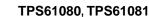


Sample &

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Design

Reference

SLVS644E - FEBRUARY 2006 - REVISED DECEMBER 2014

Support &

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2.2

TPS6108x High-Voltage DC-DC Boost Converter With 0.5-A,1.3-A Integrated Switch

Technical

Documents

1 Features

- 2.5-V to 6-V Input Voltage Range
- Up to 27-V Output Voltage
- 0.5-A Integrated Switch (TPS61080) 1.3-A Integrated Switch (TPS61081)
- 12-V/400-mA and 24-V/170-mA From 5-V Input (Typical)
- Integrated Power Diode
- 1.2-MHz/600-kHz Selectable Fixed Switching Frequency
- Input-to-Output Isolation
- Short-Circuit Protection
- Programmable Soft Start
- **Overvoltage Protection**
- Up to 87% Efficiency
- 10-Pin 3-mm × 3-mm QFN Package

Applications 2

- 3.3-V to 12-V, 5-V to 12-V, and 24-V Boost Converter
- White LED Backlight for Media Form Factor Display
- **OLED** Power Supply
- xDSL Applications
- TFT-LCD Bias Supply .
- White LED Flash Light

3 Description

Tools &

Software

The TPS6108x is a 1.2 MHz/600 kHz fixed-frequency boost regulator designed for high integration, which integrates a power switch, an I/O isolation switch, and a power diode. When a short-circuit condition is detected, the isolation switch opens up to disconnect the output from the input. As a result, the IC protects itself and the input source from any pin, except VIN, from being shorted to ground. The isolation switch also disconnects the output from input during shutdown to prevent any leakage current. Other provisions for protection include 0.5 A/1.3 A peak-topeak overcurrent protection, programmable soft start (SS), over voltage protection (OVP), thermal shutdown, and under voltage lockout (UVLO).

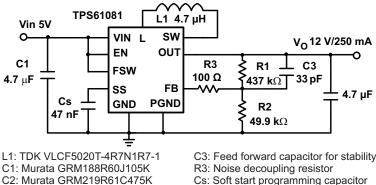
The IC operates from input supplies including single Li-ion battery, triple NiMH, and regulated 5 V, such as USB output. The output can be boosted up to 27 V. TPS6108x can provide the supply voltages of OLED, TFT-LCD bias, 12-V and 24-V power rails. The output of TPS6108x can also be configured as a current source to power up to seven WLEDs in flash light applications.

Device Information⁽¹⁾

| PART NUMBER | PACKAGE | BODY SIZE (NOM) | | |
|-------------|-------------|-------------------|--|--|
| TPS61080 | V(CON) (10) | 3.00 mm × 3.00 mm | | |
| TPS61081 | VSON (10) | | | |

(1) For all available packages, see the orderable addendum at the end of the datasheet.

5-V To 12-V, 250-mA Step-Up DC-DC Converter



Cs: Soft start programming capacitor

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5 Revision History

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Submit Documentation Feedback

| Changes from Revision D (April 2013) to Revision E | Page |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|
| Added Device Information and ESD Ratings tables, Feature Description section, Device Functional Modes Application and Implementation section, Power Supply Recommendations section, Layout section, Device Documentation Support section, and Mechanical, Packaging, and Orderable Information section | and |
| Changes from Revision C (July 2011) to Revision D | Page |
| Changed Note 2 of the Electrical Characteristics table | 5 |
| Changed the first paragraph of the START UP section | 10 |
| Changes from Revision B (January 2007) to Revision C | Page |
| Added a Max value of 30µF to C_{OUT} in the Recommended Operating Conditions Table | 4 |
| • Added sentence "The output capacitor value must be" to the Input and Output Capacitor Selection section | on 16 |
| Changes from Revision A (February 2006) to Revision B | Page |
| Changed from a 1 page Product Preview to the full data sheet | 1 |
| Changes from Original (February 2006) to Revision A | Page |
| Changed the Typical Application circuit | 1 |

| iter | 115 | | |
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TEXAS INSTRUMENTS

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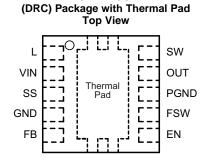


6 Device Comparison Table

| OVERCURRENT LIMIT | PART NUMBER ⁽¹⁾ | | |
|----------------------|----------------------------|--|--|
| 0.5-A (min) | TPS61080 | | |
| 1.3-A (min) | TPS61081 | | |

(1) For complete orderable information see *Mechanical, Packaging, and Orderable Information* at the end of this data sheet.

7 Pin Configuration and Functions



10-Pin VSON

Pin Functions

| PIN | | 1/0 | DESCRIPTION | | | |
|-------------|-----|-----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| NAME | NO. | 1/0 | DESCRIPTION | | | |
| EN | 6 | I | Enable pin. When the voltage of this pin falls below enable threshold for more than 74 ms, the IC turns off and consumes less than 2 μ A current. | | | |
| FB | 5 | I | Voltage feedback pin for the output regulation. It is regulated to an internal reference voltage. An external voltage divider from the output to GND with the center tap connected to this pin programs the regulated voltage. This pin can also be connected to a low side current sense resistor to program current regulation. | | | |
| FSW | 7 | I | Switching frequency selection pin. Logic high on the pin selects 1.2 MHz, while logic low reduces the frequency to 600 kHz for better light load efficiency. | | | |
| GND | 4 | | Signal ground of the IC | | | |
| L | 1 | I | The inductor is connected between this pin and the SW pin. This pin connects to the source of the isolatio FET as well. Minimize trace area at this pin to reduce EMI. | | | |
| OUT | 9 | 0 | Output of the boost regulator. When the output voltage exceeds the 27-V overvoltage protection (OVP) threshold, the PWM switch turns off until Vout drops 0.7V below the overvoltage threshold. | | | |
| PGND | 8 | | Power ground of the IC. It is connected to the source of the PWM switch. This pin should be made very close to the output capacitor in layout. | | | |
| SS | 3 | Ι | Soft start programming pin. A capacitor between the SS pin and GND pin programs soft start timing. | | | |
| SW | 10 | Ι | Switching node of the IC. Connect the inductor between this pin and the L pin. | | | |
| VIN | 2 | I | Input pin to the IC. It is the input to the boost regulator, and also powers the IC circuit. It is connected to the drain of the isolation FET as well. | | | |
| Thermal Pad | - | | The thermal pad should be soldered to the analog ground. If possible, use thermal via to connect to ground plane for ideal power dissipation. | | | |

8 Specifications

8.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

| | MIN | MAX | UNIT |
|-------------------------------------------------------|-------------------------|-----|------|
| Supply Voltages on pin VIN ⁽²⁾ | -0.3 | 7 | V |
| Voltages on pins EN, FB, SS, L and FSW ⁽²⁾ | -0.3 | 7 | V |
| Voltage on pin OUT ⁽²⁾ | | 30V | V |
| Voltage on pin SW ⁽²⁾ | | 30V | V |
| Continuous Power Dissipation | See Thermal Information | | tion |
| Operating Junction Temperature Range | -40 | 150 | °C |
| Storage temperature range | -65 | 150 | °C |

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values are with respect to network ground terminal.

