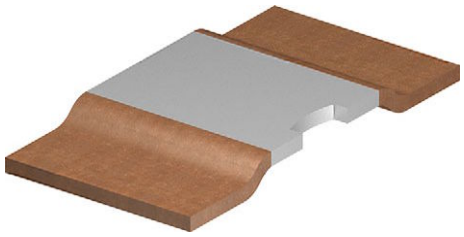
Power Metal Strip® Resistors, Low Value (Down to 0.0003 Ω), Surface-Mount



FEATURES

- Power Metal Strip® all-welded construction is ideal for all types of current sensing, voltage division, and pulse applications
- Solid metal nickel-chrome, manganese-copper, or manganese-copper-tin alloy resistive element with low TCR (< 20 ppm/°C)
- Proprietary processing technique produces extremely low resistance values, down to 0.0003 Ω
- Sulfur resistance by construction that is unaffected by high sulfur environments
- Very low inductance (< 2 nH)
- Low thermal EMF (< 3 µV/°C)
- AEC-Q200 qualified (1)
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

AUTOMOTIVE GRADE

Pb-free

RoHS COMPLIANT

HALOGEN FREE

GREEN (5-2008)

LINKS TO ADDITIONAL RESOURCES

3D Models Design Tools

Notes

- Follow link to "Overview of Automotive Grade Products" for more details: www.vishay.com/doc?49924

(1) Flame retardance test may not be applicable to some resistor technologies

STANDARD ELECTRICAL SPECIFICATIONS

GLOBAL MODEL	SIZE	POWER RATING $P_{70\,°C}$ (1) W	POWER RATING $P_{100\,°C}$ (2) W	TOLERANCE %	RESISTANCE VALUE RANGE Ω	RESISTANCE VALUES CURRENTLY AVAILABLE (3) Ω	WEIGHT (typical) g/1000 pieces
WSLF2512	2512	10.0	9.0	1.0, 5.0	0.3m to 0.5m	0.3m, 0.5m	258
	2512	6.0	4.0	1.0, 5.0	1m to 2m	1m, 1.3m, 1.5m, 2m	212
	2512	4.0	3.0	1.0, 5.0	3m	3m	267
	2512	3.0	3.0	1.0, 5.0	4m	4m	267

Notes

- Part marking: no part marking on these parts

(1) See Fig. 1 - Ambient Temperature Derating
(2) See Fig. 2 - Terminal Temperature Derating
(3) Other values may be available, contact factory

GLOBAL PART NUMBER INFORMATION

Global Part Numbering: WSLF25121L000FEA (WSLF2512, 0.001 Ω, ± 1 %)
(visit www.vishay.net Vishay Dale parts numbering manual for all options)

W	S	L	F	2	5	1	2	1	L	0	0	0	F	E	A		

GLOBAL MODEL (8 digits)	RESISTANCE VALUE (5 digits)	TOLERANCE CODE (1 digit)	PACKAGING CODE (1) (2 digits)	SPECIAL (2) (2 digits)
WSLF2512	**L** = mΩ **L5000** = 0.0005 Ω **1L000** = 0.0010 Ω	**F** = ± 1.0 % **J** = ± 5.0 %	**EA** = lead (Pb)-free, tape / reel	Reserved for future specials

Notes

(1) Packaging code: EB (lead (Pb)-free) are non-standard packaging codes designating 1000 piece reels. These non-standard packaging codes are identical to our standard EA (lead (Pb)-free), except that they have a package quantity of 1000 pieces
(2) Follow link for customization capabilities: www.vishay.com/doc?48163

For technical questions, contact: ww2bresistors@vishay.com

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TECHNICAL SPECIFICATIONS		
PARAMETER	**UNIT**	**WSLF RESISTOR CHARACTERISTICS**
Component temperature coefficient (including terminal) (1) TCR measured from -55 °C to 150 °C	ppm/°C	± 200 for 0.3 mΩ and 0.5 mΩ
		± 170 for 1.0 mΩ, 1.3 mΩ, and 1.5 mΩ
		± 70 for 2 mΩ, 3 mΩ, and 4 mΩ
Element TCR (2)	ppm/°C	< 20
Operating temperature range	°C	-65 to +170
Maximum working voltage (3)	V	$(P \times R)^{1/2}$

