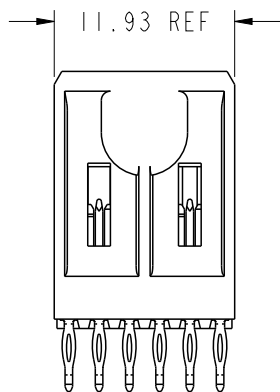
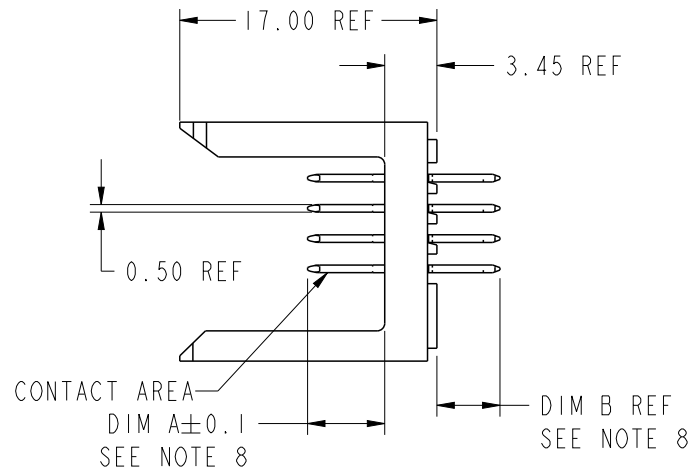
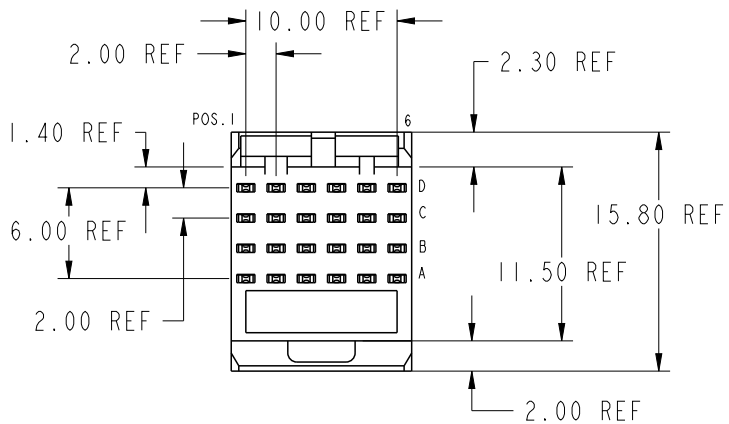


PRODUCT NUMBER

70232-XYX

70232-XYXLF



PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYY	TELCORDIA CO	SEE NOTE 9
-NIYY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-IYY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-AYXLF	TELCORDIA CO	SEE NOTE 10
-NIYXLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YXLF	TELCORDIA UE (NXT)	SEE NOTE 10
-IYXLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YXLF	TELECOM CLASS	SEE NOTE 10
-5YXLF	TELCORDIA UE	SEE NOTE 10

rev	ecn no	dr	date
AL	V06-0498	DCH	2006-05-31
AM	DG09-0256	TER	2009-08-19
AN	ELX-DG-13988-1	AL	2013-02-04
-	-	-	-
AH	V05-0079	HTB	02/03/05
AJ	V05-0359	DAI	04/21/05
AK	V05-1030	LP	11/18/05

spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	2:1
tolerance std	ASME Y14.5	eng	Andy Lu	2013/02/06			ecn no		ELX-DG-13988-1	
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Sun Richard	2013/02/27			rel level		Released	
surface	ASME Y14.5	appr	Pei-Ming Zheng	2013/02/28	product family		METRAL		rev	AN
<input checked="" type="checkbox"/> linear	0.X	±0.3			title		METRAL SIGNAL HEADER		dwg no 70232	rev AN
	0.XX	±0.13			1 MOD, 4 ROW PRESS-FIT					
	0.XXX	±0.051			cat. no.					
ASME Y14.5	angular	0°	±2°		www.fci.com		Product - Customer Drw		sheet 1 of 8	

