Aluminum Capacitors



FEATURES

- Load life: 2000 h at 105 °C
- Extra low impedance, high ripple current
- Polarized SMD aluminum electrolytic capacitors, non solid electrolyte
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

Pb-free RoHS COMPLIANT

APPLICATIONS

- SMD technology, for high mounting density
- Industrial and professional applications
- General industrial, consumer
- Smoothing, filtering, buffering

PACKAGING

Supplied in blister tape.

QUICK REFERENCE DATA	
DESCRIPTION	**VALUE**
Nominal case size (Ø D x L in mm)	6 x 5.8 to 12.5 x 13.5
Rated capacitance range C_R	10 µF to 1500 µF
Capacitance tolerance	± 20 %
Rated voltage range	6.3 V to 50 V
Category temperature range	- 40 °C to 105 °C
Load life	2000 h
Based on sectional specification	IEC 60384-4/EN 130300
Climatic category IEC 60068	40/105/56

SELECTION CHART FOR C_R, U_R, AND RELEVANT NOMINAL CASE SIZES (Ø D x L in mm)

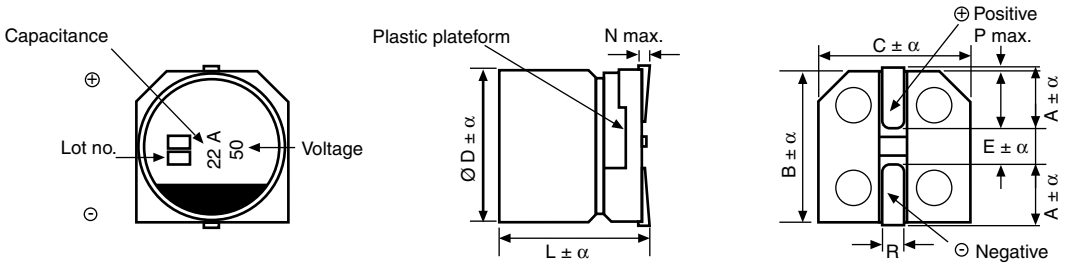
C_R (µF)	RATED VOLTAGE (V)					
	6.3	**10**	**16**	**25**	**35**	**50**
10	→	→	→	→	→	6.3 x 5.8
22	→	→	→	→	→	6.3 x 5.8
33	→	→	→	→	6.3 x 5.8	8 x 6.2
47	→	→	→	→	6.3 x 5.8	8 x 6.2
68	→	→	→	6.3 x 5.8	8 x 6.2	8 x 10
100	→	→	6.3 x 5.8	8 x 6.2	8 x 10	10 x 10
220	6.3 x 5.8	6.3 x 7.7	8 x 6.2	8 x 10	10 x 10	-
330	8 x 6.2	→	8 x 10	-	-	-
470	→	8 x 10	10 x 10	-	-	-
680	→	10 x 10	-	-	-	-
1000	10 x 10	-	-	-	-	-
1500	10 x 10	-	-	-	-	-

For technical questions, contact: aluminumcaps1@vishay.com

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DIMENSIONS in millimeters

CASE SIZE CODE	D ± α	L ± α	A ± α	B ± α	C ± α	E ± α	R	N	P
AD	6.3 ± 0.5	5.8 ± 0.3	2.4 ± 0.2	6.6 ± 0.2	6.6 ± 0.2	2.2 ± 0.2	0.5 to 0.8	0.3	0.5
BM	6.3 ± 0.5	7.7 ± 0.4	2.4 ± 0.2	6.6 ± 0.2	6.6 ± 0.2	2.2 ± 0.2	0.5 to 0.8	0.3	0.5
AE	8 ± 0.5	6.2 ± 0.4	3.3 ± 0.2	8.3 ± 0.2	8.3 ± 0.2	2.3 ± 0.2	0.5 to 0.8	0.3	0.5
AF	8 ± 0.5	10 ± 0.5	2.9 ± 0.2	8.3 ± 0.2	8.3 ± 0.2	3.1 ± 0.2	0.8 to 1.1	0.3	0.5
AG	10 ± 0.5	10 ± 0.5	3.2 ± 0.2	10.3 ± 0.2	10.3 ± 0.2	4.5 ± 0.2	0.8 to 1.1	0.3	0.5
AH	12.5 ± 0.5	13.5 ± 0.5	4.6 ± 0.2	12.8 ± 0.2	12.8 ± 0.2	4.5 ± 0.2	1.1 to 1.4	0.3	0.5



