

# NCV7544

## FLEXMOS™ Quad Half-Bridge MOSFET Pre-driver

The NCV7544 programmable four channel half-bridge MOSFET pre-driver is one of a family of FLEXMOS automotive grade products for driving logic-level NMOS FETs. The product is controllable by a combination of serial SPI and CMOS-compatible parallel inputs. An internal power-on reset provides controlled power up. A reset input allows external re-initialization and a failsafe input allows the device to be safely disabled in the event of system upset.

Each channel independently monitors its external MOSFETs' drain-source voltages for fault conditions. Overload detection thresholds are SPI-selectable and the product allows different detection thresholds for each channel.

The FLEXMOS family of products offers application scalability through choice of external MOSFETs.

### Features

- Supports Functional Safety Compliance
- 4 Half-bridge Pre-drivers for External Logic-level NMOS FETs
- Integrated Charge Pump for:
  - ♦ High-side Gate Drive
  - ♦ Switched Reverse Battery Protection
- 5 V CMOS Compatible I/O:
  - ♦ 16-bit SPI Interface for Control and Diagnosis
  - ♦ Reset and Failsafe Inputs
  - ♦ 2 PWM Control Inputs
- Programmable:
  - ♦ Slew Rate Control
  - ♦ Overload Protection Thresholds
- Low Quiescent Current
- Wettable Flanks Pb-free Packaging
- NCV Prefix for Automotive and Other Applications Requiring Unique Site and Control Change Requirements; AEC-Q100 Qualified and PPAP Capable

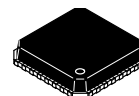
### Benefits

- Scalable to Load by Choice of External MOSFET



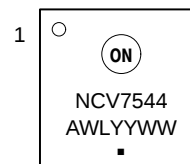
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**QFN32 5x5, 0.5P (PUNCHED)  
CASE 485CZ**

### MARKING DIAGRAM



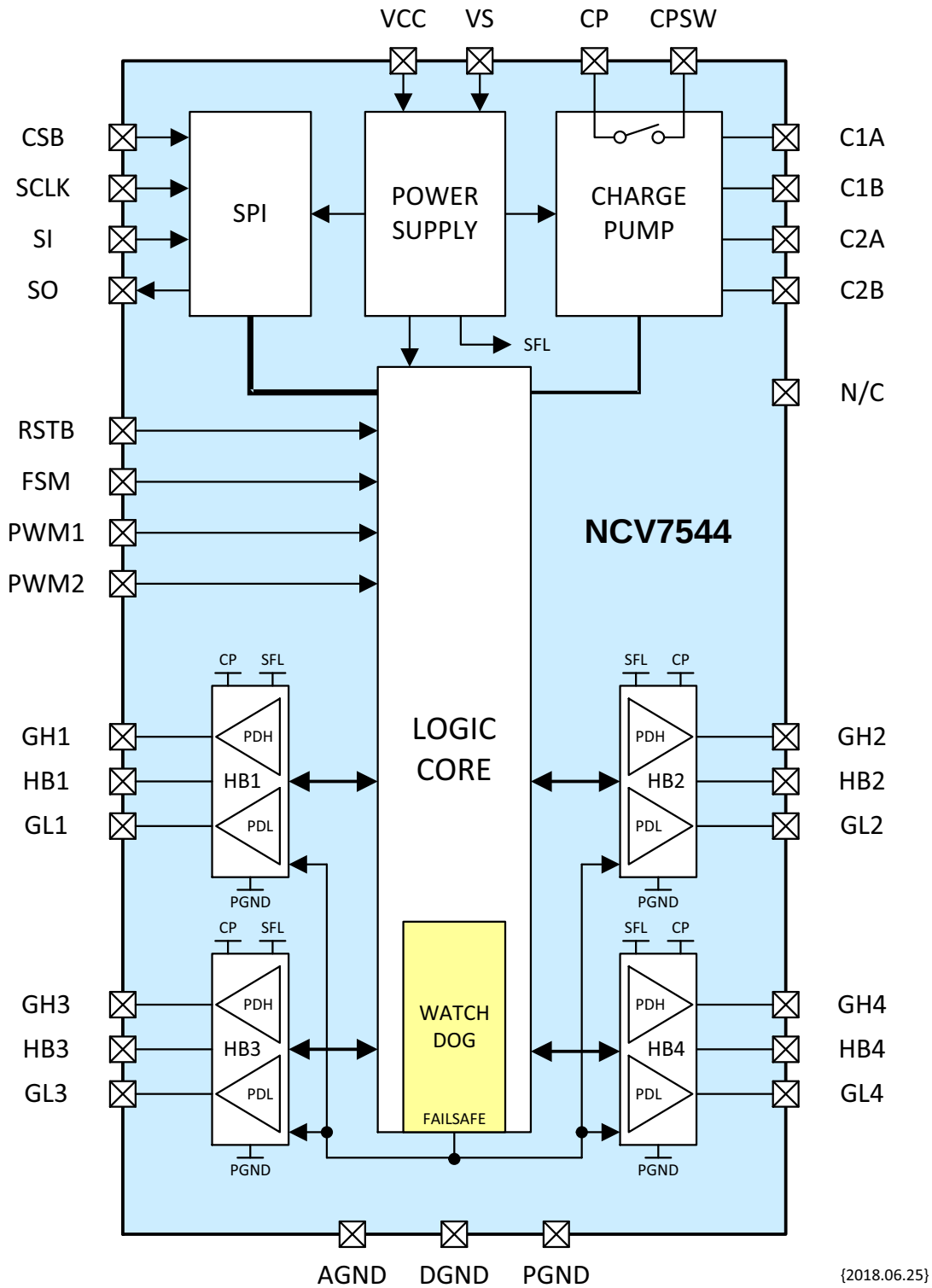
NCV7544 = Specific Device Code  
A = Assembly Location  
WL = Wafer Lot  
YY = Year  
WW = Work Week  
■ = Pb-Free Package

### ORDERING INFORMATION

| Device       | Package             | Shipping <sup>†</sup> |
|--------------|---------------------|-----------------------|
| NCV7544MWTXG | QFN-32<br>(Pb-Free) | 5000 / Tape &<br>Reel |

<sup>†</sup>For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

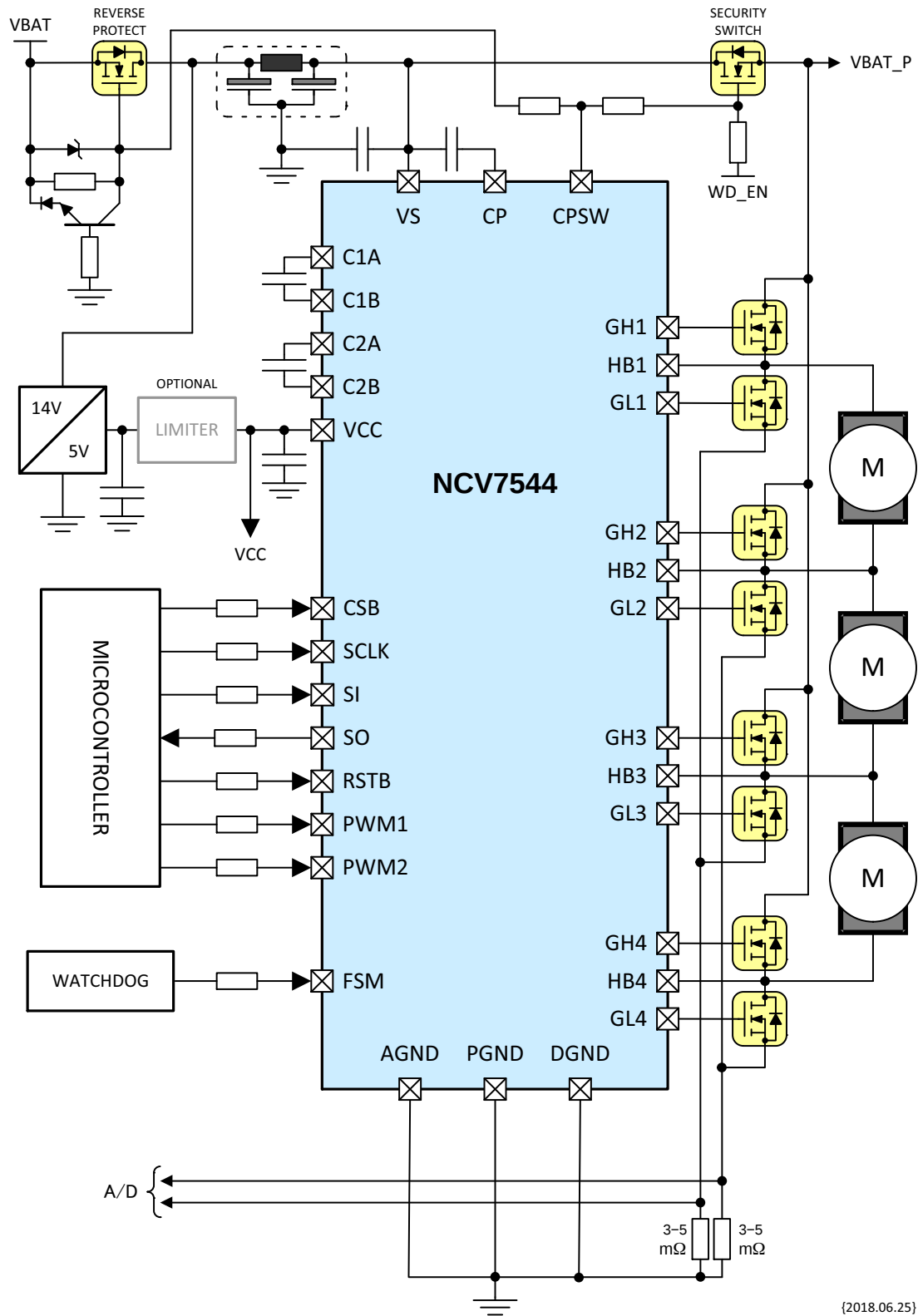
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Figure 1. Block Diagram

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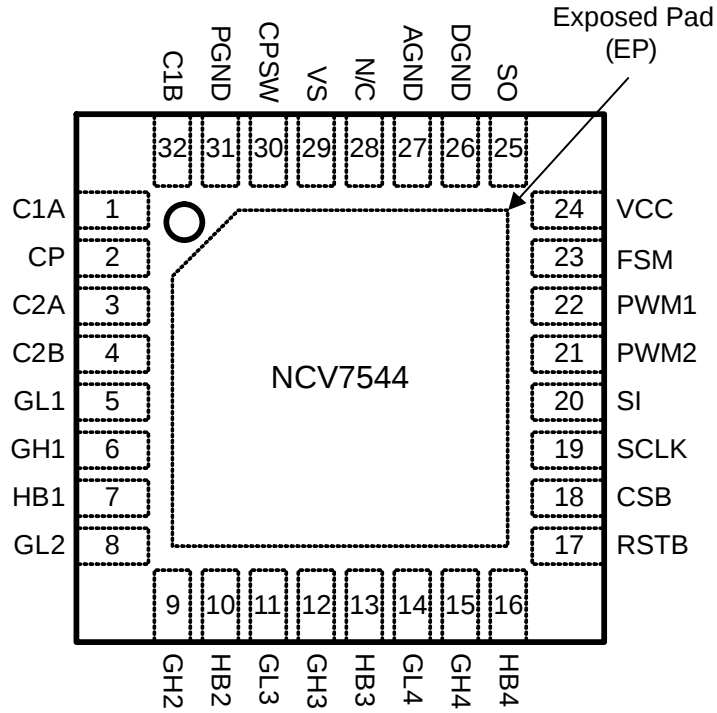
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Figure 2. Application Diagram

PACKAGE PIN DESCRIPTION

| 32 Pin QFN Exposed Pad Package |       |                             |                                                                                                                                                                                                             |
|--------------------------------|-------|-----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pin                            | Label | Function                    | Description                                                                                                                                                                                                 |
| 29                             | VS    | Main Power Supply           | Main high-power device supply (battery) input; VDS sense reference node for the half-bridge high-side drivers. An external ceramic bypass capacitor shall be connected between VS and GND close to the pin. |
| 24                             | VCC   | Logic Supply                | SPI block and internal logic and low power (analog) supply input. An external ceramic bypass capacitor shall be connected between VCC and GND close to the pin.                                             |
| 27                             | AGND  | Signal Ground               | Low power return path; reference for the analog circuitry.                                                                                                                                                  |
| 26                             | DGND  | Digital Ground              | Low power return path; reference for the digital circuitry.                                                                                                                                                 |
| 31                             | PGND  | Power Ground                | High power return path; reference for the half-bridge drivers; VDS sense reference node for the half-bridge low-side drivers.                                                                               |
| 1                              | C1A   | Charge Pump Switch Node     | Switching nodes for external ceramic charge pumping capacitors 1 & 2.                                                                                                                                       |
| 32                             | C1B   |                             |                                                                                                                                                                                                             |
| 3                              | C2A   |                             |                                                                                                                                                                                                             |
| 4                              | C2B   |                             |                                                                                                                                                                                                             |
| 2                              | CP    | Charge Pump Output          | Charge pump output; an external ceramic buffer capacitor shall be connected between CP and VS to provide stable output voltage during transient noise on VS.                                                |
| 30                             | CPSW  | Charge Pump Switched Output | Switched charge pump output; activates external reverse battery and security power MOSFET switches via SPI.                                                                                                 |
| 17                             | RSTB  | Wake Input                  | Digital input with falling edge digital de-glitch and pull-down resistor; active low master reset; the device is in wake state when the pin is high.                                                        |
| 18                             | CSB   | SPI Chip Select             | Digital input with pull-up resistor; active low chip select.                                                                                                                                                |
| 19                             | SCLK  | SPI Clock                   | Digital input with pull-down resistor.                                                                                                                                                                      |
| 20                             | SI    | SPI Serial Input            | Digital input with pull-down resistor.                                                                                                                                                                      |
| 21                             | PWM2  | PWM Inputs                  | Digital inputs with symmetrical adaptive digital de-glitch and pull-down resistor; provide PWM signals to the half-bridge pre-drivers.                                                                      |
| 22                             | PWM1  |                             |                                                                                                                                                                                                             |
| 23                             | FSM   | Fail-safe Input             | Digital input with symmetrical digital de-glitch and pull-down resistor; the active high fail-safe mode (can be set via an external watchdog circuit).                                                      |
| 25                             | SO    | SPI Serial Output           | Digital tri-state output with high-side path protection to prevent VCC back-bias in the event of an external voltage regulator failure or short to VS.                                                      |
| 6                              | GH1   | High-side Pre-driver Output | High-side pre-drivers with pull-down resistor to HBx switch nodes; gate drive for external logic-level N-MOS FETs.                                                                                          |
| 9                              | GH2   |                             |                                                                                                                                                                                                             |
| 12                             | GH3   |                             |                                                                                                                                                                                                             |
| 15                             | GH4   |                             |                                                                                                                                                                                                             |
| 7                              | HB1   | Half-bridge Switch Node     | Monitoring inputs for external half-bridge switches; high-side MOSFET source node; low-side MOSFET drain node.                                                                                              |
| 10                             | HB2   |                             |                                                                                                                                                                                                             |
| 13                             | HB3   |                             |                                                                                                                                                                                                             |
| 16                             | HB4   |                             |                                                                                                                                                                                                             |
| 5                              | GL1   | Low-side Pre-driver Output  | Low-side pre-drivers with pull-down resistor to PGND; gate drive for external logic-level N-MOS FETs.                                                                                                       |
| 8                              | GL2   |                             |                                                                                                                                                                                                             |
| 11                             | GL3   |                             |                                                                                                                                                                                                             |
| 14                             | GL4   |                             |                                                                                                                                                                                                             |
| 28                             | N/C   | No Connection               | Unused pin                                                                                                                                                                                                  |
| –                              | EP    | Exposed Pad                 | Connect to GND.                                                                                                                                                                                             |

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Figure 3. 32 Pin 5 x 5 mm Exposed Pad Pin-out (Top View)

## MAXIMUM RATINGS

(Except as noted, voltages are with respect to AGND = DGND = PGND = GND.)

| Rating                                                                           | Symbol                                                            | Value                    | Unit |
|----------------------------------------------------------------------------------|-------------------------------------------------------------------|--------------------------|------|
| VS Supply<br>DC: 2 min @ 25°C<br>AC: ISO7637 Pulse 5b, 400 ms @ 25°C             | VS <sub>MAX</sub>                                                 | -0.3 to 28<br>40         | V    |
| VCC Supply                                                                       | VCC <sub>MAX</sub>                                                | -0.3 to 7.0              | V    |
| Output Voltage: CP, CPSW<br>SO                                                   | V <sub>OUT</sub> <sub>MAX</sub><br>V <sub>SO</sub> <sub>MAX</sub> | -0.3 to 40<br>-0.3 to 20 | V    |
| Input Voltage: FSM, C1A, C1B, C2A, C2B                                           | V <sub>IN</sub> <sub>MAX1</sub>                                   | -0.3 to 40               | V    |
| Input Voltage (Clamped): HBx                                                     | V <sub>IN</sub> <sub>MAX2</sub>                                   | -1.0 to 40               | V    |
| Input Voltage: CSB, SCLK, SI, RSTB, PWMx                                         | V <sub>IN</sub> <sub>MAX3</sub>                                   | -0.3 to 20               | V    |
| Input Current (Clamped): CSB, SCLK, SI, RSTB, FSM, PWMx, GHx, GLx                | I <sub>IN</sub> <sub>MAX</sub>                                    | ± 5.0                    | mA   |
| Junction Temperature                                                             | T <sub>J</sub>                                                    | -40 to 150               | °C   |
| Storage Temperature                                                              | T <sub>STG</sub>                                                  | -55 to 150               | °C   |
| Peak Reflow Soldering Temperature: Lead-free 60 to 150 seconds at 217°C (Note 1) | T <sub>PK</sub>                                                   | 260                      | °C   |

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. See or download ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D

## ATTRIBUTES

| Characteristic                                                                 | Symbol         | Value                            | Unit                 |
|--------------------------------------------------------------------------------|----------------|----------------------------------|----------------------|
| ESD Capability:                                                                |                |                                  |                      |
| Human Body Model per AEC-Q100-002<br>All pins<br>VS, HBx                       | $V_{ESD\_HBM}$ | $\geq \pm 2.0$<br>$\geq \pm 4.0$ | kV                   |
| Charged Device Model per AEC-Q100-011<br>All Pins<br>Corner Pins               | $V_{ESD\_CDM}$ | $\geq \pm 500$<br>$\geq \pm 750$ | V                    |
| Moisture Sensitivity (Note 1)                                                  | MSL            | 3                                | —                    |
| Package Thermal Resistance – Still-air, $P_{IN} = 1$ W (Uniform Power Density) |                |                                  | $^{\circ}\text{C/W}$ |
| Junction-to-Ambient, $R\theta_{JA}$ (Note 2)                                   | $R\theta_{JA}$ | 68.0                             |                      |
| (Note 3)                                                                       | $R\theta_{JA}$ | 27.4                             |                      |
| Junction-to-Exposed Pad, $R\psi_{JPAD}$                                        | $R\psi_{JPAD}$ | 1.7                              |                      |

2. 2SOP 2-layer PCB based on JESD51-3, 80 x 80 x 1.6 mm FR4, 20 thermal vias, 1 oz. signal, 1 oz. 400 mm<sup>2</sup> bottom spreader.

3. S2P 4-layer PCB based on JESD51-7, 80 x 80 x 1.6 mm FR4, 20 thermal vias, 1 oz. signal, 1 oz. 6400 mm<sup>2</sup> internal spreaders.