8.2 ESD Ratings

| | | | VALUE | UNIT |
|--------------------|-------------------------|---------------------------------------------------------------------------------------|-------|------|
| | | Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾ | ±2000 | |
| V _(ESD) | Electrostatic discharge | Charged-device model (CDM), per JEDEC specification JESD22-C101 $^{\left(2\right) }$ | ±750 | V |

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

8.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

| | | MIN | NOM | MAX | UNIT |
|------------------|---------------------------------|-----|-----|-----|------|
| V _{IN} | Input voltage range | 2.5 | | 6.0 | V |
| V _{OUT} | Output voltage range | VIN | | 27 | V |
| L | Inductor ⁽¹⁾ | 4.7 | | 10 | μH |
| CIN | Input capacitor ⁽¹⁾ | 1 | | | μF |
| C _{OUT} | Output capacitor ⁽¹⁾ | 4.7 | | 30 | μF |
| T _A | Operating ambient temperature | -40 | | 85 | °C |
| TJ | Operating junction temperature | -40 | | 125 | °C |

(1) Refer to Application and Implementation for further information

8.4 Thermal Information

| | | TPS6108x | |
|-----------------------|----------------------------------------------|----------|------|
| | THERMAL METRIC ⁽¹⁾ | DRC | UNIT |
| | | 10 PINS | |
| R_{\thetaJA} | Junction-to-ambient thermal resistance | 45.3 | |
| R _{0JC(top)} | Junction-to-case (top) thermal resistance | 52.2 | |
| $R_{\theta JB}$ | Junction-to-board thermal resistance | 20.9 | °C/W |
| ΨJT | Junction-to-top characterization parameter | 0.9 | C/VV |
| Ψ_{JB} | Junction-to-board characterization parameter | 20.7 | |
| R _{0JC(bot)} | Junction-to-case (bottom) thermal resistance | 5.3 | |

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.



8.5 Electrical Characteristics

VIN = 3.6 V, EN = VIN, $T_A = -40^{\circ}$ C to 85°C, typical values are at $T_A = 25^{\circ}$ C (unless otherwise noted)

| I _Q O I _{SD} Si V _{UVLO} U V _{hys} U ENABLE V _{EN} Ei R _{en} Ei | nput voltage range Operating quiescent current into VIN Shutdown current Indervoltage lockout threshold Indervoltage lockout hysterisis | Device switching no load EN = GND V _{IN} falling | 2.5 | 1.65 | 6.0 6 1 | V mA |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|-------|-------|---------------|---------|
| lq O I _{SD} SI V _{UVLO} U V _{hys} U ENABLE V _{EN} EI R _{en} Ei | Deperating quiescent current into VIN Shutdown current Undervoltage lockout threshold Undervoltage lockout hysterisis | EN = GND | 2.5 | 1.65 | 6 | |
| lq O I _{SD} SI V _{UVLO} U V _{hys} U ENABLE V _{EN} EI R _{en} Ei | Shutdown current Indervoltage lockout threshold Indervoltage lockout hysterisis | EN = GND | | 1.65 | | mA |
| _{SD} S V _{UVLO} U V _{hys} U ENABLE V _{EN} EI R _{en} EI | Indervoltage lockout threshold Indervoltage lockout hysterisis inable level voltage | | | 1.65 | 1 | |
| V _{UVLO} U V _{hys} U ENABLE V _{EN} E D R _{en} E | Indervoltage lockout hysterisis | V _{IN} falling | | 1.65 | | μA |
| V _{hys} U ENABLE V _{EN} Ei R _{en} Ei | inable level voltage | | | | 1.8 | V |
| ENABLE V _{EN} D R _{en} E | inable level voltage | | | 50 | | mV |
| V _{EN} D | - | | + | | | |
| R _{en} Ei | · · · · · · · · · · · · · · · · · · · | $V_{IN} = 2.5 \text{ V to } 6 \text{ V}$ | 1.2 | | | |
| | Disable level voltage | V _{IN} = 2.5 V to 6 V | | | 0.4 | V |
| | nable pulldown resistor | | 400 | 800 | 1600 | kΩ |
| t _{off} E | N pulse width to disable | EN high to low | 74 | | | ms |
| SOFT STAR | Т | - + - | - | | | |
| | | T _A = 25°C | 4.75 | 5 | 5.25 | |
| I _{ss} So | Soft start bias current | | 4.6 | 5 | 5.4 | μA |
| V _{clp} S | S pin to FB pin accuracy | V _{SS} = 500 mV | 487 | 500 | 513 | mV |
| FEEDBACK | | | | | | |
| I _{FB} Fe | eedback input bias current | V _{FB} = 1.229 V | -100 | | 100 | nA |
| | eedback regulation voltage | | 1.204 | 1.229 | 1.254 | V |
| | ITCH AND DIODE | | | | | |
| | solation MOSFET on-resistance | | | 0.06 | 0.1 | Ω |
| R _{DS(ON)} | N-channel MOSFET on-resistance | V _{IN} = VGS = 3.6 V | | 0.17 | 0.22 | Ω |
| N N | | $V_{IN} = VGS = 2.5 V$ | | 0.2 | 0.32 | |
| I _{LN_NFET} N | I-channel leakage current | $V_{\rm DS} = 28 \text{ V}$ | | 1 | 2 | μA |
| _ | Power diode forward voltage | Id = 1 A | | 0.85 | 1 | V |
| | solation FET leakage current | L pin to ground | | | 1 | μA |
| | • | - p | | | | P |
| | | TPS61080, FSW = High or FSW = Low | 0.5 | 0.7 | 1.0 | |
| I _{LIM} N | I-Channel MOSFET current limit ⁽¹⁾ | TPS61081, FSW = High or FSW = Low | 1.3 | 1.6 | 2.0 | А |
| | | TPS61080 | 1.0 | 1.0 | 2.2 | |
| I _{SC} S | Short circuit current limit | TPS61081 | 2.0 | | 3.5 | А |
| t _{scd} Sl | hort circuit delay time | | 2.0 | 13 | 0.0 | μs |
| | Short circuit release time | | | 57 | | ms |
| | OUT short detection threshold ⁽²⁾ | V _{IN} – V _{OUT} | | 1.4 | | V |
| OSCILLATO | | | | 1.4 | | |
| | | FSW pin high | 1.0 | 1.2 | 1.5 | |
| f _S O | Scillator frequency | FSW pin low | 0.5 | 0.6 | 0.7 | MHz |
| | Aavimum duty avela | FB = 1.0 V | 90% | | 0.7 | |
| man | faximum duty cycle | FD = 1.0 V | 90% | 94% | | |
| | finimum duty cycle | | 400 | 5% | 1600 | 1.0 |
| 104 | SW pin pulldown resistance | | 400 | 800 | 1600 | kΩ |
| VECIM | SW high logic | | 1.6 | | 0.8 | V |

(1)

 $V_{IN} = 3.6 \text{ V}, V_{OUT} = 15 \text{ V}, \text{ Duty cycle} = 76\%$. See Figure 5 to Figure 8 for other operation conditions. OUT short circuit condition is detected if OUT stays lower than VIN – V_{SC} for 1.7 ms after IC enables. See the *Start Up* section for (2) details.

