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Part Number:

0878980556

Status:

Active

Overview:

kk

Description:

2.54mm (.100") Pitch KK® Header, Surface Mount, Breakaway, Vertical, 5 Circuits, 2.50µm (98µ") Tin (Sn) Plating, Tape on Reel Packaging, with Cap, Lead-free

Documents:

Drawing (PDF)

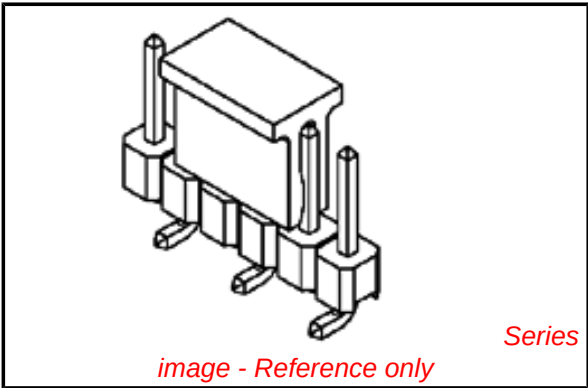
RoHS Certificate of Compliance (PDF)

General	
Product Family	PCB Headers
Series	87898
Application	Board-to-Board, Wire-to-Board
Overview	kk
Product Name	KK®

Physical	
Breakaway	Yes
Circuits (Loaded)	5
Circuits (maximum)	5
Color - Resin	Black
First Mate / Last Break	No
Glow-Wire Compliant	No
Guide to Mating Part	No
Keying to Mating Part	None
Lock to Mating Part	None
Material - Metal	Copper Alloy
Material - Plating Mating	Tin
Material - Plating Termination	Tin
Material - Resin	Nylon
Number of Rows	1
Orientation	Vertical
PCB Locator	No
PCB Retention	None
Packaging Type	Embossed Tape on Reel
Pitch - Mating Interface (in)	0.100 In
Pitch - Mating Interface (mm)	2.54 mm
Pitch - Term. Interface (in)	0.100 In
Pitch - Term. Interface (mm)	2.54 mm
Polarized to Mating Part	No
Polarized to PCB	No
Robotic Placement	Pick and Place Cap
Shrouded	No
Stackable	No
Temperature Range - Operating	-55°C to +105°C
Termination Interface: Style	Surface Mount

Electrical	
Current - Maximum per Contact	3A
Voltage - Maximum	250V

Solder Process Data	
Duration at Max. Process Temperature (seconds)	10
Lead-free Process Capability	Reflow Capable (SMT only)
Max. Cycles at Max. Process Temperature	3
Process Temperature max. C	260



EU RoHS

ELV and RoHS Compliant

REACH SVHC

Not Reviewed

Halogen-Free

Status

Not Reviewed

China RoHS



Need more information on product environmental compliance?

Email productcompliance@molex.com

For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

Search Parts in this Series

87898Series

Mates With

KK® PCB Receptacles 4455. SL™ IDT

Housings 70430 , 7720, 70400. C-Grid®

PCB Receptacles 90147, 90148

Material Info

Reference - Drawing Numbers

Packaging Specification	PK-89990-486
Sales Drawing	SD-87898-001

This document was generated on 05/25/2010

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10 9 8 7 6 5 4 3 2 1

F

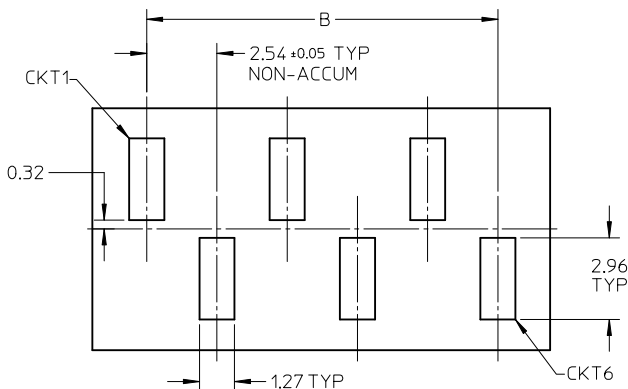
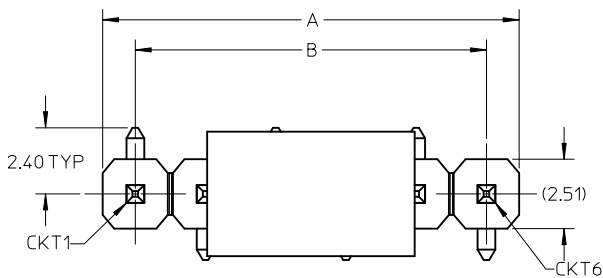
E

D

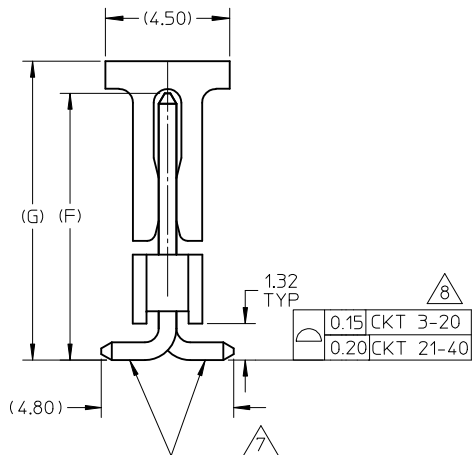
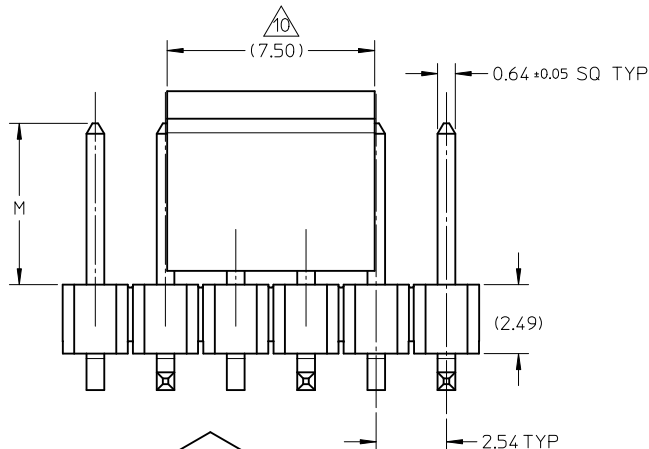
C