ELECTRICAL DATA

SYMBOL	DESCRIPTION
U_R	Rated voltage
C_R	Rated capacitance at 120 Hz
tan δ	Max. dissipation factor at 120 Hz
R_{ESR}	Max. equivalent series resistance at 120 Hz
I_R	Rated alternating current at 120 Hz and upper catagory temperature
Z	Max. impedance at 100 kHz

Note

- Unless otherwise specified, all electrical values apply at T_{amb} = 20 °C, P = 86 to 100 kPa, RH = 45 to 75 %.

ORDERING EXAMPLE

ECL 22 µF/50 V, ± 20 %, size 6.3 x 5.8 mm

Ordering code: MALSECL00AD222HARK

For Standard Packaging Quantity (SPQ) and Minimum Order Quantity (MOQ) please refer to our price list or contact customer service.

ELECTRICAL DATA AND ORDERING INFORMATION

U_R (V)	C_R 120 Hz (µF)	DIMENSIONS D x L (mm)	tan δ 120 Hz	Z 100 kHz/ 20 °C (Ω)	I_R 100 kHz/ 105 °C (mA)	WEIGHT (g)	CATALOG NUMBER
6.3	220	6.3 x 5.8	0.24	0.44	230	0.30	MALSECL00AD322BARK
	330	8 x 6.2	0.24	0.26	300	0.55	MALSECL00AE333BARK
	1000	10 x 10	0.24	0.09	670	1.21	MALSECL00AG410BARK
	1500	10 x 10	0.24	0.09	670	1.21	MALSECL00AG415BARK
10	220	6.3 x 7.7	0.19	0.34	280	0.40	MALSECL00BM322CARK
	470	8 x 10	0.19	0.17	450	1.00	MALSECL00AF347CARK
	680	10 x 10	0.19	0.09	670	1.21	MALSECL00AG368CARK
16	100	6.3 x 5.8	0.16	0.44	230	0.30	MALSECL00AD310DARK
	220	8 x 6.2	0.16	0.26	300	0.55	MALSECL00AE322DARK
	330	8 x 10	0.16	0.17	450	1.00	MALSECL00AF333DARK
	470	10 x 10	0.16	0.09	670	1.21	MALSECL00AG347DARK

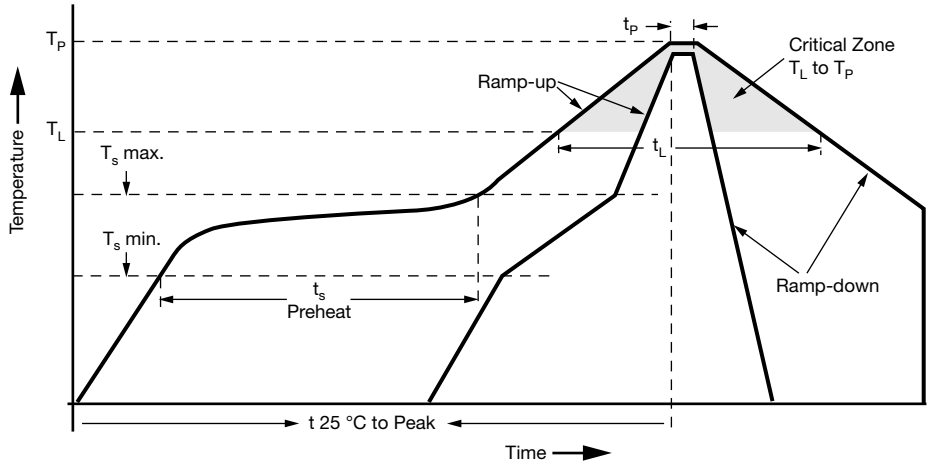
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ELECTRICAL DATA AND ORDERING INFORMATION

