

MSCSM70AM07CT3AG
Datasheet
Phase Leg SiC MOSFET Power Module

April 2020



a  **MICROCHIP** company

Contents

Revision History.....	1
1.1 Revision 1.0.....	1
Product Overview.....	2
2.1 Features.....	3
2.2 Benefits.....	3
2.3 Applications.....	3
Electrical Specifications.....	4
3.1 SiC MOSFET Characteristics (Per MOSFET).....	4
3.2 SiC Schottky Diode Ratings and Characteristics.....	6
3.3 Thermal and Package Characteristics.....	6
3.4 Typical SiC MOSFET Performance Curves.....	8
3.5 Typical SiC Diode Performance Curves.....	11
Package Specifications.....	12
4.1 Package Outline Drawing.....	12

1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

1.1 Revision 1.0

Revision 1.0 was published in April 2020. It is the first publication of this document.

2 Product Overview

The MSCSM70AM07CT3AG device is a phase leg 1200 V/353 A full silicon carbide (SiC) power module.

Figure 1 • MSCSM70AM07CT3AG Electric Schematic

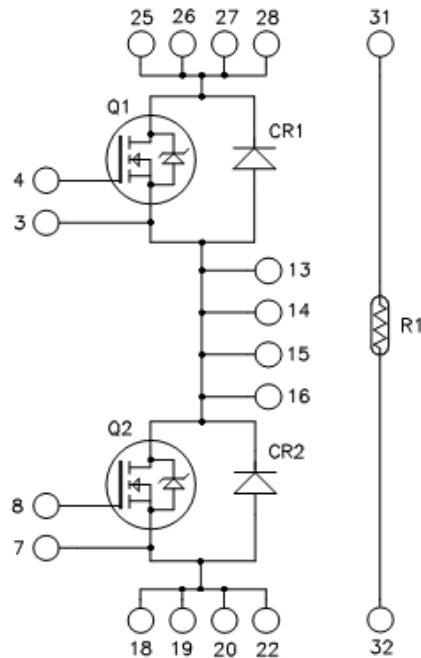
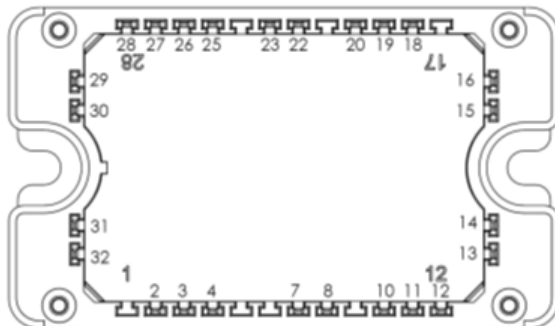


Figure 2 • MSCSM70AM07CT3AG Pinout Location



Pins 25 to 28 must be shorted together
 Pins 13 to 16 must be shorted together
 Pins 18/19/20/22 must be shorted together

All ratings at $T_j = 25\text{ }^{\circ}\text{C}$, unless otherwise specified.

Caution: These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.

2.1 Features

The following are key features of the MSCSM70AM07CT3AG device:

- SiC Power MOSFET
 - Low $R_{DS(on)}$
 - High-speed switching
 - Ultra low loss
- SiC Schottky Diode
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature independent switching behavior
 - Positive temperature coefficient on VF
- Very low stray inductance
- Kelvin source for easy drive
- Internal thermistor for temperature monitoring
- Aluminum nitride (AlN) substrate for improved thermal performance

2.2 Benefits

The following are benefits of the MSCSM70AM07CT3AG device:

- High-efficiency converter
- Outstanding performance at high-frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- Solderable terminals for power and signal, for easy PCB mounting
- Low profile
- RoHS compliant

2.3 Applications

The MSCSM70AM07CT3AG device is designed for the following applications:

- Uninterruptible power supplies
- Switched mode power supplies
- EV motor and traction drive
- Welding converters

3 Electrical Specifications

This section shows the electrical specifications of the MSCSM70AM07CT3AG device.

3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table shows the absolute maximum ratings per SiC MOSFET of the MSCSM70AM07CT3AG device.