EXAS

Electrical Characteristics (continued)

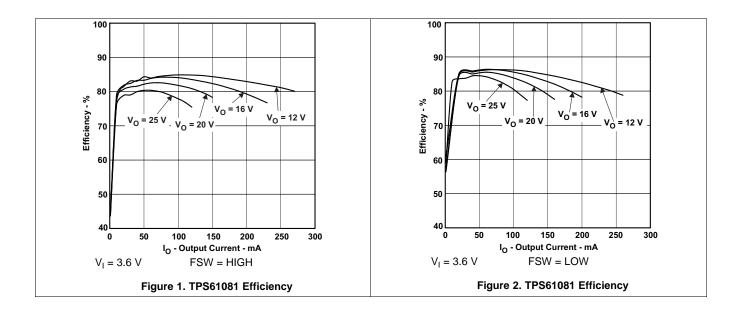
VIN = 3.6 V, EN = VIN, $T_A = -40^{\circ}$ C to 85°C, typical values are at $T_A = 25^{\circ}$ C (unless otherwise noted)

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT | | |
|-------------------------|------------------------------------------|--------------------------|-----|-----|-----|------|--|--|
| OVP | | | | | | | | |
| Vovp | Output overvoltage protection | V _{OUT} rising | 27 | 28 | 29 | V | | |
| | Output overvoltage protection hysteresis | V _{OUT} falling | | 0.7 | | V | | |
| THERMA | THERMAL SHUTDOWN | | | | | | | |
| T _{shutdown} | Thermal shutdown threshold | | | 160 | | °C | | |
| T _{hysteresis} | Thermal shutdown threshold hysteresis | | | 15 | | °C | | |

8.6 Typical Characteristics

| | | FIGURE |
|-------------------|------------------------------------------------------------------------------------------|----------------------------------------------|
| Efficiency | V_{S} $I_{OUT},$ VIN = 3.6 V OUT = 12 V, 15 V, 20 V, 25 V, FSW = HIGH, L = 4.7 μH | Figure 1 |
| | V_{S} $I_{OUT},$ VIN = 3.6 V OUT = 12 V, 15 V, 20 V, 25 V, FSW = LOW, L = 10 μH | Figure 2 |
| | $V_S~I_{OUT},~VIN$ = 3 V, 3.6 V, 5 V, OUT = 12 V, FSW = HIGH, L = 4.7 μH | Figure 3 |
| | V_{S} $I_{OUT},$ VIN = 3 V, 3.6 V, 5 V, OUT = 12 V, FSW = LOW, L = 10 μH | Figure 4 |
| Overcurrent Limit | VIN = 3.0 V, 3.6 V, 5 V, FSW = High/Low | Figure 5, Figure 6, Figure 7, Figure 8 |
| Line Regulation | TPS61081, VIN = 2.5 V to 6 V, OUT = 12 V, I _{OUT} = 100 mA | Figure 9 |
| Load Regulation | TPS61081, VIN = 3.6 V, OUT = 12 V | Figure 10 |

Table 1. Table Of Graphs

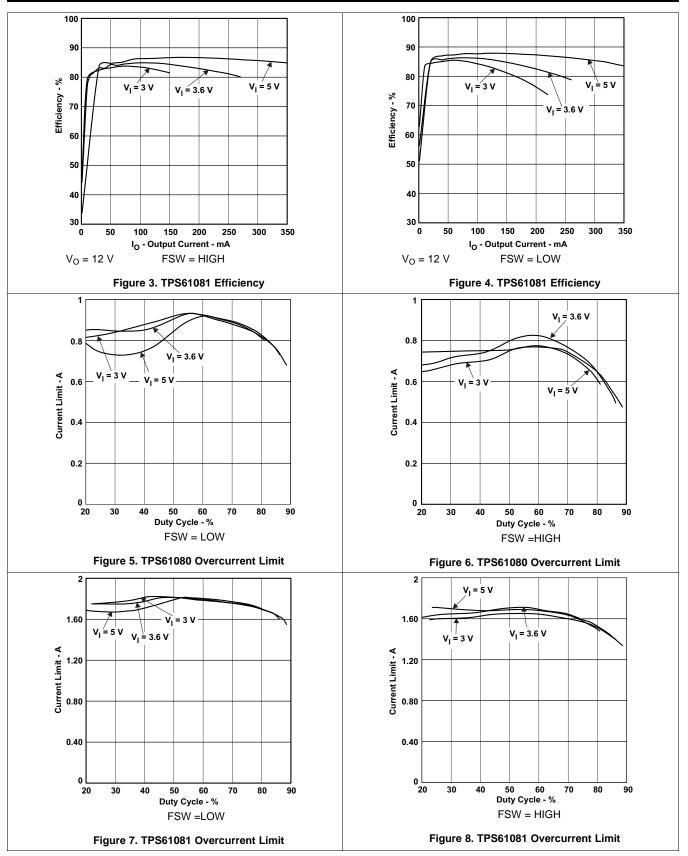


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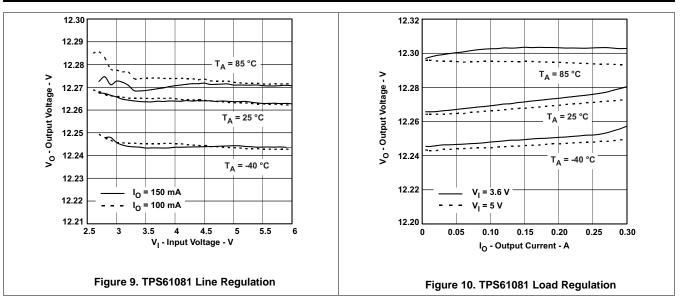