1

2

3

4

A

B

C

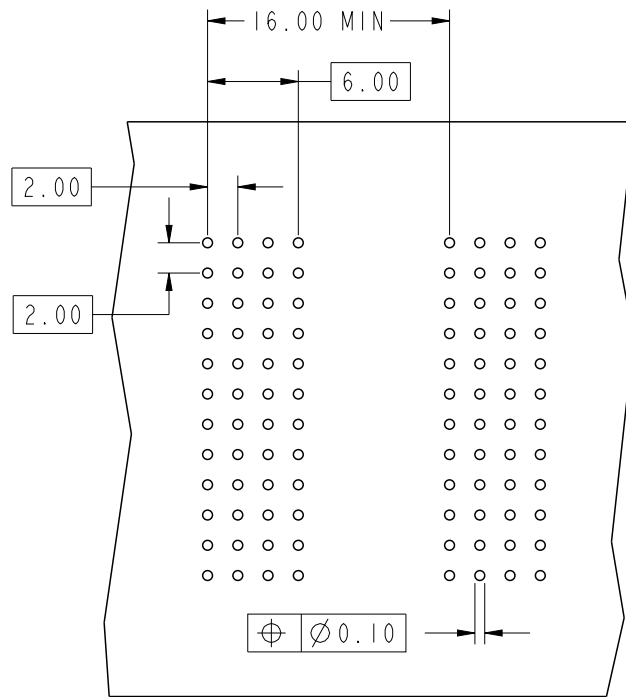
D

A

B

C

D



KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE

SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	2:1			
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1					
chr	Sun Richard	2013/02/27			product family	METRAL	rel level	Released			
appr	Pei-Ming Zheng	2013/02/28	www.fci.com		title	METRAL SIGNAL HEADER		dwg no	70232	rev	AN
cat. no.		-	Product - Customer Drw			sheet 2 of 8					

2

3

4



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X10	D	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X14	D	4	4	4	4	4	4
SEE NOTE 11 LEAD FREE OPTION	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X18	D	3	3	3	3	3	3
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X22	D	5	5	5	5	5	5
SEE NOTE 11 LEAD FREE OPTION	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X26	D	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X11	D	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X15	D	3	3	3	3	3	3
SEE NOTE 11 LEAD FREE OPTION	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X19	D	4	4	4	4	4	4
SEE NOTE 11 LEAD FREE OPTION	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X23	D	7	7	7	7	7	7
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X27	D	7	7	7	7	7	7
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X12	D	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X16	D	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X20	D	5	5	5	5	5	5
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X24	D	8	8	8	8	8	8
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X28	D	7	7	7	7	7	7
SEE NOTE 11 LEAD FREE OPTION	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X13	D	3	3	3	3	3	3
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X17	D	3	3	3	3	3	3
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X21	D	5	5	5	5	5	5
SEE NOTE 11 LEAD FREE OPTION	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X25	D	7	7	7	7	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X29	D	8	8	8	8	8	8
SEE NOTE 11 LEAD FREE OPTION	C	8	8	8	8	8	8
	B	8	8	8	8	8	8
	A	8	8	8	8	8	8

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1		
chr	Sun Richard	2013/02/27			rel level	Released		
appr	Pei-Ming Zheng	2013/02/28	product family	METRAL	rev	AN		
	title	METRAL SIGNAL HEADER			dwg no	70232		
www.fci.com	cat. no.	-	Product - Customer Drw			sheet	3 of 8	



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X30  SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X34  SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X38  SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X42  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X46  SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	19	19	19
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X31  SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X35  SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X39  SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	12	12	12	12	12	12
	B	12	12	12	12	12	12
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X43  SEE NOTE 11 LEAD FREE OPTION	D	13	13	13	13	13	13
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X47  SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	13	13	13	13	13	13
	A	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X32  SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X36  SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X40  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	4	4	4	4	4	4
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X44  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	3	3	3	3	3	3
	B	4	4	4	4	4	4
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X48  SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	19	19	19
	C	19	19	19	19	19	19
	B	19	19	19	19	19	19
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X33  SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X37  SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X41  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X45  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
	B	3	3	3	3	3	3
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X49  SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1		
chr	Sun Richard	2013/02/27			rel level	Released		
appr	Pei-Ming Zheng	2013/02/28	product family	METRAL	rev	AN		
	title	METRAL SIGNAL HEADER			dwg no	70232		
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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X50 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	8	8	8	8	8	8
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X54 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	7	7	7	7	7	7
	B	8	8	8	8	8	8
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X58 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20
	C	20	20	20	20	20	20
	B	20	20	20	20	20	20
	A	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X62 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X66 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X51 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X55 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	6	6	6	6	6	6
	B	7	7	7	7	7	7
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X59 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X63 SEE NOTE 11 LEAD FREE OPTION	D	15	15	15	15	15	15
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X67 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	12	12	12	12	12	12
	B	15	15	15	15	15	15
	A	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X52 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X56 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X60 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	12	12	12	12	12	12
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X64 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	11	11	11	11	11	11
	B	12	12	12	12	12	12
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X68 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21
	C	21	21	21	21	21	21
	B	21	21	21	21	21	21
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X53 SEE NOTE 11 LEAD FREE OPTION	D	14	14	14	14	14	14
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X57 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8
	C	8	8	8	8	8	8
	B	14	14	14	14	14	14
	A	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X61 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X65 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	11	11	11	11	11	11
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X69 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1		
chr	Sun Richard	2013/02/27			rel level	Released		
appr	Pei-Ming Zheng	2013/02/28	product family	METRAL	rev	AN		
	title	METRAL SIGNAL HEADER			dwg no	70232		
		1 MOD, 4 ROW PRESS-FIT						
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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X70	D	4	4	4	4	4	4
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X74	D	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X78	D	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1
	B	3	3	3	3	3	3
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X82	D	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	8	8	8	8	8	8
	B	8	8	8	8	8	8
	A	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X86	D	20	20	20	20	20	20
SEE NOTE 11 LEAD FREE OPTION	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X71	D	3	3	3	3	3	3
SEE NOTE 11 LEAD FREE OPTION	C	3	3	3	3	3	3
	B	1	1	1	1	1	1
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X75	D	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X79	D	3	3	3	3	3	3
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X83	D	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X87	D	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7
	B	20	20	20	20	20	20
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X72	D	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X76	D	19	19	19	19	19	19
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X80	D	8	8	8	8	8	8
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X84	D	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X88	D	5	5	5	5	5	5
SEE NOTE 11 LEAD FREE OPTION	C	5	5	5	5	5	5
	B	7	7	7	7	7	7
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X73	D	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	3	3	3	3	3	3
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X77	D	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	3	3	3	3	3	3
	B	19	19	19	19	19	19
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X81	D	7	7	7	7	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7
	B	5	5	5	5	5	5
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X85	D	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X89	D	7	7	7	7	7	7
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1		
chr	Sun Richard	2013/02/27						
appr	Pei-Ming Zheng	2013/02/28	product family	METRAL	rel level	Released		
	title	METRAL SIGNAL HEADER			dwg no	70232	rev	AN
www.fci.com	cat. no.	-	Product - Customer Drw			sheet 6 of 8		



