≤ 130 kΩ (5 A maximum)
- Safe During Single Point Failure Test (UL60950)
- Small Foot Print 10L (3 mm x 3 mm) VSON

2 Applications

- HDD and SSD Drives
- Set Top Boxes
- Servers and AUX Supplies
- PCI and PCIe Cards
- Adapter Powered Devices

Application Schematic



3 Description

Tools &

Software

The TPS25925x/6x family of eFuses is a highly integrated circuit protection and power management solution in a tiny package. The devices use few external components and provide multiple protection modes. They are a robust defense against overloads, shorts circuits, voltage surges, excessive inrush current. Current limit level can be set with a single external resistor and current limit set has a typical accuracy of ±15%. Over voltage events are limited by internal clamping circuits to a safe fixed maximum, with no external components required. TPS25926x devices provide over voltage protection (OVP) for 12-V systems and TPS25925x devices for 5-V systems. In cases with particular voltage ramp requirements, a dV/dT pin is provided that can be programmed with a single capacitor to ensure proper output ramp rates.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)					
TPS259250, TPS259251	VSON (10)	0.00					
TPS259260, TPS259261	VSON (10)	3.00 mm × 3.00 mm					

 For all available packages, see the orderable addendum at the end of the data sheet.

Transient: Output Short Circuit

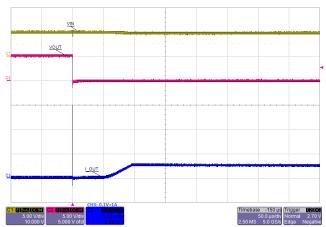


Table of Contents

1	Feat	tures 1
2	Арр	lications 1
3	Des	cription 1
4	Rev	ision History 2
5	Dev	ice Comparison Table 3
6	Pin	Configuration and Functions 3
7	Spe	cifications 4
	7.1	Absolute Maximum Ratings 4
	7.2	ESD Ratings 4
	7.3	Recommended Operating Conditions 4
	7.4	Thermal Information5
	7.5	Electrical Characteristics 5
	7.6	Timing Requirements 6
	7.7	Typical Characteristics
8	Deta	ailed Description 14
	8.1	Overview 14
	8.2	Functional Block Diagram 14
	8.3	Feature Description 14
	8.4	Device Functional Modes 17

9	Арр	lication and Implementation	
	9.1	Application Information	18
	9.2	Typical Application	18
10	Pow	ver Supply Recommendations	23
	10.1	Transient Protection	23
	10.2	Output Short-Circuit Measurements	24
11	Lay	out	24
	11.1	Layout Guidelines	24
	11.2	Layout Example	
12	Dev	ice and Documentation Support	26
	12.1	Device Support	26
	12.2	Documentation Support	26
	12.3	Related Links	26
	12.4	Receiving Notification of Documentation Updates	26
	12.5	Community Resources	26
	12.6	Trademarks	26
	12.7	Electrostatic Discharge Caution	26
	12.8	Glossary	27
13	Mec	hanical, Packaging, and Orderable	
	Info	mation	27

4 Revision History

Changes from Revision A (August 2015) to Revision B	Page
• Updated Features, Description, Feature Description and Device Functional Modes se	ction 1
Changes from Original (August 2015) to Revision A	Page
Changed from Product Preview to Production Data	

2

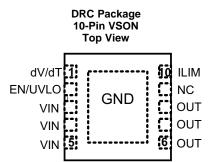
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5 Device Comparison Table

PART NUMBER	UV	OV CLAMP	FAULT RESPONSE	STATUS
TPS259250	4.3 V	6.1 V	Latched	Active
TPS259251	4.3 V	6.1 V	Auto Retry	Active
TPS259260	4.3 V	15 V	Latched	Active
TPS259261	4.3 V	15 V	Auto Retry	Active

6 Pin Configuration and Functions



Pin Functions

I	PIN TYPE		DECODIDION
No.	NAME	ITPE	DESCRIPTION
1	dV/dT	0	Connect a capacitor from this pin to GND to control the ramp rate of OUT voltage at device turnon
2	EN/UVLO	I	This is a dual function control pin. When used as an ENABLE pin and pulled down, it shuts off the internal pass MOSFET. When pulled high, it enables the device As an UVLO pin, it can be used to program different UVLO trip point via external resistor divider
3			
4	VIN	I	Input supply voltage
5			
6			
7	OUT	0	Output of the device
8			
9	NC	NC	Not Connected Internally. Can be left floating or grounded
10	ILIM	0	A resistor from this pin to GND sets the overload and short circuit limit
Thermal Pad	GND	Ground	GND

7 Specifications

7.1 Absolute Maximum Ratings

over operating temperature range (unless otherwise noted) (1) (2)

		MIN	MAX	UNIT
Supply voltage ⁽²⁾	VIN	-0.3	20	N/
Supply vollage	VIN (transient < 1 ms)		22	V
Output voltage	OUT	-0.3	VIN + 0.3	N/
Output voltage	OUT (transient < 1 µs)		-1.2	V
Voltage	ILIM	-0.3	7	V
Continuous output curre	ent		6.25 ⁽³⁾	А
Voltage	EN/UVLO	-0.3	7	V
Voltage	dV/dT	-0.3	7	V
Storage temperature	T _{stg}	-65	150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values, except differential voltages, are with respect to network ground terminal.

(3) Device supports high peak current during short circuit conditions until current is internally limited.

7.2 ESD Ratings

			VALUE	UNIT
		Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	
V _(ESD)	Electrostatic discharge	Charged device model (CDM), per JEDEC specification JESD22-C101 $^{\left(2\right) }$	±500	V

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	TYP	MAX	UNIT
	VIN (TPS25926x)	4.5	12	13.8	
Input voltage	VIN (TPS25925x)	4.5	5	5.5	
input voltage	dV/dT, EN/UVLO	0		6	v
	ILIM	0		3	
Continuous output current	I _{OUT}	0		5	А
Resistance	ILIM	10	100	162	kΩ
External capacitance	OUT	0.1	1	1000	μF
	dV/dT		1	1000	nF
Operating junction temperature	TJ	-40	25	125	°C
Operating ambient temperature	T _A	-40	25	85	°C

4



7.4 Thermal Information⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

		TPS25925x/6x	
	THERMAL METRIC	DRC (VSON)	UNIT
		10 PINS	
R _{0JA}	Junction-to-ambient thermal resistance	45.9	°C/W
R _{0JCtop}	Junction-to-case (top) thermal resistance	53	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	21.2	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	1.2	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	21.4	°C/W
R _{0JCbot}	Junction-to-case (bottom) thermal resistance	5.9	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