Table 1 • Absolute Maximum Ratings

Symbol	Parameter	Max Ratings	Unit
V_{DSS}	Drain-source voltage	700	V
I_D	Continuous drain current	$T_C = 25\text{ }^{\circ}\text{C}$ 353 ¹	A
		$T_C = 80\text{ }^{\circ}\text{C}$ 281 ¹	
I_{DM}	Pulsed drain current	700	
V_{GS}	Gate-source voltage	-10/25	V
$R_{DS(on)}$	Drain-source ON resistance	6.4	mΩ
P_D	Power dissipation	$T_C = 25\text{ }^{\circ}\text{C}$ 988	W

Note:

1. Specification of the SiC MOSFET device, but output current must be limited due to size of power connectors.

The following table shows the electrical characteristics per SiC MOSFET of the MSCSM70AM07CT3AG device.

Table 2 • Electrical Characteristics

Symbol	Characteristic	Test Conditions	Min	Typ	Max	Unit
I_{DSS}	Zero gate voltage drain current	$V_{GS} = 0\text{ V}$; $V_{DS} = 700\text{ V}$			300	μA
$R_{DS(on)}$	Drain-source on resistance	$V_{GS} = 20\text{ V}$ $I_D = 120\text{ A}$ $T_J = 25\text{ }^{\circ}\text{C}$		5	6.4	mΩ
		$T_J = 175\text{ }^{\circ}\text{C}$		6.3		
$V_{GS(th)}$	Gate threshold voltage	$V_{GS} = V_{DS}$, $I_D = 12\text{ mA}$	1.9	2.4		V
I_{GSS}	Gate-source leakage current	$V_{GS} = 20\text{ V}$, $V_{DS} = 0\text{ V}$			300	nA

The following table shows the dynamic characteristics per SiC MOSFET of the MSCSM70AM07CT3AG device.

Table 3 • Dynamic Characteristics

Symbol	Characteristic	Test Conditions		Min	Typ	Max	Unit
C_{iss}	Input capacitance	$V_{GS} = 0\text{ V}$ $V_{DS} = 700\text{ V}$ $f = 1\text{ MHz}$			13.5		nF
C_{oss}	Output capacitance				1.5		
C_{rss}	Reverse transfer capacitance				0.09		
Q_g	Total gate charge	$V_{GS} = -5\text{ V}/20\text{ V}$ $V_{Bus} = 470\text{ V}$ $I_D = 120\text{ A}$			645		nC
Q_{gs}	Gate-source charge				174		
Q_{gd}	Gate-drain charge				105		
$T_{d(on)}$	Turn-on delay time	$V_{GS} = -5\text{ V}/20\text{ V}$ $V_{Bus} = 400\text{ V}$ $I_D = 240\text{ A}; T_J = 150\text{ }^\circ\text{C}$ $R_{Gon} = 9\text{ }\Omega; R_{Goff} = 1.6\text{ }\Omega$			40		ns
T_r	Rise time				35		
$T_{d(off)}$	Turn-off delay time				50		
T_f	Fall time				20		
E_{on}	Turn on energy	Inductive switching $V_{GS} = -5\text{ V}/20\text{ V}$	$T_J = 150\text{ }^\circ\text{C}$		1.6		mJ
E_{off}	Turn off energy	$V_{Bus} = 400\text{ V}$ $I_D = 160\text{ A}$ $R_{Gon} = 9\text{ }\Omega$ $R_{Goff} = 1.6\text{ }\Omega$	$T_J = 150\text{ }^\circ\text{C}$		0.56		mJ
R_{Gint}	Internal gate resistance				1.9		Ω
R_{thJC}	Junction-to-case thermal resistance					0.152	$^\circ\text{C}/\text{W}$

The following table shows the body diode ratings and characteristics per SiC MOSFET of the MSCSM70AM07CT3AG device.

Table 4 • Body Diode Ratings and Characteristics

Symbol	Characteristic	Test Conditions	Min	Typ	Max	Unit
V_{SD}	Diode forward voltage	$V_{GS} = 0\text{ V}; I_{SD} = 120\text{ A}$		3.4		V
		$V_{GS} = -5\text{ V}; I_{SD} = 120\text{ A}$		3.8		
t_{rr}	Reverse recovery time	$I_{SD} = 120\text{ A}; V_{GS} = -5\text{ V}$ $V_R = 400\text{ V}; dI_F/dt = 3000\text{ A}/\mu\text{s}$		38		ns
Q_{rr}	Reverse recovery charge			954		nC
I_{rr}	Reverse recovery current			44		A

3.2 SiC Schottky Diode Ratings and Characteristics

The following table shows the SiC Schottky diode ratings and characteristics of the MSCSM70AM07CT3AG device.

