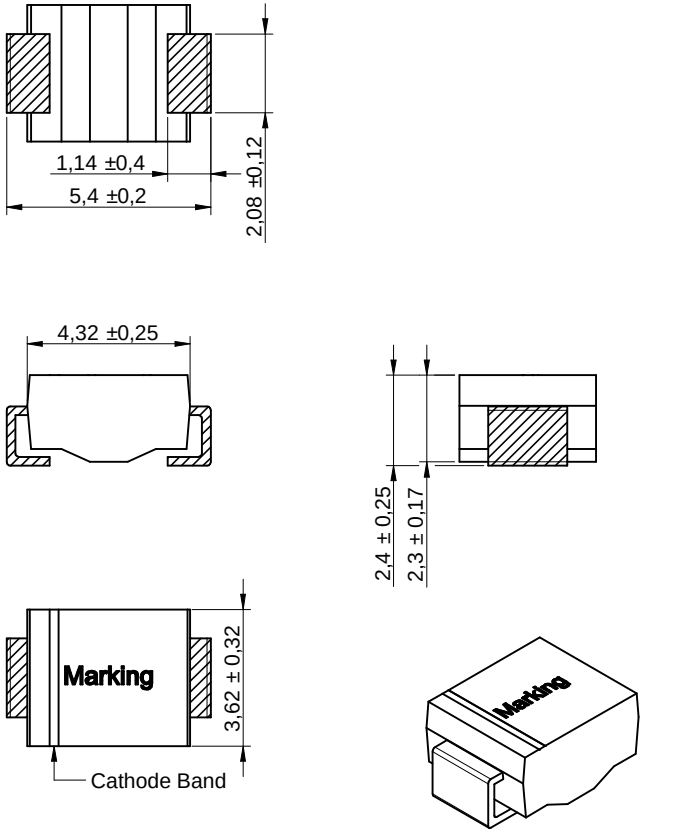
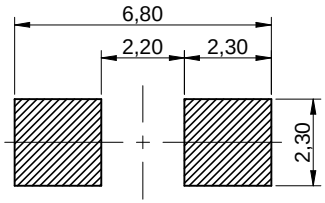
Dimensions: [mm]



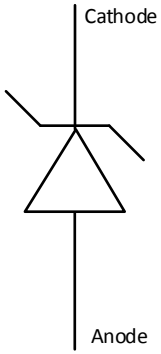
Scale - 5:1

Recommended Land Pattern: [mm]



Scale - 5:1

Schematic:



Electrical Properties

Properties	Test conditions		Value	Unit	Tol.
DC Operating Voltage		V_{DC}	28	V	max.
(Reverse) Breakdown Voltage	1 mA	V_{BR}	32.75	V	±5%
Clamping Voltage	I_{PEAK}	V_{CLAMP}	45.4	V	max.
(Reverse) Peak Pulse Current	10/ 1000 µs	I_{PEAK}	13.3	A	max.
(Forward) Peak Pulse Current [1]		I_{PEAK}	100	A	max.
Leakage Current	V_{DC}	I_{LEAK}	1	µA	max.
Steady State Power Dissipation	T_A = 50 °C	P_{DISS}	5	W	max.
Power Dissipation [2]	10/ 1000 µs	P_{DISS}	600	W	max.

[1] 8.3 ms single half-sine wave or equivalent square wave, Duty cycle = 4 pulses per minute
[2] Mounted on 5.0 mm x 5.0 mm (0.03 mm thick) Copper Pads to each terminal

General Information

Properties		Value
It is recommeded that the temperature of the component does not exceed +150°C under worst case conditions		
Operating Temperature	T_{OP}	-65 °C up to +150 °C
Storage Temperature (in original packaging)	T_S	-40 °C up to +60 °C
Test conditions of Electrical Properties: 20°C, 33% RH if not specified differently		

