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Part Number: [0702463004](#)
Status: **Active**
Overview: [cgrid_sl_products](#)
Description: 2.54mm (.100") Pitch C-Grid® Header, Low Profile, Dual Row, Vertical, Shrouded, 30 Circuits, 0.127µm (5µ") Gold (Au) Plating, Tin(Sn) PC Tail Plating

Documents:

[3D Model](#) [Product Specification PS-70246-100 \(PDF\)](#)
[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)

Agency Certification

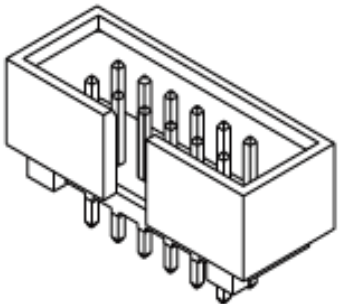
CSA LR19980
UL E29179

General

Product Family PCB Headers
Series [70246](#)
Application Wire-to-Board
Overview [cgrid_sl_products](#)
Product Name C-Grid®

Physical

Breakaway No
Circuits (Loaded) 30
Circuits (maximum) 30
First Mate / Last Break No
Flammability 94V-0
Glow-Wire Compliant No
Guide to Mating Part No
Keying to Mating Part None
Lock to Mating Part None
Material - Plating Mating Gold
Material - Plating Termination Tin
Number of Rows 2
Orientation Vertical
PC Tail Length (in) 0.135 In
PC Tail Length (mm) 3.43 mm
PCB Locator No
PCB Retention None
PCB Thickness Recommended (in) 0.062 In
PCB Thickness Recommended (mm) 1.60 mm
Packaging Type Tray
Pitch - Mating Interface (in) 0.100 In
Pitch - Mating Interface (mm) 2.54 mm
Pitch - Term. Interface (in) 0.100 In
Pitch - Term. Interface (mm) 2.54 mm
Plating min: Mating (µin) 5.2
Plating min: Mating (µm) 0.13
Plating min: Termination (µin) 75.2
Plating min: Termination (µm) 1.88
Polarized to Mating Part Yes
Polarized to PCB No
Shrouded Closed Ends
Stackable No
Surface Mount Compatible (SMC) No
Temperature Range - Operating -55°C to +120°C



Series

image - Reference only

EU RoHS

**ELV and RoHS
Compliant**
**REACH SVHC
Contains SVHC: No**
**Halogen-Free
Status**

China RoHS



Not Reviewed

**Need more information on product
environmental compliance?**

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of
Compliance, [click here](#)

Please visit the [Contact Us](#) section for any
non-product compliance questions.

Search Parts in this Series

[70246Series](#)

Mates With

[70450 SL™](#) Crimp Housing, [70058 SL™](#)
Crimp Terminal

Termination Interface: Style	Through Hole
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Electrical

Current - Maximum per Contact	2.5A
Voltage - Maximum	250V DC

Solder Process Data

Duration at Max. Process Temperature (seconds)	10
Lead-free Process Capability	Wave Capable (TH only)
Max. Cycles at Max. Process Temperature	1
Process Temperature max. C	265

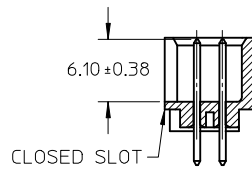
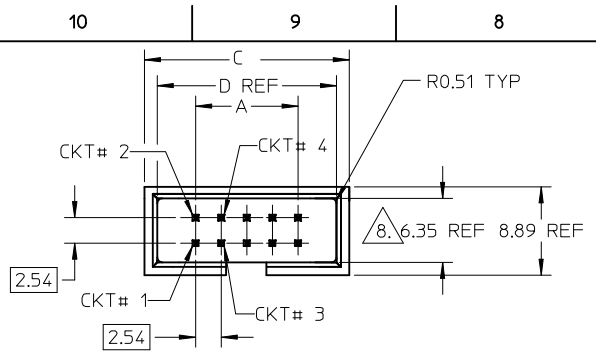
Material Info

Reference - Drawing Numbers

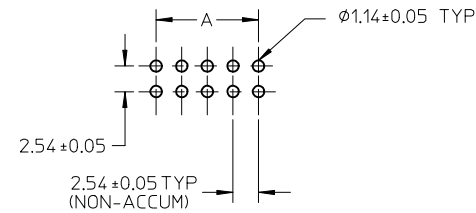
Packaging Specification	PK-87835-001
Product Specification	PS-70246-100
Sales Drawing	SDA-70246-**20-25,39

This document was generated on 05/25/2010

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MOLEX IRELAND PRODUCTION ONLY
(OPTION)



RECOMMENDED PCB HOLE LAYOUT

NOTES:

1. PIN PUSHOUT FORCE (.9072KG)/2LBS MIN.
2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
3. PRODUCT SPEC: PS-70246 APPLIES.
4. WAFER TO BE FLAT WITHIN .003 MM/MM.
5. DIMENSIONS FOR PLATING LOCATION:

△5A MEASURE POINT FOR THICKNESS

△5B MINIMUM COVERAGE

△6. GOLD END OF PIN UNLESS OVERALL PLATED.

