昆山海旭科技电子有限公司

Kunshan Haixu Electronic Technology Co. Ltd

样品承认书

Specification For Approval

客户名称 Customer Name	
品 名 Rariety	有源电磁式蜂鸣器
型 号 Part No	SUN-1275Y-0327-50P7.6
客户型号 The customer Part No	
样品日期 Model Date	

客户承认签署

签定结果:		
核准/Approved:	审核/Checked:	经办/Designed:

海旭确认签署

核准/Approved:	审核/Checked:	经办/Designed:
丁爱勇	黄锡梅	梁嘉敏

承认后请签回一份! Thank you very much!

公司地址:广东省中山市东凤镇东凤大道南 238 号电星工业园 B座 4楼

Email: ZShaixu@163. com Web: http://www.haixucn.com/

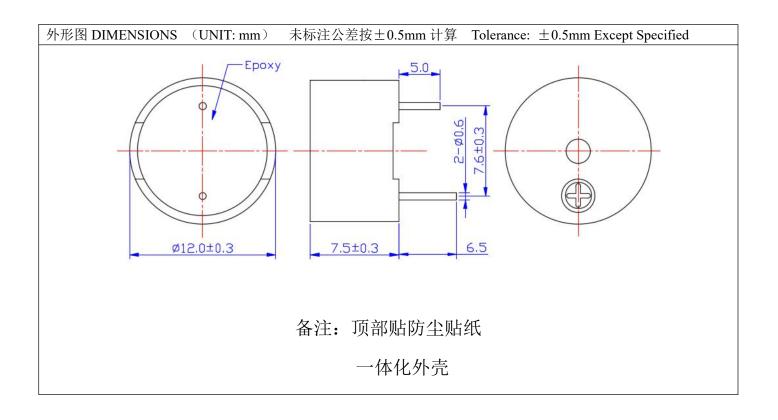
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型号 part No: SUN-1275Y-0327-50P7.6

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性能参数 Electrical Characteristics		
1	额定电压 Rated Voltage (VDC)	3
2	工作电压 Operating Voltage (VDC)	2~5
3	*在 10cm 处测试声压值 Sound Output	≥85
3	at 10cm (dB)	<i>></i> 63
4	*消耗电流 Current Consumption (mA)	€30
5	共振频率 Resonant Frequency (Hz)	2700 ± 300
6	工作温度 Operating Temperature (℃)	-40~+85
7	储存温度 Storage Temperature (℃)	-40∼+85
8	单品重量 Weight (g)	1.6
9	外壳材料 Housing Material	黑色 Black PPO
10	环保要求 Environmental Protection Regulation	RoHS
11	焊接方式 Welding method	手工焊接 Artificial welding / 波峰焊接 wave soldering