## RECOMMENDED OPERATING CONDITIONS

| Parameter                                          | Symbol         | Min | Max        | Unit               |
|----------------------------------------------------|----------------|-----|------------|--------------------|
| Main Power Supply Voltage                          | $V_{SOP}$      | 7.0 | 18.0       | V                  |
| Logic Power Supply Voltage                         | $V_{CCOP}$     | 4.5 | 5.5        | V                  |
| Logic High Input Voltage                           | $V_{IN\_HIGH}$ | 3.5 | $V_{CCOP}$ | V                  |
| Logic Low Input Voltage                            | $V_{IN\_LOW}$  | 0   | 1.5        | V                  |
| Half-bridge Output PWM Rate                        | $f_{PWM}$      | —   | 25         | kHz                |
| Charge Pump Capacitors (C1, C2, CCP)               | —              | 220 | 4700       | nF                 |
| SPI Clock Frequency                                | $f_{SCLK}$     | 0.1 | 2.5        | MHz                |
| Startup Delay at VCC Power-On Reset (POR) (Note 4) | $t_{RESET}$    | —   | 200        | $\mu\text{s}$      |
| Ambient Still-Air Operating Temperature            | $T_A$          | –40 | 125        | $^{\circ}\text{C}$ |

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability.

4. Minimum wait time until device is ready to accept serial input data.

## PARAMETRIC TABLES

## ELECTRICAL CHARACTERISTICS

(4.5 V ≤ VCC ≤ 5.5 V, 7.0 V ≤ VS ≤ 18 V, RSTB = VCC, CR1.D[10] = 1, -40°C ≤ T<sub>J</sub> ≤ 150°C, unless otherwise specified.) (Note 5)

| Characteristic            | Symbol               | Conditions                                                                                            | Min  | Typ  | Max  | Unit |
|---------------------------|----------------------|-------------------------------------------------------------------------------------------------------|------|------|------|------|
| <b>VS Supply</b>          |                      |                                                                                                       |      |      |      |      |
| Standby Current           | I <sub>VS_SBY</sub>  | VS = 12.0V, 0 ≤ VCC ≤ 5.5 V, RSTB = 0, T <sub>A</sub> = 25°C                                          | –    | –    | 5.0  | μA   |
| Operating Current         | I <sub>VS_OP0</sub>  | VCC = 5.0 V, RSTB = 1, T <sub>A</sub> = 25 °C<br>Default Settings at POR, SPI Inactive<br>CR1.D[10]=0 | –    | 0.9  | 5.0  | mA   |
|                           | I <sub>VS_OP1</sub>  | CR1.D[10]=1                                                                                           | –    | 13.4 | 25.0 | mA   |
| Under-voltage Lockout     | VS <sub>UVLO</sub>   | VS decreasing, SR0.D[5] → 1                                                                           | 4.5  | 5.0  | 5.5  | V    |
| Under-voltage Hysteresis  | VS <sub>UVHY</sub>   | SR0.D[5] → 0<br>(after read status if VS > VS <sub>UVLO</sub> +UVHY)                                  | 100  | 200  | –    | mV   |
| Under-voltage Filter Time | t <sub>UV DGL</sub>  | VS decreasing                                                                                         | 4.0  | 5.0  | 6.0  | μs   |
| Over-voltage Shutdown     | VS <sub>OVSDR</sub>  | VS increasing, SR0.D[4] → 1                                                                           | 19.0 | 20.0 | 21.0 | V    |
|                           | VS <sub>OV SDF</sub> | VS decreasing, SR0.D[4] → 0                                                                           | 18.0 | 19.0 | 20.0 | V    |
| Over-voltage Hysteresis   | VS <sub>OVHY</sub>   | SR0.D[4] → 0<br>(after read status if VS < VS <sub>OV</sub> – OVHY)                                   | –    | 0.9  | –    | V    |
| Over-voltage Filter Time  | t <sub>OV DGL</sub>  | VS increasing                                                                                         | 4.0  | 5.0  | 6.0  | μs   |
| VS PWM Threshold          | VS <sub>PWM</sub>    | VS decreasing, SR0.D[7] → 1                                                                           | 8.90 | 9.45 | 10.0 | V    |
| VS PWM Hysteresis         | VS <sub>PWM_HY</sub> | SR0.D[7] → 0 and/or SR0.D[6] → 0<br>(after read status if VS > VS <sub>PWM</sub> + PWM_HY)            | –    | 100  | –    | mV   |

## VCC Supply

|                          |                      |                                                                                                    |      |      |      |    |
|--------------------------|----------------------|----------------------------------------------------------------------------------------------------|------|------|------|----|
| Standby Current          | I <sub>VCC_SBY</sub> | VS = 12.0V, VCC = 5.5 V, RSTB = 0, T <sub>A</sub> = 25 °C<br>Default Settings at POR, SPI Inactive | –    | –    | 5.0  | μA |
| Operating Current        | I <sub>VCC_OP</sub>  | VS = 12.0V, RSTB = 1, T <sub>A</sub> = 25 °C                                                       | –    | 8.0  | 12.0 | mA |
| Power-On Reset Threshold | VCC <sub>PORR</sub>  | VCC Increasing                                                                                     | 3.71 | 4.10 | 4.49 | V  |
|                          | VCC <sub>PORF</sub>  | VCC Decreasing                                                                                     | 3.50 | 3.85 | 4.20 | V  |

## Charge Pump

| C1 = C2 = 470 nF; CCP = 1000 nF        |                       |                                                                                         |       |       |       |     |
|----------------------------------------|-----------------------|-----------------------------------------------------------------------------------------|-------|-------|-------|-----|
| Switching Frequency                    | f <sub>CP</sub>       | Single-stage, complementary-phase topology                                              | 1.04  | 1.25  | 1.56  | MHz |
| Regulation Voltage                     | CP <sub>REG</sub>     | V(CP, VS), VS > VS <sub>PWM</sub> , 0 ≤ I(CP) ≤ 10 mA                                   | 8.3   | 8.9   | 9.5   | V   |
| Startup Delay                          | CP <sub>DLY</sub>     | VS = 13V, I(CP) = no load (Note 6.)<br>C1 = C2 = 470 nF, CCP = 1000 nF                  | –     | –     | 500   | μs  |
| Dropout Voltage                        | CP <sub>DROPO</sub>   | V(VS) – V(CP, VS), I(CP) = 10 mA,<br>VS=9.4                                             | –     | –     | 1.50  | V   |
|                                        | CP <sub>DROP1</sub>   | V(VS) – V(CP, VS), I(CP) = 10 mA,<br>VS=10V and SR0.D[7] = 0<br>T <sub>J</sub> ≥ 125 °C | –     | –     | 1.75  |     |
|                                        |                       |                                                                                         | –     | –     | 1.90  |     |
| Charge Pump Low Detection              | CP <sub>LOW0</sub>    | V(CP, VS) decreasing, VS > VS <sub>PWM</sub> , SR0.D[7] → 1                             | 7.3   | 8.0   | 8.8   | V   |
|                                        | CP <sub>LOW1</sub>    | Detection margin, CP <sub>LOW1</sub> = CP <sub>REG</sub> – CP <sub>LOW0</sub>           | 300   | –     | –     | mV  |
| Charge Pump Low Detection Filter Time  | t <sub>CPL_DGL</sub>  |                                                                                         | 120   | 150   | 180   | μs  |
| Charge Pump Low Hysteresis             | CP <sub>LOW_HY</sub>  | SR0.D[7] → 0<br>(after read status if V(CP,VS) > CP <sub>LOW</sub> +LOW_HY)             | –     | 100   | –     | mV  |
| Charge Pump Fail Detection             | CP <sub>FAIL</sub>    | V(CP, VS) decreasing, SR0.D[6] → 1                                                      | 4.925 | 5.375 | 5.750 | V   |
| Charge Pump Fail Detection Filter Time | t <sub>CPF_DGL</sub>  |                                                                                         | 120   | 150   | 180   | μs  |
| Charge Pump Fail Hysteresis            | CP <sub>FAIL_HY</sub> | SR0.D[6] → 0<br>(after read status if V(CP,VS) > CP <sub>FAIL</sub> +FAIL_HY)           | –     | 100   | –     | mV  |

**ELECTRICAL CHARACTERISTICS**(4.5 V ≤ VCC ≤ 5.5 V, 7.0 V ≤ VS ≤ 18 V, RSTB = VCC, CR1.D[10] = 1, -40°C ≤ T<sub>J</sub> ≤ 150°C, unless otherwise specified.) (Note 5)

| Characteristic                      | Symbol               | Conditions                                                                      | Min  | Typ   | Max  | Unit |
|-------------------------------------|----------------------|---------------------------------------------------------------------------------|------|-------|------|------|
| Charge Pump Over-voltage Detection  | CP <sub>OV</sub>     | VS increasing                                                                   | 28.0 | 30.25 | 32.5 | V    |
| Charge Pump Over-voltage Hysteresis | CP <sub>OV_HYS</sub> |                                                                                 | 0.5  | 1.0   | 2.0  | V    |
| CP Switch Resistance                | R <sub>CPTOT</sub>   | *Guaranteed by Simulation*<br>8x CP switches in parallel, T <sub>A</sub> = 25°C | –    | 1.5   | –    | Ω    |
| Switched CP Output Resistance       | R <sub>CPSW_ON</sub> | CR1.D[9] = 1, I(CPSW) = 5 mA                                                    | –    | –     | 100  | Ω    |
| Switched CP Output Leakage          | CP <sub>SW_LKG</sub> | CR1.D[9] = 0                                                                    | –1.0 | 0     | 1.0  | μA   |

**Digital I/O**

|                              |                      |                                                                                  |           |     |         |    |
|------------------------------|----------------------|----------------------------------------------------------------------------------|-----------|-----|---------|----|
| V <sub>IN_X</sub> High       | V <sub>INHX</sub>    | CSB, SCLK, SI, RSTB, FSM, PWMx                                                   | 3.5       | –   | –       | V  |
| V <sub>IN_X</sub> Low        | V <sub>INLX</sub>    | CSB, SCLK, SI, RSTB, FSM, PWMx                                                   | –         | –   | 1.5     | V  |
| Input Pull-down Resistance   | R <sub>PDX</sub>     | SCLK, SI, RSTB, FSM, PWMx, V <sub>INX</sub> = VCC                                | 70        | 100 | 130     | kΩ |
| Input Pull-up Resistance     | R <sub>PU</sub>      | CSB, V <sub>IN</sub> = 0V                                                        | 70        | 100 | 130     | kΩ |
| Input Current                | I <sub>INX</sub>     | V <sub>INX</sub> = 5.5V: SCLK, SI, RSTB, FSM, PWMx<br>V <sub>INX</sub> = 0V: CSB | –<br>–80  | 0   | 80<br>– | μA |
| Input Leakage                | I <sub>IN_LKG</sub>  | V <sub>INX</sub> = 0V: SCLK, SI, RSTB, FSM, PWMx<br>V <sub>INX</sub> = VCC: CSB  | –1.0      | 0   | 1.0     | μA |
| Input Filter Time            | t <sub>IN_DGL</sub>  | FSM input                                                                        | 8.0       | 10  | 12      | μs |
| Reset De-glitch Time         | t <sub>RST_DGL</sub> | Minimum RSTB pulse (H → L → H) detected                                          | 8.0       | –   | –       | μs |
| Reset Assert Time            | t <sub>WRST</sub>    | Minimum RSTB hold after H → L transition                                         | –         | 11  | 15      | μs |
| SO Low Voltage               | V <sub>SOL</sub>     | I <sub>SINK</sub> = 1.0 mA                                                       | –         | –   | 0.4     | V  |
| SO High Voltage              | V <sub>SOH</sub>     | I <sub>SOURCE</sub> = 1.0 mA                                                     | VCC – 0.4 | –   | –       | V  |
| SO Tri-State Leakage Current | SO <sub>LKG</sub>    | CSB = VCC, SO = VCC/2                                                            | –1.0      | –   | 1.0     | μA |

**Serial Peripheral Interface (See Figure 4)**

| VCC = 5.0V, FSCLK = 2.5 MHz, CLOAD = 80 pF, all timing is at 30% and 70% VCC unless otherwise specified. |                    |                                                              |     |    |     |    |
|----------------------------------------------------------------------------------------------------------|--------------------|--------------------------------------------------------------|-----|----|-----|----|
| SCLK Clock Period                                                                                        | t <sub>SCLK</sub>  |                                                              | 400 | –  | –   | ns |
| SCLK High Time                                                                                           | t <sub>CLKH</sub>  | SCLK = 70% VCC to 70% VCC                                    | 200 | –  | –   | ns |
| SCLK Low Time                                                                                            | t <sub>CLKL</sub>  | SCLK = 30% VCC to 30% VCC                                    | 200 | –  | –   | ns |
| Maximum Input Capacitance                                                                                | C <sub>INX</sub>   | SCLK, SI (Note 6)                                            | –   | –  | 15  | pF |
| SI Setup Time                                                                                            | t <sub>SISU</sub>  | SI = 30% 70% to SCLK = 70% VCC (Note 6)                      | 25  | –  | –   | ns |
| SI Hold Time                                                                                             | t <sub>SIHD</sub>  | SCLK = 30% to SI = 30% 70% VCC (Note 6)                      | 25  | –  | –   | ns |
| SO Rise Time                                                                                             | t <sub>SOR</sub>   | (20% V <sub>SO</sub> to 80% VCC) (Note 6)                    | –   | 25 | 50  | ns |
| SO Fall Time                                                                                             | t <sub>SOF</sub>   | (80% V <sub>SO</sub> to 20% VCC) (Note 6)                    | –   | –  | 50  | ns |
| CSB Setup Time                                                                                           | t <sub>CSBSU</sub> | CSB = 30% to SCLK = 30% VCC (Note 6)                         | 60  | –  | –   | ns |
| CSB Hold Time                                                                                            | t <sub>CSBHD</sub> | SCLK = 30% to CSB = 70% VCC (Note 6)                         | 75  | –  | –   | ns |
| CSB to SO Assert Time                                                                                    | t <sub>SO_A</sub>  | CSB = 30% VCC to SO = 30% 70% VCC<br>RLOAD = 5 kΩ (Note 6)   | –   | 65 | 125 | ns |
| CSB to SO Release Time                                                                                   | t <sub>SO_R</sub>  | CSB = 70% VCC to SO = 20% 80% VCC/2<br>RLOAD = 5 kΩ (Note 6) | –   | –  | 350 | ns |
| SO Delay Time                                                                                            | SO <sub>DLY</sub>  | SCLK = 70% VCC to SO = 30% 70% (Note 6)                      | –   | 65 | 125 | ns |
| Transfer Delay Time                                                                                      | CS <sub>DLY</sub>  | CSB rising edge to next falling edge. (Note 6)               | –   | –  | 1.0 | μs |

**Watchdog Timer**

|                       |                   |                              |           |           |           |     |
|-----------------------|-------------------|------------------------------|-----------|-----------|-----------|-----|
| Watchdog Timeout      | t <sub>WD</sub>   | CR1.D[8] = 0<br>CR1.D[8] = 1 | 20<br>400 | 25<br>500 | 30<br>600 | ms  |
| Core Clock Oscillator | f <sub>CORE</sub> |                              | –         | 40        | –         | MHz |

**ELECTRICAL CHARACTERISTICS**

(4.5 V ≤ VCC ≤ 5.5 V, 7.0 V ≤ VS ≤ 18 V, RSTB = VCC, CR1.D[10] = 1, -40°C ≤ TJ ≤ 150°C, unless otherwise specified.) (Note 5)

| Characteristic                                         | Symbol                | Conditions                                                          | Min   | Typ  | Max   | Unit |
|--------------------------------------------------------|-----------------------|---------------------------------------------------------------------|-------|------|-------|------|
| <b>Half-Bridge Pre-Driver Outputs</b>                  |                       |                                                                     |       |      |       |      |
| <b>VS &gt; VS<sub>PWM</sub></b>                        |                       |                                                                     |       |      |       |      |
| On-state Drive Voltage                                 | V <sub>PDHX</sub>     | High-side, V <sub>PDHX</sub> = H = V(GHx, HBx),<br>No External Load | 8.3   | –    | 9.5   | V    |
|                                                        | V <sub>PDLX</sub>     | Low-side, V <sub>PDLX</sub> = H = V(GLx, PGND),<br>No External Load | 8.1   | –    | 9.8   | V    |
| High-side driver Gate-source<br>Clamp Positive Voltage | V <sub>GSX_CLPH</sub> | V(GHx, HBx),<br>I <sub>CLMP</sub> = 3.0 mA                          | 14.0  | –    | 18.0  | V    |
| High-side driver Source-gate<br>Clamp Negative Voltage | V <sub>SGX_CLPH</sub> | V(HBx, GHx),<br>I <sub>CLMP</sub> = -2.0 mA                         | -20.0 | –    | -16.0 | V    |
| Low-side driver Gate-source<br>Clamp Positive Voltage  | V <sub>GSX_CLPL</sub> | V(GLx, PGND),<br>I <sub>CLMP</sub> = 10 mA                          | 11.5  | –    | 15.0  | V    |
| Low-side driver Gate-source<br>Clamp Negative Voltage  | V <sub>GSX_CLN</sub>  | V(GLx, PGND),<br>I <sub>CLMP</sub> = -1.0 mA                        | -1.0  | –    | –     | V    |
| Gate Drive Timeout                                     | t <sub>TIMEOUT</sub>  | I <sub>GHx</sub> ≤ I <sub>GHx_SS</sub>                              | 16    | 20   | 24    | μs   |
| Gate Drive Timeout Current                             | I <sub>GHx_SS</sub>   | V(GHx, HBx) = 0 V, t > t <sub>TIMEOUT</sub>                         | -1.2  | -1.0 | -0.8  | mA   |
| Gate-source Pull-down<br>Resistor                      | R <sub>GSX</sub>      | R(GHx, HBx), R(GLx, PGND)                                           | 70    | –    | 130   | kΩ   |
| Cross Conduction Blank Time<br><br>GHx, GLx            | t <sub>BLANKX</sub>   | BLANKx[1:0] = 0x00                                                  | 0.8   | 1.0  | 1.2   | μs   |
|                                                        |                       | BLANKx[1:0] = 0x01                                                  | 1.6   | 2.0  | 2.4   |      |
|                                                        |                       | BLANKx[1:0] = 0x02                                                  | 2.4   | 3.0  | 3.6   |      |
|                                                        |                       | BLANKx[1:0] = 0x03                                                  | 3.2   | 4.0  | 4.8   |      |

**Pre-Driver Slope Control**

|                                                                                |                     |                    |       |       |       |    |
|--------------------------------------------------------------------------------|---------------------|--------------------|-------|-------|-------|----|
| <b>VS &gt; VS<sub>PWM</sub></b>                                                |                     |                    |       |       |       |    |
| High-side Pre-charge Time<br>GHx Rising and Falling Slope                      | t <sub>PRCX</sub>   | T_PcX[1:0] = 0x00  | 80    | 100   | 120   | ns |
|                                                                                |                     | T_PcX[1:0] = 0x01  | 160   | 200   | 240   |    |
|                                                                                |                     | T_PcX[1:0] = 0x02  | 240   | 300   | 360   |    |
|                                                                                |                     | T_PcX[1:0] = 0x03  | 320   | 400   | 480   |    |
| High-side Pre-charge Current<br>GHx Rising Slope<br><br>V(GHx) = 3.5 V         | I <sub>PRCX_R</sub> | I_PCRx[2:0] = 0x00 | 1.23  | 1.50  | 1.77  | mA |
|                                                                                |                     | I_PCRx[2:0] = 0x01 | 4.52  | 5.25  | 5.99  |    |
|                                                                                |                     | I_PCRx[2:0] = 0x02 | 7.42  | 8.63  | 9.84  |    |
|                                                                                |                     | I_PCRx[2:0] = 0x03 | 10.65 | 12.38 | 14.11 |    |
|                                                                                |                     | I_PCRx[2:0] = 0x04 | 14.19 | 16.50 | 18.81 |    |
|                                                                                |                     | I_PCRx[2:0] = 0x05 | 17.42 | 20.25 | 23.09 |    |
|                                                                                |                     | I_PCRx[2:0] = 0x06 | 20.64 | 24.00 | 27.36 |    |
| High-side Pre-charge Current<br>GHx Falling Slope<br><br>V(GHx) = (VS + 3.5) V | I <sub>PRCX_F</sub> | I_PCFx[2:0] = 0x00 | 24.19 | 28.13 | 32.07 | mA |
|                                                                                |                     | I_PCFx[2:0] = 0x01 | 24.84 | 28.88 | 32.92 |    |
|                                                                                |                     | I_PCFx[2:0] = 0x02 | 30.64 | 35.63 | 40.62 |    |
|                                                                                |                     | I_PCFx[2:0] = 0x03 | 36.12 | 42.00 | 47.88 |    |
|                                                                                |                     | I_PCFx[2:0] = 0x04 | 41.61 | 48.38 | 55.15 |    |
|                                                                                |                     | I_PCFx[2:0] = 0x05 | 47.41 | 55.13 | 62.85 |    |
|                                                                                |                     | I_PCFx[2:0] = 0x06 | 52.89 | 61.50 | 70.11 |    |
|                                                                                |                     | I_PCFx[2:0] = 0x07 | 58.38 | 67.88 | 77.38 | mA |
|                                                                                |                     | I_PCFx[2:0] = 0x07 | 64.18 | 74.63 | 85.08 |    |