Product Marking

Marking	MG

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WÜRTH ELEKTRONIK

CREATED	CHECKED	GENERAL TOLERANCE	PROJECTION METHOD
WE	WE	DIN ISO 2768-1m	

DESCRIPTION
WE-TVSP Power TVS Diode

ORDER CODE
824520281

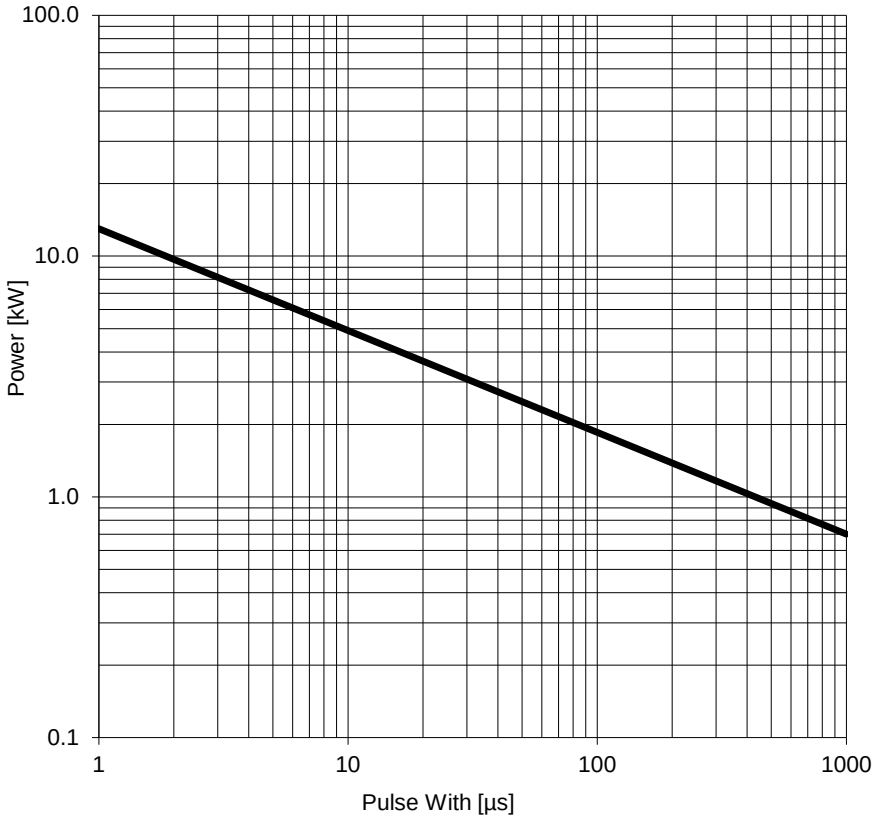
SIZE	REVISION	STATUS	DATE	BUSINESS UNIT	PAGE
DO-214AA	001.000	Draft	2015-11-05	eiSos	1/7

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Properties & Approvals

UL Approval	UL497B: E478010
Flammability Rating of Plastic Material	UL94-V0

Maximum Peak Pulse Power Rating:



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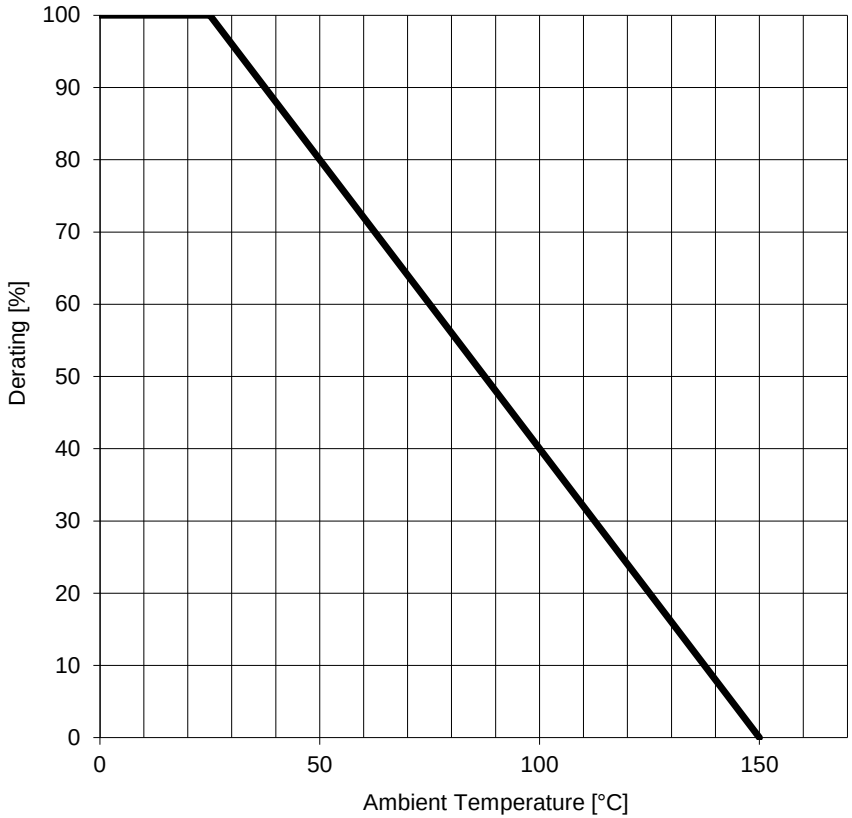
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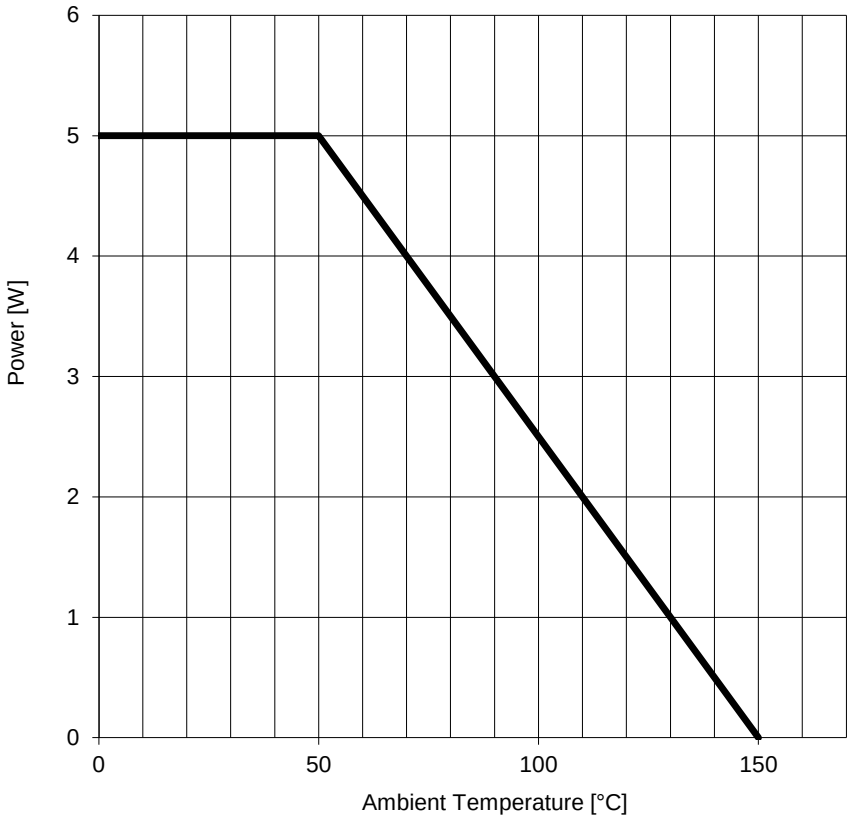
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DO-214AA	001.000	Draft	2015-11-05	eiSos	2/7

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Peak Pulse Power and Current Derating:



Steady State Power Dissipation Derating:



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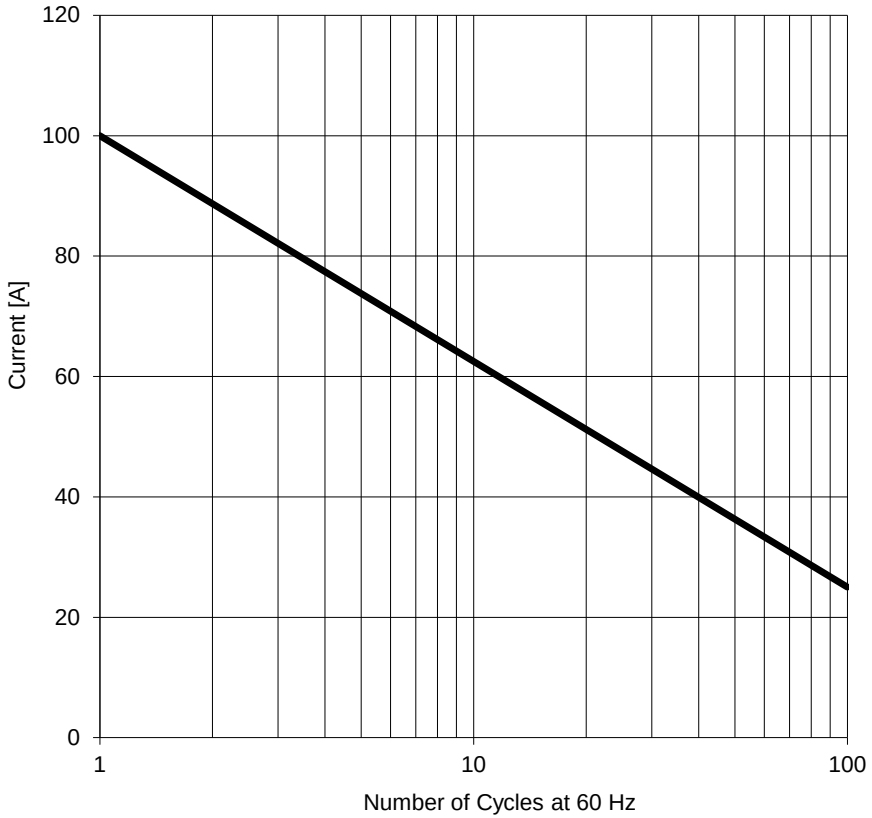
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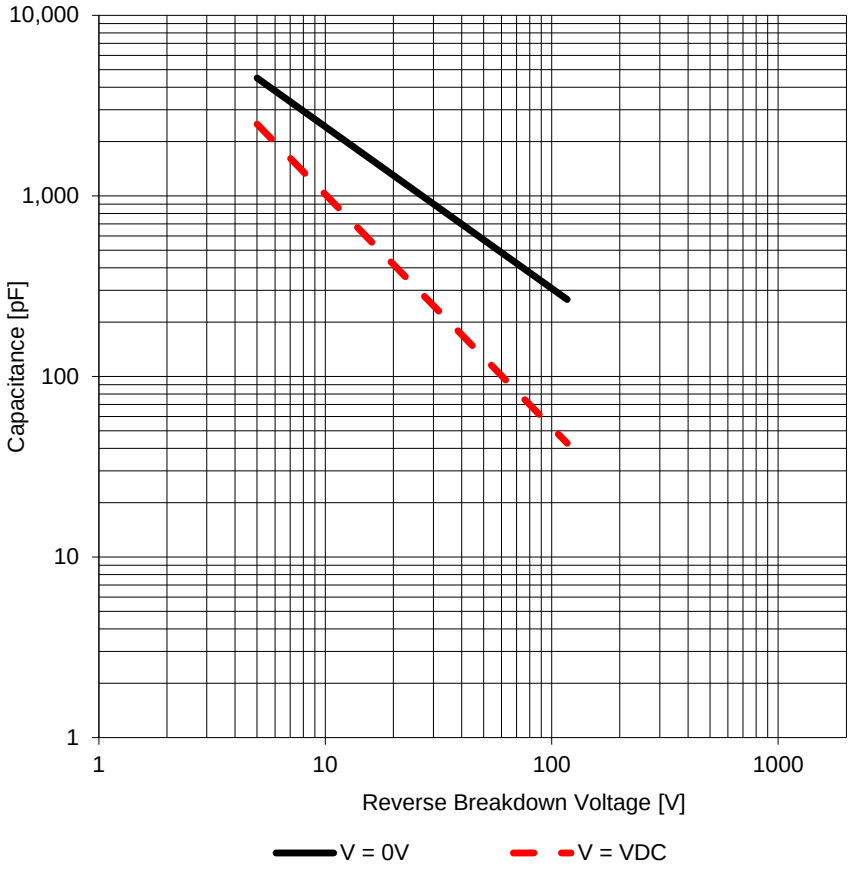
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DO-214AA	001.000	Draft	2015-11-05	eiSos	3/7

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Maximum Non-Repetitive Forward Surge Current:



Typical Junction Capacitance:



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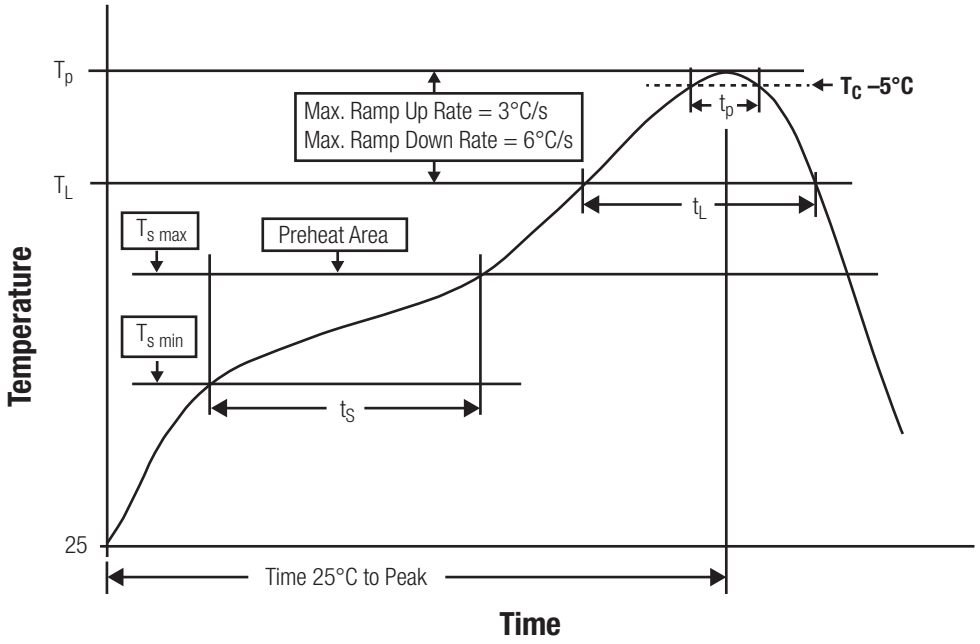
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Classification Reflow Profile for SMT components:



Classification Reflow Soldering Profile:

Profile Feature		Value
Preheat Temperature Min [1)]	$T_{s\ min}$	150 °C
Preheat Temperature Max	$T_{s\ max}$	200 °C
Preheat Time t_s from $T_{s\ min}$ to $T_{s\ max}$	t_s	60 - 120 seconds
Ramp-up Rate (T_L to T_P)		3 °C/ second max.
Liquidous Temperature	T_L	217 °C
Time t_L maintained above T_L	t_L	60 - 150 seconds
Peak package body temperature	T_p	see table
Time within 5°C of actual peak temperaure	t_p	20 - 30 seconds
Ramp-down Rate (T_L to T_P)		6 °C/ second max.
Time 25°C to peak temperature		8 minutes max.

1) refer to IPC/JEDEC J-STD-020D

Package Classification Reflow Temperature:

Properties	Volume mm³ <350	Volume mm³ 350-2000	Volume mm³ >2000
PB-Free Assembly I Package Thickness < 1.6 mm [1)]	260 °C	260 °C	260 °C
PB-Free Assembly I Package Thickness 1.6 mm - 2.5 mm	260 °C	250 °C	245 °C
PB-Free Assembly I Package Thickness ≥ 2.5 mm	250 °C	245 °C	245 °C

1) refer to IPC/JEDEC J-STD-020D

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Cautions & Warnings:

The following conditions apply to all goods within the product series of WE-TVSP of Würth Elektronik eiSos GmbH & Co. KG:

General:

All recommendations according to the general technical specifications of the data-sheet have to be complied with. Further the TVS Diode is not designed for voltage stabilization with continuous power dissipation.

The disposal and operation of the product within ambient conditions which probably alloy or harm the component surface has to be avoided.

The exposure of steam, saline spray, atmosphere with reduced oxygen content, corrosive gases, rain or condensation and direct sunlight shall be prohibited.

If the product is potted in customer applications, the potting material might shrink and react chemically during and after hardening. According to this the product is exposed to the pressure and material of the potting material with the effect that the body and termination is possibly damaged by this pressure or the chemically reaction and so the electrical as well as the mechanical characteristics and the life time are in danger to be affected. After the potting material is cured, the body and termination of the product have to be checked if any reduced electrical or mechanical functions or destructions have occurred.

