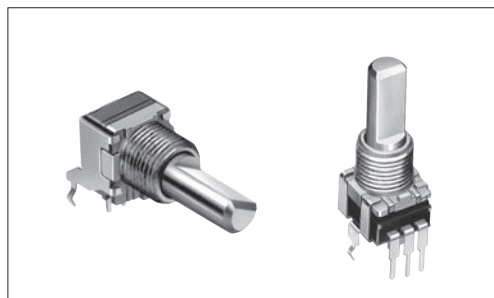


Single-unit and dual-unit types suit a variety of controls



■ Typical Specifications



Items	Specifications
Total resistance tolerance	±20%
Maximum operating voltage	50V AC, 10V DC
Total rotational angle	300° ±5°
Rotational torque	2 to 25mN·m
Operating life	15,000 cycles
Operating temperature range	-10°C to +70°C

■ Product Line

Product Line												
Number of resistor elements	Mounting direction	Shaft type	Length of the shaft L ₁ (mm)	Center detent	Total resistance (k Ω)	Resistance taper	Minimum order unit (pcs.)		Products No.	Drawing No.		
							Japan	Export				
Single-unit	Horizontal type	Flat	15	Without	10	15A	1,000	2,000	RK09L1120A2S	1		
				With	20	1B			RK09L112003P			
	Vertical type		20	Without	10	15A			RK09L1120A69	2		
									12.5		50	RK09L1140A5E
			15		RK09L1140A66							
					20							With
			25		Without				5		RK09L1140A2U	
				With	10				RK09L114001T			
			Horizontal type for tone	15	Without				50		RK09L1140A65	3
					With				100		RK09L122002M	
Dual-unit	Horizontal type for vol.		25	Without	50	15A			RK09L1220A1B	3		
					10	3B			RK09L12B0A31			
	Vertical type for tone		15	With	50	1B			RK09L12B0A3Z	4		
									20		RK09L124000Z	
	Vertical type for vol.		15	Without	10	15A			RK09L1240A12			
									20		RK09L12D0A1W	
	Horizontal type for tone		25	Without	10	15A			RK09L12D0A1T			
									20			

■ Note

Other varieties are also available. Refer to "Other Specifications" (P.315).

■ Packing Specifications

Tray

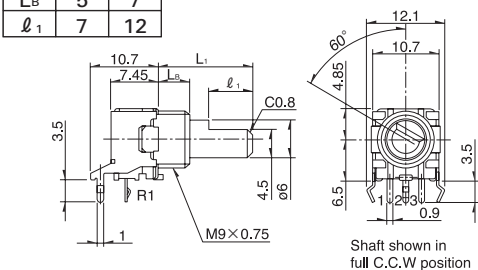
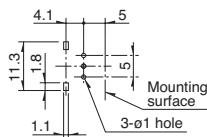
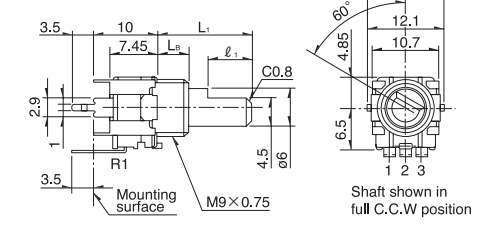
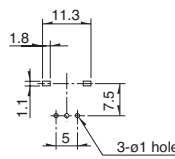
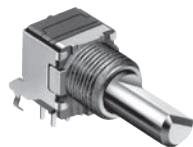
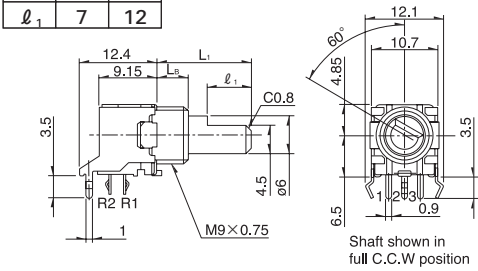
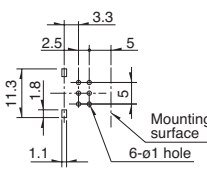
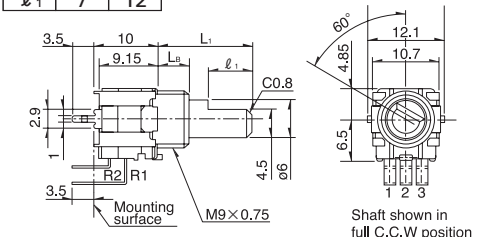
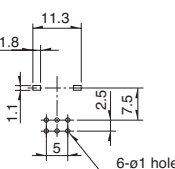
Number of packages (pcs.)		Export package measurements (mm)
1 case /Japan	1 case /export packing	
1,000	2,000	364×473×176

Refer to P.315 for other specifications.
 Refer to P.315 for attached parts.
 Refer to P.316 for ordering products not listed.
 Refer to P.349 for soldering conditions.