△7. FINISH:

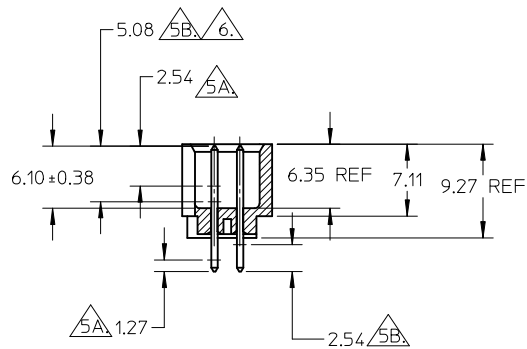
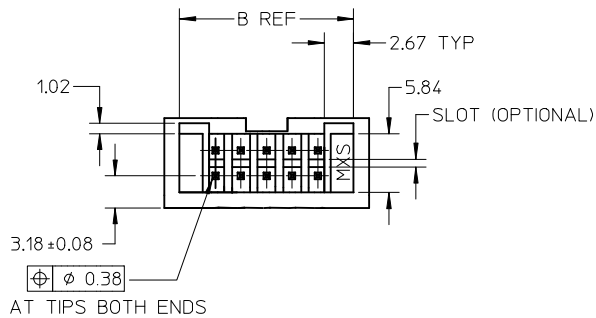
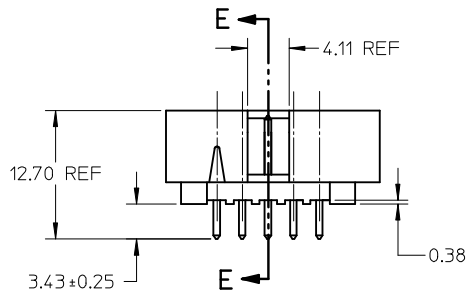
- 571 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
- 574 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
- 544 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

- 573 : 20 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 100 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

△8. DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE.

9. MATERIAL:

HSG: GLASS FILLED PBT, UL94V-0, COLOUR BLACK
PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.



SECTION E-E

ADD IN P/N (70246-1003) WITH VOID CKT #1 EC NO: S2009-0966 DRWN: YCHONG CHKD: ATSEE APPR: MLONG 2009/06/25 2009/06/30 2009/07/02		QUALITY SYMBOLS ▽=0 C=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
			mmINCH		DRAWN BYDATE		TITLE C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)			
			4 PLACES±---±---		JENNIFER1987/09/18					
			3 PLACES±---±---		CHECKED BYDATE		MOLEX MOLEX INCORPORATED			
2 PLACES±0.20±---		RWONG1987/09/18								
1 PLACE±---±---		APPROVED BYDATE								
		ANGULAR ± 3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SDA-70246-**20-25,39-41		1 OF 2		
J1				SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

	10		9		8		7		6	5	4	3	2	1												
	PART NUMBER	CKT SIZE	VOID CKT	DIM A	DIM B	DIM C	DIM D	VOID CKT, ONLY APPLY TO PLATING CODE																		
F	70246-08**	08	-	7.62	14.73	17.78	15.24	-	LEGEND: 70246 - * * * * CKT SIZE PLATING OPT. SEE TABLE FOR DETAIL <table><tr><td>△ PART NUMBER</td><td>PLATING OPTION</td></tr><tr><td>70246-**01</td><td>571</td></tr><tr><td>70246-**02</td><td>574</td></tr><tr><td>70246-**04</td><td>544</td></tr><tr><td>70246-**12</td><td>573</td></tr></table>							△ PART NUMBER	PLATING OPTION	70246-**01	571	70246-**02	574	70246-**04	544	70246-**12	573	
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	70246-**01	571																								
	70246-**02	574																								
	70246-**04	544																								
70246-**12	573																									
70246-10**	10	1	10.16	17.27	20.32	17.78	-																			
70246-12**	12	-	12.70	19.81	22.86	20.32	-																			
70246-14**	14	-	15.24	22.35	25.40	22.86	-																			
70246-16**	16	-	17.78	24.89	27.94	25.40	-																			
E	70246-20**	20	-	22.86	29.97	33.02	30.48	-																		
	70246-24**	24	-	27.94	35.05	38.10	35.56	-																		
	70246-26**	26	-	30.48	37.59	40.64	38.10	-																		
	70246-30**	30	-	35.56	42.67	45.72	43.18	-																		
	70246-34**	34	-	40.64	47.75	50.80	48.26	-																		
D	70246-40**	40	-	48.26	55.37	58.42	55.88	-																		
	70246-44**	44	-	53.34	60.45	63.50	60.96	-																		
	70246-50**	50	-	60.96	68.07	71.12	68.58	-																		
	70246-56**	56	-	68.58	75.69	78.74	76.20	-																		
	70246-60**	60	-	73.66	80.77	83.82	81.28	-																		
C	70246-64**	64	-	78.74	85.85	88.90	86.36	-																		
	70246-72**	72	-	88.90	96.01	99.06	96.52	-																		
	70246-25**	26	26	30.48	37.59	40.64	38.10	-																		
	70246-1003	10	1	10.16	17.27	20.32	17.78	571																		
B																										
A																										

ADD IN P/N (70246-1003) WITH VOID CKT #1 EC No: S2009-0966 DRWN:YCHONG 2009/06/25 CHKD:ATSEE 2009/06/30 APPR:MLONG 2009/07/02	REV	DESCRIPTION	QUALITY SYMBOLS ▼=0 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
					mm	INCH	DRAWN BY JENNIFER	DATE 1987/09/18	TITLE C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)	
				4 PLACES	± ---	± ---	CHECKED BY RWONG	DATE 1987/09/18		
				3 PLACES	± ---	± ---	APPROVED BY ALANB	DATE 1987/09/18		
				2 PLACES	± 0.20	± ---	MATERIAL NO. SEE TABLE			
1 PLACE	± ---	± ---	ANGULAR ± 3 °		SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SHEET NO. 2 OF 2		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS										

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Rev. E 2006/04/15

9	8	7	6	5	4	3	2	1
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