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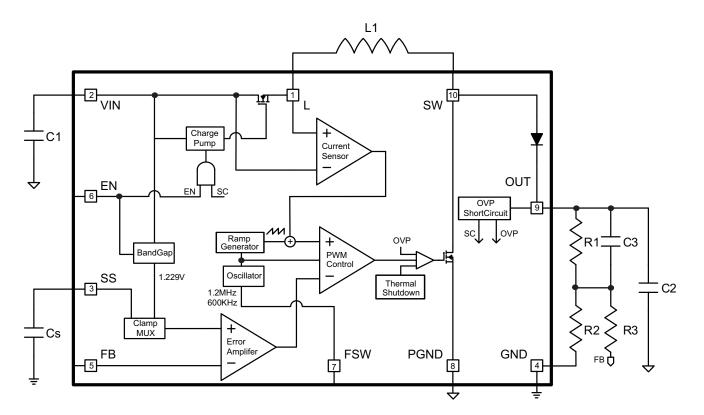
9 Detailed Description

TPS6108x is a highly integrated boost regulator for up to 27-V output. In addition to the on-chip 0.5-A/1.2-A PWM switch and power diode, this IC also builds in an input side isolation switch as shown in the block diagram. One common issue with conventional boost regulator is the conduction path from input to output even when PWM switch is turned off. It creates three problems, inrush current during start up, output leakage voltage under shutdown, and unlimited short circuit current. To address these issues, TPS6108x turns off the isolation switch under shutdown mode and short circuit condition to eliminate any possible current path.

TPS6108x adopts current mode control with constant PWM (pulse width modulation) frequency. The switching frequency can be configured to either 600 kHz or 1.2 MHz through the FSW pin. 600 kHz improves light load efficiency, while 1.2 MHz allows using smaller external component. The PWM operation turns on the PWM switch at the beginning of each switching cycle. The input voltage is applied across the inductor and stores the energy as inductor current ramps up. The load current is provided by the output capacitor. When the inductor current across the threshold set by error amplifier output, the PWM switch is turned off, and the power diode is forward biased. The inductor transfers its stored energy to replenish the output capacitor. This operation repeats in the next switching cycle.

The error amplifier compares the FB pin voltage with an internal reference, and its output determines the duty cycle of the PWM switching. This close loop system requires loop compensation for stable operation. TPS6108x has internal compensation circuitry which accommodates a wide range of input and output voltages. The TPS6108x integrates slope compensation to the current ramp to avoid the sub-harmonic oscillation that is intrinsic to current mode control schemes.

9.2 Functional Block Diagram





9.3 Feature Description

9.3.1 Start Up

TPS6108x turns on the isolation FET when the EN pin is pulled high, provided that the input voltage is higher than the undervoltage lockout threshold. The Vgs of the isolation FET is clamped to maintain high on-resistance and limits the current to 30mA charging the output capacitor. This feature limits the in-rush current and maximum start up current to 30mA. Once the output capacitor is charged to VIN, the IC removes the Vgs clamp to fully turn on the isolation FET and at the same time actives soft start by charging the capacitor on the SS pin. If OUT stays lower than VIN-Vsc following a 1.7ms delay after enable is taken high, the IC recognizes a short circuit condition. In this case, the isolation FET turns off, and IC remains off until the EN pin toggles or VIN cycles through power on reset (POR).

During the soft start phase, the SS pin capacitor is charged by internal bias current of the SS pin. The SS pin capacitor programs the ramp up slope. The SS pin voltage clamps the reference voltage of the FB pin, therefore the output capacitor rise time follows the SS pin voltage. Without the soft start, the inductor current could reach the overcurrent limit threshold, and there is potential for output overshoot. see the *Application and Implementation* section on selecting soft start capacitor values. Pulling the SS pin to ground disables the PWM switching. However, unlike being disabled by pulling EN low, the IC continues to draw quiescent current and the isolation FET remains on.

9.3.2 Overcurrent and Short Circuit Protection

TPS6108x has a pulse by pulse overcurrent limit feature which turns off the power switch once the inductor current reaches the overcurrent limit. The PWM circuitry resets itself at the beginning of the next switch cycle. The overcurrent threshold determines the available output current. However, the maximum output is also a function of the input voltage, output voltage, switching frequency and inductor value. Larger inductor values and 1.2MHz switching frequency increase the current output capability because of the reduced current ripple. See the APPLICATION INFORMATION section for the maximum output current calculation.

In typical boost converter topologies, if the output is grounded, turning off the power switch does not limit the current because a current path exists from the input to output through the inductor and power diode. To eliminate this path, TPS6108x turns off the isolation FET between the input and the inductor. This circuit is triggered when the inductor current remains above short circuit current limit for more than 13µs, or the OUT pin voltage falls below VIN-1.4V for more than 1.7ms. An internal catch-diode between the L pin and ground turns on to provide a current discharge path for the inductor. If the short is caused by the output being low, then the IC shuts down and waits for EN to be toggled or a POR. If the short protection is triggered by short circuit current limit, the IC attempts to start up one time. After 57ms, the IC restarts in a fashion described in the above section. If the short is cleared, the boost regulator properly starts up and reaches output regulation. However, after reaching regulation, if another event of short circuit current limit occurs, the IC goes into shutdown mode again, and the fault can only be cleared by toggling the EN pin or POR. Under a permanent short circuit, the IC shuts down after a start up failure and waits for POR or the EN pin toggling.

The same circuit also protects the ICs and external components when the SW pin is shorted to ground. These features provide much more comprehensive and reliable protection than the conventional boost regulator. Table 2 lists the IC protection against the short of each IC pin.

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Feature Description (continued)

| SHORTED TO GND | FAULT DETECTION | IC OPERATION | HOW TO CLEAR THE FAULT |
|--------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
| L, SW | INDUCTOR > I_{SC} for 13 µs | Turn off isolation FET | IC restarts after 57ms; If it happens again, the fault can only be cleared by toggling EN or POR. |
| OUT (during start up) | OUT <vin- 1.4v="" 2="" for="" ms<="" td=""><td>IC shuts down</td><td>Cleared by toggling EN or POR</td></vin-> | IC shuts down | Cleared by toggling EN or POR |
| OUT (after start up) | OUT <vin– 1.4v="" delay<="" td="" without=""><td>IC shuts down</td><td>Cleared by toggling EN or POR</td></vin–> | IC shuts down | Cleared by toggling EN or POR |
| EN | N/A | IC disabled | N/A |
| FSW | N/A | 600 kHz switching frequency | N/A |
| SS | N/A | Disable PWM switching and no output; but still dissipate quiescent current. | N/A |
| FB | N/A | Over voltage protection of the OUT pin | OUT voltage fails by OVP hysteresis |
| GND, PGND, VIN | N/A | N/A | N/A |

Table 2. TPS6108x Short Circuit Protection Mode

9.3.3 Overvoltage Protection

When TPS6108x is configured as regulated current output as shown in the Typical Application section, the output voltage can run away if the current load is disconnected. The over voltage condition can also occur if the FB pin is shorted to the ground. To prevent the SW node and the output capacitor from exceeding the maximum voltage rating, an over voltage protection circuit turns off the boost regulator as soon as the output voltage exceeds the OVP threshold. When the output voltage falls 0.7 V below the OVP threshold, the regulator resumes the PWM switching unless the output voltage exceeds the OVP threshold.

9.3.4 Undervoltage Lockout (UVLO)

An undervoltage lockout prevents mis-operation of the device for input voltages below 1.65 V (typical). When the input voltage is below the undervoltage threshold, the device remains off and both PWM and isolation switch are turned off, providing isolation between input and output. The undervoltage lockout threshold is set below minimum operating voltage of 2.5 V to avoid any transient VIN dip to trigger UVLO and causes converter reset. For the VIN voltage between UVLO threshold and 2.5 V, the IC still maintains its operation. However, the spec is not assured.

9.3.5 Thermal Shutdown

An internal thermal shutdown turns off the isolation and PWM switches when the typical junction temperature of 160°C is exceeded. The IC restarts if the junction temperature drops by 15°C.

9.4 Device Functional Modes

9.4.1 Enable

Connecting the EN pin low turns off the power switch immediately, but keeps the isolation FET on. If the EN pin is logic low for more than 74 ms, the IC turns off the isolation FET and enters shutdown mode drawing less than 1 μ A current. The enable input pin has an internal 800 k Ω pulldown resistor to disable the device when the pin is floating.

9.4.2 Frequency Selection

The FSW pin can be connected to either a logic high or logic low to program the switching frequency to1.2 MHz or 600 kHz respectively. The 600 kHz switching frequency provides better efficiency because of lower switching losses. This advantage becomes more evident at light load when switching losses dominate overall losses. The higher switching frequency shrinks external component size and thus the size of power solution. High switching frequency also improves load transient response because the smaller value inductor takes less time to ramp up and down current. The other benefits of high switching frequency are lower output ripples and a higher maximum output current. Overall, it is recommended to use 1.2 MHz switching frequency unless light load efficiency is a major concern.

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Device Functional Modes (continued)

The FSW pin has internal 800 kΩ pullup resistor to the VIN pin. Floating this pin programs the switching frequency to 1.2MHz.

9.4.3 Maximum and Minimum Output Current

1

The overcurrent limit in a boost converter limits the maximum input current and thus maximum input power from a given input voltage. Maximum output power is less than maximum input power due to power conversion losses. Therefore, the overcurrent limit, the input voltage, the output voltage and the conversion efficiency all affect maximum current output. Because the overcurrent limit clamps the peak inductor current, the current ripple must be subtracted to derive maximum DC current. The current ripple is a function of the switching frequency, the inductor value and the duty cycle.

$$I_{p} = \frac{1}{L \times \left(\frac{1}{Vout + Vf - Vin} + \frac{1}{Vin}\right) \times Fs}$$
(1)

where

Ip = inductor peak to peak ripple

L = inductor value

Vf = power diode forward voltage

Fs = Switching frequency

The following equations take into account of all the above factors for maximum output current calculation.

$$Iout_max = \frac{Vin \times \left(Ilim - \frac{l_p}{2}\right) \times \eta}{Vout}$$

where

Ilim = overcurrent limit

 η = conversion efficiency

To minimize the variation in the overcurrent limit threshold, the TPS6108x uses the VIN and OUT pin voltage to compensate for the variation caused by the slope compensation. However, the threshold still has some dependency on the VIN and OUT voltage. Use Figure 5 to Figure 8 to identify the typical overcurrent limit in your application, and use 25% tolerance to account for temperature dependency and process variations.

Because of the minimum duty cycle of each power switching cycle of TPS6108x, the device can lose regulation at the very light load. Use the following equations to calculate PWM duty cycle under discontinues conduction mode (DCM).

Ipeak =
$$\sqrt{2 \times \text{Iload} \times \frac{\text{Vout} + \text{Vf} - \text{Vin}}{L \times \text{Fs}}}$$

D = L × $\frac{\text{Ipeak}}{\text{Vin}} \times \text{Fs}$

Where

Ipeak = inductor peak to peak ripple in DCM Iload = load current D = PWM switching duty cycle

If the calculated duty cycle is less than 5%, minimum load should be considered to the boost output to ensure regulation. Figure 20 provides quick reference to identify the minimum load requirements for two input voltages.

(2)

(3)



10 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

10.1 Application Information

TPS6108x is a highly integrated boost regulator for up to 27-V output with integration of a PWM switch, a power diode as well as an input side isolation switch.TPS6108x adopts current mode control with constant PWM (pulse width modulation) frequency. The switching frequency can be configured to either 600 kHz or 1.2 MHz through the FSW pin.

10.1.1 Program Output Voltage

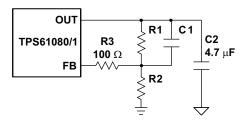


Figure 11. Feed Forward Capacitor Connecting With Feedback Resistor Divider

To program the output voltage, select the values of R1 and R2 (See Figure 11) according to the following equation.

$$R1 = R2 \times \left(\frac{Vout}{1.229V} - 1\right)$$
(4)

A optimum value for R2 is around 50k Ω which sets the current in the resistor divider chain to 1.229 V/50 k Ω = 24.58 μ A. The output voltage tolerance depends on the V_{FB} accuracy and the resistor divider.

10.1.2 Feed Forward Capacitor

A feed forward capacitor on the feedback divider, shown in Figure 11, improves transient response and phase margin. This network creates a low frequency zero and high frequency pole at

$$F_{z} = \frac{1}{2\pi R1 \times C1}$$

$$F_{P} = \left(\frac{1}{R1} + \frac{1}{R2}\right)\frac{1}{2\pi C1}$$
(5)
(6)

The frequency of the pole is determined by C1 and paralleled resistance of R1 and R2. For high output voltage, R1 is much bigger than R2. So

$$F_{P} = \frac{1}{2\pi R^2 C 1}$$
 when $R1 > > R2.$ (7)

The loop gains more phase margin from this network when (Fz+Fp)/2 is placed right at crossover frequency, which is approximately 15 kHz with recommended L and C. The typical value for the zero frequency is between 1 kHz to 10 kHz. For high output voltage, the zero and pole are further apart which makes the feed forward capacitor very effective. For low output voltage, the benefit of the feed forward capacitor is less visible. Table 3 gives the typical R1, R2 and the feed forward capacitor values at the certain output voltage. However, the transient response is not greatly improved which implies that the zero frequency is too high or low to increase the phase margin.

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| Output Voltage | R1 | R2 | C1(Feed Forward) |
|----------------|-------|--------|---------------------|
| 12V | 437kΩ | 49.9kΩ | 33pF |
| 16V | 600kΩ | 49.9kΩ | 42pF |
| 20V | 762kΩ | 49.9kΩ | 56pF |
| 25V | 582kΩ | 30.1kΩ | 120pF |

The 100- Ω resistor is added to reduce noise coupling from the OUT to the FB pin through the feed forward capacitor. Without the resistor, the regulator may oscillate at high output current.