7.5 Electrical Characteristics

 $-40^{\circ}C \le T_{J} \le +125^{\circ}C$, VIN = 12 V for TPS25926x, VIN = 5 V for TPS25925x, $V_{EN /UVLO} = 2 V$, $R_{ILIM} = 100 k\Omega$, $C_{dVdT} = OPEN$. All voltages referenced to GND (unless otherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
VIN (INPUT S	UPPLY)					
V _{UVR}	UVLO threshold, rising		4.15	4.3	4.45	V
V _{UVhyst}	UVLO hysteresis ⁽¹⁾			5%		
10		Enabled: EN/UVLO = 2 V, TPS25926x	0.3	0.47	0.55	mA
IQ _{ON}	Supply current	Enabled: EN/UVLO = 2 V, TPS25925x	0.35	0.42	0.6	mA
IQ _{OFF}		EN/UVLO = 0 V		0.13	0.225	mA
		VIN > 16.5 V, I _{OUT} = 10 mA, TPS25926x	13.8	15	16.5	
V _{ovc}	Over-voltage clamp	$VIN > 6.75 V, I_{OUT} = 10 mA,$ -40°C ≤ T _J ≤ +85°C, TPS25925x	5.5	6.1	6.75	V
		VIN > 6.75 V, I _{OUT} = 10 mA, -40°C ≤ T _J ≤ +125°C, TPS25925x	5.25	6.1	6.75	
EN/UVLO (EN	IABLE/UVLO INPUT)					
V _{ENR}	EN threshold voltage, rising		1.37	1.4	1.44	V
V _{ENF}	EN threshold voltage, falling		1.32	1.35	1.39	V
I _{EN}	EN input leakage current	$0 V \le V_{EN} \le 5 V$	-100	0	100	nA
dV/dT (OUTP	UT RAMP CONTROL)					
I _{dVdT}	dV/dT charging current ⁽¹⁾	V _{dVdT} = 0 V		220		nA
R _{dVdT_disch}	dV/dT discharging resistance	$EN/UVLO = 0 V, I_{dVdT} = 10 mA sinking$	50	73	100	Ω
V _{dVdTmax}	dV/dT maximum capacitor voltage ⁽¹⁾			5.5		V
GAIN _{dVdT}	dV/dT to OUT gain ⁽¹⁾	ΔV _{dVdT}		4.85		V/V
ILIM (CURRE	NT LIMIT PROGRAMMING)					
I _{ILIM}	ILIM bias current ⁽¹⁾			10		μA
		$R_{ILIM} = 45.3 \text{ k}\Omega, V_{VIN-OUT} = 1 \text{ V}$	1.75	2.1	2.45	
I _{OL}		$R_{ILIM} = 100 \text{ k}\Omega, V_{VIN-OUT} = 1 \text{ V}$	3.4	3.75	4.05	А
		$R_{ILIM} = 150 \text{ k}\Omega, V_{VIN-OUT} = 1 \text{ V}$	4.5	5.1	5.7	
I _{OL-R-Short}	Overload current limit ⁽²⁾	R_{ILIM} = 0 $\Omega,$ shorted resistor current limit (single point failure test: UL60950) ⁽¹⁾		0.84		А
I _{OL-R-Open}		R_{ILIM} = OPEN, open resistor current limit (single point failure test: UL60950) ⁽¹⁾		0.73		А

(1) These parameters are provided for reference only and do not constitute part of TI's published device specifications for purposes of TI's product warranty.

(2) Pulsed testing techniques used during this test maintain junction temperature approximately equal to ambient temperature.

Electrical Characteristics (continued)

 $-40^{\circ}C \le T_{J} \le +125^{\circ}C$, VIN = 12 V for TPS25926x, VIN = 5 V for TPS25925x, $V_{EN /UVLO} = 2$ V, $R_{ILIM} = 100$ k Ω , $C_{dVdT} = OPEN$. All voltages referenced to GND (unless otherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
		$R_{ILIM} = 45.3 \text{ k}\Omega, V_{VIN-OUT} = 5 \text{ V}, \text{TPS25925x}$	1.72	2.05	2.42	
		$R_{ILIM} = 45.3 \text{ k}\Omega, V_{VIN-OUT} = 12 \text{ V}, \text{TPS25926x}$	1.62	1.98	2.37	
laai	Short-circuit current limit ⁽²⁾	$R_{ILIM} = 100 \text{ k}\Omega, V_{VIN-OUT} = 5 \text{ V}, \text{TPS25925x}$	3.1	3.56	4	
I _{SCL}	Short-circuit current limit -/	$R_{ILIM} = 100 \text{ k}\Omega, V_{VIN-OUT} = 12 \text{ V}, TPS25926x$	2.9	3.32	3.85	A
		$R_{ILIM} = 150 \text{ k}\Omega, V_{VIN-OUT} = 5 \text{ V}, TPS25925x$	4.22	4.95	5.69	
		$R_{ILIM} = 150 \text{ k}\Omega, V_{VIN-OUT} = 12 \text{ V}, \text{TPS25926x}$	3.7	4.5	5.5	
RATIO _{FASTRIP}	Fast-trip comparator level w.r.t. overload current limit ⁽¹⁾	I _{FASTRIP} : I _{OL}		160%		
V _{OpenILIM}	ILIM open resistor detect threshold ⁽¹⁾	V_{ILIM} Rising, $R_{ILIM} = OPEN$		3.1		V
OUT (PASS FE	T OUTPUT)					
T _{ON}	Turnon delay ⁽¹⁾	$\text{EN/UVLO} \rightarrow \text{H} \text{ to I}_{\text{VIN}}$ = 100 mA, 1-A resistive load at OUT		220		μs
P		$T_J = 25^{\circ}C$	21	30	39	
R _{DS(on)}	FET ON resistance	$T_J = 125^{\circ}C$		40	50	mΩ
IOUT-OFF-LKG	OUT bias current in off state	$V_{EN/UVLO} = 0 V, V_{OUT} = 0 V$ (sourcing)	-5	0	1.2	
IOUT-OFF-SINK	OUT bias current in oil state	$V_{EN/UVLO} = 0V, V_{OUT} = 300 \text{ mV}$ (sinking)	10	15	20	μA
THERMAL SHU	JT DOWN (TSD)				·	
T _{SHDN}	TSD threshold, rising ⁽¹⁾			150		°C
T _{SHDNhyst}	TSD hysteresis ⁽¹⁾			10		°C
	Thermal faulty latehold or autorate	TPS259250, TPS259260		Latched		
	Thermal fault: latched or autoretry	TPS259251, TPS259261		Auto-retry		

7.6 Timing Requirements

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t _{OFFdly}	Turnoff delay ⁽¹⁾	EN↓			μs	
dV/dT (Ol	JTPUT RAMP CONTROL)					
		TPS25926x, EN/UVLO \rightarrow H to OUT = 11.7 V, C _{dVdT} = 0	0.7	1	1.3	
		TPS25925x, EN/UVLO \rightarrow H to OUT = 4.9 V, C _{dVdT} = 0	0.28	0.4	0.52	
t _{dVdT}	Output ramp time	TPS25926x, EN/UVLO \rightarrow H to OUT = 11.7 V, C _{dVdT} = 1 nF ⁽¹⁾	12			ms
		TPS25925x, EN/UVLO \rightarrow H to OUT = 4.9 V, C _{dVdT} = 1 nF ⁽¹⁾		5		
ILIM (CUF	RRENT LIMIT PROGRAMMING)					
t _{FastOffDly}	Fast-trip comparator delay ⁽¹⁾	$I_{OUT} > I_{FASTRIP}$ to $I_{OUT} = 0$ (Switch off)		300		ns
THERMA	L SHUTDOWN (TSD)					
,		At VIN = 5 V, TPS259251 and TPS259261		110		
t _{TSDdly}	Retry delay after TSD recovery, $T_J < [T_{SHDN} - 10^{\circ}C]^{(1)}$	At VIN = 12 V, TPS259251 and TPS259261	145			ms

