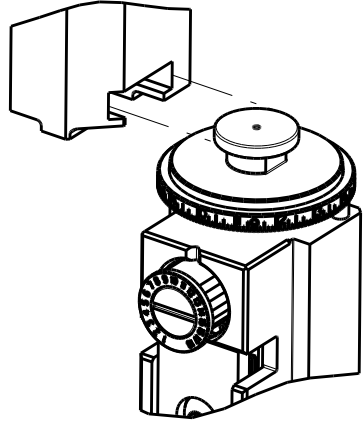


8		7		6		5		4		3		
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
		2150438-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1
		2150438-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150438-5	-	-	2168400-7 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2150438-4	-	-	-
						MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-	-
		2150438-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150438-5	-	-	2168400-7 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2150438-4	-	-	-
						MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-	-
		2150438-6	A	NON-CRIMP HEIGHT ADJUST	 SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1
						-	-	-	-	-	-	-
		2150438-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
-	-					-	-	-	-	-		
7-2150438-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	4.32 mm [.170]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: INARCA TERMINAL		INARCA CRIMP SPECIFICATION	
TERMINAL NAME: INARCA TERMINAL			
WIRE STRIP LENGTH 3.75-4.35 mm [.148-.171 IN]		INSULATION DIAMETER RANGE Ø1.90-3.70 mm [.075-.146 IN]	
TERMINAL APPLICATION 		NONE	
SPECIFICATION		-	-
TERMINALS APPLIED			
TE TERMINAL	INARCA TERMINAL	TE TERMINAL	INARCA TERMINAL
2113457-1	0010587201	2113457-5	0110587201
2113457-2	0010587001	2113457-6	0110587301
2113457-3	0010587301	2113457-7	0210587401
2113457-4	0110587001	2113457-8	0910587001

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG OR 2.00mm2			1.74+/-0.05 [0.069+/- .002]		5.4
16 AWG OR 1.30mm2			1.52+/-0.05 [0.060+/- .002]		7.3
18 AWG OR 0.85mm2			1.37+/-0.05 [0.054+/- .002]		8.8
20 AWG OR 0.50mm2			1.26+/-0.05 [0.050+/- .002]		10.2



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150438-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150438-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150438-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150438-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
12. WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079888-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

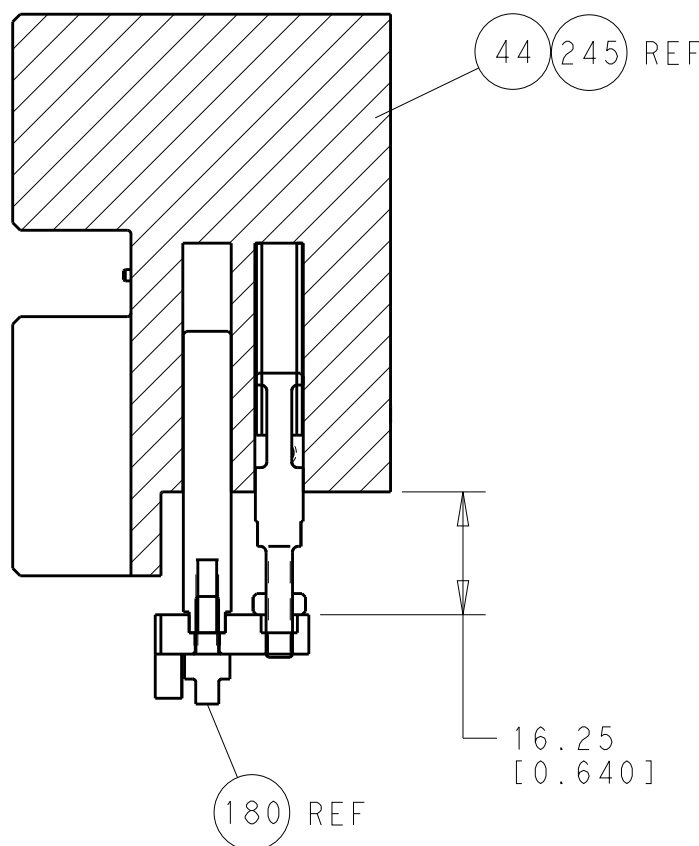
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2				I				
SET UP GAUGE 2119599-2	LOC A	RIST 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
				A	RELEASED	17 JUN 2014	KH	TE