Table 3. Recommended Feed Forward Capacitor Values With Different Output Voltage

10.1.3 Soft Start Capacitor

The voltage at the SS pin clamps the internal reference voltage, which allows the output voltage to ramp up slowly. The soft start time is calculated as

$$t_{SS} = \frac{C_{SS} \times 1.229}{I_{SS}}$$
(8)

where

C_{ss} = soft start capacitor

 I_{ss} = soft start bias current (TYP 5 μ A)

1.229 V is the typical value of the reference voltage.

During start up, input current has to be supplied to charge the output capacitor. This current is proportional to rising slope of the output voltage, and peaks when output reaches regulation.

$$I_{in_cout} = C_{out} \frac{I_{ss} \times V_{out}}{C_{ss} \times V_{in} \times \eta}$$
⁽⁹⁾

Where

I_{in cout} = additional input current for charging the output capacitor

The maximum input during soft start is

$$I_{in_ss} = I_{in_cout} + \frac{V_{out}}{V_{in} \times \eta} \times I_{load}$$
(10)

Output overshoot can occur if the input current at startup exceeds the inductor saturation current and/or reaches current limit because the error amplifier loses control of the voltage feedback loop. The in-rush current can also pulldown input sources, potentially causing system reset. Therefore, select C_{ss} to make I_{in ss} stay below the inductor saturation current, the IC overcurrent limit and the input's maximum supply current.

TPS6108x can also be configured for constant current output, as shown in the typical applications. In this configuration, a current sense resistor is connected to FB pin for output current regulation. In order to reduce power loss on the sense resistor, FB pin reference voltage can be lowered by connecting a resistor to the SS pin The new reference voltage is simply the resistor value times the SS pin bias current. However, keep in mind that this reference has higher tolerance due to the tolerance of the bias current and sense resistor, and the offset of the clamp circuit. Refer to the specification V_{CLP} and I_{SS} to calculate the tolerance as following.

$$K_{\text{ref}} = \sqrt{K_{\text{Vclp}}^2 + K_{\text{lss}}^2 + K_{\text{R}}^2}$$
(11)

Where

 K_{ref} = percentage tolerance of the FB reference voltage.

 K_{Vclp} = percentage tolerance of the clamp circuit.

 K_{lss} = percentage tolerance of the SS pin bias current.

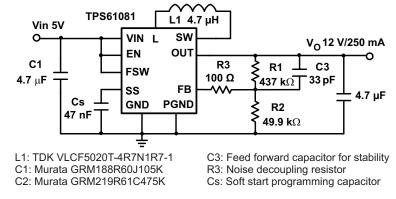
 K_{R} = percentage tolerance of the SS pin resistor.

Without considering the SS pin resistor tolerance, the FB reference voltage has ±5.6% under the room temperature.



10.2 Typical Application

Figure 12 shows typical application circuit for a step-up DC-DC converter.



See Third-Party Products Disclaimer.

Figure 12. 3.3 V to 12 V, 80 mA Step-Up DC-DC Converter

10.2.1 **Design Requirements**

| DESIGN PARAMETERS | VALUES |
|----------------------|--------------|
| Input Voltage Range | 2.5 V to 6 V |
| Output Voltage | 12 V |
| Transient Response | +/- 250 mV |
| Input Voltage Ripple | +/- 50 mV |
| Output Current | 250 mA |
| Operating Frequency | 1.2 MHz |

Table 4. TPS6108x 12-V Output Design Parameters

10.2.2 Detailed Design Procedure

10.2.2.1 Inductor Selection

Because the selection of the inductor affects steady state operation, transient behavior and loop stability, the inductor is the most important component in power regulator design. There are three important inductor specifications, inductor value, DC resistance and saturation current. Considering inductor value alone is not enough.

The inductance value of the inductor determines the inductor ripple current. It is generally recommended to set peak to peak ripple current given by Equation 4 to 30-40% of DC current. Also, the inductor value should not be beyond the range in the recommended operating conditions table. It is a good compromise of power losses and inductor size. Inductor DC current can be calculated as

$$I_{L_DC} = \frac{V_{out} \times I_{out}}{V_{in} \times \eta}$$
(12)

The internal loop compensation for PWM control is optimized for the external component shown in the typical application circuit with consideration of component tolerance. Inductor values can have ±20% tolerance with no current bias. When the inductor current approaches saturation level, its inductance can decrease 20% to 35% from the 0A value depending on how the inductor vendor defines saturation current. Using an inductor with a smaller inductance value forces discontinuous PWM in which inductor current ramps down to zero before the end of each switching cycle. It reduces the boost converter's maximum output current, causes large input voltage ripple and reduces efficiency. An inductor with larger inductance reduces the gain and phase margin of the feedback loop, possibly resulting in instability.

For these reasons, 10µH inductors are recommended for TPS61080 and 4.7µH inductors for TPS61081 for most applications. However, 10µH inductor is also suitable for 600 kHz switching frequency.

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16 Submit Documentation Feedback

Product Folder Links: TPS61080 TPS61081

Regulator efficiency is dependent on the resistance of its high current path and switching losses associated with the PWM switch and power diode. Although the TPS6108x has optimized the internal switches, the overall efficiency still relies on inductor's DC resistance (DCR); Lower DCR improves efficiency. However, there is a trade off between DCR and inductor size, and shielded inductors typically have higher DCR than unshielded ones. Table 5 list recommended inductor models.

| TPS61080 | L (µH) | DCR MAX (mΩ) | SATURATION CURRENT (A) | Size (L×W×H mm) | VENDOR |
|-------------|-----------|-----------------|---------------------------|--------------------|--------|
| VLCF4018T | 10 | 188 | 0.74 | 4.0 × 4.0 × 1.8 | TDK |
| CDRH4D16NP | 10 | 118 | 0.96 | 4.0 × 4.0 × 1.8 | Sumida |
| LQH43CN100K | 10 | 240 | 0.65 | 4.5 × 3.6 × 2.6 | Murata |
| TPS61081 | L (µH) | DCR MAX (mΩ) | SATURATION CURRENT (A) | Size (L×W×H mm) | VENDOR |
| VLCF5020T | 4.7 | 122 | 1.74 | 5.0 × 5.0 × 2.0 | TDK |
| VLCF5014A | 6.8 | 190 | 1.4 | 5.0 × 5.0 × 1.4 | TDK |
| CDRH4D14/HP | 4.7 | 140 | 1.4 | 4.8 × 4.8 × 1.5 | Sumida |
| CDRH4D22/HP | 10 | 144 | 1.5 | 5.0 × 5.0 × 2.4 | Sumida |

Table 5. Recommended Inductor For TPS6108x

10.2.2.2 Input And Output Capacitor Selection

The output capacitor is mainly selected to meet output ripple and loop stability requirements. This ripple voltage is related to the capacitor's capacitance and its equivalent series resistance (ESR). Assuming a capacitor with zero ESR, the minimum capacitance needed for a given ripple can be calculated by

$$C_{out} = \frac{(V_{out} - V_{in})I_{out}}{V_{out} \times Fs \times V_{ripple}}$$

V_{ripple} = Peak to peak output ripple.