B

A



RECOMMENDED PCB LAYOUT: COMPONENT SIDE



NOTES:

1. MATERIAL:

HSG: NYLON, GLASS-FILLED, UL94V-0, COLOR: BLACK
CAP: NYLON, GLASS-FILLED, UL94V-0, COLOR: BLACK
PIN: 0.64MM SQ, COPPER ALLOY

2. PLATING TYPE:

- (1) GOLD FLASH OVER
1.25µm MIN. NICKEL OVERALL.
- (2) GOLD FLASH ON CONTACT AND
2.50µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
- (4) 0.38µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
- (5) 0.75µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
- (6) 2.50µm MIN. TIN OVERALL
1.25µm MIN. NICKEL OVERALL

3. PRODUCT SPECIFICATION: PS-87920-019

4. PACKAGING TYPE: SEE TABLE

5. PACKAGING SPEC:

TUBE WITH CAP VERSION: PK-89990-558
TUBE W/O CAP VERSION: PK-89990-545
EMBOSS TAPE WITH CAP: PK-89990-486

6. WAFER TO BE FLAT WITHIN 0.003 mm/mm

△ BEND DEPRESSION IS ACCEPTED SO LONG AS IT DOES NOT AFFECT THE OVERALL COPLANARITY OF TAIL

△ 8. COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDER TAIL ON A FLAT SURFACE

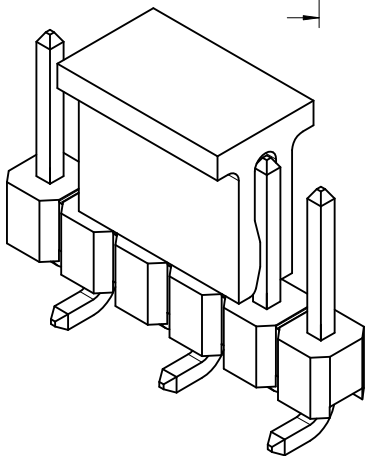
△ 9. IRREGULAR CIRCUIT CUTOFF WITHIN BREAKAWAY SECTION IS PERMISSIBLE. CUTTING OR CHIPPING OF THE MAIN BODY IS NOT ACCEPTABLE

△ 10. CAP LOCATION IS CENTERED ALONG THE MATING ENDS AS SHOWN. TOP SURFACE OF CAP TO BE FLAT FOR THE PURPOSE OF PICK & PLACE BY VACUUM SUCTION NOZZLE

11. RECOMMENDED PCB THICKNESS IS 1.60mm ± 0.10

12. THE ABOVE CKT 6 IS FOR ILLUSTRATION PURPOSE ONLY

13. TUBE LENGTH AS PER STANDARD 560mm



EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSEE 2010/05/20 CHKD:PTLIM 2010/03/29 APPR:MLONG 2010/06/08	QUALITY SYMBOLS ▽_F=0 ▽_G=0 ▽_P=0	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION			
				mm	INCH	DRAWN BY YLOIAO	DATE 2005/03/14	CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER				
			4 PLACES	± ---	± ---	CHECKED BY PTLIM	DATE 2005/03/29					
			3 PLACES	± ---	± ---	APPROVED BY MLONG	DATE 2010/03/10					
			2 PLACES	± 0.2	± ---	MATERIAL NO.		DOCUMENT NO.		SHEET NO.		
			1 PLACE	± ---	± ---	SEE TABLE		SD-87898-001		1 OF 20		
B3	REV	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								