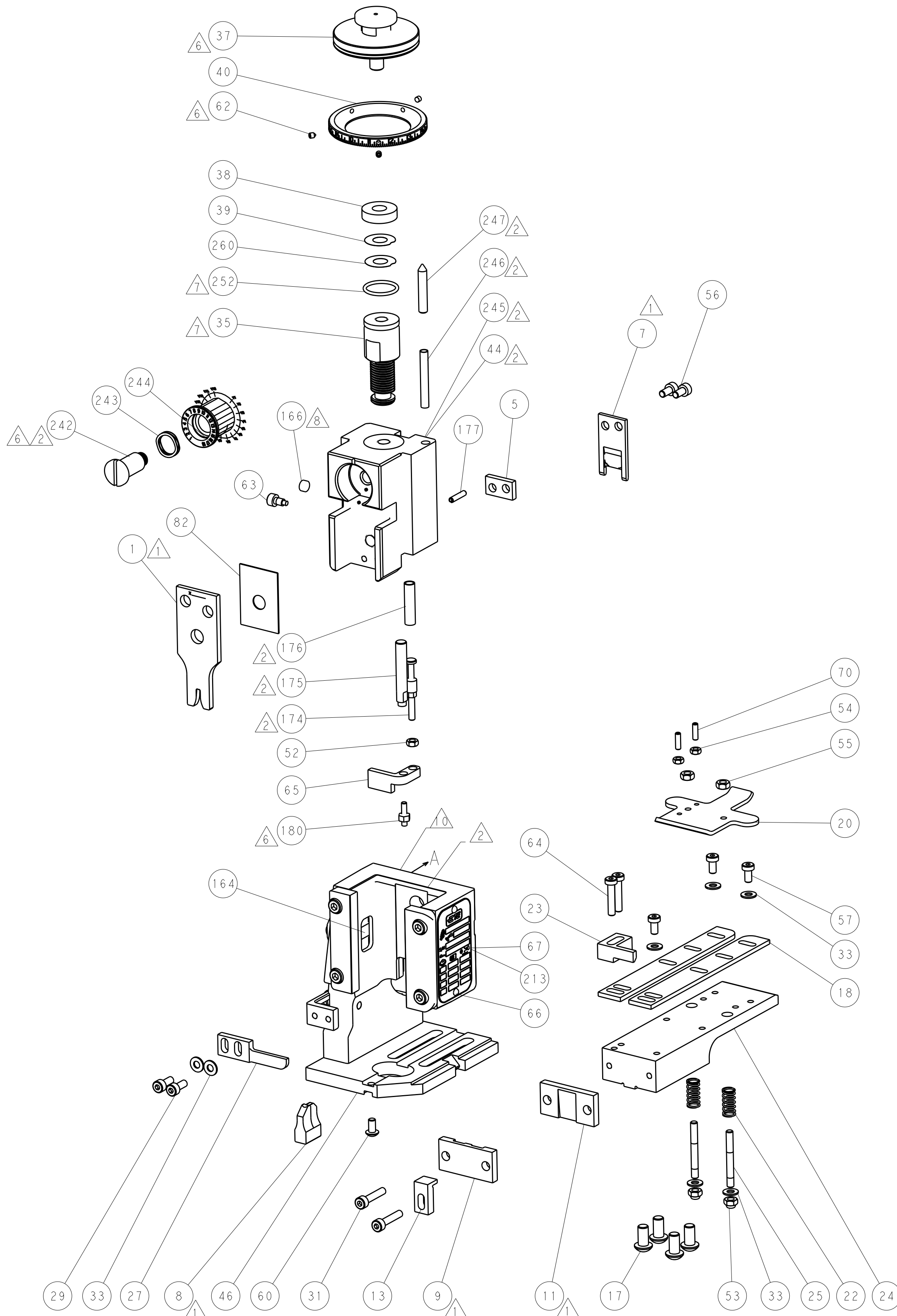
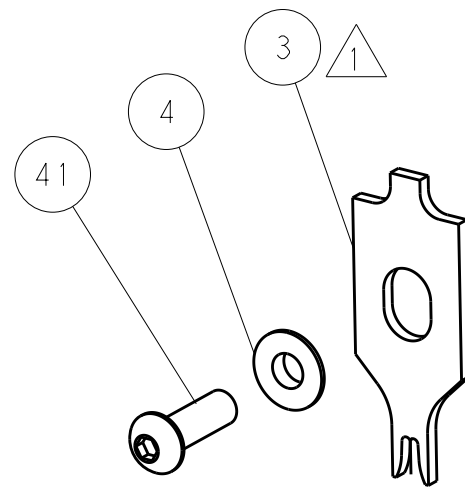
	-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
6	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
6	-	-	REF	REF	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
	-	1	1	1	1	1	1-1976055-1	STANDOFF, HOLD-DOWN	180
	-	1	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
	-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
	-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	177
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
	-	2	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	1	1901681-5	HOLDDOWN, TERMINAL	65
	-	2	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	64
6	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	-	-	-	1	2063961-1	FEED FINGER	58
	-	3	3	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
	-	2	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
	-	2	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
	-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	-	-	-	1	-	2119792-2	PAWL, EF, AIR	51
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
	-	1	-	1	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
6	-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	7	7	7	7	7	1-18028-2	WASHER, FLAT, REG M4	33
	-	2	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
	-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
	-	1	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
	-	2	2	2	2	2	1320906-1	STUD, THREADED	25
	-	1	1	1	1	1	1752371-5	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
	-	2	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
	-	1	1	1	1	1	1752373-4	DRAG	20
	-	2	2	2	2	2	1901259-5	GUIDE, LOWER STRIP	18
	-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
	-	1	1	1	1	1	1752360-1	SPACER, HOLD-DOWN	13
1	-	1	1	1	1	1	240644-9	PLATE, REAR SHEAR	11
	-	-	-	-	-	-	-	-	10
1	-	1	1	1	1	1	690482-5	PLATE, FRONT SHEAR	9
	1	1	1	1	1	1	4-1803001-7	ANVIL, COMBINATION, END FEED	8
1	-	1	1	1	1	1	2217206-7	BLADE, SLUG	7
	-	-	-	-	-	-	-	-	6
	-	1	1	1	1	1	4-240641-6	SPACER	5
	-	1	1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	1	1	7-1633961-5	CRIMPER, INSULATION F PREMIUM	3
	-	-	-	-	-	-	-	-	2
1	1	1	1	1	1	1	456407-5	CRIMPER, WIRE PREMIUM	1
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS THE PROPERTY OF TPC AND NOT BE LOANED OR REPRODUCED WITHOUT WRITTEN PERMISSION SHOULD BE CONTROLLED FOR THE LATEST VERSION.						DWN	05MAY2014			TE Connectivity		
						CHE	05MAY2014	Harrisburg PA 17105-3608				
 DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: O PLC ± P PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±°						AFF	05MAY2014	NAME	Ocean End Feed Applicator			
						PRODUCT SPEC		-				
						APPLICATION SPEC		-				
						MATERIAL		FINISH		WEIGHT		-
						SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
						A	00779	C=2150438	-			
Customer Accessible Production Drawing						SCALE	1:1	SHEET	1	OF	4	REV A

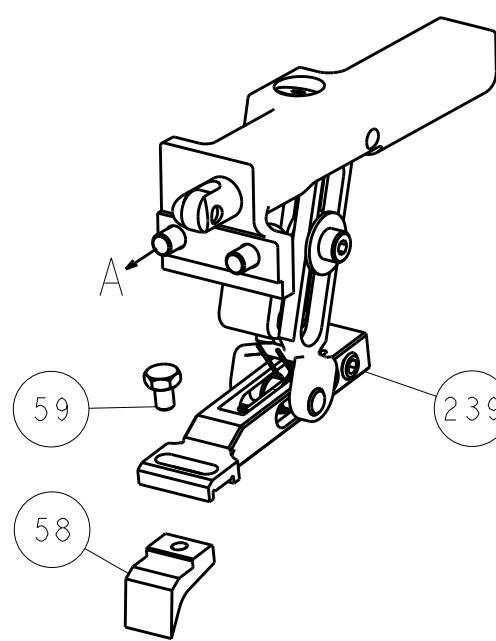
LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



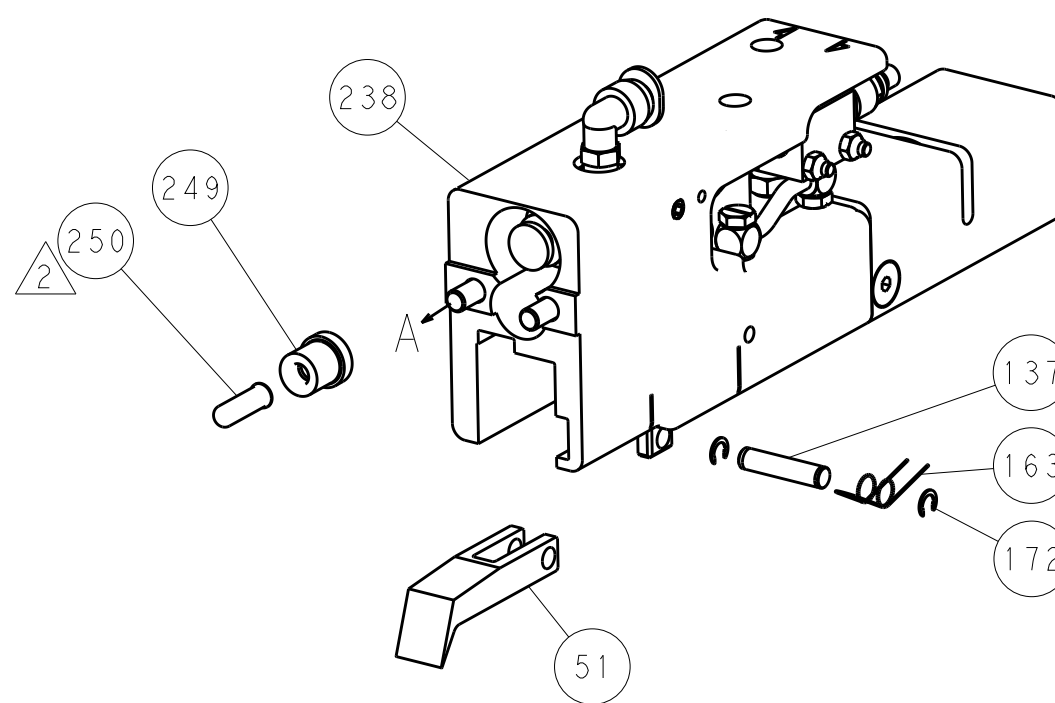
HOLDDOWN SET-UP



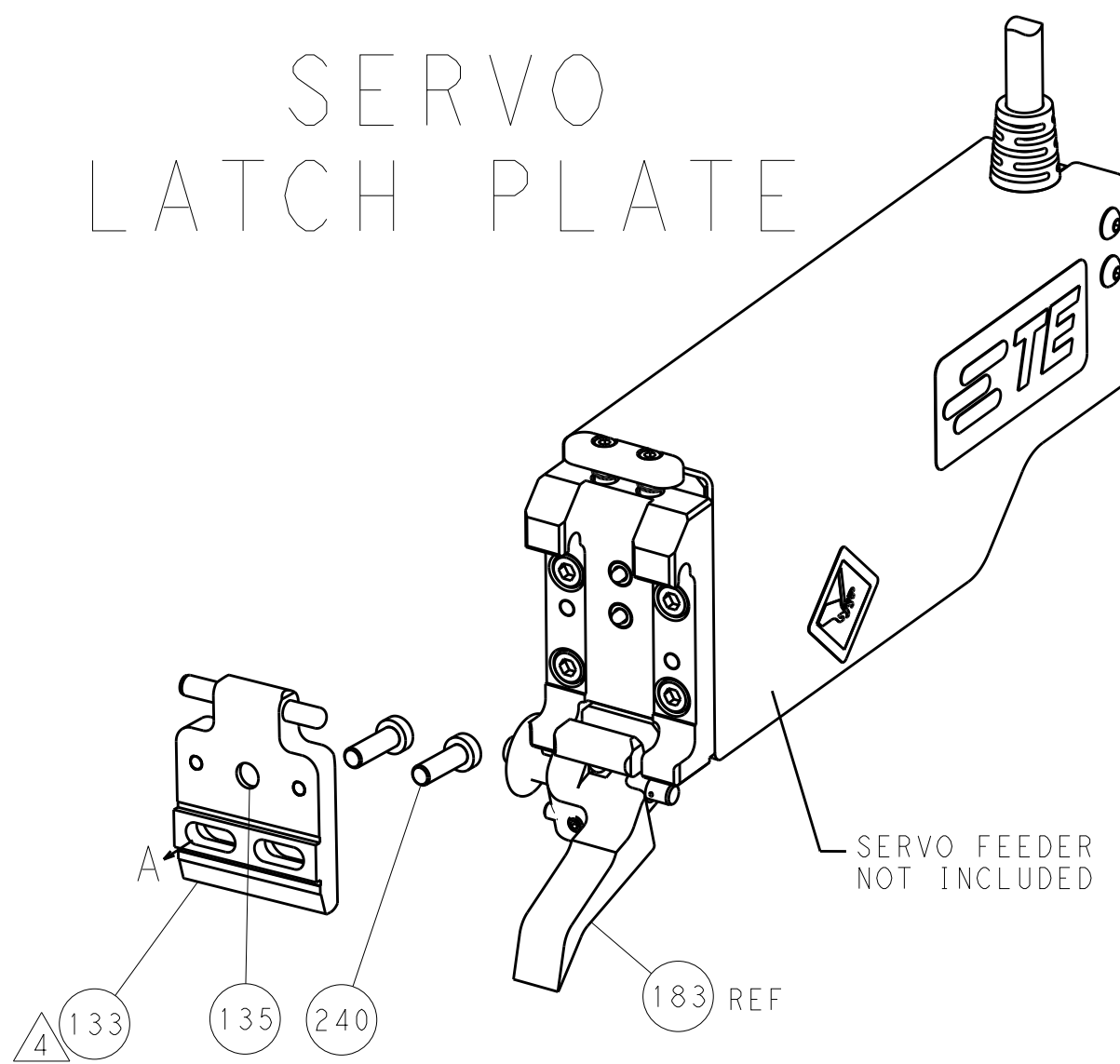
FEED TYPE
MECHANICAL



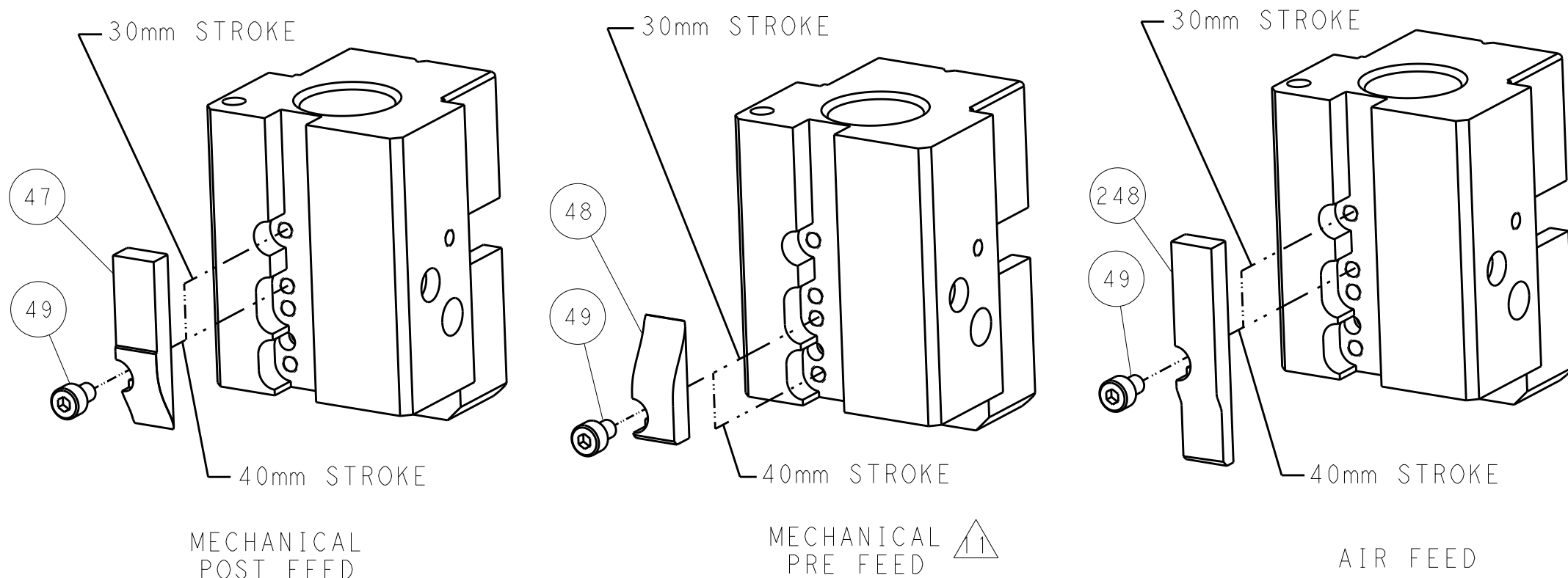
PNEUMATIC



SERVO
LATCH PLATE

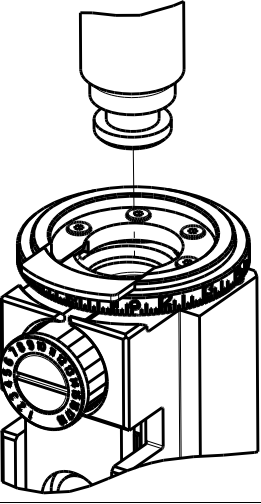


CAM POSITIONS

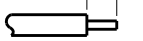


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE.				DWN: X.ZHAO 05MAY2014				TE Connectivity			
CHK: L.ZHANG 05MAY2014				NAME: Ocean End Feed				Harrisburg, PA 17105-3608			
APVD: T.FILBIN 05MAY2014				PRODUCT SPEC: -				SIZE: A1			
APPLICATION SPEC: -				CAGE CODE: 00779				DRAWING NO: 2150438			
MATERIAL: -				WEIGHT: -				SCALE: 1:1			
FINISH: -				Customer Accessible Production Drawing				SHEET 2 OF 4			
								REV A			

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2150438-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150438-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150438-4	-	-	-
	2-2150438-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150438-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150438-4	-	-	-
	2-2150438-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
	2-2150438-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2150438-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	4.32 mm [.170]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: INARCA TERMINAL		INARCA CRIMP SPECIFICATION	
TERMINAL NAME: INARCA TERMINAL			
WIRE STRIP LENGTH 3.75-4.35 mm [.148-.171 IN]		 INSULATION DIAMETER RANGE Ø1.90-3.70 mm [.075-.146 IN]	
TERMINAL APPLICATION SPECIFICATION	 NONE	-	-
TERMINALS APPLIED			
TE TERMINAL	INARCA TERMINAL	TE TERMINAL	INARCA TERMINAL
2113457-1	0010587201	2113457-5	0110587201
2113457-2	0010587001	2113457-6	0110587301
2113457-3	0010587301	2113457-7	0210587401
2113457-4	0110587001	2113457-8	0910587001

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
14 AWG OR 2.00mm2		1.74+/-0.05 [.069+/- .002]		5.4
16 AWG OR 1.30mm2		1.52+/-0.05 [.060+/- .002]		7.3
18 AWG OR 0.85mm2		1.37+/-0.05 [.054+/- .002]		8.8
20 AWG OR 0.50mm2		1.26+/-0.05 [.050+/- .002]		10.2



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150438-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150438-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150438-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

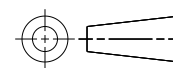
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

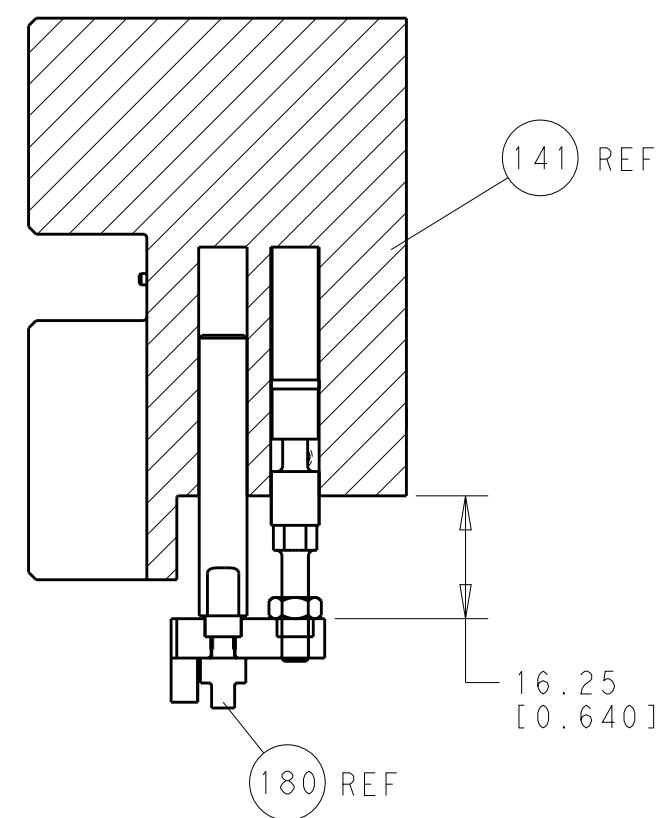
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77-27-25-22-21					PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

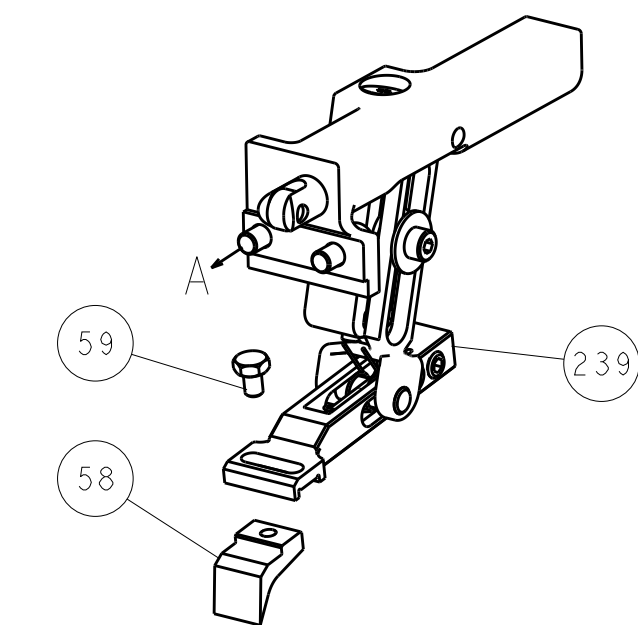
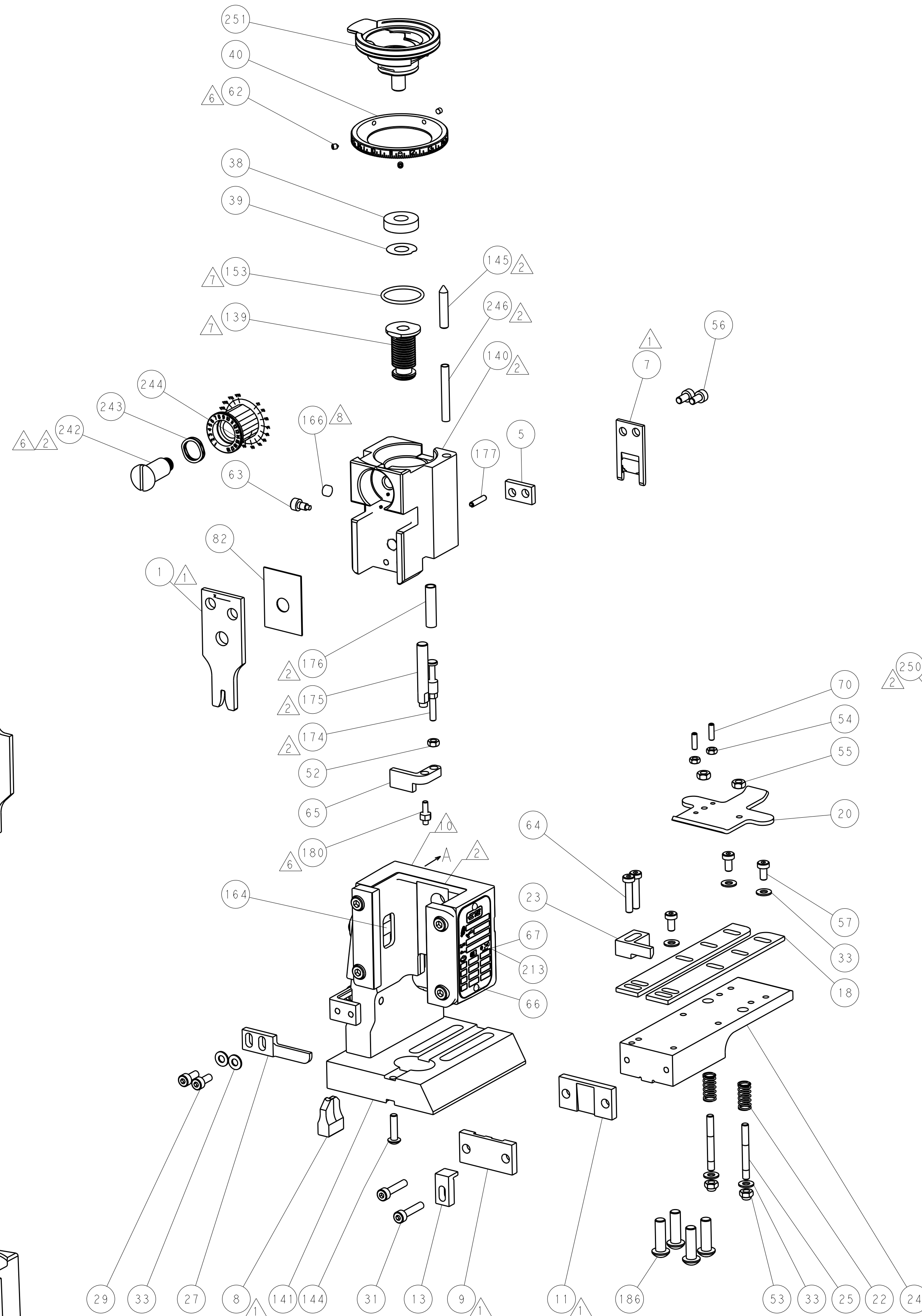
SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			-	-	SEE SHEET 1	-

⁶	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
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	-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
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	-	1	1	1	1	4-240641-6	SPACER	5
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	-	-	-	-	-	-	-	2
¹	1	1	1	1	1	456407-5	CRIMPER, WIRE PREMIUM	1
	-77-27-25-22-21					PART NO	DESCRIPTION	ITEM NO