Table 5 • SiC Schottky Diode Ratings and Characteristics (Per SiC Diode)

Symbol	Characteristic	Test Conditions		Min	Typ	Max	Unit
V_{RRM}	Peak repetitive reverse voltage					700	V
I_{RM}	Reverse leakage current	$V_R = 700\text{ V}$	$T_J = 25\text{ }^{\circ}\text{C}$		45	600	μA
			$T_J = 175\text{ }^{\circ}\text{C}$		750		
I_F	DC forward current		$T_C = 70\text{ }^{\circ}\text{C}$		150		A
V_F	Diode forward voltage	$I_F = 150\text{ A}$	$T_J = 25\text{ }^{\circ}\text{C}$		1.5	1.8	V
			$T_J = 175\text{ }^{\circ}\text{C}$		1.9		
QC	Total capacitive charge	$V_R = 400\text{ V}$			399		nC
C	Total capacitance	$f = 1\text{ MHz}, V_R = 200\text{ V}$			744		pF
		$f = 1\text{ MHz}, V_R = 400\text{ V}$			648		
R_{thJC}	Junction-to-case thermal resistance					0.318	$^{\circ}\text{C/W}$

3.3 Thermal and Package Characteristics

The following table shows the package characteristics of the MSCSM70AM07CT3AG device.

Table 6 • Thermal and Package Characteristics

Symbol	Characteristic			Min	Max	Unit
V_{ISOL}	RMS isolation voltage, any terminal to case $t = 1\text{ min}$, 50 Hz/60 Hz			4000		V
T_J	Operating junction temperature range			-40	175	$^{\circ}\text{C}$
T_{JOP}	Recommended junction temperature under switching conditions			-40	$T_{Jmax}-25$	
T_{STG}	Storage temperature range			-40	125	
T_C	Operating case temperature			-40	125	
Torque	Mounting torque	To heatsink	M4	2	3	N.m
Wt	Package weight				110	g

The following table shows the temperature sensor NTC (see application note [APT0406](#) on www.microsemi.com) of the MSCSM70AM07CT3AG device.

Table 7 • Temperature Sensor NTC

Symbol	Characteristic	Min	Typ	Max	Unit
R ₂₅	Resistance at 25 °C		50		kΩ
ΔR ₂₅ /R ₂₅			5		%
B _{25/85}	T ₂₅ = 298.15 K		3952		K
ΔB/B	T _C = 100 °C		4		%

$$R_T = \frac{R_{25}}{\exp \left[B_{25/85} \left(\frac{1}{T_{25}} - \frac{1}{T} \right) \right]}$$

T: Thermistor temperature
R_T: Thermistor value at T

3.4 Typical SiC MOSFET Performance Curves

This sections shows the typical SiC MOSFET performance curves of the MSCSM70AM07CT3AG device.

Figure 3 • Maximum Thermal Impedance

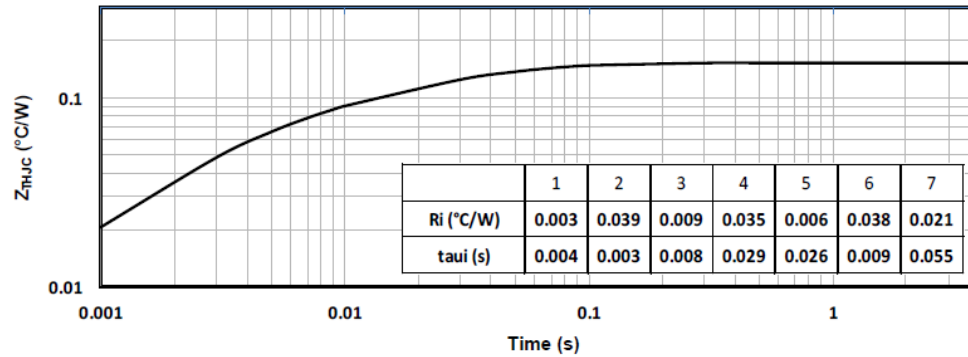


Figure 4 • Output Characteristics, $T_J = 25^\circ\text{C}$

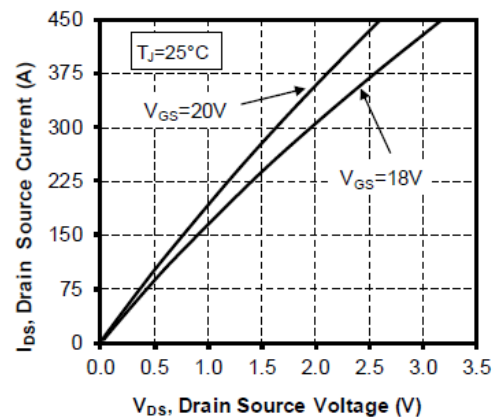


Figure 5 • Output Characteristics, $T_J = 175^\circ\text{C}$

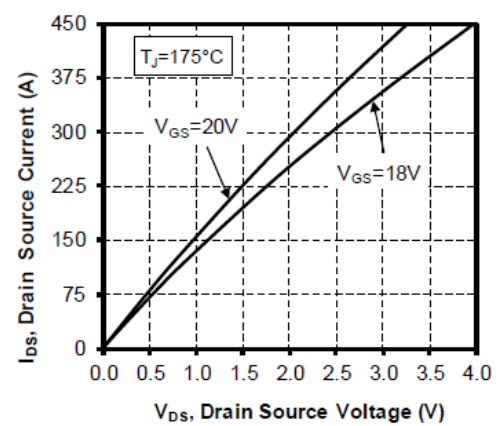


Figure 6 • Normalized $R_{DS(on)}$ vs. Temperature

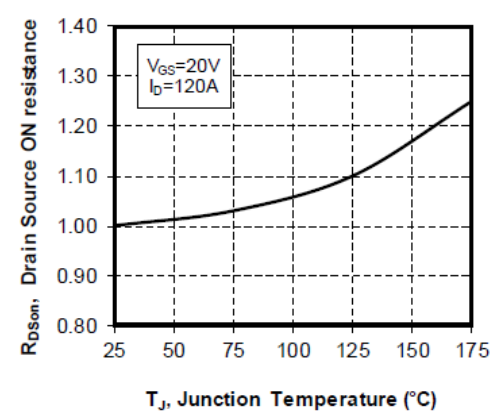


Figure 7 • Transfer Characteristics

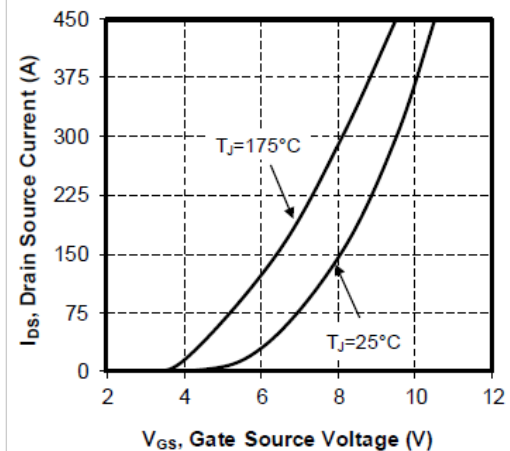


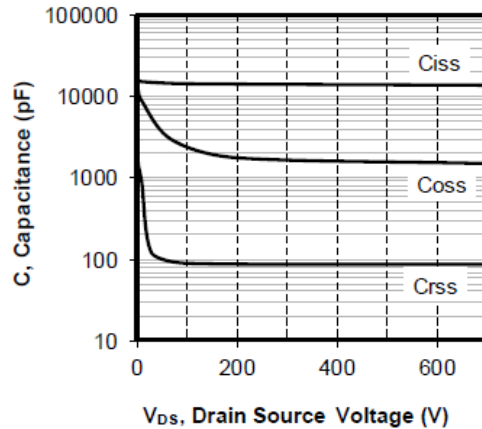
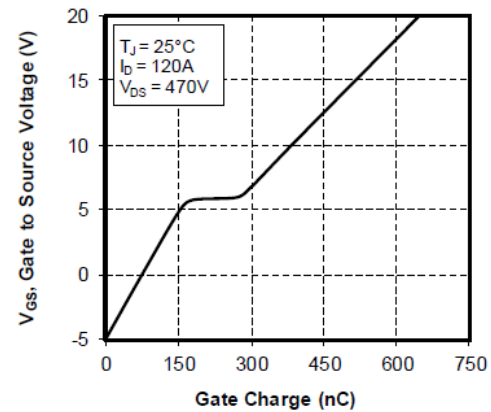
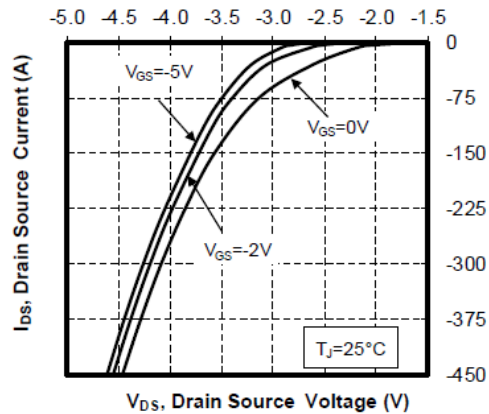
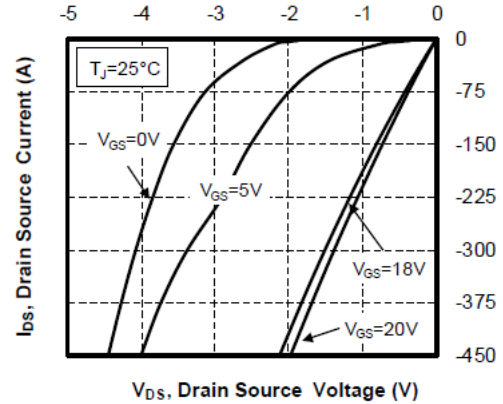
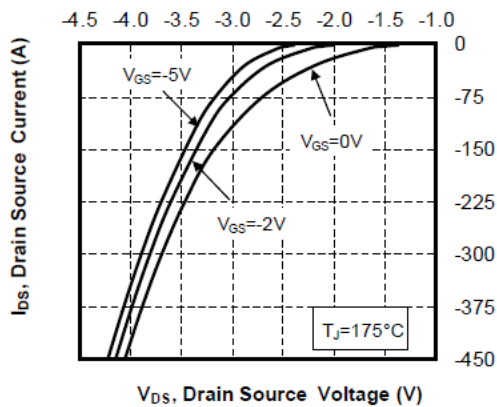
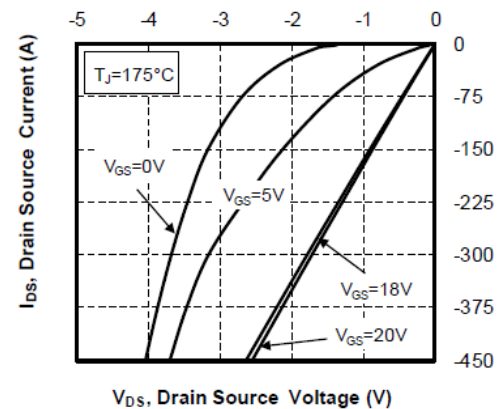
Figure 8 • Capacitance vs. Drain Source Voltage**Figure 9 • Gate Charge vs. Gate Source Voltage****Figure 10 • Body Diode Characteristics, $T_J = 25^\circ\text{C}$** **Figure 11 • 3rd Quadrant Characteristics, $T_J = 25^\circ\text{C}$** **Figure 12 • Body Diode Characteristics, $T_J = 175^\circ\text{C}$** **Figure 13 • 3rd Quadrant Characteristics, $T_J = 175^\circ\text{C}$** 