**ELECTRICAL CHARACTERISTICS**

(4.5 V ≤ VCC ≤ 5.5 V, 7.0 V ≤ VS ≤ 18 V, RSTB = VCC, CR1.D[10] = 1, -40°C ≤ TJ ≤ 150°C, unless otherwise specified.) (Note 5)

| Characteristic                                                                                                         | Symbol | Conditions           | Min   | Typ    | Max    | Unit |
|------------------------------------------------------------------------------------------------------------------------|--------|----------------------|-------|--------|--------|------|
| High-side Slew Current<br>GHx Rising and Falling Slope<br><br>Rising: V(GHx) = (VS + 3.5) V<br>Falling: V(GHx) = 3.5 V | ISRX   | SR_CTRLx[2:0] = 0x00 | 1.23  | 1.50   | 1.77   | mA   |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x01 | 1.94  | 2.25   | 2.57   |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x02 | 2.91  | 3.38   | 3.85   |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x03 | 4.52  | 5.25   | 5.99   |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x04 | 6.78  | 7.88   | 8.98   |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x05 | 10.00 | 11.63  | 13.26  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x06 | 14.84 | 17.25  | 19.67  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x07 | 21.93 | 25.50  | 29.07  |      |
| Low-side Drive Current<br>GLx Rising and Falling slope<br><br>V(GLx) = 3.5 V                                           | ILSX   | SR_CTRLx[2:0] = 0x00 | 5.16  | 6.00   | 6.84   | mA   |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x01 | 7.74  | 9.00   | 10.26  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x02 | 11.63 | 13.52  | 15.41  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x03 | 18.06 | 21.00  | 23.94  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x04 | 27.11 | 31.52  | 35.93  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x05 | 40.01 | 46.52  | 53.03  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x06 | 59.34 | 69.00  | 78.66  |      |
|                                                                                                                        |        | SR_CTRLx[2:0] = 0x07 | 87.72 | 102.00 | 116.28 |      |

**Slope Control Calibration Unit**

|                                                               |                      |                                         |          |      |          |      |
|---------------------------------------------------------------|----------------------|-----------------------------------------|----------|------|----------|------|
| Slope Calibration Comparator<br>Window Thresholds             | V <sub>CALF_L</sub>  | Falling slope window lower threshold    | 3.0      | 5.0  | 7.0      | % VS |
|                                                               | V <sub>CALF_U</sub>  | Falling slope window upper threshold    | 13       | 15   | 17       |      |
|                                                               | V <sub>CALR_L</sub>  | Rising slope window lower threshold     | 82       | 85   | 88       |      |
|                                                               | V <sub>CALR_U</sub>  | Rising slope window upper threshold     | 92       | 95   | 98       |      |
| Comparator Propagation Delay                                  | t <sub>CAL_PD</sub>  |                                         | –        | 62   | 100      | ns   |
| Sample Synchronization Delay                                  | t <sub>SYNC</sub>    | t <sub>SYNC</sub> = 2/f <sub>CORE</sub> | –        | 50   | –        | ns   |
| Calibration Pre-charge Time<br><br>HBx Rising & Falling Slope | t <sub>CAL_PCx</sub> | CAL_PC[3:0] = 0x00                      | (Note 7) | 50   | (Note 7) | ns   |
|                                                               |                      | CAL_PC[3:0] = 0x01                      |          | 150  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x02                      |          | 250  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x03                      |          | 350  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x04                      |          | 450  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x05                      |          | 550  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x06                      |          | 650  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x07                      |          | 750  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x08                      |          | 850  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x09                      |          | 950  |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x0A                      |          | 1050 |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x0B                      |          | 1150 |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x0C                      |          | 1250 |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x0D                      |          | 1350 |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x0E                      |          | 1450 |          |      |
|                                                               |                      | CAL_PC[3:0] = 0x0F                      |          | 1550 |          |      |

# **ELECTRICAL CHARACTERISTICS**

(4.5 V ≤ VCC ≤ 5.5 V, 7.0 V ≤ VS ≤ 18 V, RSTB = VCC, CR1.D[10] = 1, -40°C ≤ TJ ≤ 150°C, unless otherwise specified.) (Note 5)

| Characteristic                                           | Symbol                | Conditions          | Min      | Typ  | Max      | Unit |
|----------------------------------------------------------|-----------------------|---------------------|----------|------|----------|------|
| Calibration Delay Time<br><br>HBx Rising & Falling Slope | t <sub>CAL_DLYx</sub> | CAL_DLY[3:0] = 0x00 | (Note 7) | 0.35 | (Note 7) | μs   |
|                                                          |                       | CAL_DLY[3:0] = 0x01 |          | 0.55 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x02 |          | 0.75 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x03 |          | 0.95 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x04 |          | 1.15 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x05 |          | 1.35 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x06 |          | 1.55 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x07 |          | 1.75 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x08 |          | 1.95 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x09 |          | 2.15 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x0A |          | 2.35 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x0B |          | 2.55 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x0C |          | 2.75 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x0D |          | 2.95 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x0E |          | 3.15 |          |      |
|                                                          |                       | CAL_DLY[3:0] = 0x0F |          | 3.35 |          |      |

## **Half-Bridge Diagnostics**

|                                                                                              |                       |                  |      |      |      |      |
|----------------------------------------------------------------------------------------------|-----------------------|------------------|------|------|------|------|
| Static VDS Monitor Thresholds<br><br>VDS = V(VS, HBx)<br><br>– or –<br><br>VDS = V(HBx, GND) | VDS <sub>THR_S</sub>  | VDSx[2:0] = 0x00 | 267  | 300  | 333  | mV   |
|                                                                                              |                       | VDSx[2:0] = 0x01 | 356  | 400  | 444  |      |
|                                                                                              |                       | VDSx[2:0] = 0x02 | 445  | 500  | 555  |      |
|                                                                                              |                       | VDSx[2:0] = 0x03 | 534  | 600  | 666  |      |
|                                                                                              |                       | VDSx[2:0] = 0x04 | 623  | 700  | 777  |      |
|                                                                                              |                       | VDSx[2:0] = 0x05 | 712  | 800  | 888  |      |
|                                                                                              |                       | VDSx[2:0] = 0x06 | 801  | 900  | 999  |      |
|                                                                                              |                       | VDSx[2:0] = 0x07 | 890  | 1000 | 1110 |      |
| Static VDS Monitor Filter Time                                                               | t <sub>DGL_STAT</sub> |                  | 0.92 | 1.15 | 1.38 | μs   |
| Static VDS Monitor Propagation Delay                                                         | t <sub>VDSS_PD</sub>  |                  | –    | 550  | 750  | ns   |
| Dynamic VDS Monitor Thresholds                                                               | VDS <sub>THR_R</sub>  |                  | 77.0 | 80.0 | 83.0 | % VS |
|                                                                                              | VDS <sub>THR_F</sub>  |                  | 17.0 | 20.0 | 23.0 | % VS |

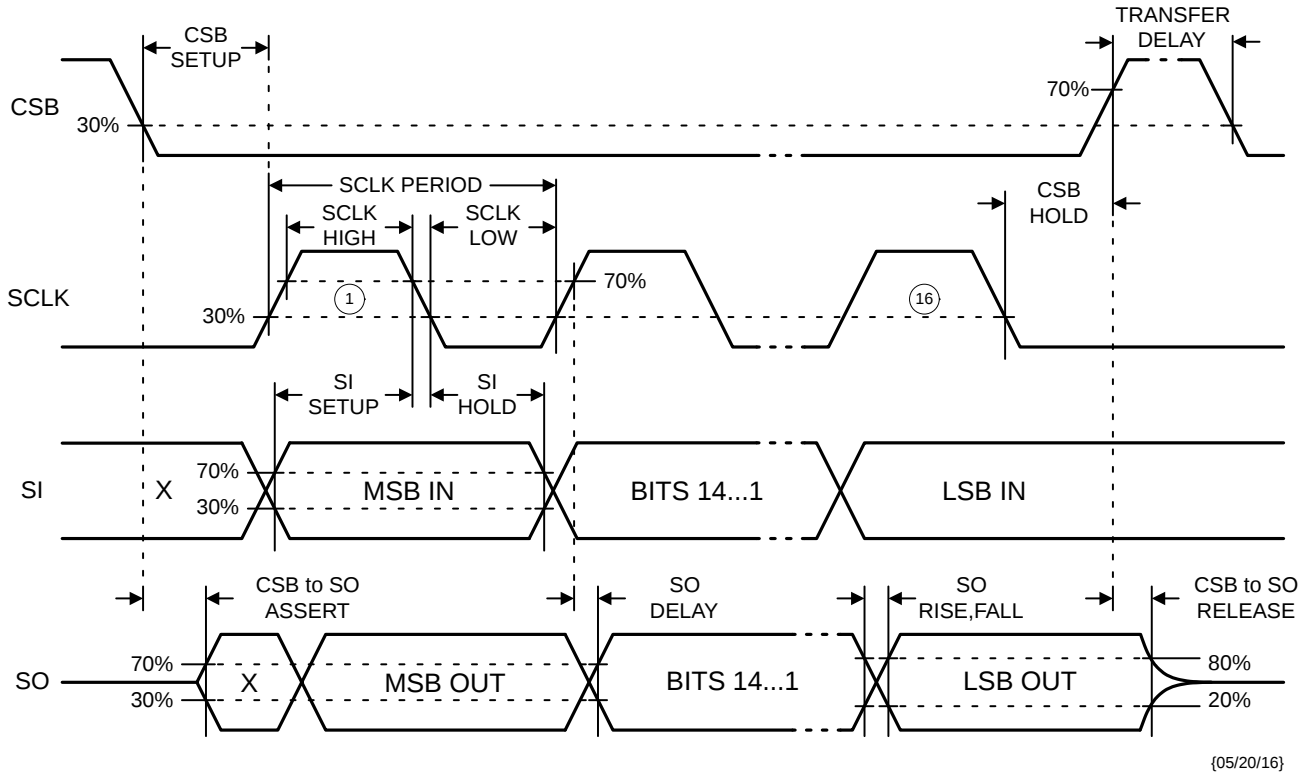
# **ELECTRICAL CHARACTERISTICS**

(4.5 V ≤ VCC ≤ 5.5 V, 7.0 V ≤ VS ≤ 18 V, RSTB = VCC, CR1.D[10] = 1, -40°C ≤ TJ ≤ 150°C, unless otherwise specified.) (Note 5)

| Characteristic                                                  | Symbol               | Conditions                                              | Min      | Typ   | Max      | Unit |
|-----------------------------------------------------------------|----------------------|---------------------------------------------------------|----------|-------|----------|------|
| Dynamic VDS Detection Delay Time<br><br>Rising or Falling Slope | t <sub>DLYX</sub>    | T_DLYX[3:0] = 0x00                                      | (Note 7) | 0.35  | (Note 7) | μs   |
|                                                                 |                      | T_DLYX[3:0] = 0x01                                      |          | 0.55  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x02                                      |          | 0.75  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x03                                      |          | 0.95  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x04                                      |          | 1.15  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x05                                      |          | 1.35  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x06                                      |          | 1.55  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x07                                      |          | 1.75  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x08                                      |          | 1.95  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x09                                      |          | 2.15  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x0A                                      |          | 2.35  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x0B                                      |          | 2.55  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x0C                                      |          | 2.75  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x0D                                      |          | 2.95  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x0E                                      |          | 3.15  |          |      |
|                                                                 |                      | T_DLYX[3:0] = 0x0F                                      |          | 3.35  |          |      |
| Dynamic VDS Monitor Filter Time                                 | t <sub>DGL_DYN</sub> |                                                         | 231      | 330   | 429      | ns   |
| Dynamic VDS Monitor Propagation Delay                           | t <sub>VSD_PD</sub>  |                                                         | –        | 59    | 100      | ns   |
| HBx Monitor Threshold                                           | VHB <sub>THR</sub>   |                                                         | 45       | 50    | 55       | % VS |
| HBx Monitor Propagation Delay                                   | t <sub>HBX_PD</sub>  |                                                         | –        | 1.0   | 2.0      | μs   |
| HBx Monitor Test Currents                                       | I <sub>TST</sub>     | CR0.HB_ENx = 0, HB1, HB3 source or sink, 10V ≤ VS ≤ 16V | ± 6.0    | ± 7.5 | ± 9.0    | mA   |

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

5. Min/Max values are valid for the stated temperature range unless noted otherwise. Min/Max values are guaranteed by test, design or statistical correlation
6. No production test
7. These values, measured in production via test mode, result in values that are t<sub>SYNC</sub> longer than the stated values. The specification limits shall therefore be: (t<sub>CAL\_PCx</sub> Typ + t<sub>SYNC</sub> Typ) ±20%, (t<sub>CAL\_DLYX</sub> Typ + t<sub>SYNC</sub> Typ) ±20%, and (t<sub>DLYX</sub> Typ + t<sub>SYNC</sub> Typ) ±20%.



{05/20/16}

Figure 4. SPI Timing

## DETAILED OPERATING DESCRIPTION

**Power Supply**

The power supply block provides:

- all internal supply and reference voltages;
- all internal bias and reference currents;
- VCC power-on reset (POR) and VS under/over-voltage lockout signals.

The analog and power portions of the device (reference voltages/currents, charge pump, low-side gate drivers, etc.) are supplied from the VS terminal. Each of the low-side gate driver outputs (GLx) is supplied from VS via an individual buffer (source follower) with voltage limit functionality. The high-side gate driver outputs (GHx) are supplied from a regulated charge pump.

The logic core and the SPI communication interface are supplied from the VCC terminal in order to achieve a high frequency operation by use of external bypass capacitors. In case of breakdown of the external voltage regulator, the device can be protected by use of an external voltage limiter, which must limit the maximum voltage at the VCC terminal to  $V_{CCMAX}$  (see § *MAXIMUM RATINGS*).

The outputs are disabled during device initialization at power-up via an interlock between VS and VCC and such that no control is available until after  $VCC > V_{CCPORR}$  (see § *Electrical Characteristics: VCC Supply*). Reverse battery protection for VS and the VCC regulator is provided externally by the application (see Figure 2).

The device is initialized at power-up into a reduced power state ( $CR1.DRV\_EN = 0$ , see § *SPI Control Set*):

- the charge pump is disabled;
- all gate drive currents are disabled;
- gate pull-down structures are enabled;
- HBx diagnostic test currents are available (see § *OFF-state Monitoring of Half-bridge Drivers*).

The device is placed into a full power state when  $CR1.DRV\_EN = 1$ .

Multiple GND pins are used in order to avoid loss of GND due to a single-point failure, to improve ESD capability, and to improve the VDS overload protection performance of the device.

**Charge Pump**

A regulated charge pump circuit in single-stage / complementary-phase configuration is implemented. The charge pump is sized to drive up 2 high-side drivers in PWM operation ( $f_{PWM} \leq 25$  kHz).

The topology utilizes 2 external pump capacitors and an external buffer capacitor (see Figure 2) to supply:

- the high-side gate driver outputs (GHx);
- an optional external reverse protection power MOSFET;
- an optional external security switch power MOSFET.

Table 1 gives suggested values for the external pump and buffer capacitors to support the charge pump DC loading while maintaining good transient response and regulation stability.

**Table 1. SUGGESTED CHARGE PUMP CAPACITORS**

| DC Load (mA) | Pump Capacitors C1, C2 (nF) | Buffer Capacitor CCP (nF) |
|--------------|-----------------------------|---------------------------|
| 1.0          | 100                         | 220                       |
| 7.5          | 220                         | 470                       |
| 15.0         | 470                         | 1000                      |

The device is initialized at power-up into a reduced power state and the charge pump disabled. The charge pump is controlled by SPI command via the  $CR1.DRV\_EN$  bit (see Table 7) and the charge pump is:

- disabled when  $CR1.DRV\_EN=0$ ;
- enabled when  $CR1.DRV\_EN=1$ .

The optional external reverse protection and security switches are connected to the charge pump buffer capacitor through the switched charge pump (CPSW) output. The output is controlled by SPI command via the  $CR1.CP\_SW$  bit (see Table 7). The CPSW output is:

- disabled (the reverse and security MOSFETs are turned OFF) when  $CR1.CP\_SW=0$ ;
- enabled (the reverse and security MOSFETs are turned ON) when  $CR1.CP\_SW=1$ .

The charge pump is internally monitored to ensure safe operation of the charge pump circuit and the high-side driver outputs (see § *Protection and Diagnosis – Charge Pump Monitoring*). Due to the single stage configuration the charge pump provides the following output characteristics (see Figure 5, Figure 6, § *SPI Diagnosis Set* and § *Electrical Characteristics: Charge Pump*):

- $V(CP, VS) < CP_{FAIL}$   
 $SR0.CPF \rightarrow 1$   
the GHx and GLx outputs are shut down to prevent damage to the external power MOSFETs;
- $VS < VS_{PWM}$   
 $SR0.CPL \rightarrow 1$   
the CP output voltage follows the VS voltage (the regulation saturates) with a maximum drop voltage per the equation  $V(CP, VS) = VS - CP_{DROP}$  ;
- $CP_{FAIL} < V(CP, VS) < CP_{LOW}$   
 $SR0.CPL \rightarrow 1$
- $VS_{PWM} \leq VS \leq VS_{OVSDR}$   
the charge pump delivers a regulated output voltage  $V(CP, VS) = CP_{REG}$  and PWM operation of the GHx outputs is allowed;

- $VS_{OVSD} < VS < VS(CP_{OV})$   
the charge pump including the CPSW output is functional, but the GHx outputs are shut down;
- $VS > VS(CP_{OV})$   
the charge pump is disabled and the charge pump buffer capacitor is discharged to VS in order to protect the device from destruction.

In the case of VS overvoltage, the charge pump automatically resumes normal operation when the VS voltage returns to below  $CP_{OV} - CP_{OV\_HYS}$ . In the case of  $VS < VS_{PWM}$  or  $V(CP, VS) < CP_{LOW}$  it should be considered for the microcontroller to adopt a PWM duty ratio management schema in order to minimize charge pump loading while ensuring smooth motor operation.