The responsibility for the applicability of customer specific products and use in a particular customer design is always within the authority of the customer. All technical specifications for standard products do also apply for customer specific products.

Cleaning agents that are used to clean the application might damage or change the characteristics of the component, body, pins or termination and might reduce the life time.

Direct mechanical impact to the product shall be prevented as the material of the body could flake or in the worst case it could break.

Signals operated continuously with a high ratio of direct-current voltage might have an influence on the product life time.

Product specific:

Follow all instructions mentioned in the data sheet, especially:

- The solder profile has to be complied with according to the technical reflow soldering specification, otherwise no warranty will be sustained.
- All products shall be used before the end of the period of 12 months based on the product date-code, if not a 100% solderability can not be warranted.
- Violation of the technical product specifications such as exceeding the nominal rated voltage will result in the loss of warranty.

The general and product specific cautions comply with the state of the scientific and technical knowledge and are believed to be accurate and reliable; however, no responsibility is assumed for inaccuracies or incompleteness.

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Important Notes

The following conditions apply to all goods within the product range of Würth Elektronik eiSos GmbH & Co. KG:

1. General Customer Responsibility

Some goods within the product range of Würth Elektronik eiSos GmbH & Co. KG contain statements regarding general suitability for certain application areas. These statements about suitability are based on our knowledge and experience of typical requirements concerning the areas, serve as general guidance and cannot be estimated as binding statements about the suitability for a customer application. The responsibility for the applicability and use in a particular customer design is always solely within the authority of the customer. Due to this fact it is up to the customer to evaluate, where appropriate to investigate and decide whether the device with the specific product characteristics described in the product specification is valid and suitable for the respective customer application or not.

2. Customer Responsibility related to Specific, in particular Safety-Relevant Applications

It has to be clearly pointed out that the possibility of a malfunction of electronic components or failure before the end of the usual lifetime cannot be completely eliminated in the current state of the art, even if the products are operated within the range of the specifications.
In certain customer applications requiring a very high level of safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health it must be ensured by most advanced technological aid of suitable design of the customer application that no injury or damage is caused to third parties in the event of malfunction or failure of an electronic component. Therefore, customer is cautioned to verify that data sheets are current before placing orders. The current data sheets can be downloaded at www.we-online.com.

3. Best Care and Attention

Any product-specific notes, cautions and warnings must be strictly observed. Any disregard will result in the loss of warranty.

4. Customer Support for Product Specifications

Some products within the product range may contain substances which are subject to restrictions in certain jurisdictions in order to serve specific technical requirements. Necessary information is available on request. In this case the field sales engineer or the internal sales person in charge should be contacted who will be happy to support in this matter.

5. Product R&D

Due to constant product improvement product specifications may change from time to time. As a standard reporting procedure of the Product Change Notification (PCN) according to the JEDEC-Standard inform about minor and major changes. In case of further queries regarding the PCN, the field sales engineer or the internal sales person in charge should be contacted. The basic responsibility of the customer as per Section 1 and 2 remains unaffected.

6. Product Life Cycle

Due to technical progress and economical evaluation we also reserve the right to discontinue production and delivery of products. As a standard reporting procedure of the Product Termination Notification (PTN) according to the JEDEC-Standard we will inform at an early stage about inevitable product discontinuance. According to this we cannot guarantee that all products within our product range will always be available. Therefore it needs to be verified with the field sales engineer or the internal sales person in charge about the current product availability expectancy before or when the product for application design-in disposal is considered. The approach named above does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.

7. Property Rights

All the rights for contractual products produced by Würth Elektronik eiSos GmbH & Co. KG on the basis of ideas, development contracts as well as models or templates that are subject to copyright, patent or commercial protection supplied to the customer will remain with Würth Elektronik eiSos GmbH & Co. KG. Würth Elektronik eiSos GmbH & Co. KG does not warrant or represent that any license, either expressed or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right relating to any combination, application, or process in which Würth Elektronik eiSos GmbH & Co. KG components or services are used.

8. General Terms and Conditions

Unless otherwise agreed in individual contracts, all orders are subject to the current version of the “General Terms and Conditions of Würth Elektronik eiSos Group”, last version available at www.we-online.com.

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