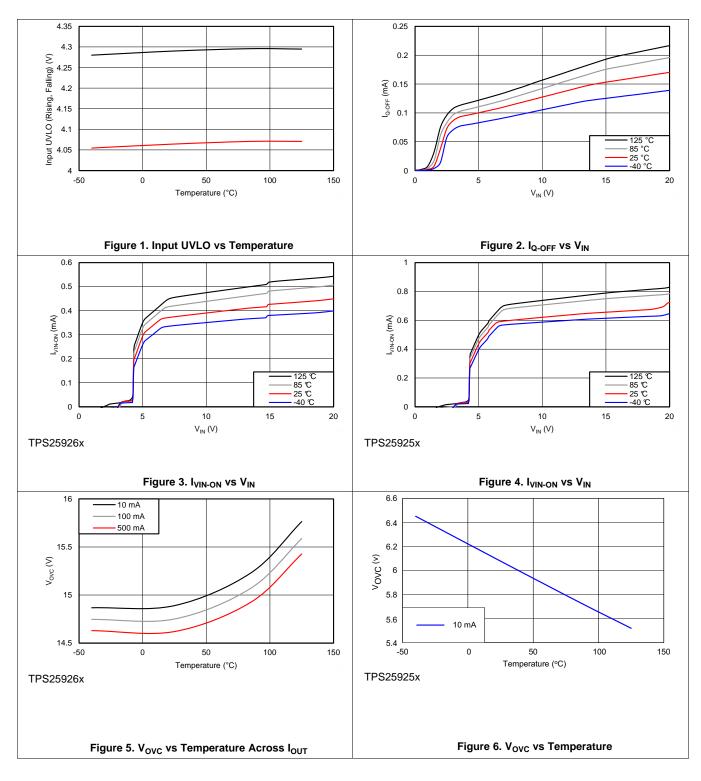
(1) These parameters are provided for reference only and do not constitute part of TI's published device specifications for purposes of TI's product warranty.

6



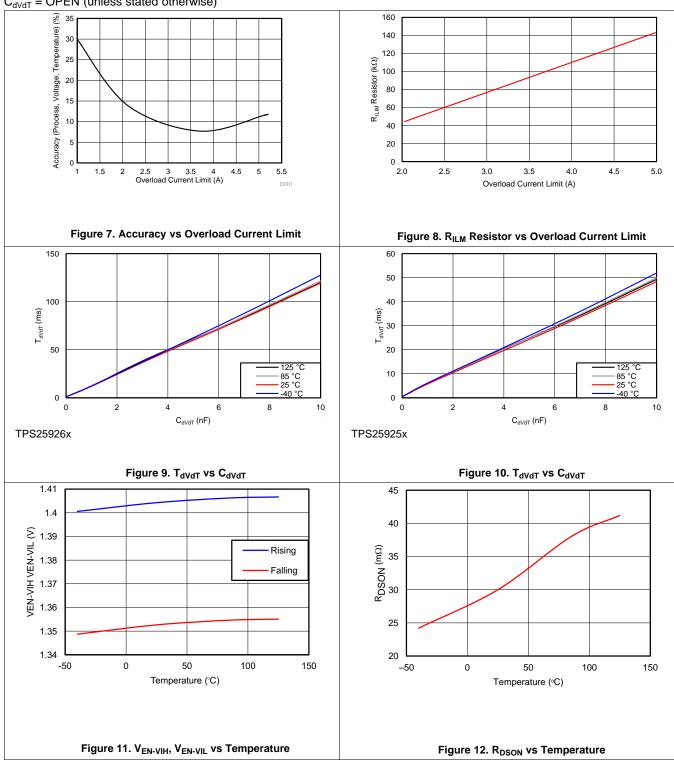
7.7 Typical Characteristics

 $T_{J} = 25^{\circ}C, V_{VIN} = 12 \text{ V for TPS25926x}, V_{VIN} = 5 \text{ V for TPS25925x}, V_{EN/UVLO} = 2 \text{ V}, R_{ILIM} = 100 \text{ k}\Omega, C_{VIN} = 0.1 \text{ }\mu\text{F}, C_{OUT} = 1 \text{ }\mu\text{F}, C_{dVdT} = OPEN \text{ (unless stated otherwise)}$



Typical Characteristics (continued)

 $T_{J} = 25^{\circ}C, V_{VIN} = 12 \text{ V for TPS25926x}, V_{VIN} = 5 \text{ V for TPS25925x}, V_{EN/UVLO} = 2 \text{ V}, R_{ILIM} = 100 \text{ k}\Omega, C_{VIN} = 0.1 \text{ }\mu\text{F}, C_{OUT} = 1 \text{ }\mu\text{F}, C_{dVdT} = OPEN \text{ (unless stated otherwise)}$

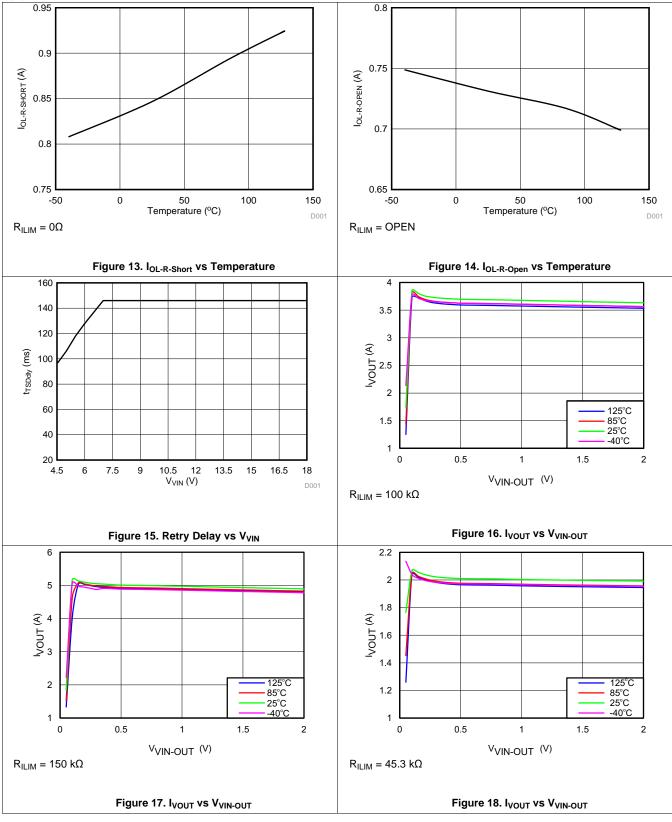


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Typical Characteristics (continued)

 $T_{J} = 25^{\circ}C, V_{VIN} = 12 \text{ V for TPS25926x}, V_{VIN} = 5 \text{ V for TPS25925x}, V_{EN/UVLO} = 2 \text{ V}, R_{ILIM} = 100 \text{ k}\Omega, C_{VIN} = 0.1 \text{ }\mu\text{F}, C_{OUT} = 1 \text{ }\mu\text{F}, C_{dVdT} = OPEN \text{ (unless stated otherwise)}$