9 8 7 6 5 4 3 2 1

	10	9	8	7	6	5	4	3	2	1										
F	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION										
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M						
	-----	-----	87898-0421	87898-0431	-----	87898-0451	4	-----	1	10.16	7.62	10.81	9.65	5.84						
	-----	-----	87898-0422	87898-0432	-----	87898-0452	4	-----	2	10.16	7.62	10.81	9.65	5.84						
	-----	-----	87898-0424	87898-0434	-----	87898-0454	4	-----	4	10.16	7.62	10.81	9.65	5.84						
	-----	-----	87898-0425	87898-0435	-----	87898-0455	4	-----	5	10.16	7.62	10.81	9.65	5.84						
	-----	-----	87898-0426	87898-0436	-----	87898-0456	4	-----	6	10.16	7.62	10.81	9.65	5.84						
E																				
	-----	-----	87898-0521	87898-0531	-----	87898-0551	5	-----	1	12.70	10.16	10.81	9.65	5.84						
	-----	-----	87898-0522	87898-0532	-----	87898-0552	5	-----	2	12.70	10.16	10.81	9.65	5.84						
	-----	-----	87898-0524	87898-0534	-----	87898-0554	5	-----	4	12.70	10.16	10.81	9.65	5.84						
	-----	-----	87898-0525	87898-0535	-----	87898-0555	5	-----	5	12.70	10.16	10.81	9.65	5.84						
D	-----	-----	87898-0526	87898-0536	-----	87898-0556	5	-----	6	12.70	10.16	10.81	9.65	5.84						
	-----	-----	87898-0621	87898-0631	-----	87898-0651	6	-----	1	15.24	12.70	10.81	9.65	5.84						
	-----	-----	87898-0622	87898-0632	-----	87898-0652	6	-----	2	15.24	12.70	10.81	9.65	5.84						
	-----	-----	87898-0624	87898-0634	-----	87898-0654	6	-----	4	15.24	12.70	10.81	9.65	5.84						
C	-----	-----	87898-0625	87898-0635	-----	87898-0655	6	-----	5	15.24	12.70	10.81	9.65	5.84						
	-----	-----	87898-0626	87898-0636	-----	87898-0656	6	-----	6	15.24	12.70	10.81	9.65	5.84						
B																				
A	EWR#1228, +0209 EC NO: S2010-0966 2010/05/20 DRWN:ATSEE CHKD:PTLIM 2005/03/29 APPR:MLONG 2010/06/08						QUALITY SYMBOLS $\nabla_F=0$ $\nabla_F=0$ $\nabla_F=0$		GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION		TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER			
											MM ONLY		NTS	METRIC						
											DRAWN BY		DATE	MATERIAL NO.		DOCUMENT NO.		SHEET NO.		
											YLOIAO		2005/03/14	MLONG		2010/03/10		3 OF 20		
CHECKED BY		DATE	SEE TABLE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
PTLIM		2005/03/29																		
APPROVED BY		DATE																		
MLONG		2010/03/10																		
fb_frame_A3_P_AM_T Rev. F 2009/06/18																				
	9	8	7	6	5	4	3	2	1											

	10	9	8	7	6	5	4	3	2	1																	
F	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION																	
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M													
	-----	-----	87898-0721	87898-0731	-----	87898-0751	7	-----	1	17.78	15.24	10.81	9.65	5.84													
	-----	-----	87898-0722	87898-0732	-----	87898-0752	7	-----	2	17.78	15.24	10.81	9.65	5.84													
	-----	-----	87898-0724	87898-0734	-----	87898-0754	7	-----	4	17.78	15.24	10.81	9.65	5.84													
	-----	-----	87898-0725	87898-0735	-----	87898-0755	7	-----	5	17.78	15.24	10.81	9.65	5.84													
E	-----	-----	87898-0726	87898-0736	-----	87898-0756	7	-----	6	17.78	15.24	10.81	9.65	5.84													
	-----	-----	87898-0821	87898-0831	-----	87898-0851	8	-----	1	20.32	17.78	10.81	9.65	5.84													
	-----	-----	87898-0822	87898-0832	-----	87898-0852	8	-----	2	20.32	17.78	10.81	9.65	5.84													
	-----	-----	87898-0824	87898-0834	-----	87898-0854	8	-----	4	20.32	17.78	10.81	9.65	5.84													
D	-----	-----	87898-0825	87898-0835	-----	87898-0855	8	-----	5	20.32	17.78	10.81	9.65	5.84													
	-----	-----	87898-0826	87898-0836	-----	87898-0856	8	-----	6	20.32	17.78	10.81	9.65	5.84													
	-----	-----	87898-0921	87898-0931	-----	87898-0951	9	-----	1	22.86	20.32	10.81	9.65	5.84													
	-----	-----	87898-0922	87898-0932	-----	87898-0952	9	-----	2	22.86	20.32	10.81	9.65	5.84													
C	-----	-----	87898-0924	87898-0934	-----	87898-0954	9	-----	4	22.86	20.32	10.81	9.65	5.84													
	-----	-----	87898-0925	87898-0935	-----	87898-0955	9	-----	5	22.86	20.32	10.81	9.65	5.84													
	-----	-----	87898-0926	87898-0936	-----	87898-0956	9	-----	6	22.86	20.32	10.81	9.65	5.84													
B																											
A																											
							QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE NTS	DESIGN UNITS	THIRD ANGLE PROJECTION	TITLE	MATERIAL NO.	DOCUMENT NO.	SHEET NO.	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSEE 2010/05/20 CHKD:PTLIM 2005/03/29 APPR:MLONG 2010/06/08		DESCRIPTION	REV	MM ONLY		DRAWN BY			DATE																		
B3				$F_A=0$ $F_G=0$ $F_P=0$	mm	INCH	YLOIAO	2005/03/14																			
				4 PLACES	$\pm$ ---	$\pm$ ---	CHECKED BY	DATE																			
				3 PLACES	$\pm$ ---	$\pm$ ---	PTLIM	2005/03/29																			
				2 PLACES	± 0.2	$\pm$ ---	APPROVED BY	DATE																			
				1 PLACE	$\pm$ ---	$\pm$ ---	MLONG	2010/03/10																			
				ANGULAR $\pm 3^\circ$						molex MOLEX INCORPORATED																	
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				SEE TABLE		SD-87898-001		4 OF 20															
								SIZE																			
								A3																			
fb_frame_A3_P_AM_T Rev. F 2009/06/18																			9	8	7	6	5	4	3	2	1