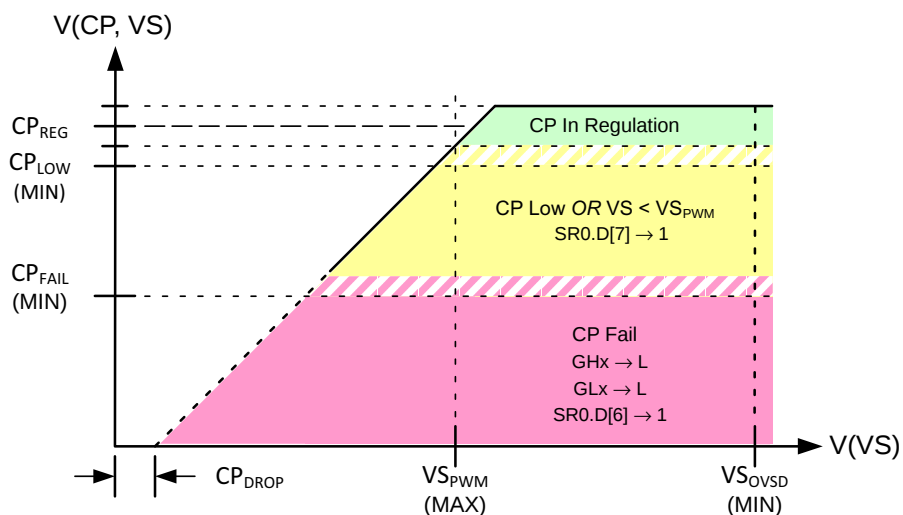


Figure 5. Charge Pump Characteristics

{02/16/2018}

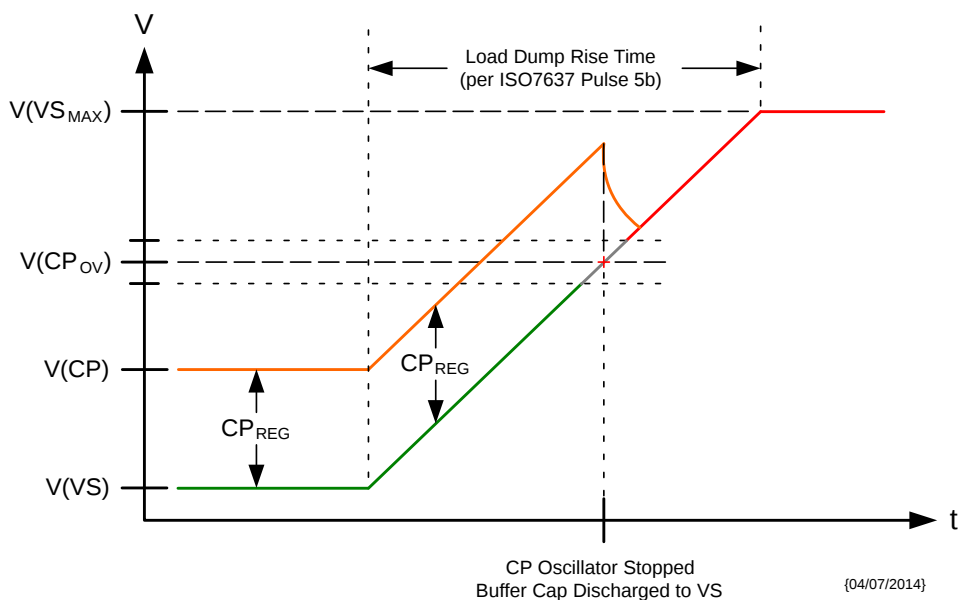


Figure 6. Charge Pump Overvoltage Behavior

{04/07/2014}

## SPI Interface

A full-duplex synchronous serial data transfer interface (SPI) is used to control the device and provide diagnosis during normal operation. Daisy chain capability of the interface is implemented in order to minimize circuit expenditure and communication efforts. The SPI protocol utilizes 16-bit data words (B15 = MSB). The idle state of SCLK is low and the SI data must be stable before the falling edge of SCLK (“legacy mode 1”: CPOL=0, CPHA=1).

The interface consists of 4 I/O lines with 5V CMOS logic levels and termination resistors (see Figure 7, Figure 2):

- the active-low CSB enables the SPI interface;
- the SCLK pin clocks the internal shift registers of the device;
- the SI pin receives data of the input shift registers MSB first;
- the SO pin sends data of the output shift registers MSB first.

The device offers the following SPI communication error checks in order to protect the application from unintended motor activation:

- protocol length error (modulo 16);
- no edges on SCLK during a CSB period;
- an undefined SPI command (not used bits must be set to logic 0);
- watchdog (WD) toggle (the internal watchdog bit (CRx.WD) must be toggled with each SPI message);
- WD timeout (the WD bit must be toggled before the internal watchdog timeout is reached).

An SI pin stuck-at condition during a CSB period is detected by a WD toggle error. A VCC under-voltage condition is directly blocking the complete SPI functionality via the VCC<sub>PORF</sub> signal.

The length of the watchdog timeout is SPI programmable (see § SPI Control Set and § Electrical Characteristics:

Watchdog Timer) in order to facilitate module boot loader programming. The timeout setting is controlled by the CR1.WD\_CFG bit:

- when CR1.WD\_CFG=0 (default setting) the WD timeout is  $t_{WD} = 25 \text{ ms}$ ;
- when CR1.WD\_CFG=1 the WD timeout is  $t_{WD} = 500 \text{ ms}$ .

The first WD bit value sent after VCC POR or wake-up must be WD = 0 in the first frame, then WD = 1 in the next.

A correct communication is reported when bit SR0.SPIF = 0 and the device is in **NORMAL MODE (NM)** when bit SRx.NM = 1. The device enters **FAILSAFE MODE** immediately in the event of an SPI communication error (see § Operating Modes).

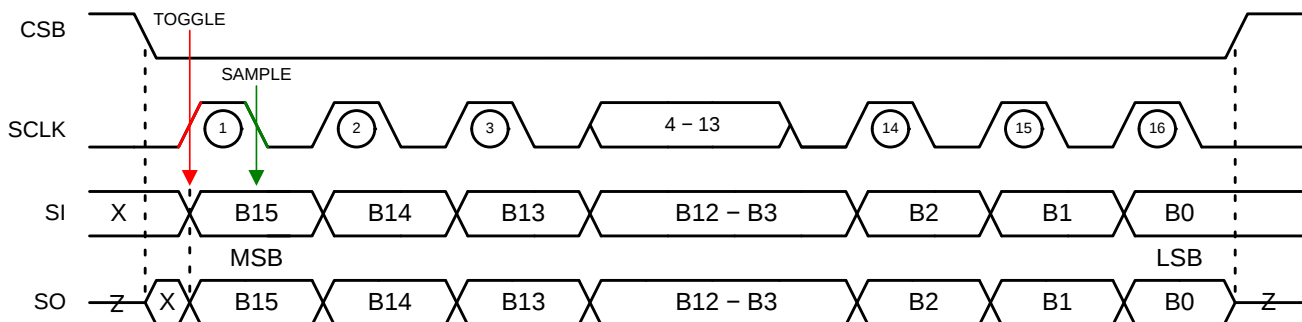
## Serial Data and SPI Register Structures

The input and output message formats of the implemented SPI protocol are as shown in the following tables. In the descriptions in the following sections, it is implied that the frame length is correct and that the WD bit has been properly toggled when sending and receiving SPI messages. Please also note that the SPI hardware protocol is a “frame-behind” response type, i.e. the requested data is delivered in the next frame.

## SPI Control Set

The first 4 bits (D15 ... D12) serve as address bits, while 12 bits (D11 ... D0) are used as data bits. The D11 bit is the WD toggle bit: A SPI fail is detected if the bit is not toggled within the WD timeout. The D10 bit may be used as an extended address in some messages.

All Control Register (CRx) bits are initialized to logic 0 after a reset. The predefined value is off / inactive unless otherwise noted. The SPI control set (input data map) and input data structure prototype are shown in the following tables.



Note: SPI Legacy Mode 1; X=Don't Care, Z=Tri-State

Figure 7. SPI Communication Frame Format

Table 2. SPI INPUT DATA FORMAT

| Command Input Message Format |     |     |     |           |                   |    |    |    |    |    |    |     |    |    |    |
|------------------------------|-----|-----|-----|-----------|-------------------|----|----|----|----|----|----|-----|----|----|----|
| MSB                          |     |     |     |           |                   |    |    |    |    |    |    | LSB |    |    |    |
| B15                          | B14 | B13 | B12 | B11       | B10               | B9 | B8 | B7 | B6 | B5 | B4 | B3  | B2 | B1 | B0 |
| A3                           | A2  | A1  | A0  | WD        | D10               | D9 | D8 | D7 | D6 | D5 | D4 | D3  | D2 | D1 | D0 |
| 4-bit REGISTER ADDRESS       |     |     |     | WATCH DOG | 11-bit INPUT DATA |    |    |    |    |    |    |     |    |    |    |

Table 3. INPUT DATA STRUCTURE PROTOTYPE

| Input Data Prototype |    |     |    |    |    |    |    |    |    |    |    |    |
|----------------------|----|-----|----|----|----|----|----|----|----|----|----|----|
| CRx                  | WD | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|                      | ?  | ?   | ?  | ?  | ?  | ?  | ?  | ?  | ?  | ?  | ?  | ?  |

Table 4. SPI INPUT REGISTER DEFINITIONS

| Defined Command Input Registers (CRx) |       |     |     |     |     |     |     |
|---------------------------------------|-------|-----|-----|-----|-----|-----|-----|
|                                       |       | D15 | D14 | D13 | D12 | D11 | D10 |
| Register Name                         | Alias | A3  | A2  | A1  | A0  | WD  | D10 |
| Status Output Mode & HBx Enable       | CR0   | 0   | 0   | 0   | 0   | WD  | D10 |
| HBx Mode                              | CR1   | 0   | 0   | 0   | 1   |     | D10 |
| HBx PWM Control                       | CR2   | 0   | 0   | 1   | 0   |     | 0   |
| HBx PWM Mode                          | CR3   | 0   | 0   | 1   | 1   |     | 0   |
| HBx Calibration Control               | CR4   | 0   | 1   | 0   | 0   |     | D10 |
| HB1 Configuration A                   | CR5A  | 0   | 1   | 0   | 1   |     | 0   |
| HB1 Configuration B                   | CR5B  |     |     |     |     |     | 1   |
| HB2 Configuration A                   | CR6A  | 0   | 1   | 1   | 0   |     | 0   |
| HB2 Configuration B                   | CR6B  |     |     |     |     |     | 1   |
| HB3 Configuration A                   | CR7A  | 0   | 1   | 1   | 1   |     | 0   |
| HB3 Configuration B                   | CR7B  |     |     |     |     |     | 1   |
| HB4 Configuration A                   | CR8A  | 1   | 0   | 0   | 0   |     | 0   |
| HB4 Configuration B                   | CR8B  |     |     |     |     |     | 1   |
| Not Used                              | CR9   | 1   | 0   | 0   | 1   |     | X   |
| Not Used                              | CR10  | 1   | 0   | 1   | 0   |     | X   |
| Not Used                              | CR11  | 1   | 0   | 1   | 1   |     | X   |
| HBx Diagnosis                         | CR12  | 1   | 1   | 0   | 0   |     | 0   |
| Not Used                              | CR13  | 1   | 1   | 0   | 1   |     | 0   |
| HBx PWM De–glitch                     | CR14  | 1   | 1   | 1   | 0   |     | 0   |
| Test Mode                             | CR15  | 1   | 1   | 1   | 1   |     | D10 |

NOTE: Half-bridge gate drive settings must only be changed when HBx is in tri-state (HB\_ENx = 0);  
Gate drive pre-charge time settings must only be changed in single increments (i.e. 00 to 01, 01 to 10 etc.).

Table 5. CR0: STATUS OUTPUT MODE & HBx ENABLE REGISTER

|     |    |          |          |    |    |    |    |    |                   |    |    |    |
|-----|----|----------|----------|----|----|----|----|----|-------------------|----|----|----|
| CR0 | WD | D10      | D9       | D8 | D7 | D6 | D5 | D4 | D3                | D2 | D1 | D0 |
|     | WD | SRA_MODE | SRA[2:0] |    |    | X  | X  | X  | HB_EN4 ... HB_EN1 |    |    |    |

Table 6. CR0 INSTRUCTION DEFINITIONS

| Mnemonic | Value | Comment                                                                                                                                                         |
|----------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SRA_MODE | 0     | The Status Register Address selected via CR0.SRA [2:0] will be used for a single read command. The address always points to SR0 after the read (default state). |
|          | 1     | The Status Register Address selected via SRA [2:0] will be used for the next and all further read commands until a new address is selected.                     |
| SRA[2:0] | 000   | SR0 data is returned in the next frame (default state).                                                                                                         |
|          | 001   | SR1 data is returned in the next frame.                                                                                                                         |
|          | 010   | SR2 data is returned in the next frame.                                                                                                                         |
|          | 011   | SR3 data is returned in the next frame.                                                                                                                         |
|          | 100   | SR4 data is returned in the next frame.                                                                                                                         |
|          | 101   | SR5 data is returned in the next frame.                                                                                                                         |
|          | 110   | SR6 data is returned in the next frame.                                                                                                                         |
|          | 111   | SR7 data is returned in the next frame.                                                                                                                         |
| HB_ENx   | 0     | HBx output disabled (default state).                                                                                                                            |
|          | 1     | HBx output enabled.                                                                                                                                             |

Table 7. CR1: HBx MODE CONTROL REGISTER

| CR1 | WD | D10    | D9    | D8     | D7 | D6 | D5 | D4 | D3                    | D2 | D1 | D0 |
|-----|----|--------|-------|--------|----|----|----|----|-----------------------|----|----|----|
|     | WD | DRV_EN | CP_SW | WD_CFG | X  | X  | X  | X  | HB_MODE4 ... HB_MODE1 |    |    |    |

Table 8. CR1 INSTRUCTION DEFINITIONS

| Mnemonic | Value | Comment                                                           |
|----------|-------|-------------------------------------------------------------------|
| DRV_EN   | 0     | Charge pump and gate drive currents are disabled (default state). |
|          | 1     | Charge pump and gate drive currents are enabled.                  |
| CP_SW    | 0     | Charge pump switched output is OFF: CPSW = Hi-Z (default state).  |
|          | 1     | Charge pump switched output is ON: CPSW = V(CP-VS).               |
| WD_CFG   | 0     | Watch dog timeout = 25 ms (default state).                        |
|          | 1     | Watch dog timeout = 500 ms.                                       |
| HB_MODEx | 0     | Low-side pre-driver active (default state).                       |
|          | 1     | High-side pre-driver active.                                      |

Table 9. CR2: HBx PWM CONTROL REGISTER

| CR2 | WD | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3                  | D2 | D1 | D0 |
|-----|----|-----|----|----|----|----|----|----|---------------------|----|----|----|
|     | WD | 0   | 0  | 0  | 0  | X  | X  | X  | HB_PWM4 ... HB_PWM1 |    |    |    |

Table 10. CR2 INSTRUCTION DEFINITIONS

| Mnemonic | Value | Comment                              |
|----------|-------|--------------------------------------|
| HB_PWMx  | 0     | Output is in 100% ON mode (default). |
|          | 1     | Output is in PWM mode.               |

Table 11. CR3: HBx PWM MODE CONTROL REGISTER

| CR3 | WD | D10 | D9 | D8 | D7 | D6    | D5 | D4    | D3 | D2    | D1 | D0    |
|-----|----|-----|----|----|----|-------|----|-------|----|-------|----|-------|
|     | WD | X   | X  | X  | X  | PWM40 | X  | PWM30 | X  | PWM20 | X  | PWM10 |

Table 12. CR3 INSTRUCTION DEFINITIONS

| Mnemonic | Value | Comment                                    |
|----------|-------|--------------------------------------------|
| PWMx0    | 0     | Output PWM source is input PWM1 (default). |
|          | 1     | Output PWM source is input PWM2.           |

Table 13. CR4: HBx CALIBRATION CONTROL REGISTER

| CR4 | WD | D10          | D9 | D8 | D7 | D6          | D5 | D4 | D3 | D2           | D1 | D0 |
|-----|----|--------------|----|----|----|-------------|----|----|----|--------------|----|----|
|     | WD | CAL_DLY[3:0] |    |    |    | CAL_PC[3:0] |    |    |    | CAL_SEL[2:0] |    |    |

Table 14. CR4 INSTRUCTION DEFINITIONS

| Mnemonic     | Value | Comment                                                         |
|--------------|-------|-----------------------------------------------------------------|
| CAL_DLY[3:0] | 0000  | Delay time: end of rising/falling slope 0.35 $\mu$ s (default). |
|              | 0001  | Delay time: end of rising/falling slope 0.55 $\mu$ s.           |
|              | 0010  | Delay time: end of rising/falling slope 0.75 $\mu$ s.           |
|              | 0011  | Delay time: end of rising/falling slope 0.95 $\mu$ s.           |
|              | 0100  | Delay time: end of rising/falling slope 1.15 $\mu$ s.           |
|              | 0101  | Delay time: end of rising/falling slope 1.35 $\mu$ s.           |
|              | 0110  | Delay time: end of rising/falling slope 1.55 $\mu$ s.           |
|              | 0111  | Delay time: end of rising/falling slope 1.75 $\mu$ s.           |
|              | 1000  | Delay time: end of rising/falling slope 1.95 $\mu$ s.           |
|              | 1001  | Delay time: end of rising/falling slope 2.15 $\mu$ s.           |
|              | 1010  | Delay time: end of rising/falling slope 2.35 $\mu$ s.           |
|              | 1011  | Delay time: end of rising/falling slope 2.55 $\mu$ s.           |
|              | 1100  | Delay time: end of rising/falling slope 2.75 $\mu$ s.           |
|              | 1101  | Delay time: end of rising/falling slope 2.95 $\mu$ s.           |
|              | 1110  | Delay time: end of rising/falling slope 3.15 $\mu$ s.           |
|              | 1111  | Delay time: end of rising/falling slope 3.35 $\mu$ s.           |
| CAL_PC[3:0]  | 0000  | Pre-charge time: start of rising/falling slope 50 ns (default). |
|              | 0001  | Pre-charge time: start of rising/falling slope 150 ns.          |
|              | 0010  | Pre-charge time: start of rising/falling slope 250 ns.          |
|              | 0011  | Pre-charge time: start of rising/falling slope 350 ns.          |
|              | 0100  | Pre-charge time: start of rising/falling slope 450 ns.          |
|              | 0101  | Pre-charge time: start of rising/falling slope 550 ns.          |
|              | 0110  | Pre-charge time: start of rising/falling slope 650 ns.          |
|              | 0111  | Pre-charge time: start of rising/falling slope 750 ns.          |
|              | 1000  | Pre-charge time: start of rising/falling slope 850 ns.          |
|              | 1001  | Pre-charge time: start of rising/falling slope 950 ns.          |
|              | 1010  | Pre-charge time: start of rising/falling slope 1050 ns.         |
|              | 1011  | Pre-charge time: start of rising/falling slope 1150 ns.         |
|              | 1100  | Pre-charge time: start of rising/falling slope 1250 ns.         |
|              | 1101  | Pre-charge time: start of rising/falling slope 1350 ns.         |
|              | 1110  | Pre-charge time: start of rising/falling slope 1450 ns.         |
|              | 1111  | Pre-charge time: start of rising/falling slope 1550 ns.         |

Table 14. CR4 INSTRUCTION DEFINITIONS

| Mnemonic     | Value | Comment                              |
|--------------|-------|--------------------------------------|
| CAL_SEL[2:0] | 000   | Calibration unit disabled (default). |
|              | 001   | Select output HB1.                   |
|              | 010   | Select output HB2.                   |
|              | 011   | Select output HB3.                   |
|              | 100   | Select output HB4.                   |
|              | 101   | Calibration unit disabled            |
|              | 110   | Calibration unit disabled            |
|              | 111   | Calibration unit disabled            |

Table 15. CR5A – CR8A: HBx CONFIGURATION A REGISTER

| CR5A – CR8A | WD | D10 | D9          | D8 | D7          | D6 | D5 | D4          | D3 | D2 | D1         | D0 |
|-------------|----|-----|-------------|----|-------------|----|----|-------------|----|----|------------|----|
|             | WD | 0   | BLANKx[1:0] |    | I_PCFx[2:0] |    |    | I_PCRx[2:0] |    |    | T_PCx[1:0] |    |

Table 16. CR5A – CR8A INSTRUCTION DEFINITIONS

| Mnemonic    | Value | Comment                                                       |
|-------------|-------|---------------------------------------------------------------|
| BLANKx[1:0] | 00    | Select cross-conduction blanking time 1 $\mu$ s (default).    |
|             | 01    | Select cross-conduction blanking time 2 $\mu$ s.              |
|             | 10    | Select cross-conduction blanking time 3 $\mu$ s.              |
|             | 11    | Select cross-conduction blanking time 4 $\mu$ s.              |
| I_PCFx[2:0] | 000   | Select falling slope pre-charge current 28.88mA (default).    |
|             | 001   | Select falling slope pre-charge current 35.63 mA.             |
|             | 010   | Select falling slope pre-charge current 42.00 mA.             |
|             | 011   | Select falling slope pre-charge current 48.38 mA.             |
|             | 100   | Select falling slope pre-charge current 55.13mA.              |
|             | 101   | Select falling slope pre-charge current 61.50 mA.             |
|             | 110   | Select falling slope pre-charge current 67.88 mA.             |
|             | 111   | Select falling slope pre-charge current 74.63 mA.             |
| I_PCRx[2:0] | 000   | Select rising slope pre-charge current 1.50 mA (default).     |
|             | 001   | Select rising slope pre-charge current 5.25 mA.               |
|             | 010   | Select rising slope pre-charge current 8.63 mA.               |
|             | 011   | Select rising slope pre-charge current 12.38 mA.              |
|             | 100   | Select rising slope pre-charge current 16.50 mA.              |
|             | 101   | Select rising slope pre-charge current 20.25 mA.              |
|             | 110   | Select rising slope pre-charge current 24.00 mA.              |
|             | 111   | Select rising slope pre-charge current 28.13 mA.              |
| T_PCx[1:0]  | 00    | Select rising/falling slope pre-charge time 100 ns (default). |
|             | 01    | Select rising/falling slope pre-charge time 200 ns.           |
|             | 10    | Select rising/falling slope pre-charge time 300 ns.           |
|             | 11    | Select rising/falling slope pre-charge time 400 ns.           |

Table 17. CR5B – CR8B: HBx CONFIGURATION B REGISTER

| CR5B – CR8B | WD | D10 | D9        | D8 | D7 | D6         | D5 | D4 | D3 | D2           | D1 | D0 |
|-------------|----|-----|-----------|----|----|------------|----|----|----|--------------|----|----|
|             | WD | 1   | VDSx[2:0] |    |    | T_DLY[3:0] |    |    |    | SR_CTRL[2:0] |    |    |

Table 18. CR5B – CR8B INSTRUCTION DEFINITIONS

| Mnemonic     | Value | Comment                                                                           |
|--------------|-------|-----------------------------------------------------------------------------------|
| VDSx[2:0]    | 000   | Select static VDS sense threshold 300 mV (default).                               |
|              | 001   | Select static VDS sense threshold 400 mV.                                         |
|              | 010   | Select static VDS sense threshold 500 mV.                                         |
|              | 011   | Select static VDS sense threshold 600 mV.                                         |
|              | 100   | Select static VDS sense threshold 700 mV.                                         |
|              | 101   | Select static VDS sense threshold 800 mV.                                         |
|              | 110   | Select static VDS sense threshold 900 mV.                                         |
|              | 111   | Select static VDS sense threshold 1000 mV.                                        |
| T_DLY[3:0]   | 0000  | Select rising/falling slope dynamic overload detect delay 0.35 $\mu$ s (default). |
|              | 0001  | Select rising/falling slope dynamic overload detect delay 0.55 $\mu$ s.           |
|              | 0010  | Select rising/falling slope dynamic overload detect delay 0.75 $\mu$ s.           |
|              | 0011  | Select rising/falling slope dynamic overload detect delay 0.95 $\mu$ s.           |
|              | 0100  | Select rising/falling slope dynamic overload detect delay 1.15 $\mu$ s.           |
|              | 0101  | Select rising/falling slope dynamic overload detect delay 1.35 $\mu$ s.           |
|              | 0110  | Select rising/falling slope dynamic overload detect delay 1.55 $\mu$ s.           |
|              | 0111  | Select rising/falling slope dynamic overload detect delay 1.75 $\mu$ s.           |
|              | 1000  | Select rising/falling slope dynamic overload detect delay 1.95 $\mu$ s.           |
|              | 1001  | Select rising/falling slope dynamic overload detect delay 2.15 $\mu$ s.           |
|              | 1010  | Select rising/falling slope dynamic overload detect delay 2.35 $\mu$ s.           |
|              | 1011  | Select rising/falling slope dynamic overload detect delay 2.55 $\mu$ s.           |
|              | 1100  | Select rising/falling slope dynamic overload detect delay 2.75 $\mu$ s.           |
|              | 1101  | Select rising/falling slope dynamic overload detect delay 2.95 $\mu$ s.           |
|              | 1110  | Select rising/falling slope dynamic overload detect delay 3.15 $\mu$ s.           |
|              | 1111  | Select rising/falling slope dynamic overload detect delay 3.35 $\mu$ s.           |
| SR_CTRL[2:0] | 000   | Select rising/falling slope slew phase current 1.5 mA (default).                  |
|              | 001   | Select rising/falling slope slew phase current 2.25 mA.                           |
|              | 010   | Select rising/falling slope slew phase current 3.38 mA.                           |
|              | 011   | Select rising/falling slope slew phase current 5.25 mA.                           |
|              | 100   | Select rising/falling slope slew phase current 7.88 mA.                           |
|              | 101   | Select rising/falling slope slew phase current 11.63 mA.                          |
|              | 110   | Select rising/falling slope slew phase current 17.25 mA.                          |
|              | 111   | Select rising/falling slope slew phase current 25.50 mA.                          |

Table 19. CR12: HBx DIAGNOSIS CONTROL REGISTER

| CR12 | WD | D10 | D9 | D8 | D7 | D6 | D5      | D4      | D3 | D2 | D1      | D0      |
|------|----|-----|----|----|----|----|---------|---------|----|----|---------|---------|
|      | WD | 0   | 0  | 0  | X  | X  | TST_LS3 | TST_LS1 | X  | X  | TST_HS3 | TST_HS1 |

Table 20. CR12 INSTRUCTION DEFINITIONS

| Mnemonic | Value | Comment                                   |
|----------|-------|-------------------------------------------|
| TST_LSx  | 0     | Disable low-side test current (default).  |
|          | 1     | Enable low-side test current.             |
| TST_HSx  | 0     | Disable high-side test current (default). |
|          | 1     | Enable high-side test current.            |

Table 21. CR14: HBx PWM DE-GLITCH

| CR14 | WD | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3   | D2   | D1   | D0   |
|------|----|-----|----|----|----|----|----|----|------|------|------|------|
|      | WD | 0   | 0  | 0  | 0  | X  | X  | X  | DGL4 | DGL3 | DGL2 | DGL1 |

Table 22. CR14 INSTRUCTION DEFINITIONS

| Mnemonic | Value | Comment                                                                       |
|----------|-------|-------------------------------------------------------------------------------|
| DGLx     | 0     | Type 1 de-glitch: $t_{PWM\_DGL} = t_{BLANKx} + t_{PRC} + t_{DLYx}$ (default). |
|          | 1     | Type 2 de-glitch: $t_{PWM\_DGL} = t_{PRC} + t_{DLYx}$                         |

Table 23. CR15: TEST MODE REGISTER

| CR15 | WD | D10              | D9 | D8 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|------|----|------------------|----|----|----|----|----|----|----|----|----|----|
|      | WD | Factory Use Only |    |    |    |    |    |    |    |    |    |    |

### SPI Diagnosis Set

The first 3 bits D[15:13] serve as address bits, while the 13 bits D[12:0] are used as data bits. Output data for “not used” register addresses is D[11:0] = 0. The address of the Status Register (SRx) accessed for status information to be retrieved via a subsequent SPI frame is selected by the control register bits CR0.SRA\_MODE and CR0.SRA[2:0] (see Table 5, Table 6).

Two different reading modes are provided depending on the SRA\_MODE bit:

- when CR0.SRA\_MODE = 0, the SRx address selected via bits CR0.SRA[1:0] will be used for a single status read command and the SR address returns to SR0 (device status register, default state) after reading;
- when CR0.SRA\_MODE = 1, the SRx address selected via bits CR0.SRA[1:0] will be used for the next and all further status read commands until a new address or mode is selected.

The default reading mode and address after VCC POR or wake-up is CR0.SRA\_MODE = 0, CR0.SRA[1:0] = 00.

All status diagnosis bits are initialized to logic 0 after a reset event and in normal operation except:

- the **NORMAL MODE** (NM) bit indicates **NORMAL MODE** when SRx.NM = 1;
- the Register Clear Flag (RCF) bit is set (SR0.RCF = 1) after a mode change to **NORMAL MODE** (see § *Operating Modes*).

The RCF bit indicates that all input and output registers were initialized; the bit is cleared after SR0 is read.

All status diagnosis bits are latched with the exception of the SR5.D[3:0] bits (see § *Output Status Monitoring*). To de-latch a diagnosis:

- the referring failure has to be removed;
- the referring failure bit has to be read by SPI diagnosis.

Refer to § *Protection and Diagnosis* to restart the outputs after a fault condition. The SPI diagnosis set (output data map) and output data structure prototype are shown in the following tables.

Table 24. SPI OUTPUT DATA FORMAT

| Status Output Message Format |     |     |             |                    |     |    |    |    |    |    |    |    |     |    |    |
|------------------------------|-----|-----|-------------|--------------------|-----|----|----|----|----|----|----|----|-----|----|----|
| MSB                          |     |     |             |                    |     |    |    |    |    |    |    |    | LSB |    |    |
| B15                          | B14 | B13 | B12         | B11                | B10 | B9 | B8 | B7 | B6 | B5 | B4 | B3 | B2  | B1 | B0 |
| A2                           | A1  | A0  | NM          | D11                | D10 | D9 | D8 | D7 | D5 | D5 | D4 | D3 | D2  | D1 | D0 |
| 3-bit REGISTER ADDRESS       |     |     | NORMAL MODE | 12-bit OUTPUT DATA |     |    |    |    |    |    |    |    |     |    |    |

Table 25. OUTPUT DATA STRUCTURE PROTOTYPE

| Output Data Prototype |    |     |     |    |    |    |    |    |    |    |    |    |    |
|-----------------------|----|-----|-----|----|----|----|----|----|----|----|----|----|----|
| SRx                   | NM | D11 | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|                       | NM | ?   | ?   | ?  | ?  | ?  | ?  | ?  | ?  | ?  | ?  | ?  | ?  |

Table 26. SPI OUTPUT REGISTER DEFINITIONS

| Defined Status Output Registers (SRx) |       |     |     |     |     |
|---------------------------------------|-------|-----|-----|-----|-----|
|                                       |       | D15 | D14 | D13 | D12 |
| Register Name                         | Alias | A2  | A1  | A0  | NM  |
| Device Status                         | SR0   | 0   | 0   | 0   | NM  |
| HB 1...4 Status Monitor               | SR1   | 0   | 0   | 1   |     |
| Not Used                              | SR2   | 0   | 1   | 0   |     |
| HB 1...4 VDS Monitor                  | SR3   | 0   | 1   | 1   |     |
| HB 1...4 Calibration Result           | SR4   | 1   | 0   | 0   |     |
| HB 1...4 Output Status                | SR5   | 1   | 0   | 1   |     |
| Not Used                              | SR6   | 1   | 1   | 0   |     |
| Device ID/Test Mode                   | SR7   | 1   | 1   | 1   |     |

Table 27. SR0: DEVICE STATUS REGISTER

| SR0 | NM | D11 | D10 | D9  | D8   | D7  | D6  | D5  | D4  | D3 | D2 | D1     | D0 |
|-----|----|-----|-----|-----|------|-----|-----|-----|-----|----|----|--------|----|
|     | NM | TM  | RCF | FSM | SPIF | CPL | CPF | UVF | OVF | 0  | 0  | HB_QSB | 0  |

Table 28. SR0 RESPONSE DEFINITIONS

| Mnemonic | Value | Comment                                                                     |
|----------|-------|-----------------------------------------------------------------------------|
| TM       | 0     | Test mode inactive (default).                                               |
|          | 1     | Test mode active.                                                           |
| RCF      | 0     | Registers not cleared (command input and status output registers).          |
|          | 1     | Registers cleared (after mode change to "NORMAL").                          |
| FSM      | 0     | FSM input pin = 0 (FSM not asserted).                                       |
|          | 1     | FSM input pin = 1 (FSM asserted).                                           |
| SPIF     | 0     | SPI message correct.                                                        |
|          | 1     | SPI message failure.                                                        |
| CPL      | 0     | Charge pump in regulation                                                   |
|          | 1     | $V(CP, VS) < CP_{LOW} - OR - VS < VSPWM$ (Charge Pump Low).                 |
| CPF      | 0     | Half bridge high-side pre-driver activation allowed.                        |
|          | 1     | Half bridge high-side pre-driver activation not allowed (Charge Pump Fail). |
| UVF      | 0     | VS supply in normal range.                                                  |
|          | 1     | VS supply below normal range.                                               |
| OVF      | 0     | VS supply in normal range.                                                  |
|          | 1     | VS supply above normal range.                                               |
| D3       | 0     | Not used.                                                                   |
| D2       | 0     | Not used.                                                                   |
| HB_QSB   | 0     | VDS normal – no static or dynamic overload detected.                        |
|          | 1     | VDS failure – static or dynamic overload detected (VDS_Hx or VDS_Lx).       |
| D0       | 0     | Not used.                                                                   |

Table 29. SR1: HBx STATUS MONITOR REGISTER

| SR1 | NM | D11 | D10 | D9 | D8 | D7   | D6   | D5   | D4   | D3   | D2   | D1   | D0   |
|-----|----|-----|-----|----|----|------|------|------|------|------|------|------|------|
|     | NM | 0   | 0   | 0  | 0  | SWH4 | SWL4 | SWH3 | SWL3 | SWH2 | SWL2 | SWH1 | SWL1 |

Table 30. SR1 RESPONSE DEFINITIONS

| Mnemonic | Value | Comment                        |
|----------|-------|--------------------------------|
| SWHx     | 0     | GHx output is "low" (default). |
|          | 1     | GHx output is "high".          |
| SWLx     | 0     | GLx output is "low" (default). |
|          | 1     | GLx output is "high".          |

Table 31. SR3: HBx VDS MONITOR REGISTER

|     |    |     |     |    |    |        |        |        |        |        |        |        |        |
|-----|----|-----|-----|----|----|--------|--------|--------|--------|--------|--------|--------|--------|
| SR3 | NM | D11 | D10 | D9 | D8 | D7     | D6     | D5     | D4     | D3     | D2     | D1     | D0     |
|     | NM | 0   | 0   | 0  | 0  | VDS_H4 | VDS_L4 | VDS_H3 | VDS_L3 | VDS_H2 | VDS_L2 | VDS_H1 | VDS_L1 |

Table 32. SR3 RESPONSE DEFINITIONS

| Mnemonic | Value | Comment                                                                               |
|----------|-------|---------------------------------------------------------------------------------------|
| VDS_Hx   | 0     | HBx high-side power switch normal – no static or dynamic overload detected (default). |
|          | 1     | HBx high-side power switch failure – static or dynamic overload detected.             |
| VDS_Lx   | 0     | HBx low-side power switch normal – no static or dynamic overload detected (default).  |
|          | 1     | HBx low-side power switch failure – static or dynamic overload detected.              |

Table 33. SR4: HBx CALIBRATION RESULT REGISTER

|     |    |     |     |    |           |                |               |                |               |    |    |    |    |
|-----|----|-----|-----|----|-----------|----------------|---------------|----------------|---------------|----|----|----|----|
| SR4 | NM | D11 | D10 | D9 | D8        | D7             | D6            | D5             | D4            | D3 | D2 | D1 | D0 |
|     | NM | 0   | 0   | 0  | CAL_READY | CAL_DLY_R[1:0] | CAL_PC_R[1:0] | CAL_DLY_F[1:0] | CAL_PC_F[1:0] |    |    |    |    |

Table 34. SR4 RESPONSE DEFINITIONS

| Mnemonic       | Value | Comment                                                                                              |
|----------------|-------|------------------------------------------------------------------------------------------------------|
| CAL_READY      | 0     | Calibration result not ready or has been read via SPI (default).                                     |
|                | 1     | Calibration is successfully performed with a valid result (the bit is reset after SPI read command). |
| CAL_DLY_R[1:0] | 00    | Rising slope result: VHBx < 15% (default).                                                           |
|                | 01    | Rising slope result: 15% < VHBx < 85%.                                                               |
|                | 10    | Rising slope result: 85% < VHBx < 95 %.                                                              |
|                | 11    | Rising slope result: VHBx > 95%.                                                                     |
| CAL_PC_R[1:0]  | 00    | Rising slope result: VHBx < 5% (default).                                                            |
|                | 01    | Rising slope result: 5% < VHBx < 15%.                                                                |
|                | 10    | Rising slope result: 15% < VHBx < 85 %.                                                              |
|                | 11    | Rising slope result: VHBx > 85%.                                                                     |
| CAL_DLY_F[1:0] | 00    | Falling slope result: VHBx > 85% (default).                                                          |
|                | 01    | Falling slope result: 85% > VHBx > 15%.                                                              |
|                | 10    | Falling slope result: 15% > VHBx > 5%.                                                               |
|                | 11    | Falling slope result: VHBx < 5%.                                                                     |
| CAL_PC_F[1:0]  | 00    | Falling slope result: VHBx > 95% (default).                                                          |
|                | 01    | Falling slope result: 95% > VHBx > 85%.                                                              |
|                | 10    | Falling slope result: 85% > VHBx > 15%.                                                              |
|                | 11    | Falling slope result: VHBx < 15%.                                                                    |

**Table 35. SR5: HBx OUTPUT STATUS REGISTER**

| SR5 | NM | D11 | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3                  | D2 | D1 | D0 |
|-----|----|-----|-----|----|----|----|----|----|----|---------------------|----|----|----|
|     | NM | 0   | 0   | 0  | 0  | 0  | 0  | 0  | 0  | HB_OUT4 ... HB_OUT1 |    |    |    |

**Table 36. SR5 RESPONSE DEFINITIONS**

| Mnemonic | Value | Comment                                |
|----------|-------|----------------------------------------|
| HB_OUTx  | 0     | Output < VHB <sub>THR</sub> (default). |
|          | 1     | Output > VHB <sub>THR</sub> .          |

**Table 37. SR7: TEST MODE STATUS REGISTER – SR0.TM = 1: TEST MODE FORMAT**

| SR7 | NM | D11              | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|-----|----|------------------|-----|----|----|----|----|----|----|----|----|----|----|
|     | NM | Factory Use Only |     |    |    |    |    |    |    |    |    |    |    |

**Table 38. SR7: DEVICE ID/TEST MODE STATUS REGISTER – SR0.TM = 0: DEVICE ID FORMAT**

| SR7 | NM | D11          | D10 | D9 | D8          | D7 | D6          | D5 | D4 | D3          | D2 | D1 | D0 |
|-----|----|--------------|-----|----|-------------|----|-------------|----|----|-------------|----|----|----|
|     | NM | DEV_ID[11:9] |     |    | DEV_ID[8:6] |    | DEV_ID[5:3] |    |    | DEV_ID[2:0] |    |    |    |

**Table 39. SR7 RESPONSE DEFINITIONS: DEVICE ID FORMAT**

| Mnemonic     | ID Type          | Value   | Comment                         |
|--------------|------------------|---------|---------------------------------|
| DEV_ID[11:9] | Device Name      | 000     | NCV7547                         |
|              |                  | 001     | NCV7544                         |
|              |                  | 010     | NCV7546                         |
|              |                  | 011–111 | etc.                            |
| DEV_ID[8:6]  | Generation       | 000     | Generation 0                    |
|              |                  | 001–110 | Generation 1 etc.               |
|              |                  | 111     | Generation 0 (NCV7547)          |
| DEV_ID[5:3]  | Silicon Revision | 000     | First Silicon (REV_n.m)         |
|              |                  | 001     | Second Silicon (REV_n+1.m)      |
|              |                  | 010–111 | etc.                            |
| DEV_ID[2:0]  | Mask Revision    | 000     | Initial Mask Revision (REV_n.m) |
|              |                  | 001     | First Mask Revision (REV_n.m+1) |
|              |                  | 010–111 | etc.                            |

When not in test mode (SR0.TM = 0), a status request via CR0.D[10:7] returns SR7.D[11:0] = DEV\_ID[11:0] as defined in Table 39. The default content of SR7 after VCC POR or wake-up is SR7.D[11:0] = 0.

The DEV\_ID[5:0] revision value may be changed based on whether the entire die (silicon) or intermediate layer (mask) is affected. The revisions can be e.g. classified accordingly:

- silicon revision: defined area changed (isolation pocket or other boundary, bond pad etc. changed/moved) or

digital core changed (isolation pocket changed or unchanged);

- mask revision: interconnect changed (metal and/or polysilicon/contact/via).

The mask revision value is set to DEV\_ID[2:0] = 000 whenever the die revision is incremented. Table 40 shows how the value encoding scheme is used to indicate the device revision level.