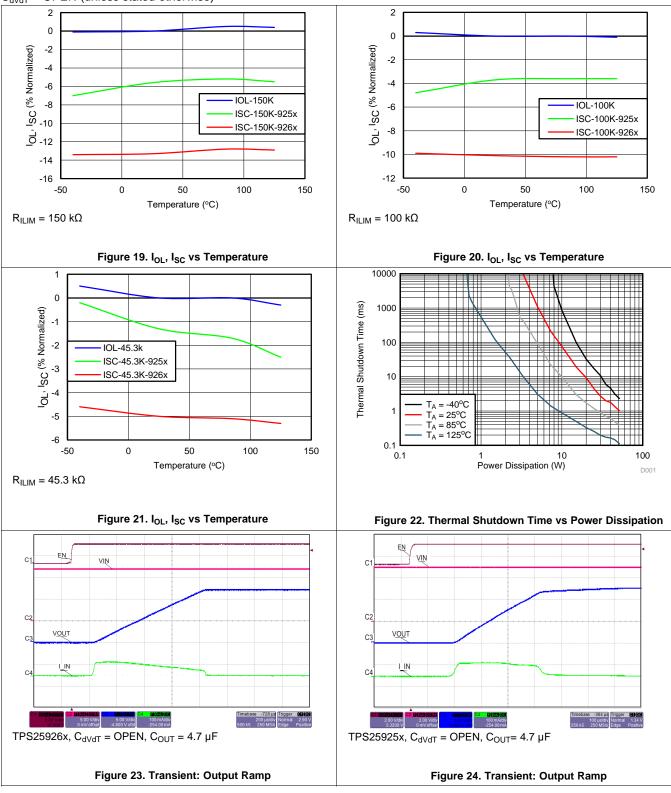


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Typical Characteristics (continued)

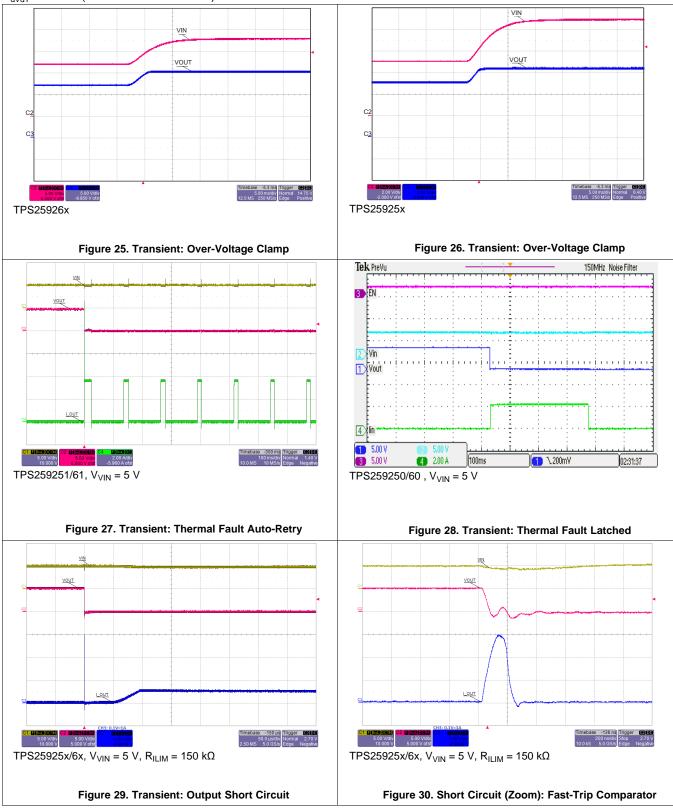
 $T_{J} = 25^{\circ}C, V_{VIN} = 12 \text{ V for TPS25926x}, V_{VIN} = 5 \text{ V for TPS25925x}, V_{EN/UVLO} = 2 \text{ V}, R_{ILIM} = 100 \text{ k}\Omega, C_{VIN} = 0.1 \text{ }\mu\text{F}, C_{OUT} = 1 \text{ }\mu\text{F}, C_{dVdT} = OPEN \text{ (unless stated otherwise)}$





Typical Characteristics (continued)

 $T_{J} = 25^{\circ}C, V_{VIN} = 12 \text{ V for TPS25926x}, V_{VIN} = 5 \text{ V for TPS25925x}, V_{EN/UVLO} = 2 \text{ V}, R_{ILIM} = 100 \text{ k}\Omega, C_{VIN} = 0.1 \text{ }\mu\text{F}, C_{OUT} = 1 \text{ }\mu\text{F}, C_{dVdT} = OPEN \text{ (unless stated otherwise)}$

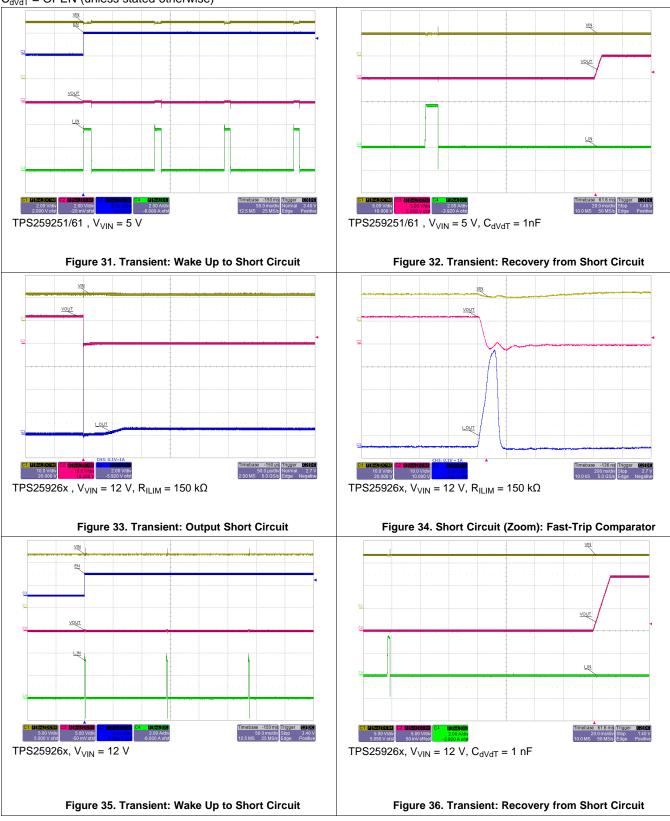


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Typical Characteristics (continued)

 $T_{J} = 25^{\circ}C, V_{VIN} = 12 \text{ V for TPS25926x}, V_{VIN} = 5 \text{ V for TPS25925x}, V_{EN/UVLO} = 2 \text{ V}, R_{ILIM} = 100 \text{ k}\Omega, C_{VIN} = 0.1 \text{ }\mu\text{F}, C_{OUT} = 1 \text{ }\mu\text{F}, C_{dVdT} = 0\text{PEN} \text{ (unless stated otherwise)}$



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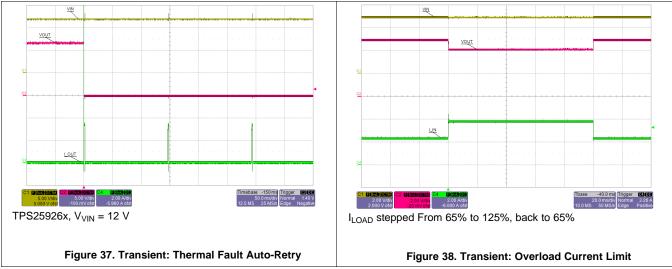


13

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Typical Characteristics (continued)

 $T_{J} = 25^{\circ}C, V_{VIN} = 12 \text{ V for TPS25926x}, V_{VIN} = 5 \text{ V for TPS25925x}, V_{EN/UVLO} = 2 \text{ V}, R_{ILIM} = 100 \text{ k}\Omega, C_{VIN} = 0.1 \text{ }\mu\text{F}, C_{OUT} = 1 \text{ }\mu\text{F}, C_{dVdT} = \text{OPEN} \text{ (unless stated otherwise)}$



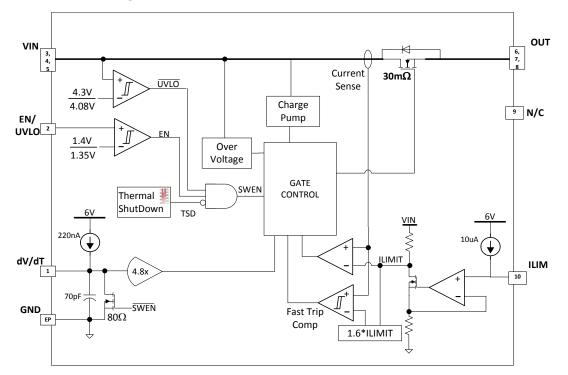
8 Detailed Description

8.1 Overview

The TPS25925x/6x is an e-fuse with integrated power switch that is used to manage current, voltage and start-up voltage ramp to a connected load. The device starts its operation by monitoring the VIN bus. When VIN exceeds the undervoltage-lockout threshold (V_{UVR}), the device samples the EN/UVLO pin. A high level on this pin enables the internal MOSFET. As VIN rises, the internal MOSFET of the device starts conducting and allow current to flow from VIN to OUT. When EN/UVLO is held low (below V_{ENF}), internal MOSFET is turned off. User also has the ability to modify the output voltage ramp time by connecting a capacitor between dV/dT pin and GND.

After a successful start-up sequence, the device now actively monitors its load current and input voltage, ensuring that the adjustable overload current limit IOL is not exceeded and input voltage spikes are safely clamped to VOVC level at the output. This keeps the output device safe from harmful voltage and current transients. The device also has built-in thermal sensor. In the event device temperature (T_J) exceeds TSHDN, typically 150°C, the thermal shutdown circuitry shuts down the internal MOSFET thereby disconnecting the load from the supply. In TPS259250/60, the output remains disconnected (MOSFET open) until power to device is recycled or EN/UVLO is toggled (pulled low and then high). The TPS259251/61 device remains off and commences an auto-retry cycle of 145 ms after device temperature falls below $T_{SHDN} - 10^{\circ}C$. This auto-retry cycle continues until the fault is cleared.

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 GND

This is the most negative voltage in the circuit and is used as a reference for all voltage measurements unless otherwise specified.



Feature Description (continued)

8.3.2 VIN

Input voltage to the TPS25925x/6x. A ceramic bypass capacitor close to the device from VIN to GND is recommended to alleviate bus transients. The recommended operating voltage range is 4.5 V – 13.8 V for TPS25926x and 4.5 V – 5.5 V for TPS25925x. The device can continuously sustain a voltage of 20 V on VIN pin. However, above the recommended maximum bus voltage, the device is in over-voltage protection (OVP) mode, limiting the output voltage to V_{OVC} . The power dissipation in OVP mode is $P_{D_OVP} = (V_{VIN} - V_{OVC}) \times I_{OUT}$, which can potentially heat up the device and cause thermal shutdown.

8.3.3 dV/dT

Connect a capacitor from this pin to GND to control the slew rate of the output voltage at power-on. This pin can be left floating to obtain a predetermined slew rate (minimum T_{dVdT}) on the output. Governing slew rate at start-up is shown in Equation 1.

$$\frac{dV_{OUT}}{dt} = \frac{I_{dVdT} \times GAIN_{dVdT}}{C_{dVdT} + C_{INT}}$$

Where:

$$\begin{split} &I_{dVdT} = 220 \text{ nA (TYPICAL)} \\ &C_{INT} = 70 \text{ pF (TYPICAL)} \\ &GAIN_{dVdT} = 4.85 \\ &\frac{dV_{OUT}}{dT} = \text{ Desired output slew rate} \end{split}$$

The total ramp time (T_{dVdT}) for 0 to VIN can be calculated using Equation 2.

$$T_{dVdT} = 10^6 \times V_{IN} \times (C_{dVdT} + 70 \text{ pF})$$

For details on how to select an appropriate charging time/rate, see the applications section Setting Output Voltage Ramp Time (T_{dVdT}).

8.3.4 EN/UVLO

As an input pin, it controls both the ON and OFF state of the internal MOSFET. In its high state, the internal MOSFET is enabled and allows current to flow from VIN to OUT. A low on this pin turns off the internal MOSFET. High and Low levels are specified in the parametric table of the datasheet. The EN/UVLO pin is also used to clear a thermal shutdown latch in the TPS259250/60 by toggling this pin ($H \rightarrow L$).

The internal de-glitch delay on EN/UVLO falling edge is intentionally kept low (1 µs typical) for quick detection of power failure. For applications where a higher de-glitch delay on EN/UVLO is desired, or when the supply is particularly noisy, it is recommended to use an external bypass capacitor from EN/UVLO to GND.

8.3.5 ILIM

The device continuously monitors the load current and keeps it limited to the value programmed by R_{ILIM} . After start-up event and during normal operation, current limit is set to I_{OL} (over-load current limit). See Equation 3.

$$I_{OL} = \left(0.7 + 3 \times 10^{-5} \times R_{ILIM}\right)$$

(3)

(1)

(2)

When power dissipation in the internal MOSFET [$P_D = (V_{VIN} - V_{OUT}) \times I_{OUT}$] exceeds 10 W, there is a 2% to 12% thermal foldback in the current limit value so that I_{OL} drops to I_{SC} . In each of the two modes, MOSFET gate voltage is regulated to throttle short-circuit and overload current flowing to the load. Eventually, the device shuts down due to over temperature. See Figure 39.



Feature Description (continued)

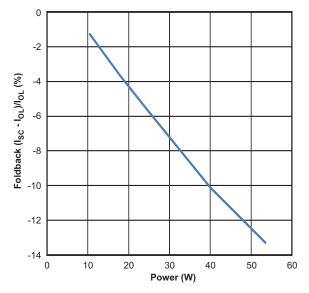
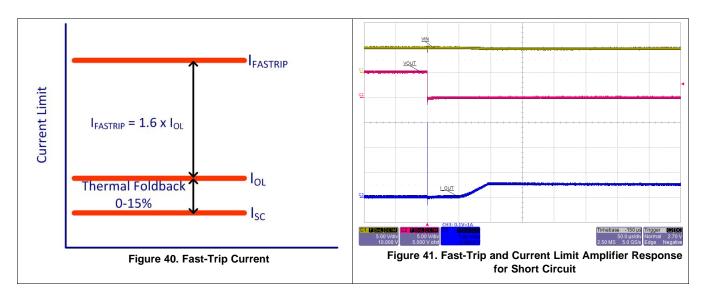


Figure 39. Thermal Foldback in Current Limit

During a transient short circuit event, the current through the device increases very rapidly. The current-limit amplifier cannot respond to this event because of its limited bandwidth. Therefore, the TPS25925/6 incorporates a fast-trip comparator, which shuts down the pass device when $I_{OUT} > I_{FASTRIP}$, and terminates the rapid short-circuit peak current. The trip threshold is set to 60% higher than the programmed over-load current limit ($I_{FASTRIP} = 1.6 \times I_{OL}$). After the transient short-circuit peak current has been terminated by the fast-trip comparator, the current limit amplifier smoothly regulates the output current to I_{OL} . See Figure 40 and Figure 41.





17

8.4 Device Functional Modes

The TPS25925x/6x is a hot-swap controller with integrated power switch that is used to manage current, voltage and start-up voltage ramp to a connected load. The device starts its operation by monitoring the VIN bus. When V_{VIN} exceeds the undervoltage-lockout threshold (V_{UVR}), the device samples the EN/UVLO pin. A high level on this pin enables the internal MOSFET. As VIN rises, the internal MOSFET of the device starts conducting and allows current to flow from VIN to OUT. When EN/UVLO is held low (that is, below V_{ENF}), the internal MOSFET is turned off; thereby, blocking the flow of current from VIN to OUT. The user can modify the output voltage ramp time by connecting a capacitor between dV/dT pin and GND.

Having successfully completed its start-up sequence, the device now actively monitors the load current and input voltage, ensuring that the adjustable overload current limit I_{OL} is not exceeded and input voltage spikes are safely clamped to V_{OVC} level at the output. This keeps the output device safe from harmful voltage and current transients. The device also has built-in thermal sensor. If the device temperature (T_J) exceeds T_{SHDN}, typically 150°C, the thermal shutdown circuitry shuts down the internal MOSFET; thereby, disconnecting the load from the supply. In the TPS259250/60, the output remains disconnected (MOSFET open) until power to device is recycled or EN/UVLO is toggled (pulled low and then high). The TPS259251/61 device remains off and commences an auto-retry cycle of 145 ms after device temperature falls below $T_{SHDN} - 10^{\circ}C$. This auto-retry cycle continues until the fault is cleared.



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

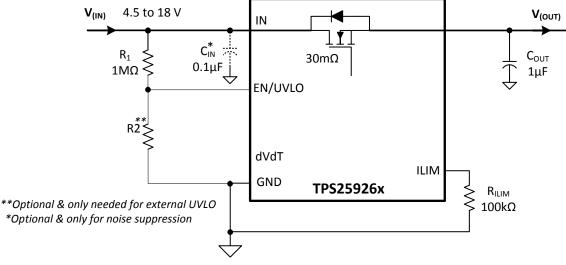
9.1 Application Information

The TPA25925x/6x is a smart eFuse. It is typically used for Hot-Swap and Power rail protection applications. It operates from 4.5 V to 18 V with programmable current limit and undervoltage protection. The device aids in controlling the in-rush current and provides precise current limiting during overload conditions for systems such as Set-Top-Box, DTVs, Gaming Consoles, SSDs, HDDs and Smart Meters. The device also provides robust protection for multiple faults on the sub-system rail.

The following can be used to select component values for the device.

Alternatively, the WEBENCH® software may be used to generate a complete design. The WEBENCH® software uses an iterative design procedure and accesses a comprehensive database of components when generating a design. Additionally, a spreadsheet design tool *TPS2592xx Design Calculator* (SLUC570) is available on web folder.

9.2 Typical Application



* C_{IN} is optional and 0.1 μ F is recommended to suppress transients due to the inductance of PCB routing or from input wiring.

Figure 42. Typical Application Schematic: Simple e-Fuse for Set Top Boxes

9.2.1 Design Requirements

Table 1 lists the TPA25925x/6x design requirements.

Table 1. Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
Input voltage , V _{IN}	12 V
Undervoltage lockout set point, V _(UV)	Default: V _{UVR} = 4.3 V
Overvoltage protection set point , $V_{(OV)}$	Default: V _{OVC} = 15 V
Load at start-up, R _{L(SU)}	4 Ω



Typical Application (continued)

Table 1. Design Parameters (continued)	1. Design Parameters	(continued)
--	----------------------	-------------

DESIGN PARAMETER	EXAMPLE VALUE
Current limit, I _{OL}	3.7 A
Load capacitance, C _{OUT}	1 µF
Maximum ambient temperatures, T _A	85°C

9.2.2 Detailed Design Procedure

To begin the design process a few parameters must be decided upon. The designer needs to know the following:

- Normal input operation voltage
- Maximum output capacitance
- Maximum current Limit
- Load during start-up
- Maximum ambient temperature of operation

This design procedure below seeks to control the junction temperature of device under both static and transient conditions by proper selection of output ramp-up time and associated support components. The designer can adjust this procedure to fit the application and design criteria.

9.2.2.1 Programming the Current-Limit Threshold: R_{ILIM} Selection

The R_{ILIM} resistor at the ILIM pin sets the over load current limit, this can be set using Equation 4.

R _{ILIM} =	<u>l_{ILIM} - 0.7</u> 3 x 10 ⁻⁵		

For ILIM = 3.7 A, from Equation 4, R_{ILIM} is 100 k Ω , choose closest standard value resistor with 1% tolerance.

9.2.2.2 Undervoltage Lockout Set Point

The undervoltage lockout (UVLO) trip point is adjusted using the external voltage divider network of R_1 and R_2 as connected between IN, EN/UVLO and GND pins of the device. The values required for setting the undervoltage are calculated solving Equation 5.

$$V_{(UV)} = \frac{R_1 + R_2}{R_2} \times V_{ENR}$$
(5)

Where V_{ENR} is enable voltage rising threshold (1.4 V). Because R1 and R2 leak the current from input supply (Vin), these resistors must be selected based on the acceptable leakage current from input power supply (Vin).

The current drawn by R1 and R2 from the power supply $\{I_{(R12)} = V_{(IN)}/(R_1 + R_2)\}$.

However, leakage currents due to external active components connected to the resistor string can add error to these calculations. So, the resistor string current, $I_{(R12)}$ must be chosen to be 20x greater than the leakage current expected.

For default UVLO of V_{UVR} = 4.3 V, select R2 = OPEN, and R₁ = 1 M Ω . Because EN/UVLO pin is rated only to 7 V, it cannot be connected directly to VIN = 12 V. It has to be connected through R₁ = 1 M Ω only, so that the pull-up current for EN/UVLO pin is limited to < 20 µA.

The power failure threshold is detected on the falling edge of supply. This threshold voltage is 4% lower than the rising threshold, V_{UVR} . This is calculated using Equation 6.

$$V_{(PFAIL)} = 0.96 \times V_{UVR}$$

Where V_{UVR} is 4.3 V, Power fail threshold set is : 4.1 V.

9.2.2.3 Setting Output Voltage Ramp Time (T_{dVdT})

For a successful design, the junction temperature of device must be kept below the absolute-maximum rating during both dynamic (start-up) and steady state conditions. Dynamic power stresses often are an order of magnitude greater than the static stresses, so it is important to determine the right start-up time and in-rush current limit required with system capacitance to avoid thermal shutdown during start-up with and without load.

(4)

(6)

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The ramp-up capacitor C_{dVdT} needed is calculated considering the two possible cases.

9.2.2.3.1 Case 1: Start-Up without Load: Only Output Capacitance Cout Draws Current During Start-Up

During start-up, as the output capacitor charges, the voltage difference as well as the power dissipated across the internal FET decreases. The average power dissipated in the device during start-up is calculated using Equation 8.

For TPS25926x device, the inrush current is determined as shown in Equation 7.

$$I_{(INRUSH)} = C_{(OUT)} \times \frac{V_{(IN)}}{T_{dVdT}}$$
(7)

Power dissipation during start-up is:

 $P_{D(INRUSH)} = 0.5 \times V_{(IN)} \times I_{(INRUSH)}$

(8)

(10)

(11)

Equation 8 assumes that load does not draw any current until the output voltage has reached its final value.