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X90	D	12	12	12	12	12	12
SEE NOTE 11 LEAD FREE OPTION	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X94	D	10	10	10	10	10	10
SEE NOTE 11 LEAD FREE OPTION	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X98	D	9	9	9	9	9	9
SEE NOTE 11 LEAD FREE OPTION	C	9	9	9	9	9	9
	B	11	11	11	11	11	11
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X91	D	11	11	11	11	11	11
SEE NOTE 11 LEAD FREE OPTION	C	11	11	11	11	11	11
	B	9	9	9	9	9	9
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X95	D	10	10	10	10	10	10
SEE NOTE 11 LEAD FREE OPTION	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X99	D	11	11	11	11	11	11
SEE NOTE 11 LEAD FREE OPTION	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X92	D	10	10	10	10	10	10
SEE NOTE 11 LEAD FREE OPTION	C	12	12	12	12	12	12
	B	12	12	12	12	12	12
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X96	D	21	21	21	21	21	21
SEE NOTE 11 LEAD FREE OPTION	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X100	D	4	3	3	3	3	4
SEE NOTE 11 LEAD FREE OPTION	C	4	3	3	3	3	4
	B	4	3	3	3	3	4
	A	4	3	3	3	3	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X93	D	10	10	10	10	10	10
SEE NOTE 11 LEAD FREE OPTION	C	11	11	11	11	11	11
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X97	D	10	10	10	10	10	10
SEE NOTE 11 LEAD FREE OPTION	C	11	11	11	11	11	11
	B	21	21	21	21	21	21
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X101	D	8	7	7	7	7	8
SEE NOTE 11 LEAD FREE OPTION	C	8	7	7	7	7	8
	B	8	7	7	7	7	8
	A	8	7	7	7	7	8

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1		
chr	Sun Richard	2013/02/27			rel level	Released		
appr	Pei-Ming Zheng	2013/02/28	product family	METRAL		rev	AN	
		title			METRAL SIGNAL HEADER		dwg no	
www.fci.com		1 MOD, 4 ROW PRESS-FIT			70232		sheet 7 of 8	
cat. no.		-			Product - Customer Drw		-	

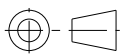
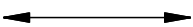

PRODUCT NUMBER

70232-XYX

70232-XYXLF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL  
POLYMER 30 % GLASS.  
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:  
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:  
70232 -XYX IS SnPb  
70232-XYXLF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE  
LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN  
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.  
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"  
WILL BE ADDED TO THE END OF THE PART NUMBER.  
EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-073
- ⑧ AFTER INSERTION INTO CIRCUIT BOARD WITH  
QUALIFIED TOOL.
- ⑨ -A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
- ⑩ THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE  
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS  
AS DESCRIBED IN GS-22-008.
- ⑪ FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.  
EXAMPLE: 70232-X01LF
12. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING  
(DRAWING NO.)-NI--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE  
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR  
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-NI---  
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT  
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMIM 140°C FOR  
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1
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chr	Sun Richard	2013/02/27			product family	METRAL	rel level	Released
appr	Pei-Ming Zheng	2013/02/28			rev	70232	AN	
		title			METRAL SIGNAL HEADER		cat. no.	
www.fci.com		I MOD, 4 ROW PRESS-FIT			Product - Customer Drw		sheet 8 of 8	