		10		9		8		7		6		5		4		3		2		1	
		PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION										
F	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP	A				B	G	F	M							
	-----	-----	87898-1021	87898-1031	-----	87898-1051	10				-----	1	25.40	22.86	10.81						
	-----	-----	87898-1022	87898-1032	-----	87898-1052	10	-----	2	25.40	22.86	10.81	9.65	5.84							
	-----	-----	87898-1024	87898-1034	-----	87898-1054	10	-----	4	25.40	22.86	10.81	9.65	5.84							
	-----	-----	87898-1025	87898-1035	-----	87898-1055	10	-----	5	25.40	22.86	10.81	9.65	5.84							
	-----	-----	87898-1026	87898-1036	-----	87898-1056	10	-----	6	25.40	22.86	10.81	9.65	5.84							
E																					
	-----	-----	87898-1121	87898-1131	-----	87898-1151	11	-----	1	27.94	25.40	10.81	9.65	5.84							
	-----	-----	87898-1122	87898-1132	-----	87898-1152	11	-----	2	27.94	25.40	10.81	9.65	5.84							
D	-----	-----	87898-1124	87898-1134	-----	87898-1154	11	-----	4	27.94	25.40	10.81	9.65	5.84							
	-----	-----	87898-1125	87898-1135	-----	87898-1155	11	-----	5	27.94	25.40	10.81	9.65	5.84							
	-----	-----	87898-1126	87898-1136	-----	87898-1156	11	-----	6	27.94	25.40	10.81	9.65	5.84							
	-----	-----	87898-1221	87898-1231	-----	87898-1251	12	-----	1	30.48	27.94	10.81	9.65	5.84							
C	-----	-----	87898-1222	87898-1232	-----	87898-1252	12	-----	2	30.48	27.94	10.81	9.65	5.84							
	-----	-----	87898-1224	87898-1234	-----	87898-1254	12	-----	4	30.48	27.94	10.81	9.65	5.84							
	-----	-----	87898-1225	87898-1235	-----	87898-1255	12	-----	5	30.48	27.94	10.81	9.65	5.84							
	-----	-----	87898-1226	87898-1236	-----	87898-1256	12	-----	6	30.48	27.94	10.81	9.65	5.84							
B																					
A																					
fb_frame_A3_P_AM_T Rev. F 2009/06/18		9		8		7		6		5		4		3		2		1			
		EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSE 2010/05/20 CHKD:PTLM 2005/03/29 APPR:MLONG 2010/06/08						REV B3	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER MOLEX INCORPORATED SD-87898-001 SHEET NO. 5 OF 20			
		mm		INCH		DRAWN BY YLQIAO				DATE 2005/03/14		CHECKED BY PTLIM		DATE 2005/03/29		APPROVED BY MLONG				DATE 2010/03/10	
		4 PLACES ± ---		± ---		3 PLACES ± ---		± ---		2 PLACES ± 0.2		± ---		1 PLACE ± ---		± ---				ANGULAR ± 3 °	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS								SEE TABLE		MATERIAL NO.		DOCUMENT NO.							
		SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																	

	10	9	8	7	6	5	4	3	2	1													
F	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION													
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M									
	-----	-----	87898-1621	87898-1631	-----	87898-1651	16	-----	1	40.64	38.10	10.81	9.65	5.84									
	-----	-----	87898-1622	87898-1632	-----	87898-1652	16	-----	2	40.64	38.10	10.81	9.65	5.84									
	-----	-----	87898-1624	87898-1634	-----	87898-1654	16	-----	4	40.64	38.10	10.81	9.65	5.84									
E	-----	-----	87898-1625	87898-1635	-----	87898-1655	16	-----	5	40.64	38.10	10.81	9.65	5.84									
	-----	-----	87898-1626	87898-1636	-----	87898-1656	16	-----	6	40.64	38.10	10.81	9.65	5.84									
	-----	-----	87898-1721	87898-1731	-----	87898-1751	17	-----	1	43.18	40.64	10.81	9.65	5.84									
	-----	-----	87898-1722	87898-1732	-----	87898-1752	17	-----	2	43.18	40.64	10.81	9.65	5.84									
D	-----	-----	87898-1724	87898-1734	-----	87898-1754	17	-----	4	43.18	40.64	10.81	9.65	5.84									
	-----	-----	87898-1725	87898-1735	-----	87898-1755	17	-----	5	43.18	40.64	10.81	9.65	5.84									
	-----	-----	87898-1726	87898-1736	-----	87898-1756	17	-----	6	43.18	40.64	10.81	9.65	5.84									
	-----	-----	87898-1821	87898-1831	-----	87898-1851	18	-----	1	45.72	43.18	10.81	9.65	5.84									
	-----	-----	87898-1822	87898-1832	-----	87898-1852	18	-----	2	45.72	43.18	10.81	9.65	5.84									
C	-----	-----	87898-1824	87898-1834	-----	87898-1854	18	-----	4	45.72	43.18	10.81	9.65	5.84									
	-----	-----	87898-1825	87898-1835	-----	87898-1855	18	-----	5	45.72	43.18	10.81	9.65	5.84									
	-----	-----	87898-1826	87898-1836	-----	87898-1856	18	-----	6	45.72	43.18	10.81	9.65	5.84									
B																							
A																							
											QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION				
											REV	DESCRIPTION	F=0 F=0 F=0	mm		INCH		DRAWN BY DATE		TITLE	MOLEX	DOCUMENT NO.	SHEET NO.
														4 PLACES	± ---	± ---	YLQIAO	2005/03/14	CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER				
														3 PLACES	± ---	± ---	CHECKED BY DATE	2005/03/29					
											2 PLACES	± 0.2	± ---	PTLIM	2005/03/29	MOLEX INCORPORATED							
											1 PLACE	± ---	± ---	APPROVED BY DATE	2010/03/10		SD-87898-001						
											ANGULAR ± 3 °		MATERIAL NO.		SEE TABLE			INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
											DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3										
ib_frame_A3_P_AM_T Rev. F 2009/06/18											9	8	7	6	5	4	3	2	1				