9.2.2.3.2 Case 2: Start-Up with Load: Output Capacitance C_{OUT} and Load Draws Current During Start-Up

When load draws current during the turn-on sequence, there is additional power dissipated. Considering a resistive load during start-up ($R_{L(SU)}$), load current ramps up proportionally with increase in output voltage during T_{dVdT} time. Equation 9 to Equation 12 show the average power dissipation in the internal FET during charging time due to resistive load.

$$P_{D(LOAD)} = \left(\frac{1}{6}\right) \times \frac{V^2(IN)}{R_L(SU)}$$
(9)

Total power dissipated in the device during startup is:

 $P_D(STARTUP) = P_D(INRUSH) + P_D(LOAD)$

Total current during startup is given by:

 $I_{(STARTUP)} = I_{(INRUSH)} + I_{L}(t)$

If $I_{(STARTUP)} > I_{OL}$, the device limits the current to I_{OL} and the current limited charging time is determined by:

$$T_{dVdT(Current-Limited)} = C_{OUT} \times R_{L(SU)} \times \left[\frac{I_{OL}}{I_{(INRUSH)}} - 1 + LN \left[\frac{I_{(INRUSH)}}{I_{OL} - \frac{V_{(IN)}}{R_{L(SU)}}} \right]$$
(12)

The power dissipation, with and without load, for selected start-up time must not exceed the shutdown limits as shown in Figure 43.

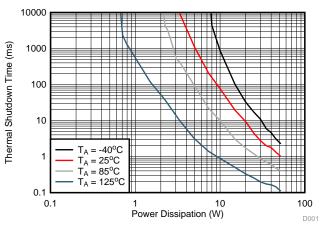


Figure 43. Thermal Shutdown Limit Plot

For the design example under discussion, select ramp-up capacitor C_{dVdT} = OPEN. Then, using Equation 2.



 $T_{dVdT} = 10^6 \times 12 \times (0 + 70 \text{ pF}) = 840 \ \mu \text{s}$ (13)

The inrush current drawn by the load capacitance (C_{OUT}) during ramp-up using Equation 14.

$$I_{(INRUSH)} = 1 \ \mu F \ x \ \frac{12}{840 \ \mu s} = 15 \ mA$$
 (14)

The inrush power dissipation is calculated using Equation 15.

P_{D(INRUSH)} = 0.5 x 12 x 15 m = 90 mW

(15)

For 90 mW of power loss, the thermal shut down time of the device must not be less than the ramp-up time T_{dVdT} to avoid the false trip at maximum operating temperature. From thermal shutdown limit graph Figure 43 at $T_A = 85^{\circ}$ C, for 90 mW of power, the shutdown time is infinite. So it is safe to use 0.79 ms as start-up time without any load on output.

Considering the start-up with load 4 Ω , the additional power dissipation, when load is present during start up is calculated using Equation 9.

$$P_{D(LOAD)} = \frac{12 \times 12}{6 \times 4} = 6 \text{ W}$$
(16)

The total device power dissipation during start up is given in Equation 17.

P_{D(STARTUP)} = 6 + 90 m = 6.09 W

(17)

21

From thermal shutdown limit graph at $T_A = 85^{\circ}$ C, the thermal shutdown time for 6.09 W is more than 10 ms. So it is well within acceptable limits to use no external capacitor ($C_{dV/dT}$) with start-up load of 4 Ω .

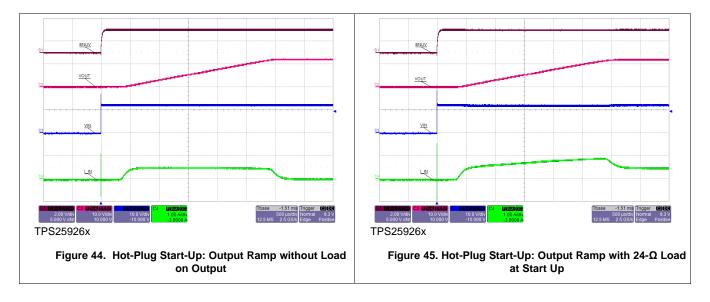
If, due to large C_{OUT} , there is a need to decrease the power loss during start-up, it can be done with increase of C_{dVdT} capacitor.

9.2.2.4 Support Component Selection—C_{VIN}

 C_{VIN} is a bypass capacitor to help control transient voltages, unit emissions, and local supply noise. Where acceptable, a value in the range of 0.001 μ F to 0.1 μ F is recommended for C_{VIN} .



9.2.3 Application Curves





TPS259250, TPS259251, TPS259260, TPS259261 SLVSCQ3B – AUGUST 2015 – REVISED JUNE 2016

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10 Power Supply Recommendations

The device is designed for supply voltage range of $4.5 \text{ V} \le V_{IN} \le 18 \text{ V}$. If the input supply is located more than a few inches from the device an input ceramic bypass capacitor higher than 0.1 µF is recommended. Power supply must be rated higher than the current limit set to avoid voltage droops during over current and short-circuit conditions.

10.1 Transient Protection

In case of short circuit and over load current limit, when the device interrupts current flow, input inductance generates a positive voltage spike on the input and output inductance generates a negative voltage spike on the output. The peak amplitude of voltage spikes (transients) is dependent on value of inductance in series to the input or output of the device. Such transients can exceed the *Absolute Maximum Ratings* of the device if steps are not taken to address the issue.

Typical methods for addressing transients include:

- Minimizing lead length and inductance into and out of the device
- Using large PCB GND plane
- Schottky diode across the output to absorb negative spikes
- A low value ceramic capacitor ($C_{(IN)} = 0.001 \ \mu\text{F}$ to 0.1 μF) to absorb the energy and dampen the transients. The approximate value of input capacitance can be estimated with Equation 18.

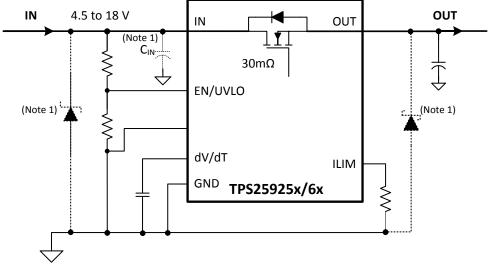
$$V_{SPIKE(Absolute)} = V_{(IN)} + I_{(LOAD)} \times \sqrt{\frac{L_{(IN)}}{C_{(IN)}}}$$

Where:

- V_(IN) is the nominal supply voltage
- I_(LOAD) is the load current
- L_(IN) equals the effective inductance seen looking into the source
- $C_{(IN)}$ is the capacitance present at the input

Some applications may require the addition of a Transient Voltage Suppressor (TVS) to prevent transients from exceeding the *Absolute Maximum Ratings* of the device.

The circuit implementation with optional protection components (a ceramic capacitor, TVS and schottky diode) is shown in Figure 46.



(1) Optional components needed for suppression of transients

Figure 46. Circuit Implementation with Optional Protection Components

(18)



10.2 Output Short-Circuit Measurements

It is difficult to obtain repeatable and similar short-circuit testing results. Source bypassing, input leads, circuit layout and component selection, output shorting method, relative location of the short, and instrumentation all contribute to variation in results. The actual short itself exhibits a certain degree of randomness as it microscopically bounces and arcs. Care in configuration and methods must be used to obtain realistic results. Do not expect to see waveforms exactly like those in the data sheet; every setup differs.