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可靠性测试 RELIABLY TEST

TEST 高温试验 High Temperature Test	1 de le Wilde Lepen de la les l		
High Temperature Test After being placed in a chamber with 85±2℃ for 96 hours and then being placed in natural condition for 2 hours. (低温试验 Low Temperature Test 放置 40±2℃ 96 小时,再室温放置 2 小时。	项目 ITEM	测试条件 TESTING CONDITION	VARIANCE AFTER
Low Temperature Test After being Placed in a chamber with -30±2℃ for 96 hours and then being placed in natural condition for 2 hours. 存放在温度: 60±5℃湿度: 90%95%的环境里 96 小时,然后放置到室温下放置 2 小时后测试。 Stored in the temperature humidity: 60±5℃ 90%95% environment for 96 hours, and then placed into storage at room temperature for 2 hours after the test. 放置-40±2℃ 30 分钟、25℃±10℃放置 15 分钟,15 分钟后再将产品放入+85±2℃30 分钟、常温 25℃±10℃放置 15 分钟,20 个循环后放置常温下 2 小时。 After being placed in a chamber with -40±2℃ for 30 minutes, products shall be placed at room temperature(25 ℃ ± 10 ℃). After 15 minutes at this temperature, products shall be placed in a chamber at +85±2 ℃. After 30 minutes at this temperature, products shall be placed in a chamber at +85±2 ℃. After 30 minutes at this temperature, products shall be placed in a chamber at +85±2 ℃. After 30 minutes at this temperature, products shall be return to room temperature (25 ℃ ± 10 ℃) for 15 minutes. After 20 above cycles, products shall be measured after being placed in natural condition for 2 hours.	High Temperature	After being placed in a chamber with 85±2 °C for 96 hours and then being	试验后依然满足规格书要求。 The test meets the requirements of specifications.
恒湿试验 Humidity Test 温下放置 2 小时后测试。 Stored in the temperature humidity: 60±5℃ 90%95% environment for 96 hours, and then placed into storage at room temperature for 2 hours after the test. 放置-40±2℃ 30 分钟、25℃±10℃放置 15 分钟,15 分钟后再将产品放入+85±2℃30 分钟、常温 25℃±10℃放置 15 分钟,20 个循环后放置常温下 2 小时。 After being placed in a chamber with -40±2℃ for 30 minutes, products shall be placed at room temperature(25 ℃ ± 10 ℃). After 15 minutes at this temperature, products shall be placed in a chamber at +85±2 ℃. After 30 minutes at this temperature, products shall be return to room temperature (25 ℃ ± 10 ℃) for 15 minutes. After 20 above cycles, products shall be measured after being placed in natural condition for 2 hours.	Low Temperature	After being Placed in a chamber with -30±2 °C for 96 hours and then being	试验后依然满足规格书要求。 The test meets the requirements of specifications.
Temperature Cycle Test 温度循环试验 After being placed in a chamber with -40±2℃ for 30 minutes, products shall be placed at room temperature(25 ℃ ± 10 ℃). After 15 minutes at this temperature, products shall be placed in a chamber at +85±2 ℃. After 30 minutes at this temperature, products shall be return to room temperature (25 ℃ ± 10 ℃) for 15 minutes. After 20 above cycles, products shall be measured after being placed in natural condition for 2 hours.		温下放置 2 小时后测试 。 Stored in the temperature humidity: 60±5℃ 90%95% environment for 96 hours, and then placed into storage at room temperature for	试验后依然满足规格书要求。 The test meets the requirements of specifications.
	Test	入+85±2°C30 分钟、常温 25°C±10°C放置 15 分钟,20 个循环后放置常温下 2 小时。 After being placed in a chamber with -40±2°C for 30 minutes, products shall be placed at room temperature(25°C±10°C). After 15 minutes at this temperature, products shall be placed in a chamber at +85±2°C. After 30 minutes at this temperature, products shall be return to room temperature (25°C±10°C) for 15 minutes. After 20 above cycles, products shall be	试验后依然满足规格书要求。 The test meets the requirements of specifications.
Dron Test	1	次。 The front and side from a height of 100mm only drop in	试验后依然满足规格书要求。 The test meets the requirements of specifications.
After being applied vibration of amplitude of 1.5mm with 10 to		55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours.	试验后依然满足规格书要求。 The test meets the requirements of specifications.
Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of 260±5℃ for 3±0.5 seconds (Except the edge of terminals). 端子在松香中浸入 5 秒并在 260±5℃锡中浸 3±0.5 秒	1	immersed in solder bath of 260±5 °C for 3±0.5 seconds (Except the edge of terminals).	

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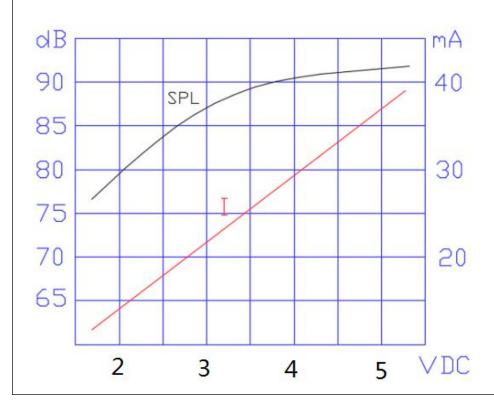
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可靠性测试 RELIABLY TEST

项目 ITEM	测试条件 TESTING CONDITION	试验后要求 VARIANCE AFTER TEST
	Temperature: room temperature 25 °C	
Continuous	Voltage: rated voltage 3V	试验后依然满足规格书要求。
electricity test	Frequency: the rated frequency for 2.7 KHZ	The test meets the requirements
连续通电试验	Time: 500 hours	of specifications.
上	温度: 室温 25℃ 电压: 额定电压 3V, 频率: 频率 2.7KHz 时间: 500 小时	
	The force of 9.8N(1.0kg) is applied to each terminal in axial direction	
erminal Strength	for	No visible damage and cutting
Pulling Test	10 seconds.	off.
端子强度试验	在每个端子上施加 9.8N (1.0kg) 的轴向力 10 秒。	端子没有明显的损坏和切断

Typical Frequency Response Curve(音频曲线图)



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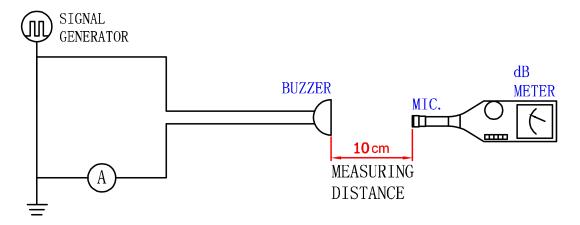
TESTING METHOD (测试方法)

Standard Measurement conditions

Temperature:25 \pm 2°C Humidity:45-65%

Acoustic Characteristics:

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



In the measuring test, buzzer is placed as follows:

