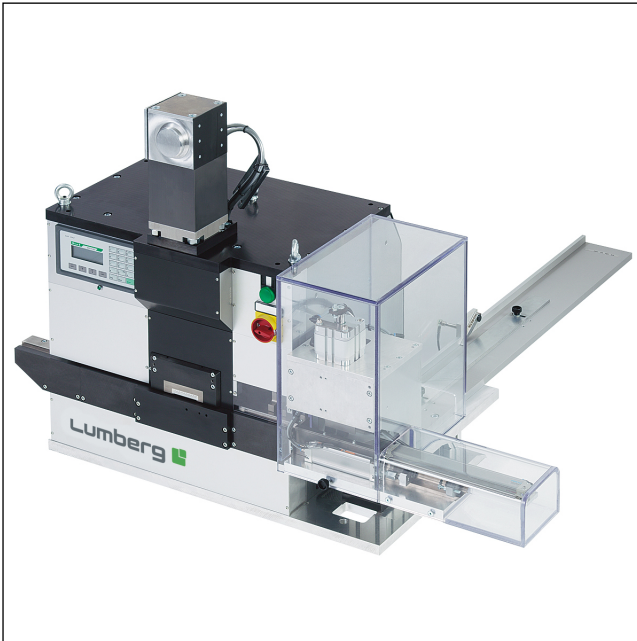



97 HA67

Tools and harnessing machines



Semiautomatic harnessing machine for termination of pluggable terminal blocks in insulation displacement technology

State: Active

Approvals: 

Range of application

| | |
|---------------------------------|---|
| Pole number | 2-7 |
| Pitch | 5,08 mm |
| State of delivery of connectors | in chain |
| Processable conductor | discrete conductor, notched flat cable* 5,08 mm |

Features

| | |
|---------------------------------|---|
| Application | middle and high volume production |
| Stroke capacity | ca. 1000/h |
| Scope of functions and delivery | - Automatic feeding of connectors - Verification of insertion pattern and line end position during manual insertion of conductors - Fixation of inserted discrete conductors by spring-loaded pressure pads until pressing - Automatic release of press action by control of line end position |
| Options | - Cable color detection 7 + 1 - Pneumatic cable clamping - Cable bending station |

Dimensions and supply data

| | |
|----------------------------|---------------------------------------|
| Dimensions (H x W x D) | 750 mm x 1080 mm x 1100 mm |
| Weight | ca. 140 kg |
| Electrical supply | 230 V/50 Hz |
| Compressed air supply | 6 bar |
| Compressed air consumption | 1 m ³ /1000 Steckverbinder |

97

HA67

| Designation | Pole Number | PU (Pieces) | MDQ (Pieces) |
|-------------|-------------|-------------|--------------|
| HA67 | - | | 1 |