11 Layout

11.1 Layout Guidelines

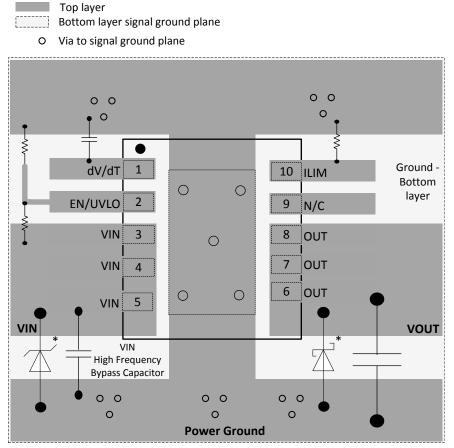
- For all applications, a 0.01-µF or greater ceramic decoupling capacitor is recommended between IN terminal and GND. For hot-plug applications, where input power path inductance is negligible, this capacitor can be eliminated/minimized.
- The optimum placement of decoupling capacitor is closest to the IN and GND terminals of the device. Care must be taken to minimize the loop area formed by the bypass-capacitor connection, the IN terminal, and the GND terminal of the IC. See Figure 47 for a PCB layout example.
- High current carrying power path connections must be as short as possible and must be sized to carry at least twice the full-load current.
- The GND terminal must be tied to the PCB ground plane at the terminal of the IC. The PCB ground must be a copper plane or island on the board.
- Locate all TPS25925x/6x support components: R_{ILIM}, C_{dVdT} and resistors for ENUV, close to their connection pin. Connect the other end of the component to the GND pin of the device with shortest trace length. The trace routing for the R_{ILIM} and C_{dVdT} components to the device must be as short as possible to reduce parasitic effects on the current limit and soft start timing. These traces must not have any coupling to switching signals on the board.
- Protection devices such as TVS, snubbers, capacitors, or diodes must be placed physically close to the device they are intended to protect, and routed with short traces to reduce inductance. For example, a protection Schottky diode is recommended to address negative transients due to switching of inductive loads, and it must be physically close to the OUT pins.
- Obtaining acceptable performance with alternate layout schemes is possible; however this layout has been shown to produce good results and is intended as a guideline.



25

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11.2 Layout Example



* Optional: Needed only to suppress the transients caused by inductive load switching

Figure 47. Layout Example

12 Device and Documentation Support

12.1 Device Support

12.1.1 Third-Party Products Disclaimer

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12.2 Documentation Support

12.2.1 Related Documentation

For related documentation see the following:

- TPS2592xx Design Calculator, SLUC570
- TPS259250-61EVM: Evaluation Module for TPS259250/61, SLUUB64

12.3 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

PARTS	PRODUCT FOLDER	SAMPLE & BUY	TECHNICAL DOCUMENTS	TOOLS & SOFTWARE	SUPPORT & COMMUNITY
TPS259250	Click here	Click here	Click here	Click here	Click here
TPS259251	Click here	Click here	Click here	Click here	Click here
TPS259260	Click here	Click here	Click here	Click here	Click here
TPS259261	Click here	Click here	Click here	Click here	Click here

Table 2. Related Links

12.4 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on Alert me to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document

12.5 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E[™] Online Community *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support TI's Design Support Quickly find helpful E2E forums along with design support tools and contact information for technical support.

12.6 Trademarks

E2E is a trademark of Texas Instruments.

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12.7 Electrostatic Discharge Caution

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.



ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.



27

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12.8 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



6-Feb-2020

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPS259250DRCR	ACTIVE	VSON	DRC	10	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259250	Samples
TPS259250DRCT	ACTIVE	VSON	DRC	10	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259250	Samples
TPS259251DRCR	ACTIVE	VSON	DRC	10	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259251	Samples
TPS259251DRCT	ACTIVE	VSON	DRC	10	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259251	Samples
TPS259260DRCR	ACTIVE	VSON	DRC	10	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259260	Samples
TPS259260DRCT	ACTIVE	VSON	DRC	10	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259260	Samples
TPS259261DRCR	ACTIVE	VSON	DRC	10	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259261	Samples
TPS259261DRCT	ACTIVE	VSON	DRC	10	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	259261	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <= 1000ppm threshold. Antimony trioxide based flame retardants must also meet the <= 1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



PACKAGE OPTION ADDENDUM

6-Feb-2020

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS259250DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259250DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259251DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259251DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259251DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259251DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259260DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259260DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259261DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259261DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259261DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS259261DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

2-Jul-2020



*All dimensions are nominal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS259250DRCR	VSON	DRC	10	3000	367.0	367.0	35.0
TPS259250DRCT	VSON	DRC	10	250	210.0	185.0	35.0
TPS259251DRCR	VSON	DRC	10	3000	367.0	367.0	35.0
TPS259251DRCR	VSON	DRC	10	3000	367.0	367.0	35.0
TPS259251DRCT	VSON	DRC	10	250	210.0	185.0	35.0
TPS259251DRCT	VSON	DRC	10	250	210.0	185.0	35.0
TPS259260DRCR	VSON	DRC	10	3000	367.0	367.0	35.0
TPS259260DRCT	VSON	DRC	10	250	210.0	185.0	35.0
TPS259261DRCR	VSON	DRC	10	3000	367.0	367.0	35.0
TPS259261DRCR	VSON	DRC	10	3000	367.0	367.0	35.0
TPS259261DRCT	VSON	DRC	10	250	210.0	185.0	35.0
TPS259261DRCT	VSON	DRC	10	250	210.0	185.0	35.0

GENERIC PACKAGE VIEW

VSON - 1 mm max height PLASTIC SMALL OUTLINE - NO LEAD



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



DRC0010J



PACKAGE OUTLINE

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice.

3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



DRC0010J

EXAMPLE BOARD LAYOUT

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

 This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

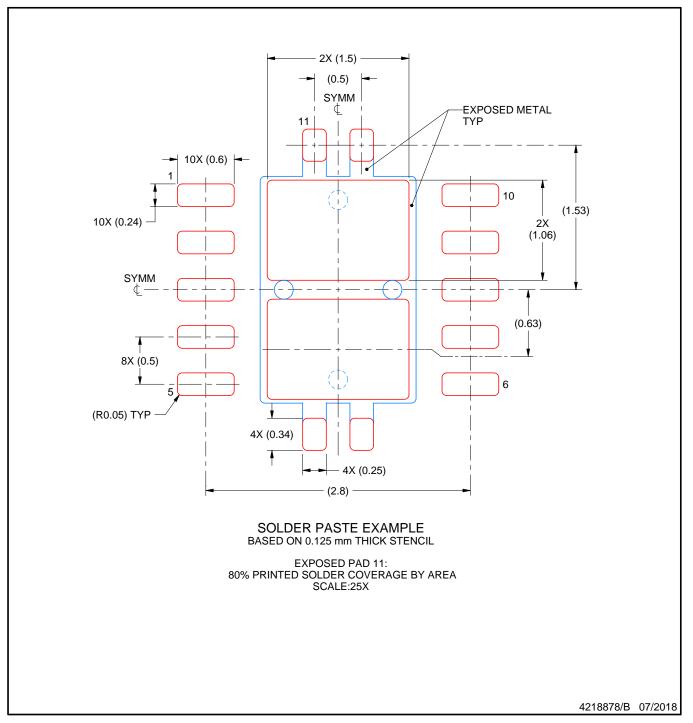


DRC0010J

EXAMPLE STENCIL DESIGN

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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