

INSTRUCTION SHEET (DRILL)

ITEMS	CONTENTS
PRINTED BOARD NAME	LV4904V-VER3
CREATION DATE OF MIF	08.07.16
MACHINE NAME (ID)	SANYO MASTER
NUMBER OF LAYOUT	1 * 1

NC-TAPE NAME TH-HOLE

POST NO	TOOL DIAMETER	CAD DIAMETER	HOLE TYPE	NUMBER OF HOLES	PROCESS TIME (SEC)		
					MOVING	CUTTING	TOTAL
1	300	300	TP/TH	8	1	0	1
2	500	500	TP/TH	207	3	0	3
3	800	800	TP/TH	20	1	8	9
4	850	850	TP/TH	16	1	0	1
5	1000	1000	TP/TH	52	3	0	3
6	1500	1500	TP/TH	8	0	0	---
				TOTAL	9	8	17

INSTRUCTION SHEET (DRILL)

NC-TAPE NAME NTH-HOLE

POST NO	TOOL DIAMETER	CAD DIAMETER	HOLE TYPE	NUMBER OF HOLES	PROCESS TIME (SEC)		
					MOVING	CUTTING	TOTAL
1	1000	1000	TP/NTH	3	0	0	---
2	1100	1100	TP/NTH	4	0	0	---
3	2000	2000	TP/NTH	3	0	0	---
TOTAL					0	0	0

SEQ NO

WARNING - ERROR MESSAGE

1	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.
2	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.
3	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.
4	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.
5	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.
6	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.
7	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.
8	DRLH001W	INVALID SPECIFICATION OF PROCESSING TIMETABLE.

* GERBER DATA INFORMATION *

FILE NAME: NCDATA01 TAPE NAME: TH-HOLE

NO	DCODE	TOOL DIAMETER	TYPE	HOLE NUMBER	MEMO
1	T57	300	TH	8	
2	T03	500	TH	207	
3	T09	800	TH	20	
4	T10	850	TH	16	
5	T13	1000	TH	52	
6	T23	1500	TH	8	

FILE NAME: NCDATA02 TAPE NAME: NTH-HOLE

NO	DCODE	TOOL DIAMETER	TYPE	HOLE NUMBER	MEMO
1	T13	1000	NTH	3	
2	T15	1100	NTH	4	
3	T32	2000	NTH	3	