For VIN = 3.6V, V_{OUT} = 20 V, and Fs = 1.2 MHz, 0.1% ripple (20mV) would require 1.0µ capacitor, however, the minimum recommended output capacitor for control loop stability is 4.7 µF. The output capacitor value must be less than 30 µF to ensure the startup current charges the output capacitor to the input voltage in less than 1.7ms. For this value, ceramic capacitors are a good choice for its size, cost and availability.

The additional output ripple component caused by ESR is calculated using:

$$V_{ripple_ESR} = I_{out} \times R_{ESR}$$

Due to its low ESR, V_{ripple_ESR} can be neglected for ceramic capacitors, but must be considered if tantalum or electrolytic capacitors are used.

During a load transient, the output capacitor at the output of the boost converter has to supply or absorb transient current before the inductor current ramps up its steady state value. Larger capacitors always help to reduce the voltage over and under shoot during a load transient. A larger capacitor also helps loop stability. Care must be taken when evaluating a ceramic capacitor's derating under dc bias, aging and AC signal. For example, larger form factor capacitors (in 1206 size) have their self resonant frequencies in the range of the switching frequency. So the effective capacitance is significantly lower. The DC bias can also significantly reduce capacitance. Ceramic capacitors can loss as much as 50% of its capacitance at its rated voltage. Therefore, almost leave margin on voltage rating to ensure adequate capacitance.

See *Device Support* for popular ceramic capacitor vendors.

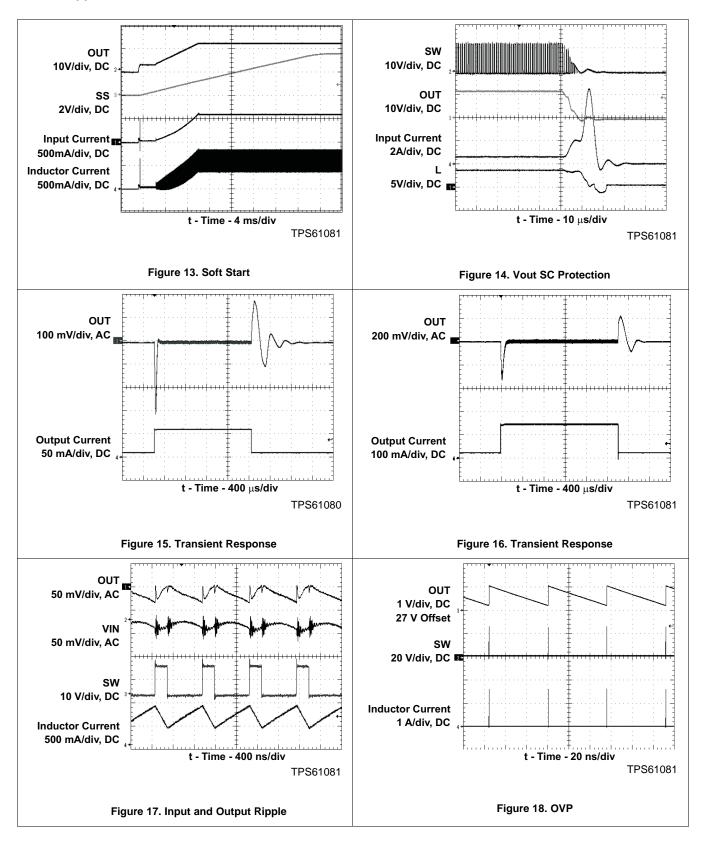
(13)

(14)

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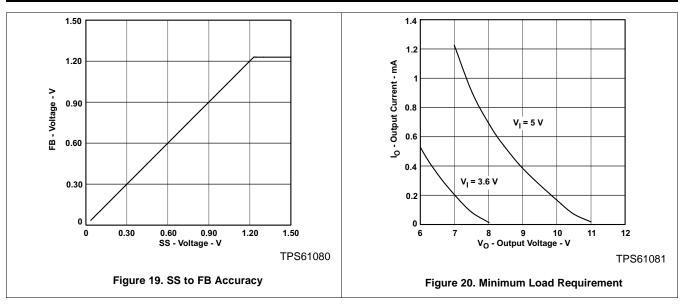
10.2.3 Application Curves





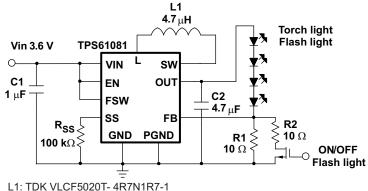
TPS61080, TPS61081

SLVS644E-FEBRUARY 2006-REVISED DECEMBER 2014

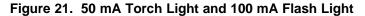


10.3 System Examples

10.3.1 Torch Light and Flash Light



C1: Murata GRM188R60J105K; C2: Murata GRM219R61C475K



10.3.2 24Vout Output Converter

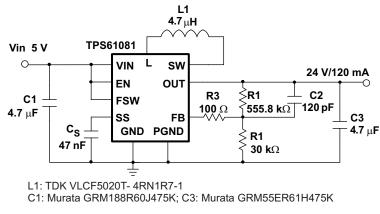


Figure 22. 5 V to 24 V, 120 mA Step-Up DC-DC Converter



System Examples (continued)

10.3.3 30 WLEDs Driver in Media Factor Form Display

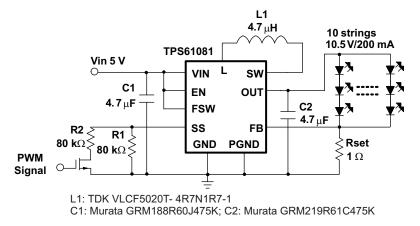
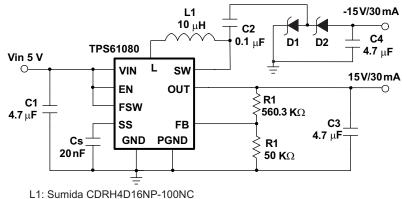


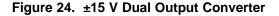
Figure 23. 30 WLEDs Driver in Media Factor Form Display

10.3.3.1 ±15 V Dual Output Converter

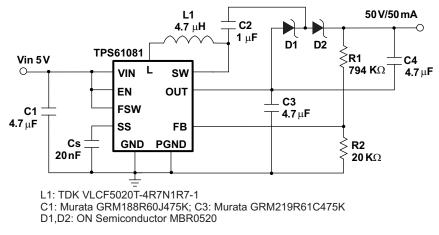


C1: Murata GRM188R60J475K; C3,C4: Murata GRM219R61C475K

D1,D2: ON Semiconductor MBR0520



10.3.3.2 Step-Up DC-DC Converter with Output Doubler







11 Power Supply Recommendations

The device is designed to operate from an input voltage supply range of TPS6108x's rating specification. This input supply must be well regulated. If the input supply is located more than a few inches from the converter, additional bulk capacitance may be required in addition to the ceramic bypass capacitors. An electrolytic or tantalum capacitor with a value of 47 μ F is a typical choice.