Figure 14 • Switching Energy vs. Current

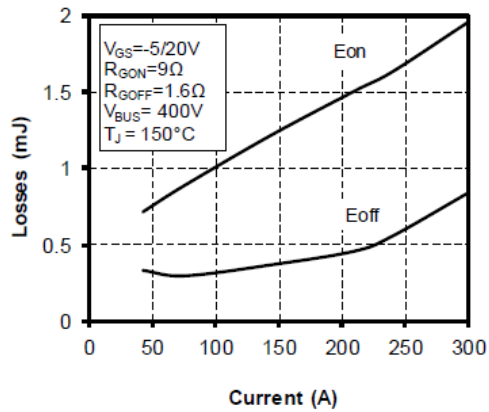


Figure 15 • Turn On Energy vs. Rg

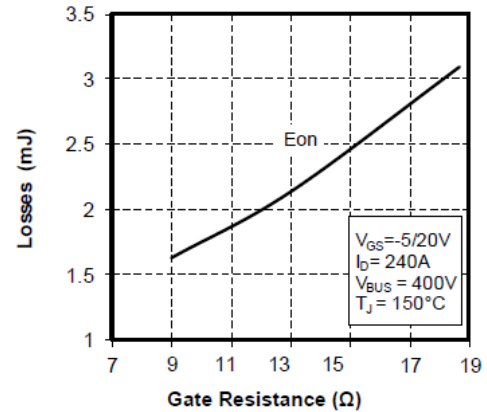


Figure 16 • Turn Off Energy vs. Rg

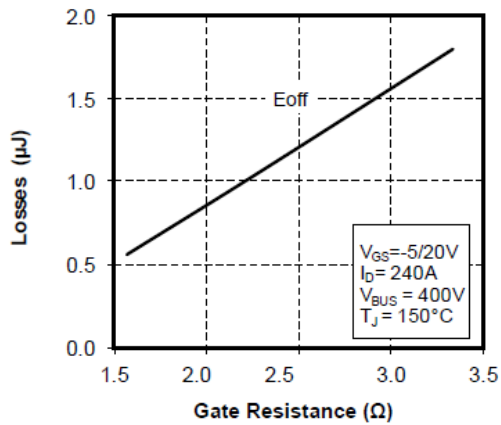
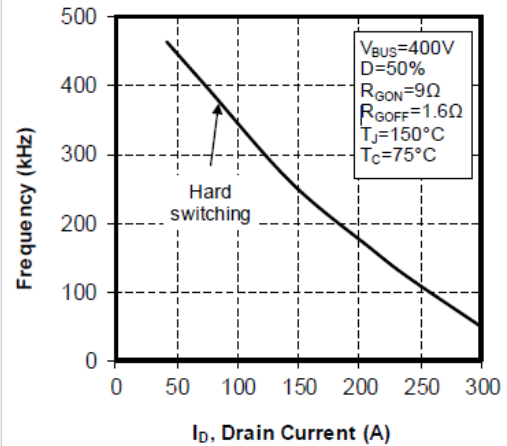


Figure 17 • Operating Frequency vs Drain Current



3.5 Typical SiC Diode Performance Curves

This sections shows the typical SiC diode performance curves of the MSCSM70AM07CT3AG device.

