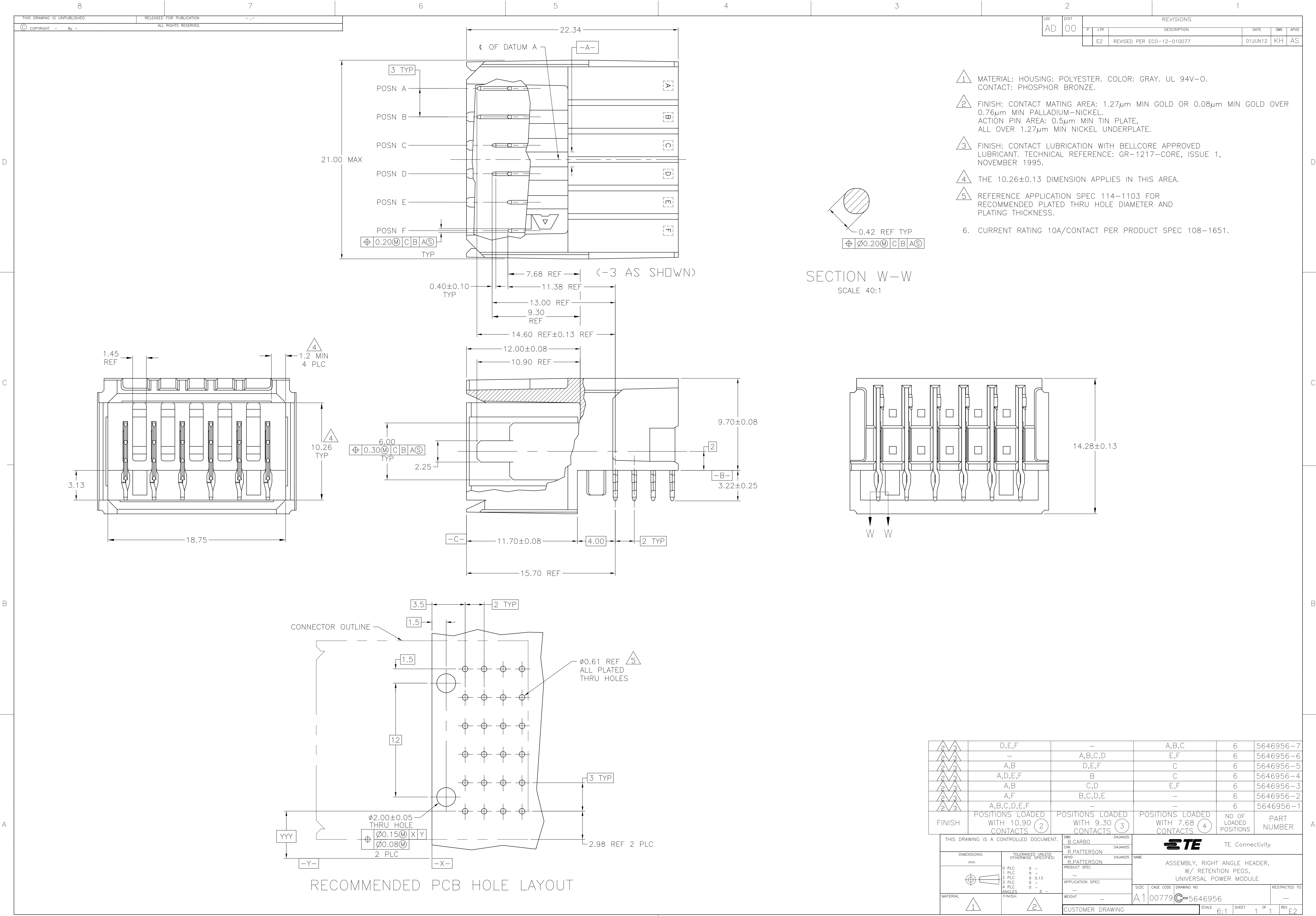




LOC		DIST		REVISONS			
AD		00		DATE	DWN	APVD	
F		LTR		DESCRIPTION		DATE	
E2		REVISED		PER ECO-12-010077		01JUN12	

- 1 MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. UL 94V-0. CONTACT: PHOSPHOR BRONZE.
- 2 FINISH: CONTACT MATING AREA: 1.27µm MIN GOLD OR 0.08µm MIN GOLD OVER 0.76µm MIN PALLADIUM-NICKEL. ACTION PIN AREA: 0.5µm MIN TIN PLATE, ALL OVER 1.27µm MIN NICKEL UNDERPLATE.
- 3 FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 4 THE 10.26±0.13 DIMENSION APPLIES IN THIS AREA.
- 5 REFERENCE APPLICATION SPEC 114-1103 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.
6. CURRENT RATING 10A/CONTACT PER PRODUCT SPEC 108-1651.

2/3	D,E,F	—	A,B,C	6	5646956-7
2/3	—	A,B,C,D	E,F	6	5646956-6
2/3	A,B	D,E,F	C	6	5646956-5
2/3	A,D,E,F	B	C	6	5646956-4
2/3	A,B	C,D	E,F	6	5646956-3
2/3	A,F	B,C,D,E	—	6	5646956-2
2/3	A,B,C,D,E,F	—	—	6	5646956-1
FINISH	POSITIONS LOADED WITH 10.90 CONTACTS (2)	POSITIONS LOADED WITH 9.30 CONTACTS (3)	POSITIONS LOADED WITH 7.68 CONTACTS (4)	NO OF LOADED POSITIONS	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN: B. CARBO 04JAN05	
0 PL ± —		1 PL ± —		CHK: R. PATTERSON 04JAN05	
2 PL ± 0.13		3 PL ± —		APVD: R. PATTERSON 04JAN05	
4 PL ± —		ANGLES ± —		NAME: ASSEMBLY, RIGHT ANGLE HEADER, W/ RETENTION PEGS, UNIVERSAL POWER MODULE	
MATERIAL: 1		FINISH: 2		SIZE: A1	
WEIGHT: —		APPLICATION SPEC: —		CAGE CODE: 00779	
CUSTOMER DRAWING		SCALE: 6:1		DRAWING NO: 5646956	
SHEET 1 OF 1		REV E2		RESTRICTED TO: —	