U_R (V)	C_R 120 Hz (µF)	DIMENSIONS D x L (mm)	tan δ 120 Hz	Z 100 kHz/ 20 °C (Ω)	I_R 100 kHz/ 105 °C (mA)	WEIGHT (g)	CATALOG NUMBER
25	68	6.3 x 5.8	0.14	0.44	230	0.30	MALSECL00AD268EARK
	100	8 x 6.2	0.14	0.26	300	0.55	MALSECL00AE310EARK
	220	8 x 10	0.14	0.17	450	1.00	MALSECL00AF322EARK
35	33	6.3 x 5.8	0.12	0.44	230	0.30	MALSECL00AD233FARK
	47	6.3 x 5.8	0.12	0.44	230	0.30	MALSECL00AD247FARK
	68	8 x 6.2	0.12	0.26	300	0.55	MALSECL00AE268FARK
	100	8 x 10	0.12	0.17	450	1.00	MALSECL00AF310FARK
	220	10 x 10	0.12	0.09	670	1.21	MALSECL00AG322FARK
50	10	6.3 x 5.8	0.12	0.88	165	0.30	MALSECL00AD210HARK
	22	6.3 x 5.8	0.12	0.88	165	0.30	MALSECL00AD222HARK
	33	8 x 6.2	0.12	0.63	300	0.55	MALSECL00AE233HARK
	47	8 x 6.2	0.12	0.63	300	0.55	MALSECL00AE247HARK
	68	8 x 10	0.12	0.34	450	1.00	MALSECL00AF268HARK
	100	10 x 10	0.12	0.18	670	1.21	MALSECL00AG310HARK

REFLOW SOLDERING CONDITIONS FOR SMD ALUMINUM ELECTROLYTIC CAPACITORS



PROFILE FEATURE

	SOLDERING CONDITION		
	Ø 4 TO Ø 10	Ø 12.5	Ø 16
Average ramp-up rate (T_L to T_P)	3 °C/s max.	3 °C/s max.	
Preheat			
Temperature min. (T_s min.)	150 °C	150 °C	
Temperature max. (T_s max.)	200 °C	200 °C	
Time (T_s min. to T_s max.)	60 s to 150 s	40 s to 120 s	40 s to 100 s
T_s max. to T_L			
Ramp-up rate	3 °C/s max.	3 °C/s max.	
Time maintained above			
Temperature (T_L)	217 °C	217 °C	
Time (t_L)	60 s to 90 s	40 s to 60 s	
Peak/classification temperature (T_P)	250 °C	240 °C	230 °C
Time within 5 °C of actual peak temperature (T_P)	10 s max.	10 s max.	
Ramp-down rate	3 °C/s max.	3 °C/s max.	
Time 25 °C to peak temperature	8 min max.	8 min max.	

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RESISTANCE TO SOLDERING HEAT	
Leakage current	Less than specified value
Capacitance value	Within ± 10 % of initial value
tan δ	Less than specified value

LOW TEMPERATURE BEHAVIOR (at 120 Hz)

IMPEDANCE RATIO (Z) T2/(Z) T1	RATED VOLTAGE (V)							
T2/T1	**6.3**	**10**	**16**	**25**	**35**	**50**	**63**	**100**
- 25 °C/+ 20 °C	2	2	2	2	2	2	3	3
- 40 °C/+ 20 °C	3	3	3	3	3	3	4	4

MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY

FREQUENCY (Hz)	I_R MULTIPLIER
50	0.41
120	0.59
300	0.69
1000	0.80
10 000	0.88
100 000	1.00

ADDITIONAL ELECTRICAL DATA

PARAMETER	CONDITIONS	VALUE
Current		
Leakage current (test conditions: U_R, 20 °C)	After 2 min at U_R	$I_{L2} \leq 0.01 \times C_R \times U_R$ or 3 µA for $U_R \leq 100$ V (whichever is greater)
Resistance		
Equivalent series resistance (ESR)	Calculated from tan $\delta_{max.}$	ESR = tan $\delta / 2 \pi f C_R$

TEST PROCEDURES AND REQUIREMENTS

TEST	PROCEDURE (quick reference)	REQUIREMENTS
Load life	T_{amb} = 105 °C U_R and I_R applied After 2000 h	ΔC/C: ± 25 % of initial value $I_L \leq$ spec. limit tan $\delta \leq 2 \times$ spec. limit
Shelf life	No voltage applied After 1000 h After test: U_R to be applied for 30 min 24 h to 48 h before measurement	ΔC/C: ± 25 % of initial value $I_L \leq$ spec. limit tan $\delta \leq 2 \times$ spec. limit

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