		10		9		8		7		6		5		4		3		2		1					
F		PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION														
		TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M										
		-----	-----	87898-1921	87898-1931	-----	87898-1951	19	-----	1	48.26	45.72	10.81	9.65	5.84										
		-----	-----	87898-1922	87898-1932	-----	87898-1952	19	-----	2	48.26	45.72	10.81	9.65	5.84										
		-----	-----	87898-1924	87898-1934	-----	87898-1954	19	-----	4	48.26	45.72	10.81	9.65	5.84										
		-----	-----	87898-1925	87898-1935	-----	87898-1955	19	-----	5	48.26	45.72	10.81	9.65	5.84										
		-----	-----	87898-1926	87898-1936	-----	87898-1956	19	-----	6	48.26	45.72	10.81	9.65	5.84										
E																									
		-----	-----	87898-2021	87898-2031	-----	87898-2051	20	-----	1	50.80	48.26	10.81	9.65	5.84										
		-----	-----	87898-2022	87898-2032	-----	87898-2052	20	-----	2	50.80	48.26	10.81	9.65	5.84										
D		-----	-----	87898-2024	87898-2034	-----	87898-2054	20	-----	4	50.80	48.26	10.81	9.65	5.84										
		-----	-----	87898-2025	87898-2035	-----	87898-2055	20	-----	5	50.80	48.26	10.81	9.65	5.84										
		-----	-----	87898-2026	87898-2036	-----	87898-2056	20	-----	6	50.80	48.26	10.81	9.65	5.84										
		-----	-----	87898-2121	87898-2131	-----	87898-2151	21	-----	1	53.34	50.80	10.81	9.65	5.84										
C		-----	-----	87898-2122	87898-2132	-----	87898-2152	21	-----	2	53.34	50.80	10.81	9.65	5.84										
		-----	-----	87898-2124	87898-2134	-----	87898-2154	21	-----	4	53.34	50.80	10.81	9.65	5.84										
		-----	-----	87898-2125	87898-2135	-----	87898-2155	21	-----	5	53.34	50.80	10.81	9.65	5.84										
		-----	-----	87898-2126	87898-2136	-----	87898-2156	21	-----	6	53.34	50.80	10.81	9.65	5.84										
B																									
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		fb_frame_A3_P_AM_T Rev. F 2009/06/18		9		8		7		6		5		4		3		2		1					

EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSE 2010/05/20 CHKD:PTLM 2005/03/29 APPR:MLONG 2010/06/08 B3	REV	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION							
			 	mm	INCH	DRAWN BY YLQIAO	DATE 2005/03/14	TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER	MOLEX	MOLEX INCORPORATED						
											4 PLACES	± ---	± ---	CHECKED BY	DATE	
											3 PLACES	± ---	± ---	PTLIM	2005/03/29	
											2 PLACES	± 0.2	± ---	APPROVED BY	DATE	
											1 PLACE	± ---	± ---	MLONG	2010/03/10	
			ANGULAR ± 3 °					MATERIAL NO.		DOCUMENT NO.		SHEET NO.				
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					SEE TABLE		SD-87898-001		8 OF 20				
								SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

	10	9	8	7	6	5	4	3	2	1																																																									
	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION																																																									
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M																																																					
F	-----	-----	87898-2221	87898-2231	-----	-----	22	----	1	55.88	53.34	10.81	9.65	5.84																																																					
	-----	-----	87898-2222	87898-2232	-----	-----	22	----	2	55.88	53.34	10.81	9.65	5.84																																																					
	-----	-----	87898-2224	87898-2234	-----	-----	22	----	4	55.88	53.34	10.81	9.65	5.84																																																					
	-----	-----	87898-2225	87898-2235	-----	-----	22	----	5	55.88	53.34	10.81	9.65	5.84																																																					
	-----	-----	87898-2226	87898-2236	-----	-----	22	----	6	55.88	53.34	10.81	9.65	5.84																																																					
E																																																																			
	-----	-----	87898-2321	87898-2331	-----	-----	23	----	1	58.42	55.88	10.81	9.65	5.84																																																					
	-----	-----	87898-2322	87898-2332	-----	-----	23	----	2	58.42	55.88	10.81	9.65	5.84																																																					
	-----	-----	87898-2324	87898-2334	-----	-----	23	----	4	58.42	55.88	10.81	9.65	5.84																																																					
	-----	-----	87898-2325	87898-2335	-----	-----	23	----	5	58.42	55.88	10.81	9.65	5.84																																																					
D	-----	-----	87898-2326	87898-2336	-----	-----	23	----	6	58.42	55.88	10.81	9.65	5.84																																																					
	-----	-----	87898-2421	87898-2431	-----	-----	24	----	1	60.96	58.42	10.81	9.65	5.84																																																					
	-----	-----	87898-2422	87898-2432	-----	-----	24	----	2	60.96	58.42	10.81	9.65	5.84																																																					
	-----	-----	87898-2424	87898-2434	-----	-----	24	----	4	60.96	58.42	10.81	9.65	5.84																																																					
C	-----	-----	87898-2425	87898-2435	-----	-----	24	----	5	60.96	58.42	10.81	9.65	5.84																																																					
	-----	-----	87898-2426	87898-2436	-----	-----	24	----	6	60.96	58.42	10.81	9.65	5.84																																																					
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<table><tr><td rowspan="5">EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSE 2010/05/20 CHKD:PTLM 2005/03/29 APPR:MLONG 2010/06/08 B3</td><td rowspan="5">DESCRIPTION REV</td><td>QUALITY SYMBOLS</td><td colspan="2">GENERAL TOLERANCES (UNLESS SPECIFIED)</td><td colspan="2">DIMENSION STYLE MM ONLY</td><td>SCALE NTS</td><td>DESIGN UNITS METRIC</td><td colspan="2">THIRD ANGLE PROJECTION</td></tr><tr><td rowspan="4">=0 =0 =0</td><td></td><td></td><td>DRAWN BY YLQIAO</td><td>DATE 2005/03/14</td><td rowspan="4">TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER MOLEX INCORPORATED</td></tr><tr><td>4 PLACES</td><td>± ---</td><td>± ---</td><td>CHECKED BY PTLIM</td><td>DATE 2005/03/29</td></tr><tr><td>3 PLACES</td><td>± ---</td><td>± ---</td><td>APPROVED BY MLONG</td><td>DATE 2010/03/10</td></tr><tr><td>2 PLACES</td><td>± 0.2</td><td>± ---</td><td>MATERIAL NO. SEE TABLE</td><td>DOCUMENT NO. SD-87898-001</td></tr><tr><td>1 PLACE</td><td>± ---</td><td>± ---</td><td colspan="2">ANGULAR ± 3 °</td><td>SHEET NO. 9 OF 20</td></tr><tr><td colspan="3">DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</td><td colspan="12">THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION</td></tr></table>															EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSE 2010/05/20 CHKD:PTLM 2005/03/29 APPR:MLONG 2010/06/08 B3	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		=0 =0 =0			DRAWN BY YLQIAO	DATE 2005/03/14	TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER MOLEX INCORPORATED	4 PLACES	± ---	± ---	CHECKED BY PTLIM	DATE 2005/03/29	3 PLACES	± ---	± ---	APPROVED BY MLONG	DATE 2010/03/10	2 PLACES	± 0.2	± ---	MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-87898-001	1 PLACE	± ---	± ---	ANGULAR ± 3 °		SHEET NO. 9 OF 20	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
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fb_frame_A3_P_AM_T Rev. F 2009/06/18	9	8	7	6	5	4	3	2	1																																																										

	10	9	8	7	6	5	4	3	2	1							
	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION							
F	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M			
	-----	-----	87898-2521	87898-2531	-----	-----	25	----	1	63.50	60.96	10.81	9.65	5.84			
	-----	-----	87898-2522	87898-2532	-----	-----	25	----	2	63.50	60.96	10.81	9.65	5.84			
	-----	-----	87898-2524	87898-2534	-----	-----	25	----	4	63.50	60.96	10.81	9.65	5.84			
	-----	-----	87898-2525	87898-2535	-----	-----	25	----	5	63.50	60.96	10.81	9.65	5.84			
	-----	-----	87898-2526	87898-2536	-----	-----	25	----	6	63.50	60.96	10.81	9.65	5.84			
E																	
	-----	-----	87898-2621	87898-2631	-----	-----	26	----	1	66.04	63.50	10.81	9.65	5.84			
	-----	-----	87898-2622	87898-2632	-----	-----	26	----	2	66.04	63.50	10.81	9.65	5.84			
	-----	-----	87898-2624	87898-2634	-----	-----	26	----	4	66.04	63.50	10.81	9.65	5.84			
	-----	-----	87898-2625	87898-2635	-----	-----	26	----	5	66.04	63.50	10.81	9.65	5.84			
D	-----	-----	87898-2626	87898-2636	-----	-----	26	----	6	66.04	63.50	10.81	9.65	5.84			
	-----	-----	87898-2721	87898-2731	-----	-----	27	----	1	68.58	66.04	10.81	9.65	5.84			
	-----	-----	87898-2722	87898-2732	-----	-----	27	----	2	68.58	66.04	10.81	9.65	5.84			
	-----	-----	87898-2724	87898-2734	-----	-----	27	----	4	68.58	66.04	10.81	9.65	5.84			
C	-----	-----	87898-2725	87898-2735	-----	-----	27	----	5	68.58	66.04	10.81	9.65	5.84			
	-----	-----	87898-2726	87898-2736	-----	-----	27	----	6	68.58	66.04	10.81	9.65	5.84			
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		EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSE 2010/05/20 CHKD:PTLM 2005/03/29 APPR:MLONG 2010/06/08		REV DESCRIPTION		QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS		DESIGN UNITS METRIC		THIRD ANGLE PROJECTION	
		B3				=0 =0 =0		4 PLACES ± --- INCH 3 PLACES ± --- INCH 2 PLACES ± 0.2 INCH 1 PLACE ± --- INCH		DRAWN BY YLQIAO DATE 2005/03/14 CHECKED BY PTLIM DATE 2005/03/29 APPROVED BY MLONG DATE 2010/03/10		TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER		MOLEX MOLEX INCORPORATED		MATERIAL NO. SD-87898-001	
								ANGULAR ± 3 °		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				SHEET NO. 10 OF 20	
fb_frame_A3_P_AM_T Rev. F 2009/06/18		9	8	7	6	5	4	3	2	1							

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F	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION																																																																				
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M																																																																
	-----	-----	87898-2821	87898-2831	-----	-----	28	-----	1	71.12	68.58	10.81	9.65	5.84																																																																
	-----	-----	87898-2822	87898-2832	-----	-----	28	-----	2	71.12	68.58	10.81	9.65	5.84																																																																
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	-----	-----	87898-2921	87898-2931	-----	-----	29	-----	1	73.66	71.12	10.81	9.65	5.84																																																																
	-----	-----	87898-2922	87898-2932	-----	-----	29	-----	2	73.66	71.12	10.81	9.65	5.84																																																																
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D	-----	-----	87898-2926	87898-2936	-----	-----	29	-----	6	73.66	71.12	10.81	9.65	5.84																																																																
	-----	-----	87898-3021	87898-3031	-----	-----	30	-----	1	76.20	73.66	10.81	9.65	5.84																																																																
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F	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION																																																																			
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M																																																															
	-----	-----	87898-3121	87898-3131	-----	-----	31	-----	1	78.74	76.20	10.81	9.65	5.84																																																															
	-----	-----	87898-3122	87898-3132	-----	-----	31	-----	2	78.74	76.20	10.81	9.65	5.84																																																															
	-----	-----	87898-3124	87898-3134	-----	-----	31	-----	4	78.74	76.20	10.81	9.65	5.84																																																															
E	-----	-----	87898-3125	87898-3135	-----	-----	31	-----	5	78.74	76.20	10.81	9.65	5.84																																																															
	-----	-----	87898-3126	87898-3136	-----	-----	31	-----	6	78.74	76.20	10.81	9.65	5.84																																																															
	-----	-----	87898-3221	87898-3231	-----	-----	32	-----	1	81.28	78.74	10.81	9.65	5.84																																																															
	-----	-----	87898-3222	87898-3232	-----	-----	32	-----	2	81.28	78.74	10.81	9.65	5.84																																																															
D	-----	-----	87898-3224	87898-3234	-----	-----	32	-----	4	81.28	78.74	10.81	9.65	5.84																																																															
	-----	-----	87898-3225	87898-3235	-----	-----	32	-----	5	81.28	78.74	10.81	9.65	5.84																																																															
	-----	-----	87898-3226	87898-3236	-----	-----	32	-----	6	81.28	78.74	10.81	9.65	5.84																																																															
	-----	-----	87898-3321	87898-3331	-----	-----	33	-----	1	83.82	81.28	10.81	9.65	5.84																																																															
	-----	-----	87898-3322	87898-3332	-----	-----	33	-----	2	83.82	81.28	10.81	9.65	5.84																																																															
	-----	-----	87898-3324	87898-3334	-----	-----	33	-----	4	83.82	81.28	10.81	9.65	5.84																																																															
C	-----	-----	87898-3325	87898-3335	-----	-----	33	-----	5	83.82	81.28	10.81	9.65	5.84																																																															
	-----	-----	87898-3326	87898-3336	-----	-----	33	-----	6	83.82	81.28	10.81	9.65	5.84																																																															
B																																																																													
A																																																																													
<table><tr><td rowspan="3">EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSE 2010/05/20 CHKD:PTLM 2005/03/29 APPR:MLONG 2010/06/08 B3</td><td rowspan="3">REV DESCRIPTION</td><td>QUALITY SYMBOLS</td><td colspan="2">GENERAL TOLERANCES (UNLESS SPECIFIED)</td><td colspan="2">DIMENSION STYLE MM ONLY</td><td>SCALE NTS</td><td>DESIGN UNITS METRIC</td><td colspan="2">THIRD ANGLE PROJECTION</td></tr><tr><td rowspan="2"></td><td>mm</td><td>INCH</td><td>DRAWN BY</td><td>DATE</td><td rowspan="2">TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER</td></tr><tr><td>4 PLACES ± ---</td><td>± ---</td><td>YLQIAO</td><td>2005/03/14</td></tr><tr><td></td><td>3 PLACES ± ---</td><td>± ---</td><td>CHECKED BY</td><td>DATE</td><td rowspan="2">MOLEX INCORPORATED</td></tr><tr><td>2 PLACES ± 0.2</td><td>± ---</td><td>PTLIM</td><td>2005/03/29</td></tr><tr><td></td><td>1 PLACE ± ---</td><td>± ---</td><td>APPROVED BY</td><td>DATE</td><td rowspan="2">SD-87898-001</td></tr><tr><td colspan="2">ANGULAR ± 3 °</td><td>MLONG</td><td>2010/03/10</td></tr><tr><td colspan="3">DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</td><td colspan="2">MATERIAL NO.</td><td colspan="2">DOCUMENT NO.</td><td colspan="2">SHEET NO. 12 OF 20</td></tr><tr><td colspan="3">SIZE A3</td><td colspan="9">THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION</td></tr></table>																EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSE 2010/05/20 CHKD:PTLM 2005/03/29 APPR:MLONG 2010/06/08 B3	REV DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION			mm	INCH	DRAWN BY	DATE	TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER	4 PLACES ± ---	± ---	YLQIAO	2005/03/14		3 PLACES ± ---	± ---	CHECKED BY	DATE	MOLEX INCORPORATED	2 PLACES ± 0.2	± ---	PTLIM	2005/03/29		1 PLACE ± ---	± ---	APPROVED BY	DATE	SD-87898-001	ANGULAR ± 3 °		MLONG	2010/03/10	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			MATERIAL NO.		DOCUMENT NO.		SHEET NO. 12 OF 20		SIZE A3			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								
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fb_frame_A3_P_AM_T Rev. F 2009/06/18	9	8	7	6	5	4	3	2	1																																																																				