**Table 40. DEVICE REVISION LEVEL ENCODING**

| Silicon Revision |       | Mask Revision |       |
|------------------|-------|---------------|-------|
| DEV_ID[5:3]      | LEVEL | DEV_ID[2:0]   | LEVEL |
| 000              | A     | 000           | 0     |
| 001              | B     | 001           | 1     |
| 010              | C     | 010           | 2     |
| 011              | D     | 011           | 3     |
| 100              | E     | 100           | 4     |
| 101              | F     | 101           | 5     |
| 110              | G     | 110           | 6     |
| 111              | H     | 111           | 7     |

**Half-bridge Gate Drivers**

The half-bridge drivers are used to control the gates of external logic-level NMOS power switches. The device is initialized at power-up into a reduced power state (CR1.DRV\_EN = 0, see Table 7, Table 8):

- the charge pump is disabled;
- all gate drive currents are disabled.
- HBx diagnostic test currents are available (see § *Monitoring of Half-bridge Drivers in OFF-state*).

The device is placed into a full power state when CR1.DRV\_EN = 1. The half-bridges are held in high-impedance state (external NMOS are off) via gate pull-down structures which are activated during power-up, while in reduced power state, or when in sleep mode.

**Control of Half-bridge Drivers**

The operation of the drivers is controlled by SPI configuration individually for each driver. All half-bridges can be operated in 100% “ON” mode as well as in PWM mode.

The control schema is shown in Table 42 (see also § *SPI Control Set*):

The CR0.HB\_ENx bits are used to enable the operation of the selected half-bridges and to re-start the drivers after a fault condition:

- when CR0.HB\_ENx=0, the GHx and GLx outputs are disabled (i.e.  $V_{GS} \approx 0\text{ V}$ );
- when CR0.HB\_ENx=1, the GHx and GLx outputs are enabled.

**Table 42. HBx DRIVER CONTROL**

| Output      | CR0<br>HB_ENx | CR1<br>HB_MODEx | CR2<br>HB_PWMx | Power Switches Operation Mode | Comment   |
|-------------|---------------|-----------------|----------------|-------------------------------|-----------|
| HB1 ... HB4 | 0             | X               | X              | HBx “OFF”                     | Disable   |
|             | 1             | 0               | 0              | Low-side “ON”                 | 100% “ON” |
|             | 1             | 1               | 0              | High-side “ON”                |           |
|             | 1             | 0               | 1              | Low-side PWM                  | PWM Mode  |
|             | 1             | 1               | 1              | High-side PWM                 |           |

The CR1.HB\_MODEx bits are used to control the polarity of the selected half-bridge:

- when CR1.HB\_MODEx=0, the low-side driver (PDL) is in an ON state (i.e.  $GLx = V_{GS} \approx V_{PDLX}$ , see § *Electrical Characteristics: Half-Bridge Pre-Driver Outputs*);
- when CR1.HB\_MODEx=1, the high-side driver (PDH) is in an ON state (i.e.  $GHx = V_{GS} \approx V_{PDHX}$ , see § *Electrical Characteristics: Half-Bridge Pre-Driver Outputs*).

The CR2.HB\_PWMx bits are used to enable PWM mode control of the selected half-bridge:

- when CR2.HB\_PWMx=0, an output is in 100% ON state according to its CR1.HB\_MODEx bit;
- when CR2.HB\_PWMx=1, an output is in PWM with state according to its CR1.HB\_MODEx bit.

The application of a PWM mode selected via the CR2.HB\_PWMx bits to the corresponding output is performed asynchronous to the PWMx input (i.e. a change is applied after the rising edge of the CSB signal). Each half-bridge can be controlled in PWM mode by one of the PWMx inputs as selected via the CR3.PWMx[1:0] bits according to Table 41 (see also Table 11, Table 12):

**Table 41. CR3A/CR3B: PWM SOURCE SELECTION**

| PWMx0 | PWM Source Selection            |
|-------|---------------------------------|
| 0     | Output PWM source is input PWM1 |
| 1     | Output PWM source is input PWM2 |

The application of a selected PWMx input signal routing to the corresponding output is performed asynchronous to the PWMx input (i.e. a change is applied after the rising edge of the CSB signal).

The selected output is controlled via the selected positive-logic PWMx input (see Figure 8):

- when input PWMx=0, the driver defined by its HB\_MODEx bit is turned OFF (i.e.  $V_{GS} \approx 0\text{ V}$ ) and its complementary gate driver is turned ON (i.e.  $V_{GS} \approx V_{PDHX}$  or  $V_{GS} \approx V_{PDLX}$ );

- when input PWMx=1, the driver defined by its HB\_MODEx bit is turned ON (i.e.  $V_{GS} \approx V_{PDHX}$  or  $V_{PDLX}$ ) and its complementary gate driver is turned OFF (i.e.  $V_{GS} \approx 0$  V).

When multiple PWMx inputs are needed to be active, the scheduled PWM signals should be offset in time to avoid degradation of the VDS overload detection due to crosstalk (see § *Overload Protection*). The minimum offset should be based on the  $t_{PWM\_DGL}$  times appropriate for the respective channels (see § *Switching Behavior of Half-bridge Drivers*, Figure 10 and Figure 11).

NOTE: The PWM source selection logic does not prevent more than one half-bridge output to be controlled by the same PWMx input.

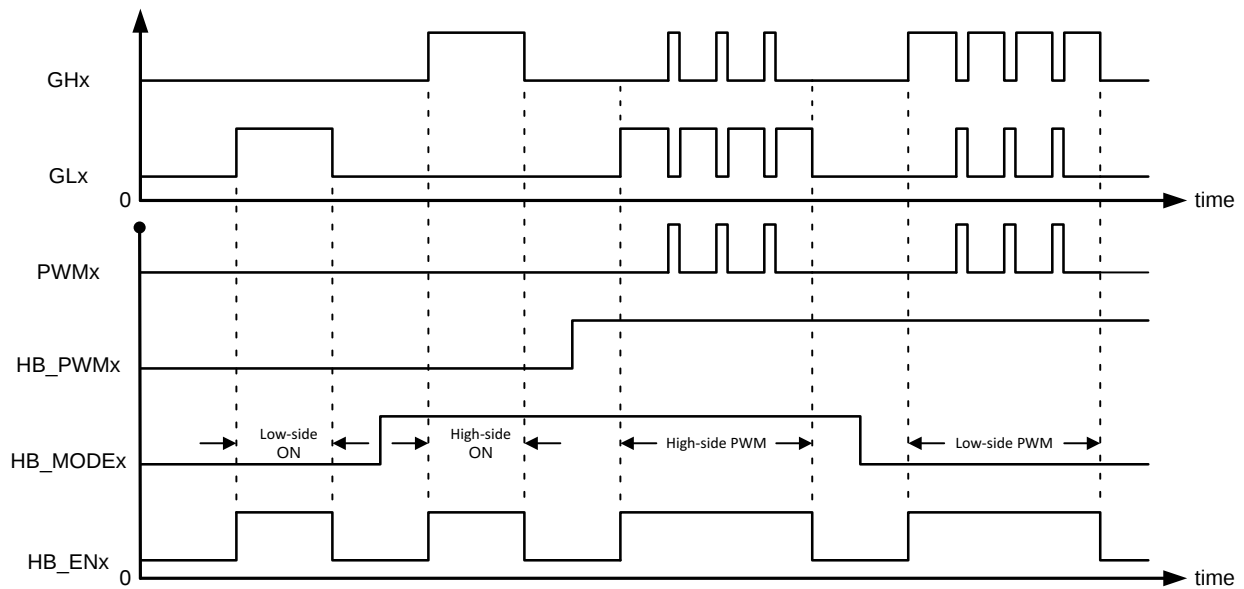
### Switching Behavior of Half-bridge Drivers

The external high-side NMOS switches are controlled with gate pre-charge and slew phases, while the external low-side switches are controlled via simple drive stages supplying a nominal 4x multiple of the selected high-side driver slew current (see Figure 9 and § *Electrical Characteristics: Pre-driver Slope Control*). The timing for the gate drivers is provided by the digital logic, where the key parameters can be programmed via SPI in order to adapt different MOSFET types and application switching speeds.

Each individual half-bridge can be programmed via three configuration registers, e.g. CR5A and CR5B for HB1, and CR14 (see § *SPI Control Set*, Table 15 – Table 17 and Table 21, summarized in Table 43):

**Table 43. HALF-BRIDGE CONFIGURATION REGISTERS**

| CR5A – CR8A | WD | D10 | D9          | D8 | D7          | D6         | D5 | D4          | D3   | D2           | D1         | D0   |
|-------------|----|-----|-------------|----|-------------|------------|----|-------------|------|--------------|------------|------|
|             | WD | 0   | BLANKx[1:0] |    | I_PCFx[2:0] |            |    | I_PCRx[2:0] |      |              | T_PCx[1:0] |      |
| CR5B – CR8B | WD | D10 | D9          | D8 | D7          | D6         | D5 | D4          | D3   | D2           | D1         | D0   |
|             | WD | 1   | VDSx[2:0]   |    |             | T_DLY[3:0] |    |             |      | SR_CTRL[2:0] |            |      |
| CR14        | WD | D10 | D9          | D8 | D7          | D6         | D5 | D4          | D3   | D2           | D1         | D0   |
|             | WD | 0   | 0           | 0  | 0           | X          | X  | X           | DGL4 | DGL3         | DGL2       | DGL1 |



Note 1. GLx and GHx are for the same HBx output control (e.g. HB1: GL1, GH1).

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Note 2. GLx and GHx time offset from PWMx via adaptive PWM input de-glitch not shown.

**Figure 8. Gate Drive Operation in PWM Mode**

For each individual half-bridge:

- cross-conduction blanking time is selected via the BLANKx[1:0] bits;
- pre-charge current is selected via the I\_PCRx[2:0] bits for the rising slope and via the I\_PCFx[2:0] bits for the falling slope;
- pre-charge time for both slopes is selected via the T\_PCx[1:0] bits;
- slew current for both slopes is selected via the SR\_CTRLx[2:0] bits – this parameter controls the external NMOS switches' rise/fall times to adopt proper EMC performance and minimize switching losses;
- VDS overload detection delay is selected via the T\_DLYx[3:0] bits – this parameter controls when the VDS overload detection is performed (see § *Overload Protection*);
- VDS overload detection threshold is selected via the VDSx[2:0] bits – this parameter controls the VDS monitoring comparator threshold (see Table 17, Table 18);
- adaptive PWM input de-glitch construction when in half-bridge configuration is selected by DGLx[6:0] bits (see Figure 10, Figure 11, Table 21 and Table 22).

Please refer to § *Electrical Characteristics* for defined blanking ( $t_{BLANKX}$ ), pre-charge ( $t_{PRCX}$ ,  $I_{PRCX\_R}$ ,  $I_{PRCX\_F}$ ), slew ( $I_{SRX}$ ), delay ( $t_{DLYX}$ ) and VDS threshold ( $VDS_{THRX}$ ) parametric values.

NOTE: A proper initial switching parameter set (e.g.  $VDS_{THRX}$ ,  $t_{PRCX}$ ,  $I_{PRCX\_R}$ ,  $I_{SRX}$ ,  $I_{PRCX\_F}$ ) for a chosen MOSFET has to be evaluated for a desired switching speed (see also § *Overload Protection*).

When operated in PWM mode, the PWMx input signals are each provided with a symmetrical de-glitch within a half-bridge's control logic. The de-glitch time ( $t_{PWM\_DGL}$ ) is adapted to the SPI settings  $t_{BLANKX}$ ,  $t_{PRCX}$ ,  $t_{DLYX}$  and  $DGLx$  as selected for each channel (see § *Electrical Characteristics: Half-Bridge Pre-Driver Outputs & Pre-driver Slope Control*).

The adapted  $t_{PWM\_DGL}$  avoids mistreatment of the half-bridge drivers by ensuring that a complete turn-on or turn-off sequence is executed (erratic pulse widths are thereby avoided) and assures correct operation of the VDS overload protection (see § *Overload Protection*).

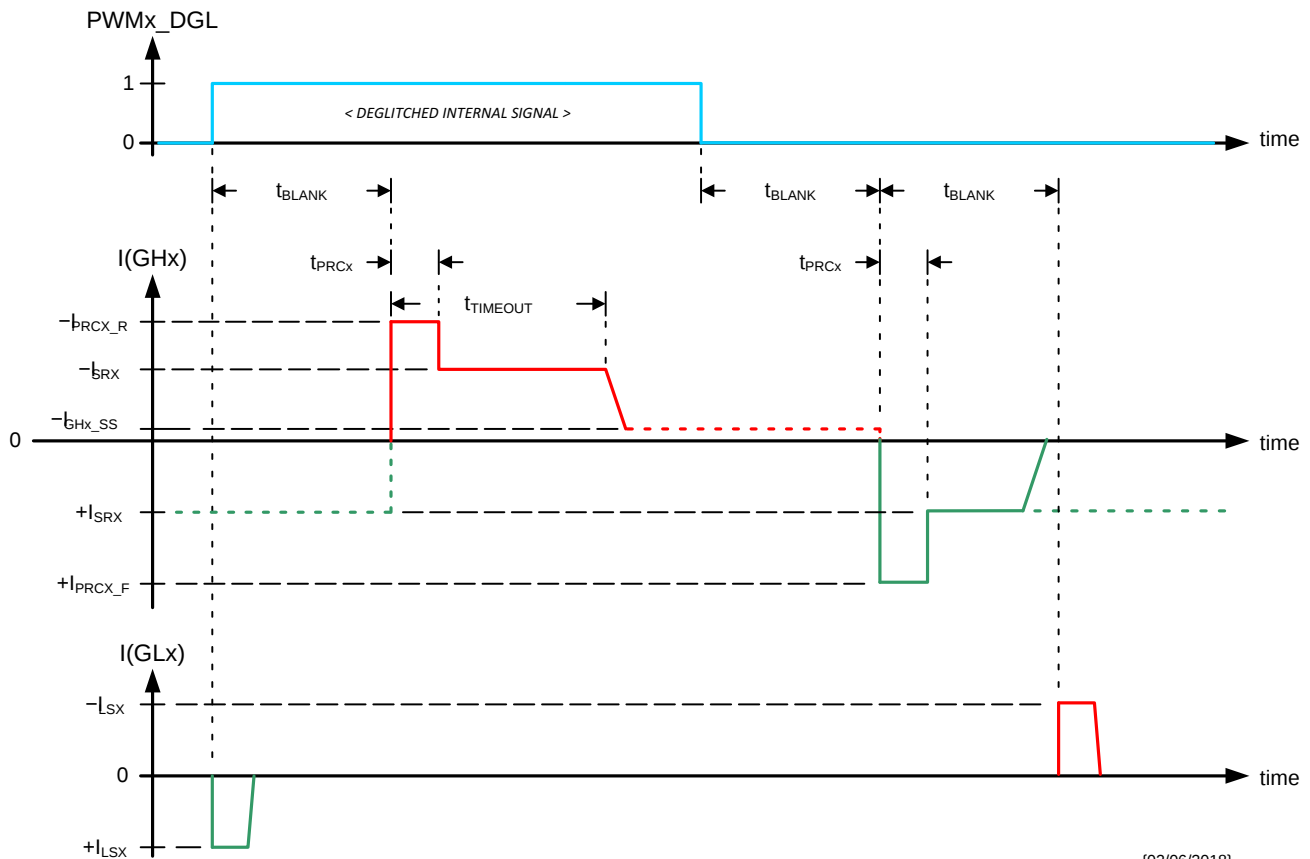


Figure 9. Gate Drive Current Evolution

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In order to not overload the charge pump circuit in case of loss of VS or in case of a disconnected security switch, the steady state output current of the high-side gate drivers is limited to  $I_{GHX\_SS}$  after  $t_{TIMEOUT}$  (see  $I_{GHX}$  in Figure 12 and § *Electrical Characteristics: Half-Bridge Pre-Driver Outputs*).

NOTE: Driver turn-ON/OFF via SPI (i.e. CR1.HB\_MODEx bits) includes both the pre-charge and slew phases, but adapted de-glitch strategy is not applied.

When operating in PWM mode, type 1 de-glitch is selected when CR14.DGLx = 0 (see Figure 10) and the adapted time is given by:

$$t_{PWM\_DGL} = t_{BLANKX} + t_{PRCX} + t_{DLYX} \quad (\text{eq. 1})$$

Type 2 de-glitch is selected when CR14.DGLx = 1 (see Figure 11) and the adapted time is given by:

$$t_{PWM\_DGL} = t_{PRCX} + t_{DLYX} \quad (\text{eq. 2})$$

NOTE: To avoid synchronization issues, the de-glitch type must be selected before beginning PWM of a load.

Once a switching parameter set for EMC optimization and stable VDS overload detection has been chosen, the allowable duty ratio (D) is bounded by the selected adaptive de-glitch type and PWM frequency such that:

$$f_{PWM} \times t_{PWM\_DGL} \leq D \leq 1 - (f_{PWM} \times t_{PWM\_DGL}) \quad (\text{eq. 3})$$

When operating in PWM mode, the timing of the gate drivers is according to Figure 12.