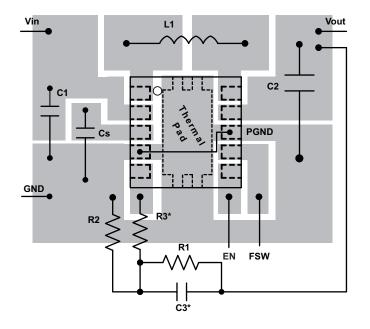
12 Layout

12.1 Layout Guidelines

As for all switching power supplies, the layout is an important step in the design, especially for high current and high switching frequencies. If the layout is not carefully done, the regulator could show stability problems as well as EMI problems. Therefore, use wide and short traces for high current paths and for power ground tracks. Input capacitor needs not only to be close to the VIN, but also close to the GND pin to reduce the voltage ripple seen by the IC. The L and SW pins are conveniently located on the edge of the IC, therefore the inductor can be placed close to the IC. The output capacitor needs to be placed near the load to minimize ripple and maximize transient performance.

To minimize the effects of ground noise, use a common node for all power grounds that are connected to the PGND pin; and, a different one for signal ground tying to the GND pin. Connect two ground nodes together at the load if possible. This allows the GND pin to be close to the output ground for good DC regulation. Any voltage difference between these two nodes would be gained up by feedback divider on the output. It is also beneficial to have the ground of the output capacitor close to PGND because there is a large current between them. To lay out signal ground, it is recommended to use short traces separated from power ground traces.

12.2 Layout Example





13 Device and Documentation Support

13.1 Device Support

13.1.1 Third-Party Products Disclaimer

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13.2 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

| PARTS | PRODUCT FOLDER | PRODUCT FOLDER SAMPLE & BUY TECHNICAL DOCUMENTS | | TOOLS & SOFTWARE | SUPPORT & COMMUNITY | |
|----------|----------------|-------------------------------------------------|------------|---------------------|------------------------|--|
| TPS61080 | Click here | Click here | Click here | Click here | Click here | |
| TPS61081 | Click here | Click here | Click here | Click here | Click here | |

Table 6. Related Links

13.3 Trademarks

All trademarks are the property of their respective owners.

13.4 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

13.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGING INFORMATION

| Orderable Device | Status | Package Type | Package | Pins | Package | Eco Plan | Lead/Ball Finish | MSL Peak Temp | Op Temp (°C) | Device Marking | Samples |
|------------------|--------|--------------|---------|------|---------|----------------------------|------------------|---------------------|--------------|----------------|---------|
| | (1) | | Drawing | | Qty | (2) | (6) | (3) | | (4/5) | |
| TPS61080DRCR | ACTIVE | VSON | DRC | 10 | 3000 | Green (RoHS & no Sb/Br) | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BCN | Samples |
| TPS61080DRCT | ACTIVE | VSON | DRC | 10 | 250 | Green (RoHS & no Sb/Br) | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BCN | Samples |
| TPS61080DRCTG4 | ACTIVE | VSON | DRC | 10 | 250 | Green (RoHS & no Sb/Br) | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BCN | Samples |
| TPS61081DRCR | ACTIVE | VSON | DRC | 10 | 3000 | Green (RoHS & no Sb/Br) | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BCO | Samples |
| TPS61081DRCRG4 | ACTIVE | VSON | DRC | 10 | 3000 | Green (RoHS & no Sb/Br) | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BCO | Samples |
| TPS61081DRCT | ACTIVE | VSON | DRC | 10 | 250 | Green (RoHS & no Sb/Br) | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BCO | Samples |
| TPS61081DRCTG4 | ACTIVE | VSON | DRC | 10 | 250 | Green (RoHS & no Sb/Br) | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BCO | Samples |

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.



PACKAGE OPTION ADDENDUM

6-Feb-2020

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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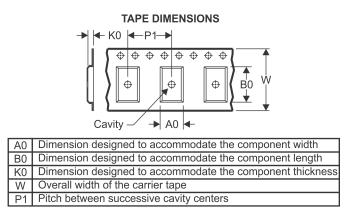
PACKAGE MATERIALS INFORMATION

www.ti.com

Texas Instruments

TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



| All dimensions are nominal Device | 1 | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|-----------------------------------|------|--------------------|----|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| TPS61080DRCR | VSON | DRC | 10 | 3000 | 330.0 | 12.4 | 3.3 | 3.3 | 1.1 | 8.0 | 12.0 | Q2 |
| TPS61080DRCT | VSON | DRC | 10 | 250 | 180.0 | 12.4 | 3.3 | 3.3 | 1.1 | 8.0 | 12.0 | Q2 |
| TPS61081DRCR | VSON | DRC | 10 | 3000 | 330.0 | 12.4 | 3.3 | 3.3 | 1.1 | 8.0 | 12.0 | Q2 |
| TPS61081DRCT | VSON | DRC | 10 | 250 | 180.0 | 12.4 | 3.3 | 3.3 | 1.1 | 8.0 | 12.0 | Q2 |

TEXAS INSTRUMENTS

www.ti.com

PACKAGE MATERIALS INFORMATION

9-Oct-2014



*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|--------------|--------------|-----------------|------|------|-------------|------------|-------------|
| TPS61080DRCR | VSON | DRC | 10 | 3000 | 367.0 | 367.0 | 35.0 |
| TPS61080DRCT | VSON | DRC | 10 | 250 | 210.0 | 185.0 | 35.0 |
| TPS61081DRCR | VSON | DRC | 10 | 3000 | 367.0 | 367.0 | 35.0 |
| TPS61081DRCT | VSON | DRC | 10 | 250 | 210.0 | 185.0 | 35.0 |

GENERIC PACKAGE VIEW

VSON - 1 mm max height PLASTIC SMALL OUTLINE - NO LEAD



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



DRC0010J



PACKAGE OUTLINE

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice.

3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



DRC0010J

EXAMPLE BOARD LAYOUT

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

 This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



DRC0010J

EXAMPLE STENCIL DESIGN

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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