RK09L 9mm Size Metal Shaft Snap-in Type

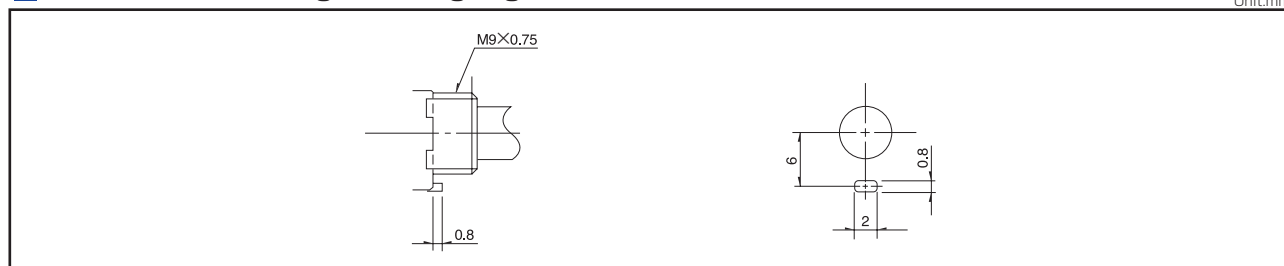
■ Dimensions

Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)															
1	Single-shaft, single-unit Horizontal type RK09L1120 	<table><tr><td>L₁</td><td>15</td><td>20</td></tr><tr><td>L_B</td><td>5</td><td>7</td></tr><tr><td>ℓ₁</td><td>7</td><td>12</td></tr></table>  Shaft shown in full C.C.W position	L ₁	15	20	L _B	5	7	ℓ ₁	7	12	 3-ø1 hole						
L ₁	15	20																
L _B	5	7																
ℓ ₁	7	12																
2	Single-shaft, single-unit Vertical type RK09L1140 	<table><tr><td>L₁</td><td>12.5</td><td>15</td><td>20</td><td>25</td></tr><tr><td>L_B</td><td>5</td><td>5</td><td>7</td><td>7</td></tr><tr><td>ℓ₁</td><td>7</td><td>7</td><td>12</td><td>12</td></tr></table>  Shaft shown in full C.C.W position	L ₁	12.5	15	20	25	L _B	5	5	7	7	ℓ ₁	7	7	12	12	 3-ø1 hole
L ₁	12.5	15	20	25														
L _B	5	5	7	7														
ℓ ₁	7	7	12	12														
3	Single-shaft, dual-unit Horizontal type RK09L1220 (For tone) RK09L12B0 (For vol.) 	<table><tr><td>L₁</td><td>15</td><td>25</td></tr><tr><td>L_B</td><td>5</td><td>7</td></tr><tr><td>ℓ₁</td><td>7</td><td>12</td></tr></table>  Shaft shown in full C.C.W position	L ₁	15	25	L _B	5	7	ℓ ₁	7	12	 6-ø1 hole						
L ₁	15	25																
L _B	5	7																
ℓ ₁	7	12																
4	Single-shaft, dual-unit Vertical type RK09L1240 (For tone) RK09L12D0 (For vol.) 	<table><tr><td>L₁</td><td>15</td><td>20</td></tr><tr><td>L_B</td><td>5</td><td>7</td></tr><tr><td>ℓ₁</td><td>7</td><td>12</td></tr></table>  Shaft shown in full C.C.W position	L ₁	15	20	L _B	5	7	ℓ ₁	7	12	 6-ø1 hole						
L ₁	15	20																
L _B	5	7																
ℓ ₁	7	12																

■ Dimensions of Bushing and Fixing Lug

Unit:mm



9mm Size Metal Shaft Snap-in Type / Other Specifications

In addition to the products listed, we can accommodate the follow specifications.

Total Resistance Variety

Total resistance (k Ω)	5	10	20	50	100
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Resistance Taper

Resistance taper	15A	1B	3B	15C
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Shaft Variety

Unit:mm

Technical drawing of a shaft variety. The drawing shows a shaft with a diameter of $\phi 6$ and a length of L_1 . The shaft is shown in a full CCW position. The dimensions L_B and l_1 are indicated. The shaft is shown in a full CCW position.