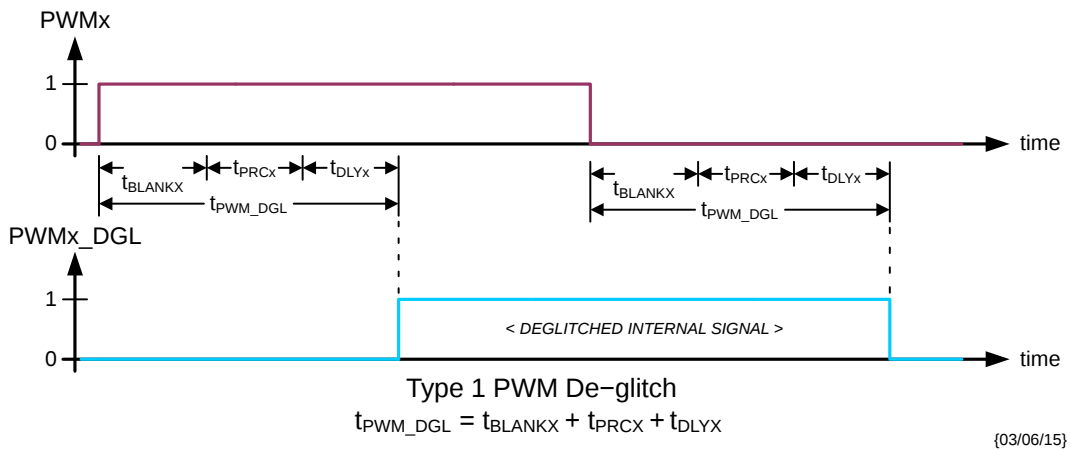


Figure 10. Type 1 PWMx Input De-glitch – CR14.DGLx = 0

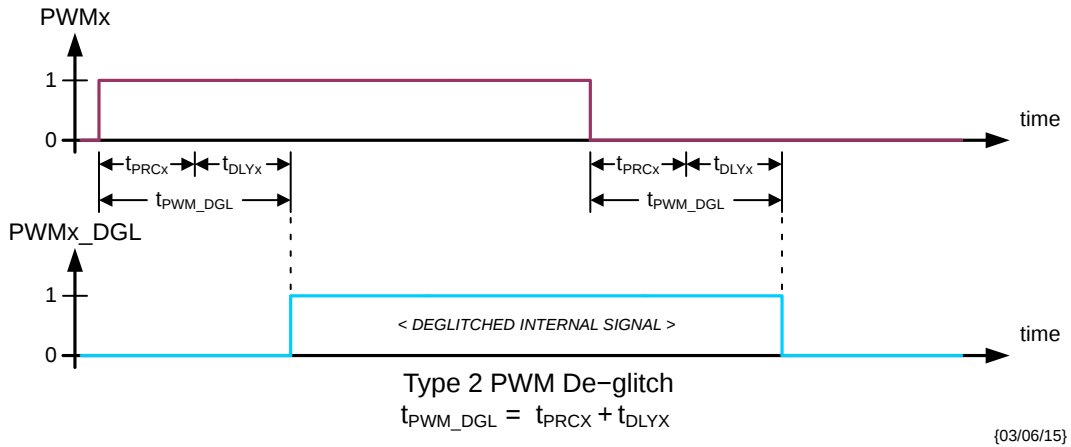


Figure 11. Type 2 PWMx Input De-glitch – CR14.DGLx = 1

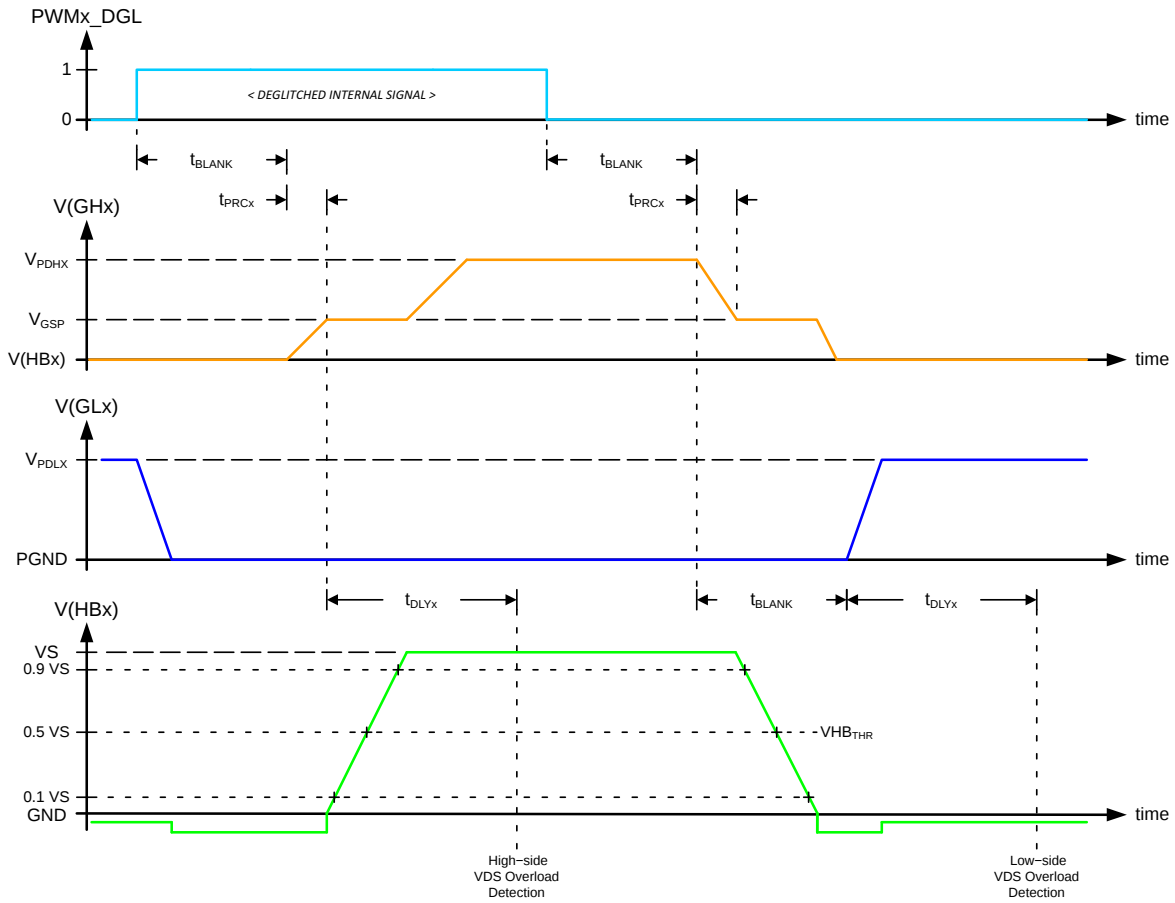


Figure 12. HBx Output Switching in Half-Bridge Configuration

In the pre-charge phase ( $V_{GHx} < V_{GSP}$ ) the GHx output delivers the selected rise ( $I_{PRCX\_R}$ ) or fall ( $I_{PRCX\_F}$ ) current for the selected time ( $t_{PRCX}$ ), and in the slew phase ( $V_{GSP} \leq V_{GHx} \leq V_{PDHX}$ ) the GHx output delivers the selected current ( $I_{SRX}$ ) for up to the gate drive timeout time ( $t_{TIMEOUT}$ ). After  $t_{TIMEOUT}$ , the GHx output delivers the timeout current ( $I_{GHx\_SS}$ ). The GLx output always delivers a multiple ( $I_{LSX}$ ) of the selected slew current (see Figure 9 and § *Electrical Characteristics: Half-Bridge Pre-Driver Outputs, Pre-driver Slope Control*).

#### Slope Control Calibration Unit

A slope control calibration unit is implemented in order to allow adjustments to a selected MOSFET's initial switching

parameter set and to verify proper setting of the high-side gate drivers (GHx). The calibration assists optimizing EMC performance and alignment of the GHx switching slopes with the VDS overload detection delay time and threshold to assure stable behavior of the protection strategy (see § *Overload Protection*).

A calibration detection unit, consisting of 4 multiplexed high-speed comparators, samples the voltage at the desired HBx input at a selected calibration sample time (see  $t_{CAL\_PCx}$ ,  $t_{CAL\_DLYx}$  in § *Electrical Characteristics: Slope Control Calibration Unit*). A complete calibration cycle consists of sampling both the rising and falling switching slopes, and the encoded calibration result is stored in the device's calibration register (SR4).

Calibration is enabled when the calibration register (CR4) is written (summary Table 44 – see also Table 13):

- the desired HBx input is selected by the CR4.CAL\_SEL[2:0] bits where the resulting binary code refers directly to the selected half-bridge (e.g. 100 = HB4);
- the detection pre-charge and delay sample times ( $t_{CAL\_PCx}$  and  $t_{CAL\_DLYx}$ ) for calibration of the desired input are selected individually by the CR4.CAL\_PC[3:0] bits and by the CR4.CAL\_DLY[3:0] bits for both the rising and falling slopes.

The calibration unit is turned off when CR4.CAL\_SEL[2:0] = 000 (POR default) is selected (see also Table 14).

Detection is started with the next edge of a routed PWMx input signal (see § *Control of Half-bridge Drivers*) on the selected channel and detection is finished when both rising

and falling edges are completed (see Figure 13). The detection results are stored in the calibration result register SR4 (summary Table 44 – see also Table 33):

The CAL\_READY bit indicates that when:

- SR4.CAL\_READY = 0, calibration has not been executed OR the calibration result has been read;
- SR4.CAL\_READY = 1, successful detection was performed for both slopes AND a valid comparator output state is delivered.

As long as the CAL\_READY bit is not set ( $\neq 1$ ), the calibration of a particular slope for the selected channel may be repeated. Calibration may be terminated by sending CR4.CAL\_SEL[2:0] = 000.

The calibration result is encoded in the SR4.CAL\_PC\_R[1:0] bits and the SR4.CAL\_DLY\_R[1:0] bits for the rising slope and in the SR4.CAL\_PC\_F[1:0] bits and the SR4.CAL\_DLY\_F[1:0] bits for the falling slope according to Table 45.

**Table 44. HBx CALIBRATION CONTROL AND RESULT REGISTERS**

| CR4 | WD | D10          | D9 | D8 | D7 | D6          | D5 | D4 | D3 | D2           | D1 | D0 |
|-----|----|--------------|----|----|----|-------------|----|----|----|--------------|----|----|
|     | WD | CAL_DLY[3:0] |    |    |    | CAL_PC[3:0] |    |    |    | CAL_SEL[2:0] |    |    |

| SR4 | NM | D11 | D10 | D9 | D8        | D7             | D6            | D5             | D4            | D3 | D2 | D1 | D0 |
|-----|----|-----|-----|----|-----------|----------------|---------------|----------------|---------------|----|----|----|----|
|     | NM | 0   | 0   | 0  | CAL_READY | CAL_DLY_R[1:0] | CAL_PC_R[1:0] | CAL_DLY_F[1:0] | CAL_PC_F[1:0] |    |    |    |    |

**Table 45. CALIBRATION RESULT RELATIVE TO HBx SAMPLE TIME**

| Mnemonic               | Value | Relative HBx Level Detected at Selected Sample Times | Comment                       |
|------------------------|-------|------------------------------------------------------|-------------------------------|
| Start of Rising Slope  |       |                                                      |                               |
| CAL_PC_R[1:0]          | 00    | VHBx < 5%                                            | Pre-charge too low.           |
|                        | 01    | 5% < VHBx < 15%                                      | Pre-charge within target.     |
|                        | 10    | 15% < VHBx < 85%                                     | Pre-charge too high.          |
|                        | 11    | VHBx > 85%                                           | Pre-charge far too high.      |
| End of Rising Slope    |       |                                                      |                               |
| CAL_DLY_R[1:0]         | 00    | VHBx < 15%                                           | Transition far too slow.      |
|                        | 01    | 15% < VHBx < 85%                                     | Transition slightly too slow. |
|                        | 10    | 85% < VHBx < 95 %                                    | Gate drive setting correct.   |
|                        | 11    | VHBx > 95%                                           | Transition too fast.          |
| Start of Falling Slope |       |                                                      |                               |
| CAL_PC_F[1:0]          | 00    | VHBx > 95%                                           | Pre-charge too low.           |
|                        | 01    | 95% > VHBx > 85%                                     | Pre-charge within target.     |
|                        | 10    | 85% > VHBx > 15%                                     | Pre-charge too high.          |
|                        | 11    | VHBx < 15%                                           | Pre-charge far too high.      |
| End of Falling Slope   |       |                                                      |                               |
| CAL_DLY_F[1:0]         | 00    | VHBx > 85%                                           | Transition far too slow.      |
|                        | 01    | 85% > VHBx > 15%                                     | Transition slightly too slow. |
|                        | 10    | 15% > VHBx > 5%                                      | Gate drive setting correct.   |
|                        | 11    | VHBx < 5%                                            | Transition too fast.          |

The temporal position (see Figure 13) of the target transition detection point (e.g. 10%, 90%) with respect to  $t_{CAL\_PCx}$  or  $t_{CAL\_DLYx}$  (or in normal operation,  $t_{DLYx}$ ) of the channel selected for calibration is dependent upon:

- the PWMx\_DGL resulting from the channel's operating configuration (see § *Switching Behavior of Half-bridge Drivers*, Figure 10 and Figure 11);
- the  $t_{BLANKx}$  cross-conduction blank time setting as applicable;
- the  $t_{PRCx}$ ,  $I_{PRCx\_R}$  and  $I_{PRCx\_F}$  pre-charge phase time and current settings;

- the  $I_{SRx}$  slew phase current setting.

Calibration may be performed at the application level during module end-of-line (EOL) test where the (adjusted) settings may be stored in a microcontroller's EEPROM. In order to maintain stable function and proper EMC performance with temperature drift and output load variations, the calibration can be verified/updated on a sample basis during normal application operation.

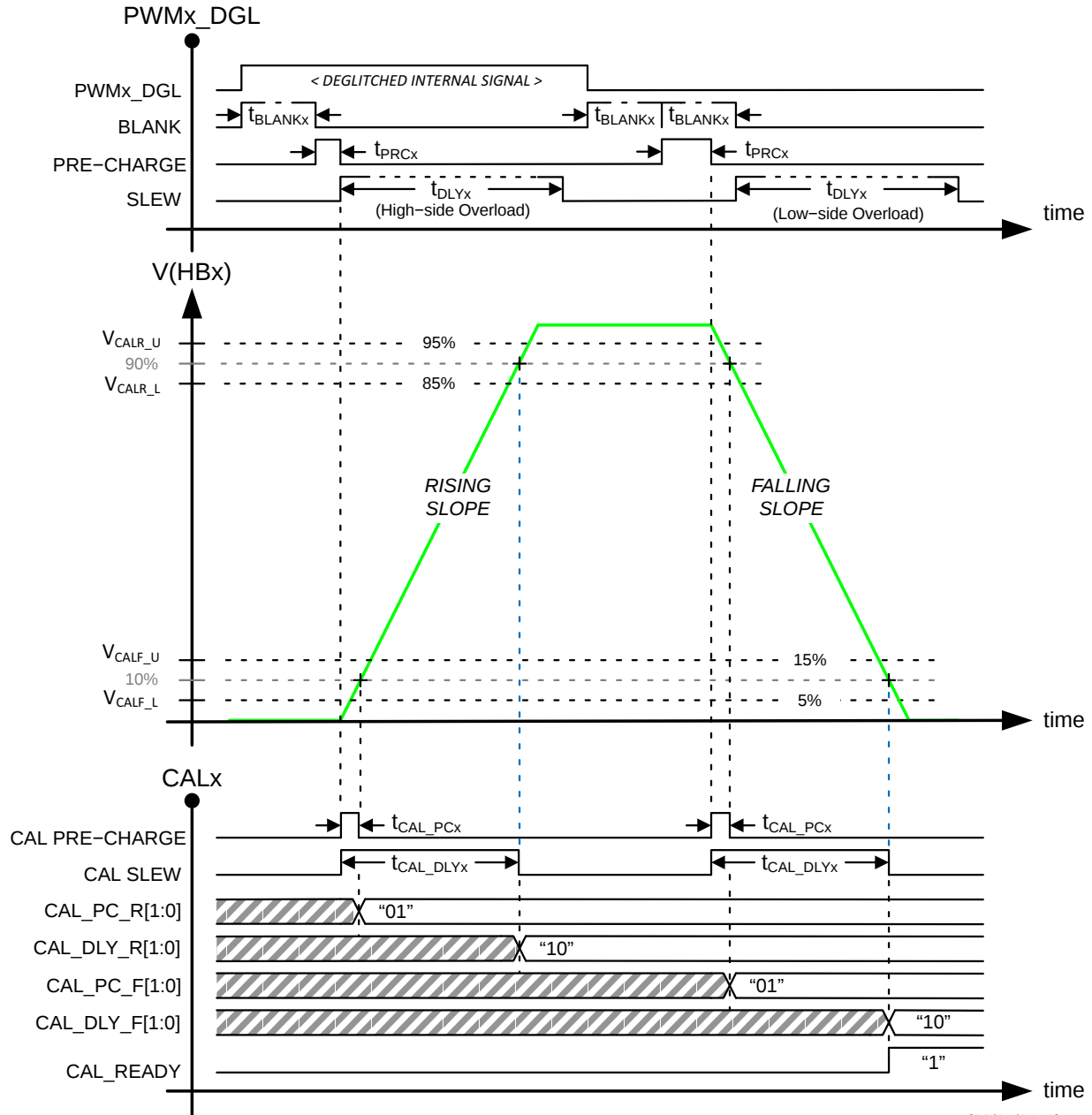


Figure 13. HBx Slope Control Calibration

{02/07/2018}

## OVERLOAD PROTECTION

**Static Overload Protection**

A static VDS monitoring technique is used to protect the external MOS power switches in case of overload resulting from short circuit conditions applied after activation of the power switches (“short circuit 2” condition).

The thresholds of the VDS monitoring comparators (CMP1 and CMP4 in Figure 14) are SPI programmable (see § *Electrical Characteristics: Half-Bridge Diagnostics*) for each individual half-bridge via the VDSx[2:0] bits in the HBx configuration “B” registers (see Table 17, Table 18).

When a switch is in the ON-state ( $t > t_{DLYX}$  after end of the pre-charge phase) and its drain-source voltage exceeds the programmed VDS threshold:

- the corresponding half-bridge’s GHx and GLx drivers are latched off immediately after a de-glitch time (see  $t_{DGL\_STAT}$  in § *Electrical Characteristics: Half-Bridge Diagnostics*);
- the SR0.HB\_QSB Quick Status Bits and the appropriate VDS\_Hx or VDS\_Lx bit is latched in the corresponding VDS monitor status register (see Table 31 and Table 32)

Please refer to § *Output Fault (Local) Protection* to restart the half-bridge drivers after a shutdown event.

NOTE: Additional protection via use of current sensing in the low-side path of the power MOSFETs (see Figure 2) may be necessary in order to avoid destruction due to soft short condition.

**Dynamic Overload Protection**

A dynamic switching slope monitoring technique is used to protect the external MOS power switches in case of overload resulting from short circuit conditions applied before or during activation of the power switches (“short circuit 1” condition).

The output voltage at the switching nodes (HBx) is monitored during each of the GHx and the GLx turn-on phases by a high speed comparator ( $< 100$  ns propagation

delay, CMP2 and CMP3 in Figure 14). A single detection delay time ( $t_{DLYX}$ ) is used during switching of each of the high-side and the low-side external MOS. The detection delay at each input is selected individually by the T\_DLY[3:0] bits in the HBx configuration “B” registers (see § *SPI Control Set*). The detection delay  $t_{DLYX}$  is chosen based on the value of  $t_{CAL\_R}$  for the rising slope of the high-side MOS as determined from the calibration result (see CAL\_DLYR[3:0] in § *Slope Control Calibration Unit*).

The appropriate latch is set (after the adapted  $t_{PWM\_DGL}$  – see Figure 10 and Figure 11) at the start of the switch activation (see V(HBx) in Figure 12). In the case of the high-side MOS, the delay time  $t_{DLYX}$  is started at the end of the pre-charge time ( $t_{PRCX}$ ). In the case of the low-side MOS, the delay time  $t_{DLYX}$  is started concurrent with the GLx turn-on current (see I(GLx) in Figure 11). At the end of time  $t_{DLYX}$  the switching node voltage is compared with the appropriate  $VDS_{THR\_R}$  or  $VDS_{THR\_F}$  overload detection threshold (see § *Electrical Characteristics: Half-Bridge Diagnostics*).

When a switch is being activated and:

- the output voltage has not crossed the appropriate threshold by the end of  $t_{DLYX}$ , the latch is reset after the de-glitch time  $t_{DGL\_DYN}$  and both high and low-side power switches are deactivated and the appropriate status bit (see § *SPI Diagnosis Set*) is latched in the corresponding VDS monitor register (overload detected);
- the output voltage has crossed the appropriate threshold by the end of  $t_{DLYX}$ , the latch stays in set condition and the power switches remain activated (no overload detected).

Please refer to § *Output Fault (Local) Protection* to restart the half-bridge drivers after a shutdown event.

NOTE: The same VDS\_Hx and VDS\_Lx status bits in register SR3 are used to report either static or dynamic overload condition.