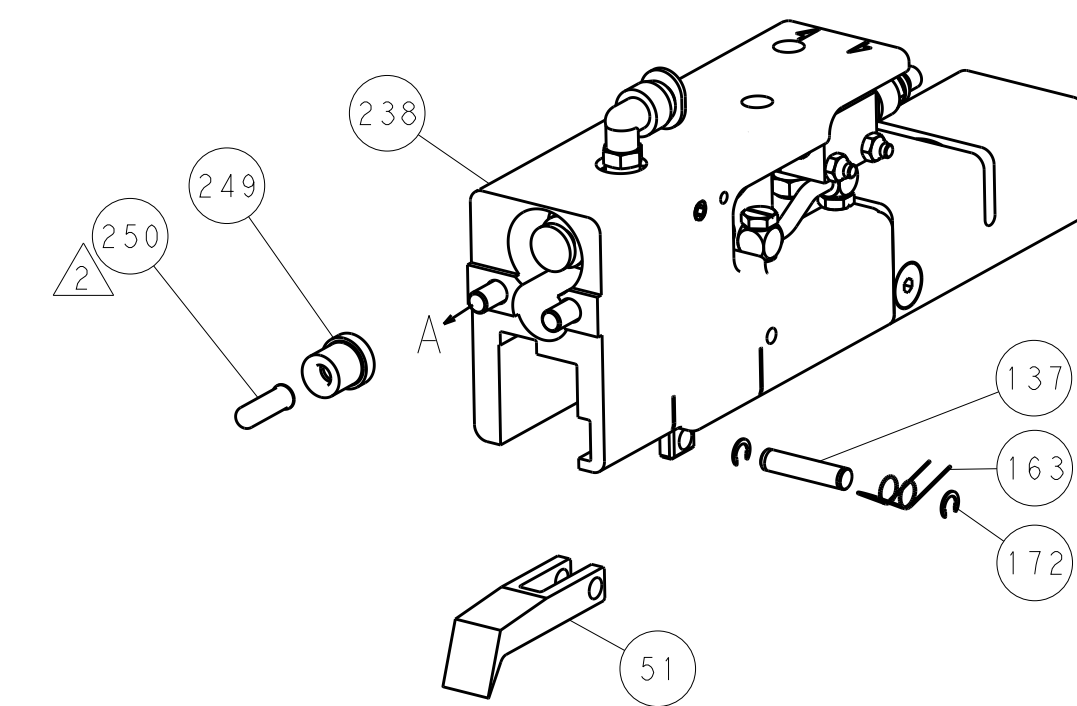
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				CHECKED L. ZHANG	05MAY2014				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED L. ZHANG	05MAY2014	NAME			
		0 PLC ±.5		PRODUCT SPEC			Ocean End Feed Applicator -		
		1 PLC ±0.13							
		3 PLC ±0.013		APPLICATION SPEC					
		4 PLC ±0.0001							
ANGLES		FINISH		SIZE CASE CODE DRAWING NO			RESTRICTED TO		
MATERIAL				WEIGHT			-		
				A			00779 C=2150438		
Customer Accessible Production Drawing				SCALE			1:1		
				SHEET			3 of 4		
				REV			A		