Technical drawing of a shaft variety. The drawing shows a shaft with a diameter of $\phi 6$ and a length of L_1 . The shaft is shown in a full CCW position. The dimensions L_B and l_1 are indicated. The shaft is shown in a full CCW position.

Shaft shown in
full CCW position

Detail dimensions

L_1	L_B	l_1
12.5	5	7
15	5	7
17.5	5	7
20	7	12
25	7	12

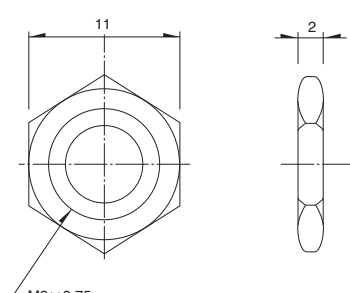
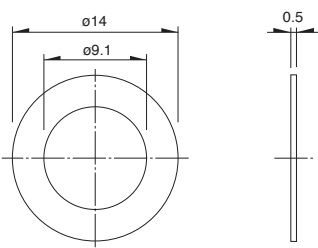
Note

Marked are specifications recommended by Alps.

9mm Size Metal Shaft Snap-in Type / Attached Parts

The following parts are included with the product.

Unit:mm

Nut	Washer
	

9mm Size Metal Shaft Snap-in Type / Ordering Products Not Listed

When ordering product varieties that are not listed, specify referring to the examples below.

■ Sample Part Number

R K 0 9 L 1 1 4 0 — **F 1 5** — **C 0** — **B 1 0 3**

Model type

Code	Model type
112	Single-unit horizontal type
114	Single-unit vertical type
122	Dual-unit horizontal type for tone
124	Dual-unit vertical type for tone
12B	Dual-unit horizontal type for vol.
12D	Dual-unit vertical type for vol.

Shaft type

Code	Shaft type
F	Flat

* Only available in flat format.

Length of the shaft L₁ (mm)

Code	Length of the shaft	Code	Length of the shaft	Code	Length of the shaft
12	12.5	17	17.5	25	25
15	15	20	20	—	—

Detent

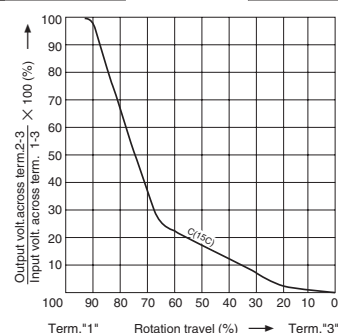
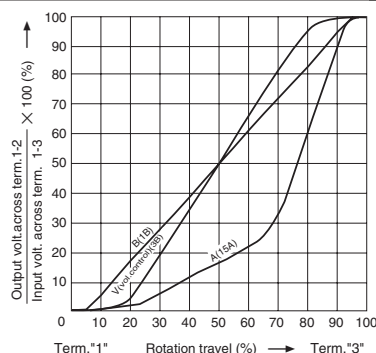
Code	Center detent
C0	Without
C1	With

Resistance taper

Code	Resistance taper	Code	Resistance taper
A	15A	V	3B
B	1B	C	15C

B: For tone & general (model type : 112, 114, 122, 124)

V: For vol. (model type : 112, 114, 12B, 12D)



Total resistance

Code	Total resistance (k Ω)	Code	Total resistance (k Ω)
502	5	503	50
103	10	104	100
203	20	—	—

Note

Marked are specifications recommended by Alps.

Metal Shaft Potentiometers

List of Varieties

Type		9mm size			11mm size
Series		RK09L	RK0971	RK0972	RK119
		Single-shaft		Dual-shaft	Single-shaft
Number of resistor elements		Single/dual		Dual	Single
Photo					
Terminal mounting		Horizontal	Vertical	Horizontal	
Fixing method of bushing		Screw			Guide
Operating temperature range		-10℃ to +70℃		-20℃ to +70℃ - 40℃ to + 85℃ (Vehicle-compatible)	
Operating life		15,000 cycles			
Available for automotive use		—	—	○	○
Life cycle (availability)					
Mechanical performance	Total resistance (k Ω)	10, 20, 50, 100			10
	Resistance taper	15A, 1B, 3B, 15C			1B
	Rated Power	0.05W			
	Residual resistance	R≤10kΩ 20Ω max. 10kΩ<R<50kΩ 30Ω max. 50kΩ≤R Nominal total resistance of 0.1% or less			R≤10kΩ 50Ω max.
	Maximum attenuation (Volume control)	5kΩ≤R< 10kΩ 70dB min. 10kΩ≤R< 50kΩ 80dB min. 50kΩ≤R 90dB min.	5kΩ≤R< 10kΩ 70dB min. 10kΩ≤R< 50kΩ 80dB min. 50kΩ≤R<100kΩ 90dB min. 100kΩ≤R 100dB min.	—	
	Gang error applicable to Dual-unit parts for audio volume control purposes	-40dB to 0dB 3dB max.			—
	Insulation resistance	100MΩ min. 250V DC			
	Voltage proof	300V AC for 1minute			300V AC for 1 minute or 360V for 2s
	Center-taps	Without	Without / With		Without
Electrical performance	Detent	Without, Center	Without, Center, 11, 31		Without
	Stopper strength	0.5N·m	0.5N·m (With push-lock mechanism: 0.4N·m)		0.5N·m
	Push-pull strength	80N max.	100N max.		
	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z and for 2 hours respectively			
Shaft style		Flat type		Inner-shaft: flat type Outer-shaft: slotted type	Flat type
Terminal style		Insertion			Reflow
Attached switch		—	—	Rotary switch Push-on push-off switch Push-on switch	Push-on switch
Page		313		317	328

Metal Shaft Potentiometers Soldering Conditions	349
Potentiometers Cautions	427
Potentiometers Measurement and Test Methods	429
Potentiometers Resistance Taper	431

Notes

- For the switch attached, the single-shaft or inner shaft of the dual-shaft type can be chosen.
- The operating temperature range for automotive applications can be raised upon request. Please contact us for details.
- Indicates applicability to some products in the series.

Reference for Manual Soldering

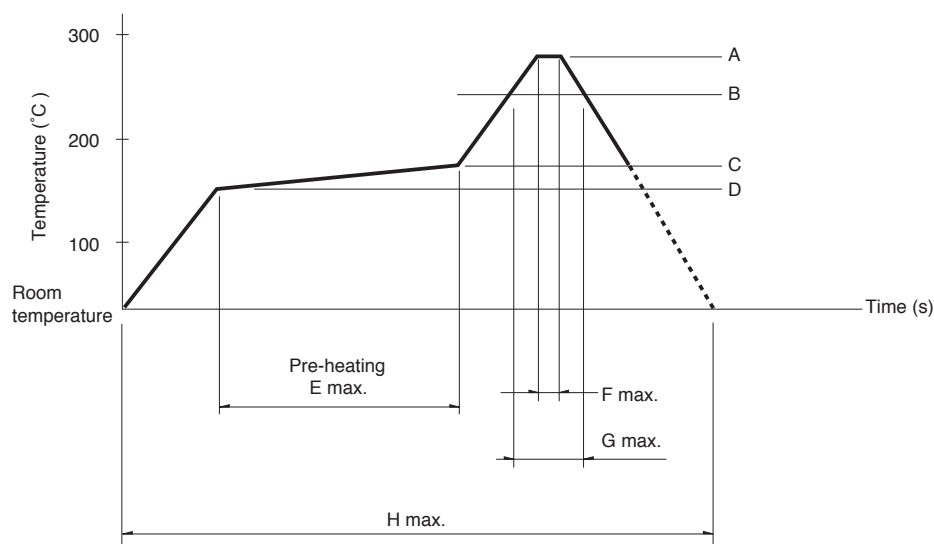
Series		Tip temperature	Soldering time	No. of solders
RK09L, RK097		350°C max.	3s max.	1 time
RK203		300°C max.	3s max.	1 time
RK119		350±10°C	3 $\begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$ s	1 time
RK271		350°C max.	5s max.	1 time
RK501		350±10°C	5 $\begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$ s	1 time
RK163		350°C max.	5s max.	1 time
RK168	Potentiometer terminal	300°C max.	3s max.	1 time
	Motor terminal	350°C max.	2s max.	1 time

Reference for Dip Soldering

Series	Preheating		Dip soldering		No. of solders
	Soldering surface temperature	Heating time	Soldering temperature	Soldering time	
RK09L, RK097, RK203	100°C max.	2 min. max.	260±5°C	5±1s	2 time max.
RK501	120±10°C	2 min. max.	260±5°C	5±1s	2 time

Example of Reflow Soldering Condition

Temperature profile



Series	A	B	C	D	E	F	G	H	No. of reflows
RK119	260°C	230°C	180°C	150°C	2 min.	3s	40s	4 min.	2 time max.

Notes

1. When using an infrared reflow oven, solder may sometimes not be applied. Be sure to use a hot air reflow oven or at type that uses infrared rays in combination with hot air.
2. The temperatures given above are the maximum temperatures at the terminals of the potentiometer when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the potentiometer may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the potentiometer does not rise to 250°C or greater.
3. Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.