HBx Diagnostic & Overload Protection

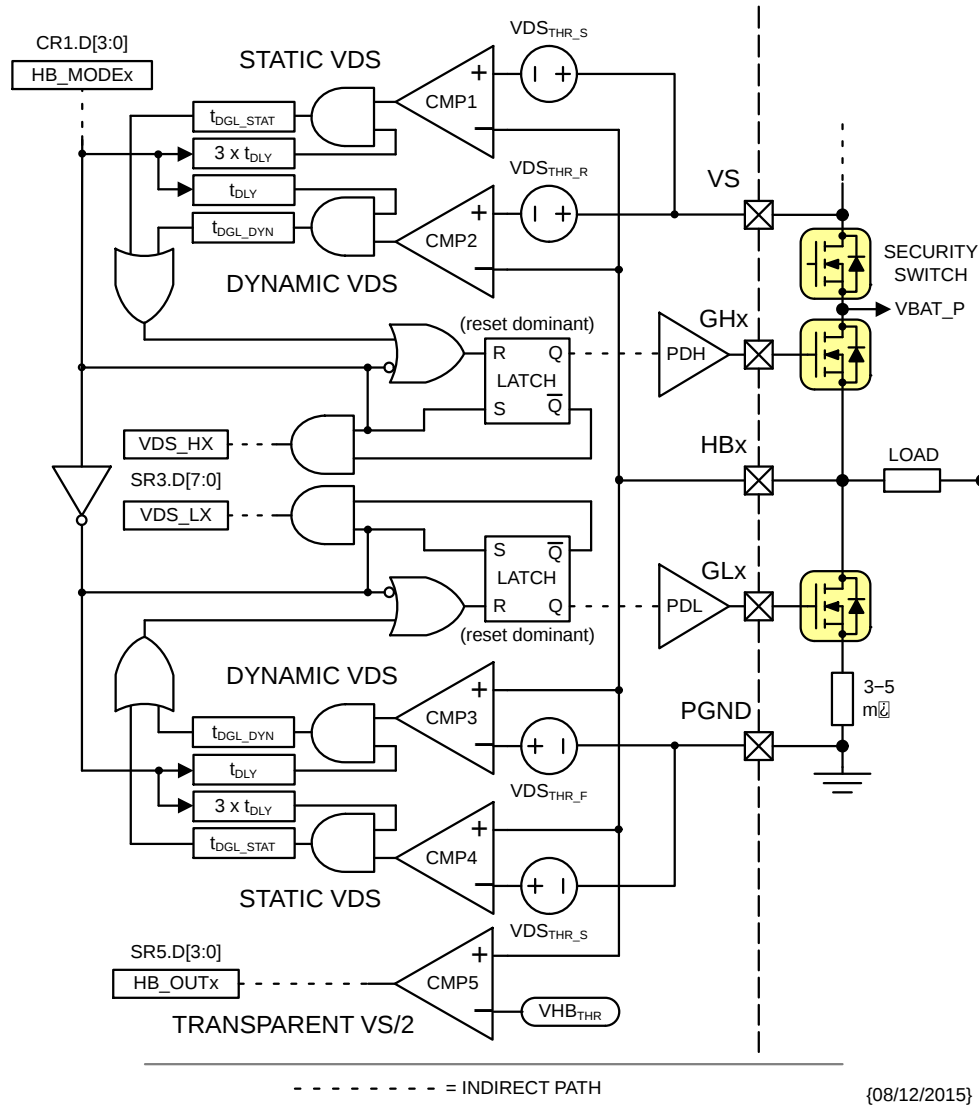


Figure 14. HBx Diagnostic and Overload Protection

Gate Protection Features

The half-bridge gate drivers provide integrated gate protection features for the external power MOSFETs:

- a passive pull-down resistor  $R_{GSX}$  keeps the MOSFET in OFF-state, when no control of the device is available (see § *Package Pin Description* and § *Electrical Characteristics: Half-Bridge Pre-Driver Outputs*);
- a clamping structure limits the gate-source voltage to  $+V_{GSX\_CLP}$  or to  $-V_{GSX\_CLN}$  in order to protect the power MOSFETs from destruction via e.g. gate oxide failure (see § *Electrical Characteristics: Half-Bridge Pre-Driver Outputs*).

The resistors and clamping structures are available in all operating modes, including **SLEEP MODE** and in case of loss of supply voltage.

OFF-state Monitoring of Half-bridge Drivers

In order to support functional safety and to avoid unintended motor activation, the status of each of the half-bridge gate drivers can be monitored by SPI diagnosis (see § *Gate Driver Status Monitoring*). The switch nodes (i.e. HBx) status can be monitored by SPI communication via the half-bridge output status register (SR5.D[7:0] – see Table 35, Table 36). The system response depends on the load configuration; *the test procedure has to be provided by the supervising microcontroller*.

Several test current sources ( $I_{TST}$  – see § *Electrical Characteristics: Half-Bridge Diagnostics*) and comparators are implemented in order to provide OFF-state diagnosis of the power MOSFET half-bridges.

The diagnostic consists of (see Figure 14 and Figure 15):

- a high-side and a low-side test current source at each odd-numbered HBx feedback input;
- a comparator (CMP5) at each HBx feedback input.

Provided the device is in **NORMAL MODE** (see § *Operating Modes*) and no global failure (see § *Device Fault (Global Protection)*) has been detected, the test current sources can be activated individually by the TST\_HSx and TST\_LSx bits in the HB diagnosis register (CR12.D[5:0] – see Table 19, Table 20). Active pull-down current sources are disabled in all GHx when any test current is activated via CR12. Passive pull-down structures are always present.

NOTE: Both TST\_HSx and TST\_LSx test currents can be turned on simultaneously.

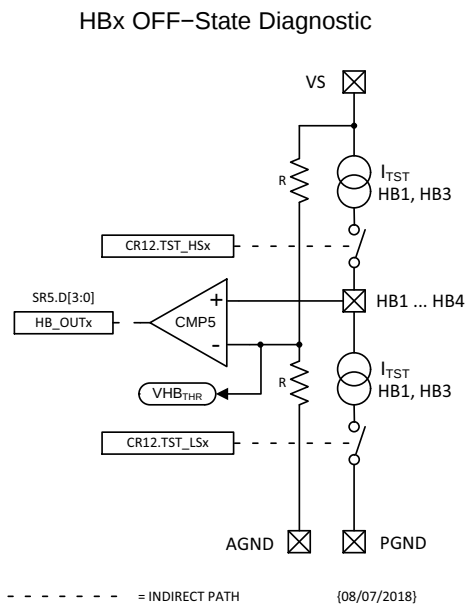


Figure 15. Half-bridge OFF-state Diagnostic

## Operating Modes

The operating modes of the device are shown in the diagram of Figure 16. The logic input pin pull up / pull down resistors and the integrated gate protection pull-down resistors and clamping structures (see § *Gate Protection Features*) are available in all operating modes.

The **SLEEP MODE** is the default mode after applying VCC ( $VCC < VCC_{PORF}$ ) and while  $VCC > VCC_{PORR}$  (power-on reset) prior to wake-up of the device. During **SLEEP MODE**:

- the device is inactive and all outputs are disabled.

The device enters **NORMAL MODE** after applying the wake-up signal (i.e. RSTB 0 → 1). During **NORMAL MODE**:

- the device is active (RSTB = 1);
- the entire device functionality is available;
- the SPI can be used to provide control and diagnosis of the device.

When the device enters **NORMAL MODE** the internal registers and settings are cleared to default values and the SR0.RCF bit inside the device status register is set (see Table 27, Table 28).

The device enters **FAILSAFE MODE** when the device is active and either a SPI failure condition is detected or the external fail input (FSM) is activated i.e.  $FAILSAFE = (RSTB = 1) \text{ AND } [(SPIF=1) \text{ --OR-- } (FSM=1)]$ .

In **FAILSAFE MODE**:

- the half-bridge gate drive outputs (GHx, GLx) are disabled immediately;
- the HBx test currents (see § *OFF-state Monitoring of Half-bridge Drivers*) are disabled immediately;
- the CPSW output is deactivated (the external MOS half-bridge switches may be locked additionally by an optional external security switch which can be under control of a separate supervisory microcontroller (see “WD\_EN” in Figure 2) in order to support functional safety even in case of logic issues/single point failures);
- the charge pump is disabled;
- SPI control is not possible.

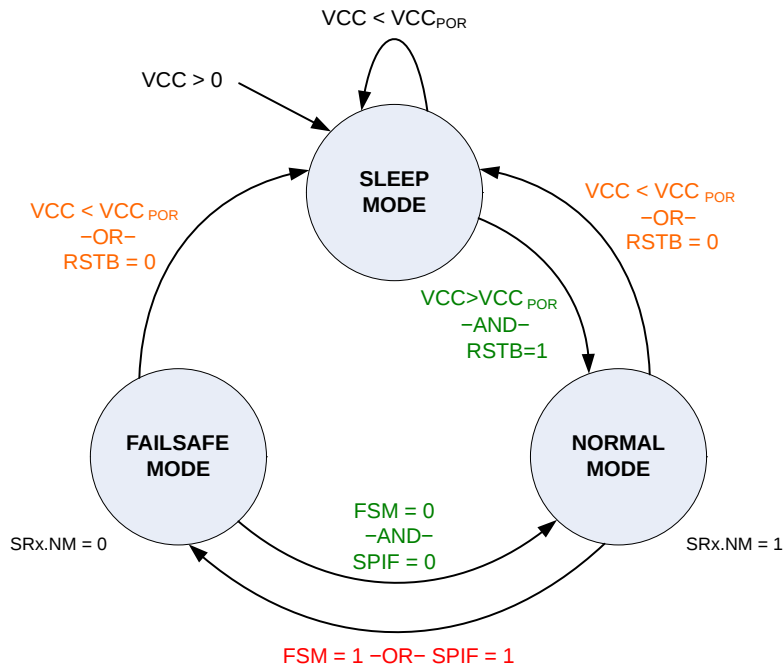


Figure 16. Operating Modes State Diagram

Although SPI control of the outputs is not possible in **FAILSAFE MODE**, the status registers are not cleared during the transition from **NORMAL MODE** to **FAILSAFE MODE**. The device status therefore is accessible in **FAILSAFE MODE** as long as the SPI interface is available (i.e. as long as VCC is present). The SPI can thus be used in **FAILSAFE MODE** to provide limited diagnosis of the device (CR0.SRA\_MODE, CR0.SRA[2;0]) and to re-enter **NORMAL MODE**.

Re-entering **NORMAL MODE** after **FAILSAFE MODE** is achieved by toggling the WD bit while FSM = 0. After this mode change the internal registers and settings are cleared and the SR0.RCF bit inside the device status register is set (see Table 27, Table 28).

## PROTECTION AND DIAGNOSIS

**NOTE:** An external aluminum electrolytic capacitor at the VS terminal is necessary to handle the turn-off energy of the motors in emergency condition.

### Output Fault (Local) Protection

The external power MOSFET switches are protected against overload condition (see § *Overload Protection*) in **NORMAL MODE** by VDS monitoring. In case of a VDS overload failure, the corresponding pre-driver outputs are latched off (GHx = L AND GLx = L) after a de-glitch time and the status is reported in the VDS monitor register SR3 (see Table 32).

To restart a faulted half-bridge:

- the diagnosis has to be de-latched by reading the corresponding failure flag;
- the output has to be restarted via the corresponding bits in the CR0.HB\_ENx register (see § *SPI Control Set*).

As long as a failure flag is not de-latched via SPI status read, a faulted output cannot be turned back on. If the failure condition is still present at a restart, the error flag will be set

again and the restart will not be successful. The restart will be only successful after the error condition is removed. It is recommended to use OFF state diagnosis (see § *OFF-state Monitoring of Half-bridge Drivers*) to check the HBx node for any failure condition before restarting the output.

### Device Fault (Global) Protection

The device is protected against all relevant failure conditions inside the automotive application. In case of a fault condition, the affected outputs are latched off immediately after a de-glitch time and the status is reported the device status register (SR0 – see Table 27, Table 28).

To restart the device:

- the diagnosis has to be de-latched by reading the corresponding failure flag (see § *SPI Diagnosis Set*);
- the functionality has to be restarted by use of the corresponding control bit (see § *SPI Control Set*).

### Charge Pump Monitoring

The high-side pre-driver outputs are protected by charge pump monitoring (see § *Charge Pump*, Figure 5 and Figure 6):

- when the battery supply voltage  $V_S$  is below the minimum supply voltage for a regulated charge pump voltage OR  $V(CP, V_S)$  drops below the minimum output voltage  $CP_{LOW}$  this status is reported by the  $SR0.CPL$  bit in the device status register immediately after a de-glitch time  $t_{CPL\_DGL}$  (see Table 27, Table 28). During this condition it should be considered for the microcontroller to adopt a PWM duty ratio management schema in order to minimize charge pump loading while ensuring smooth motor operation.
- when the charge pump output voltage  $V(CP, V_S)$  drops below the charge pump fail threshold  $CP_{FAIL}$ , the half bridge high-side and low-side gate drivers are latched off immediately after a de-glitch time  $t_{CPF\_DGL}$  and the status is reported by the  $SR0.CPF$  bit in the device status register (see Table 27, Table 28).
- when the battery supply voltage  $V_S$  is in the nominal operation range  $VS_{PWM} < V_S < VS_{OVSDR}$  the full PWM operation of the  $GHx$  and  $GLx$  outputs is allowed;
- when the battery supply voltage is in over-voltage condition  $V_S > VS_{OVSDR}$ , the  $SR0.CPF$  bit is masked;
- when the battery supply voltage is in over-voltage condition  $VS_{OVSDR} < V_S < CP_{OV}$  the charge pump – including the  $CPSW$  output – is functional but the  $GHx$  outputs are shut down;
- when the battery supply voltage exceeds the maximum supply voltage for the charge pump  $V_S > CP_{OV}$  the charge pump is disabled and the charge pump buffer capacitor is discharged to  $V_S$  in order to protect the device from destruction.

Please refer to § *Device Fault (Global) Protection* to restart the outputs after a shutdown event.

#### Over-voltage Condition

During  $V_S$  over-voltage, the behavior of the gate drivers ( $GHx$  and  $GLx$ ) depends on the programmed operation mode:

- the high side gate drivers ( $GHx$ ) are latched off immediately after de-glitch time  $t_{OVDGL}$  (see § *Electrical Characteristics: VS Supply*) in order to protect the application from over load condition; while the low-side gate driver outputs ( $GLx$ ) are operable in order to provide controlled braking (e.g. for lift gate motors);

- $GHx$  pull-down current is reduced to 1 mA typ. (register contents are not changed – the current will revert to its prior value after  $V_S$  over-voltage is resolved);
- the  $HBx$  test currents (see § *OFF-state Monitoring of Half-bridge Drivers*) are disabled immediately.

The  $V_S$  over-voltage condition is reported by the  $SR0.OVF$  bit in the device status register (see Table 27, Table 28). When the battery supply voltage is in over-voltage condition  $V_S > VS_{OVSDR}$  the  $SR0.CPF$  bit is masked. Please refer to § *Device Fault (Global) Protection* to restart the outputs after a shutdown event.

A  $VCC$  overvoltage condition can occur during breakdown of the external voltage regulator. Please refer to § *Failure of External Voltage Regulator* for details.

#### Under Voltage Condition

In case of  $V_S$  under voltage condition:

- all outputs ( $GHx$ ,  $GLx$ ) are disabled immediately after the de-glitch time  $t_{UV DGL}$  and the condition is reported by the  $SR0.UVF$  bit in the device status register (see Table 27, Table 28);
- the charge pump circuit and the switched charge pump output ( $CPSW$ ) are still functional in order to keep the optional reverse battery and security switches active.

Please refer to § *Device Fault (Global) Protection* to restart the outputs after a shutdown event.

In case of  $VCC$  under voltage condition (power-on reset condition,  $VCC < VCC_{POR}$ ):

- the device enters **SLEEP MODE** immediately without de-glitch time;
- logic input pull-up/down resistors,  $GHx$  &  $GLx$  output pull-down resistors, and  $VCC$  under voltage lockout assure safe operating states for all outputs.

To restart the device after this condition a wake-up sequence is necessary (see § *Operating Modes*).

#### Logic I/O Plausibility Check

The logic I/O pins are protected against mistreatment by input de-glitch circuits. The de-glitch circuits are implemented digitally, refer to § *Electrical Characteristics: Digital I/O for values*.

## FUNCTIONAL SAFETY SUPPORT STRATEGY

The device uses a closed-loop verification strategy in order to avoid mistreatment of the outputs and to support functional safety. The verification strategy is implemented based on the features in the following sections.

**SPI Communication Monitoring**

The SPI is protected against communication errors by use of the WD toggle bit and protocol check features (see § *SPI Interface*). In case of SPI communication error the device enters **FAILSAFE MODE** immediately (see § *Operating Modes*). A correct communication is reported in the NM bit (see § *SPI Diagnosis Set*).

**Gate Driver Status Monitoring**

The correct activation of the half-bridge drivers can be monitored by the microcontroller by means of SPI communication (see § *SPI Diagnosis Set*). The switching status of the output drivers is indicated by the SWLx and SWHx bits in the half-bridge status monitor register SR1. The bit value corresponds to the logic status of the driver. In PWM mode, both SWHx = 1 and SWLx = 1.

In case of a discrepancy between control data and status information from the device, the microcontroller has to drive the device into **FAILSAFE MODE** in order to avoid mistreatment of the motor drives, then transition the device to **NORMAL MODE** for reprogramming.

**Output Status Monitoring**

The status of the MOS switches and the motor connection lines can be monitored during **NORMAL MODE** by the

microcontroller by means of the SPI communication (see Figure 14 and § *SPI Diagnosis Set*):

The output voltage levels of the half-bridge switches are monitored by the transparent VS/2 comparators. The comparator states are not latched and the current node states are indicated by the HB\_OUTx bits in the SR5 half-bridge output status register. The controller can use the motor status information for correlation of the operating mode, OFF state diagnosis, or for controlled brake activation.

**External Fail Mode Activation**

The **FAILSAFE MODE** can be also activated by an external signal (e.g. watchdog circuitry) via the FSM input. In case of a malfunction of the microcontroller, an external watchdog can cause the device to enter **FAILSAFE MODE** (see § *Operating Modes*).

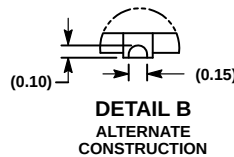
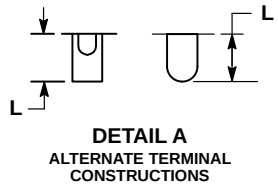
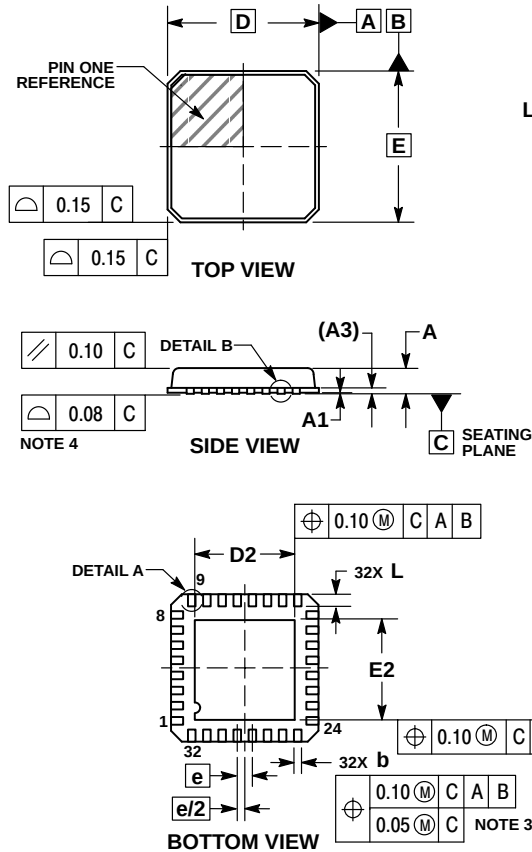
**Failure of External Voltage Regulator**

In case of breakdown of the external voltage regulator, the device and the application's VCC node may be protected against overload by use of an optional external voltage limiter circuit which must limit the voltage to VCC\_MAX (see Figure 2 and § *MAXIMUM RATINGS*).

The SPI port's SO pin is protected against reverse biasing by use of a back-to-back switch. The reverse voltage for this condition is limited to V\_SO\_MAX (see § *MAXIMUM RATINGS*).

PACKAGE DIMENSIONS

QFN32 5x5, 0.5P (PUNCHED)  
CASE 485CZ  
ISSUE A

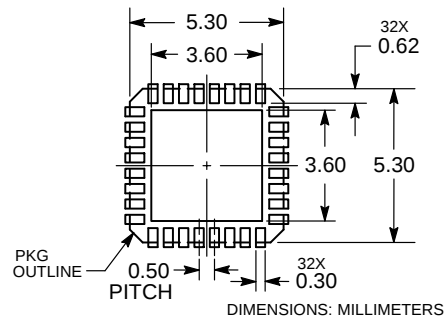


NOTES:

1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.
2. CONTROLLING DIMENSIONS: MILLIMETERS.
3. DIMENSION b APPLIES TO PLATED TERMINAL AND IS MEASURED BETWEEN 0.15 AND 0.30 mm FROM THE TERMINAL TIP.
4. COPLANARITY APPLIES TO THE EXPOSED PAD AS WELL AS THE TERMINALS.

|     | MILLIMETERS |      |
|-----|-------------|------|
| DIM | MIN         | MAX  |
| A   | 0.80        | 0.90 |
| A1  | ---         | 0.05 |
| A3  | 0.20        | REF  |
| b   | 0.20        | 0.30 |
| D   | 5.00        | BSC  |
| D2  | 3.20        | 3.40 |
| E   | 5.00        | BSC  |
| E2  | 3.20        | 3.40 |
| e   | 0.50        | BSC  |
| L   | 0.30        | 0.50 |

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