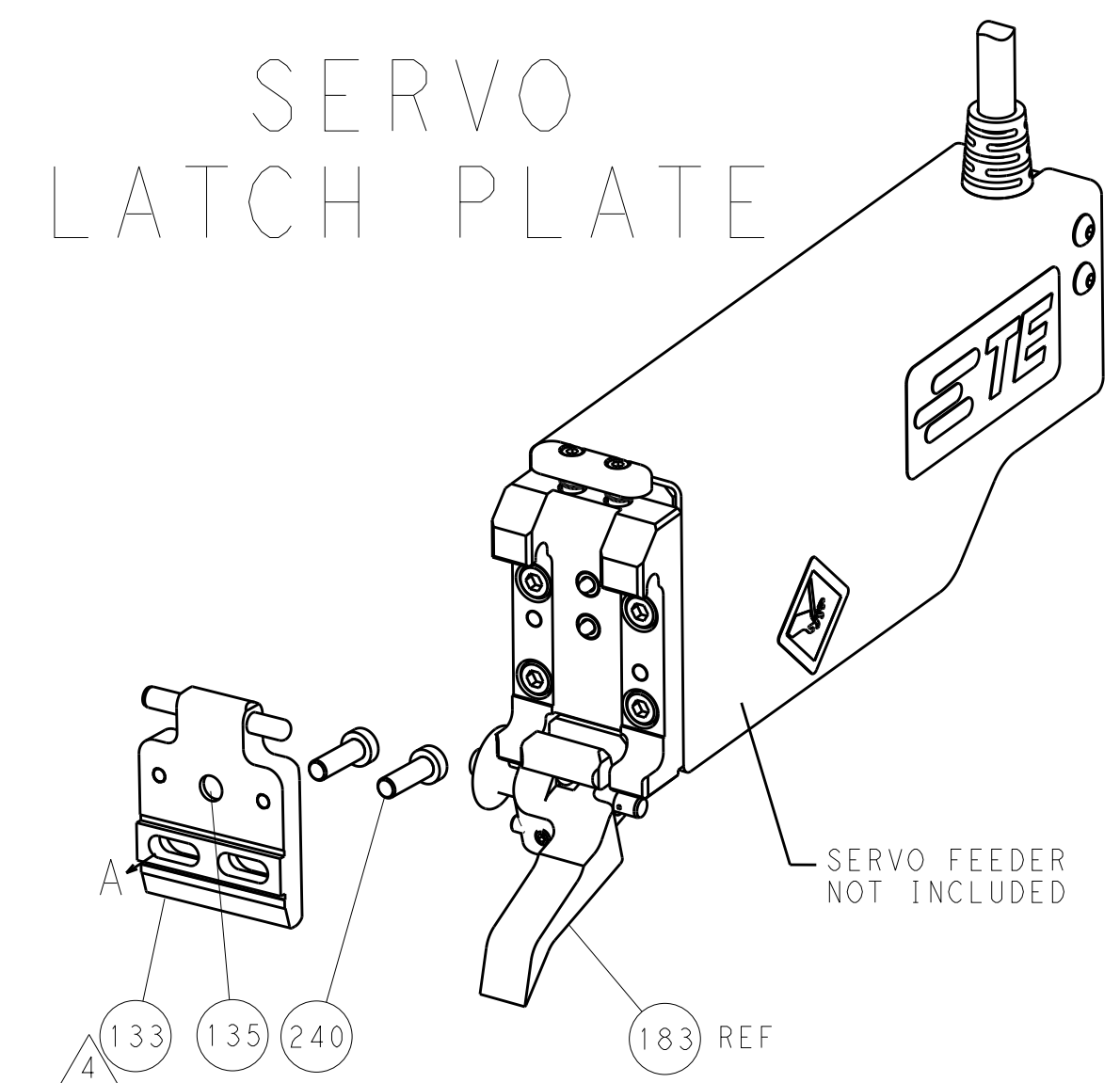
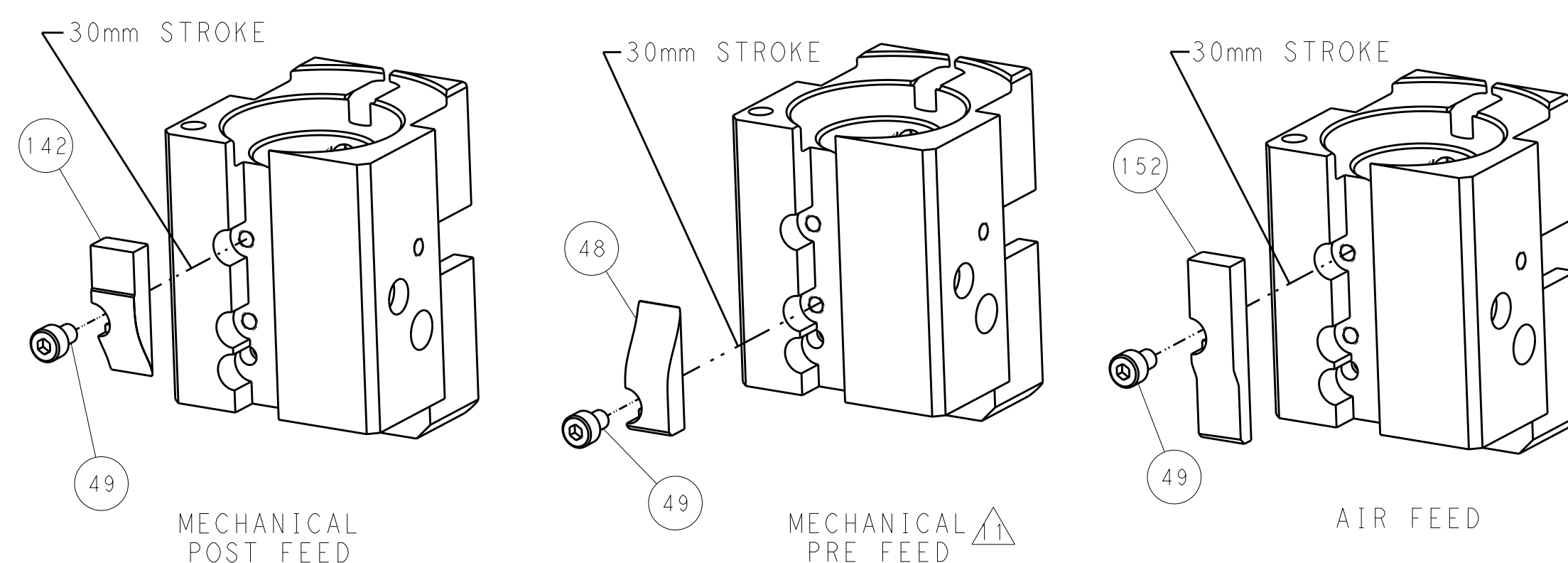
HOLDDOWN SET-UP



FEED TYPE
MECHANICAL

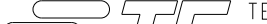
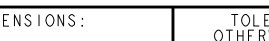


PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: P L/C ±.1 2 P L/C ±0.5 3 P L/C ±0.13 3 P L/C ±0.013 4 P L/C ±0.0001 ANGLES ±.1°		CDR L ZHANG 05MAY2014 NAME T FLBIN 05MAY2014 Ocean End Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE -	
MATERIAL -		FINISH -		DRAWING NO A1 00779 C-2150438	
WEIGHT -		SCALE 1:1		SHEET 1 OF 1	
Customer Accessible Production Drawing		REV A		RESTRICTED TO -	