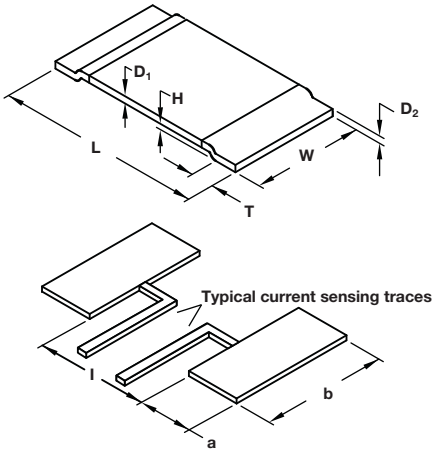
Notes

(1) Component TCR - total TCR that includes the TCR effects of the resistor element and the copper terminal

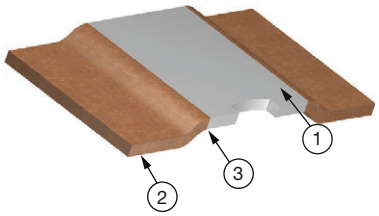
(2) Element TCR - only applies to the alloy used for the resistor element

(3) Maximum working voltage - the WSL is not voltage sensitive, but is limited by power / energy dissipation and is also not ESD sensitive

DIMENSIONS in inches (millimeters)



CONSTRUCTION OUTLINE



(1) Resistive element: element material used is dependent on resistance value. Refer to Element Material in table)

(2) Terminal: solid copper

(3) Terminal / element weld

Notes

- 3D models available: www.vishay.com/doc?30335
- Surface mount solder profile recommendations: www.vishay.com/doc?31052

MODEL	DIMENSIONS				SOLDER PAD DIMENSIONS		
	L	W	H	T	a	b	l
WSLF2512	0.250 ± 0.006 (6.35 ± 0.15)	0.120 ± 0.008 (3.02 ± 0.2)	0.0138 ± 0.0012 (0.35 ± 0.03)	0.045 - 0.016 (1.14 - 0.4)	0.071 (1.80)	0.13 (3.40)	0.13 (3.40)

GLOBAL MODEL	RESISTANCE VALUE (mΩ)	THERMAL RESISTANCE (°C/W)	THICKNESS in inches (millimeters)		ELEMENT MATERIAL
			D_1	D_2	
WSLF2512	0.3	3.8	0.040 (1.02)	0.040 (1.02)	Mn-Cu-Sn
	0.5	6.7	0.033 (0.84)	0.033 (0.84)	Mn-Cu
	1.0	12.1	0.017 (0.43)	0.017 (0.43)	Mn-Cu
	1.3	14.6	0.013 (0.33)	0.013 (0.33)	Mn-Cu
	1.5	14.5	0.011 (0.28)	0.011 (0.28)	Mn-Cu
	2.0	17.1	0.028 (0.71)	0.028 (0.71)	Ni-Cr
	3.0	18.2	0.019 (0.48)	0.019 (0.48)	Ni-Cr
	4.0	18.5	0.014 (0.36)	0.014 (0.36)	Ni-Cr

Note

(1) The full power rating of Power Metal Strip resistors are dependent upon the ability of the circuit board to dissipate the heat energy created in the resistance element. It is recommended to follow common design practices for power semiconductors that ensure the junction temperature is maintained with in thermal limits by using large pad surfaces, thermal vias, heavier copper weights, internal layers as well as other thermal spreading features. The thermal resistance values provided function in the same manner as junction to terminal temperature

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DERATING- AMBIENT TEMPERATURE

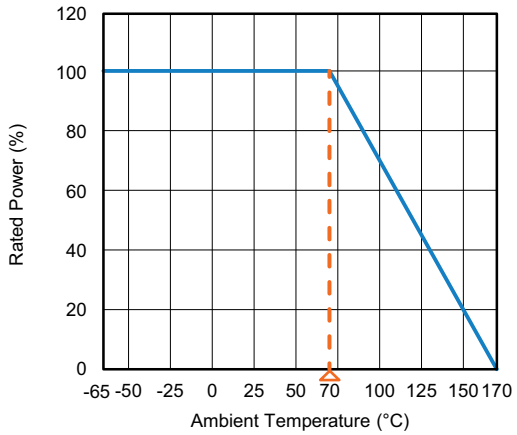


Fig. 1 - $P_{70\ °C}$ of Standard Electrical Specification Table

DERATING - TERMINAL TEMPERATURE

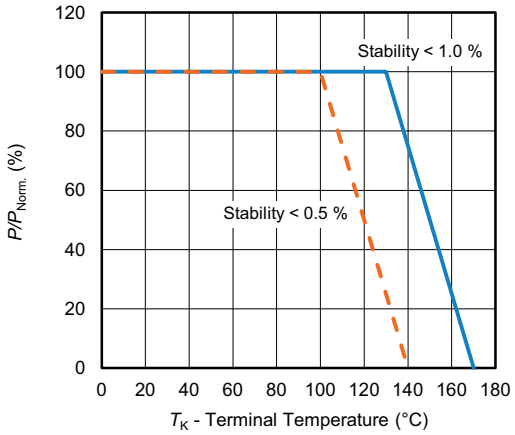
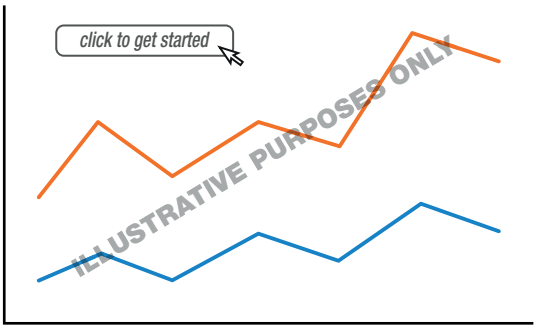


Fig. 2 - $P_{100\ °C}$ Rated Power of Standard Electrical Specification Table (Example L5000)

PULSE CAPABILITY



www.vishay.com/resistors/power-metal-strip-calculator

PERFORMANCE		
TEST	**CONDITIONS OF TEST**	**TEST LIMITS**
Thermal shock	-55 °C to +150 °C, 2000 cycles, 15 min at each extreme	± 0.5 %
Short time overload	5 x rated power for 5 s	± 0.5 %
Low temperature storage	-65 °C for 24 h	± 0.1 %
High temperature exposure	2000 h at +170 °C	± 1.0 %
Bias humidity	+85 °C, 85 % RH, 10 % bias, 1000 h	± 0.5 %
Mechanical shock	100 *g*'s for 6 ms, 5 pulses	± 0.2 %
Vibration	Frequency varied 10 Hz to 2000 Hz in 1 min, 3 directions, 12 h	± 0.2 %
Load life	2000 h at +70 °C, 1.5 h "ON", 0.5 h "OFF"	± 1.0 %
Resistance to solder heat	+260 °C solder, 10 s to 12 s dwell, 25 mm/s emergence	± 0.5 %
Moisture resistance	MIL-STD-202, method 106, 0 % power, 7a and 7b not required	± 0.1 %

PACKAGING (1)				
MODEL	**REEL**			
	TAPE WIDTH	**DIAMETER**	**PIECES/REEL**	**CODE**
WSLF2512	12 mm / embossed plastic	330 mm / 13"	4000	EA

Notes

- Embossed carrier tape per EIA-481

(1) Additional packaging details at www.vishay.com/doc?20051

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