Figure 18 • Maximum Thermal Impedance

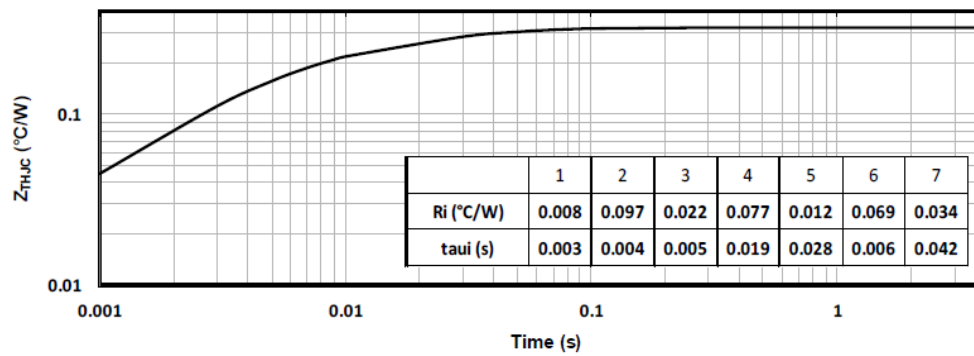


Figure 19 • Forward Characteristics

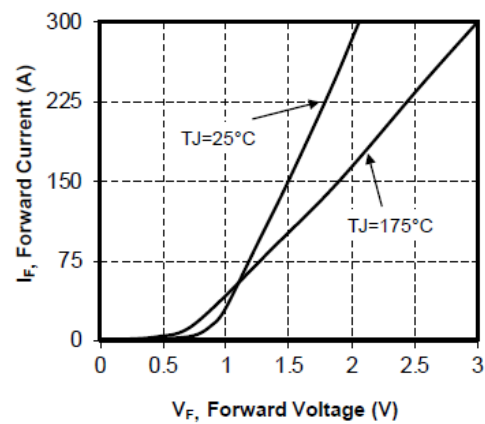
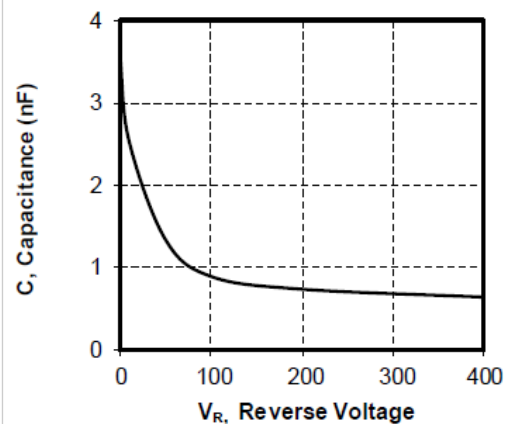


Figure 20 • Capacitance vs. Reverse Voltage



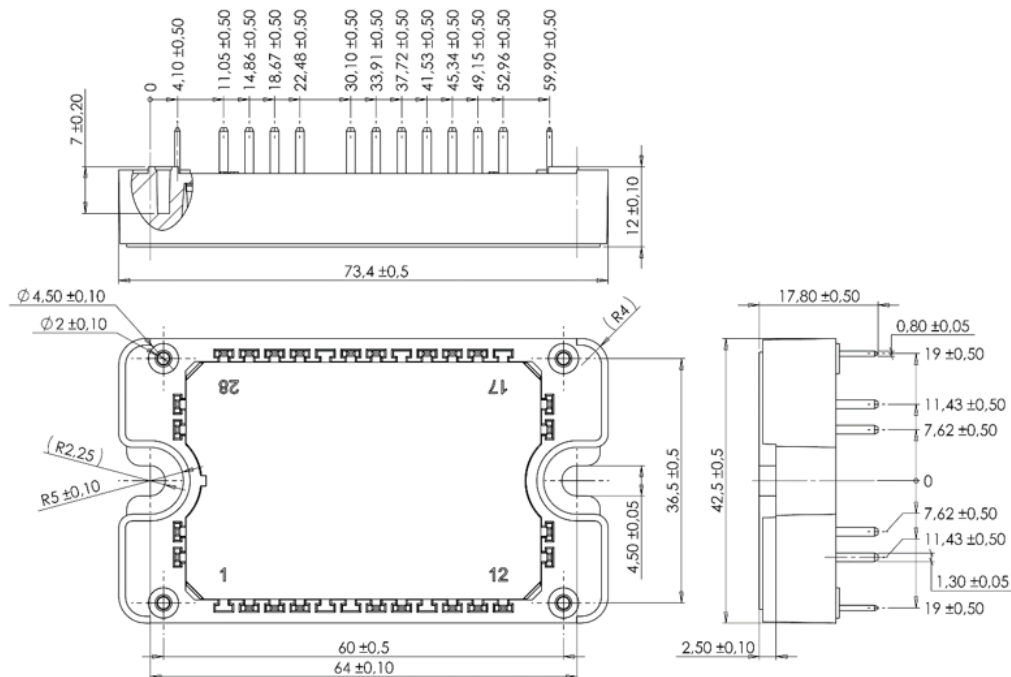
4 Package Specifications

This section shows the package specification of the MSCSM70AM07CT3AG device.

4.1 Package Outline Drawing

This section shows the package outline drawing of the MSCSM70AM07CT3AG device. The dimensions in the following figure are in millimeters.

Figure 21 • Package Outline Drawing



Note: See application note [1906—Mounting Instructions for SP3F Power Modules](#) at www.microsemi.com.

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