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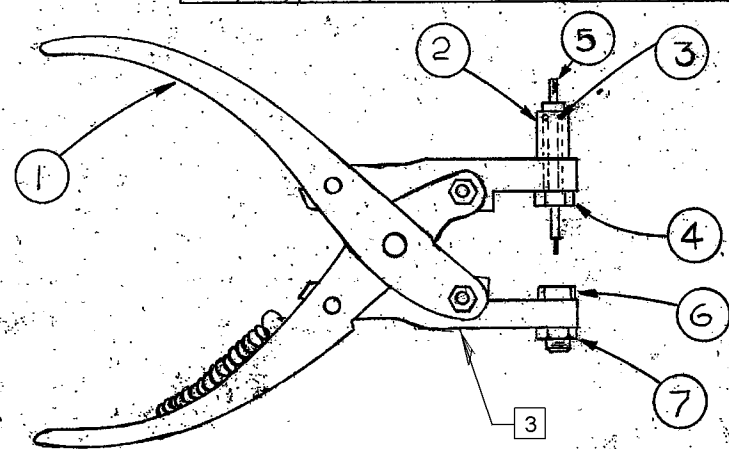
NOTES:

1. THIS TOOL IS DESIGNED TO INSTALL THE ROLL PIN THAT SECURES THE KNOB TO THE SHAFT ON J.T. & J.T.C. OPTIONED SERIES MRA, MRE, MRAC, XMRE AND XAC CONNECTORS.
2. ITEM # 8 TO BE SUPPLIED BY WINCHESTER ELECTRONICS.
- 3 PERMANENTLY MARK TOOL WITH COMPLETE CATALOG NUMBER AND REVISION LEVEL OF TOOL AS SHOWN IN CHART. MARKING MUST BE LEGIBLE AND BE .09 MIN. HIGH LETTERING, LOCATED APPROXIMATELY AS SHOWN.
4. Q.C. TO FUNCTIONALLY TEST EACH TOOL. SUGGESTED TEST PARTS AND QUANTITIES (PARTS CAN BE RE-USED):

- # 311-6 ROLL PIN (2 PER 10 TOOLS BEING TESTED)
- # 2678 KNOB (1 PER 10 TOOLS BEING TESTED)

IT IS RECOMMENDED THAT THE VENDOR FUNCTIONALLY TEST EACH TOOL. (TEST PARTS MAY BE PROCURED THROUGH WINCHESTER ELECTRONICS PURCHASING DEPARTMENT).

PARTS LIST				
ITEM	QTY	SIZE	PART NO.	DESCRIPTION
1	1	B	9413-1	FRAME ASSY
2	1	A	9413-6	NUT
3	1	A	9413-5	SPRING
4	1	A	9413-3	TOOL BLOCK
5	1	A	9413-4	SEATING PIN
6	1	A	9413-2	TOOL BLOCK
7	1	A	9413-7	NUT
8	1		42879	INSTRUCTIONS



REV	ZONE	DESCRIPTION	BY	DATE	APPROVED
D		NOTES ADDED INSTRUCTIONS ADDED E.C.R. 0913 E.N. 10510		9-28-87	
E		CHANGED ITEM #7 FROM 9413-7 TO 9413-7 TOOL BLOCK NO. 3396		11/27/87	
F		REVISED PER ECR# 7928	J.M.G.	02/17/04	

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.		DIST. CODE	
TOLERANCES DECIMALS .XX ± .XXX ± ANGLES ±			
SCALE			
MATERIAL		Litton Winchester Electronics 400 PARK ROAD WATERTOWN, CONNECTICUT 06795	
FINISH			
DRAWN	DATE	CHECKED	DATE
99	9-28-87		
APPROVED	DATE	APPROVED	DATE
G. ADAMS	9-30-87		

TITLE	
ROLL PIN INSERTION TOOL CAT. NO 107-1048	
B	9413
SHT. 1 OF 1	REV. F

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SCANNED

June 2006 - This drawing became the property of Winchester Electronics Corporation, Wallingford, CT.