tb_frame_A3_P_AM_T
Rev. F 2009/06/18

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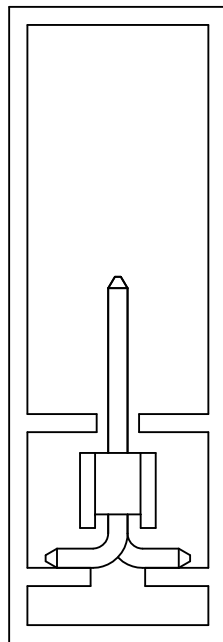
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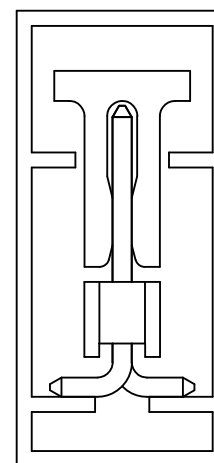
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1

PART WITHOUT CAP
IN TUBE ORIENTATION



PART WITH CAP
IN TUBE ORIENTATION



EWR#1228, +0209 EC NO: S2010-0966 2010/05/20 DRWN:ATSEE CHKD:PTLIM 2005/03/29 APPR:MLONG 2010/06/08	DESCRIPTION REV	QUALITY SYMBOLS =0 =0 =0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
				mm	INCH	DRAWN BY YLQIAO	DATE 2005/03/14	TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER	
			4 PLACES	± ---	± ---	CHECKED BY PTLIM	DATE 2005/03/29		
			3 PLACES	± ---	± ---	APPROVED BY MLONG	DATE 2010/03/10		
			2 PLACES	± 0.2	± ---	MOLEX MOLEX INCORPORATED			
B3	REV		ANGULAR ± 3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO. 16 OF 20
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-87898-001		
					SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

9

8

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6

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4

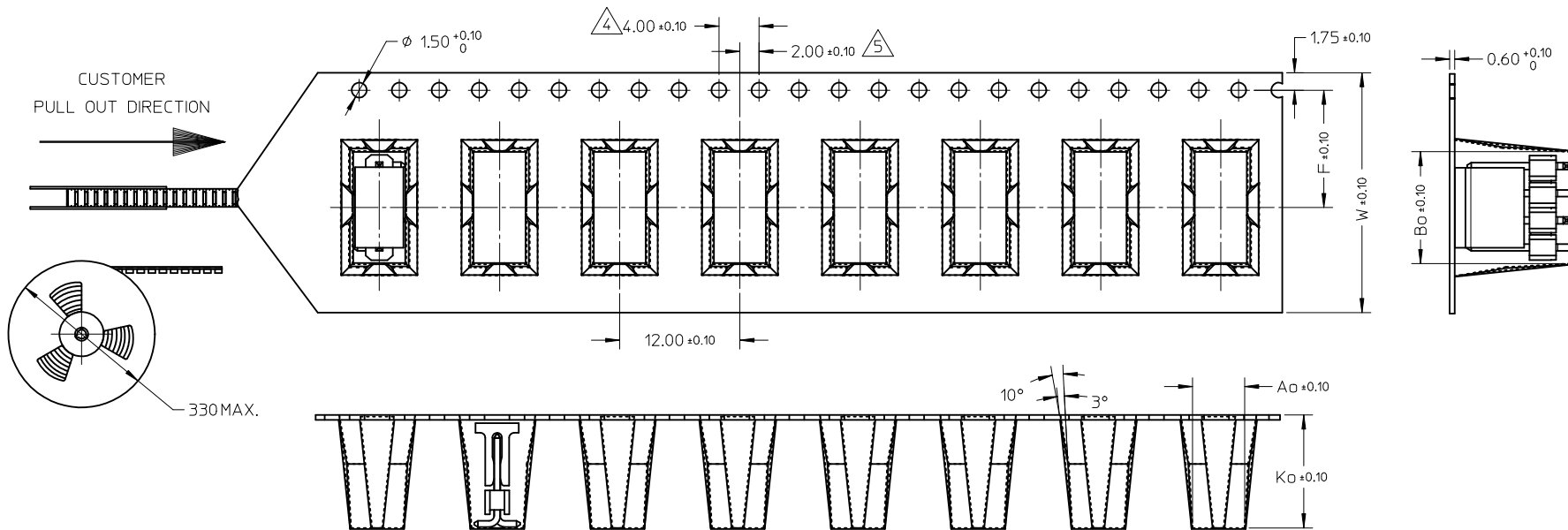
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2

1

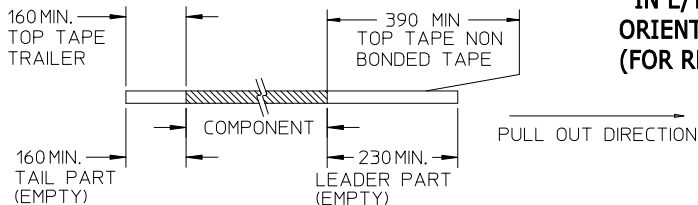
EMBOSSED CARRIER TYPE 'A'

CKT	DIMENSION				
	Bo	Ao	Ko	F	W
2	8.02	5.20	13.60	11.50	24.00
4	10.55	5.20	11.30	11.50	24.00

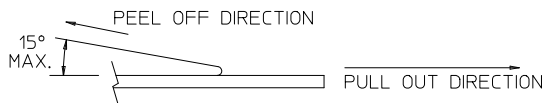


NOTES:

1. LEADER AND TRAILER TAPE



2. PEELING OFF FORCE OF THE TOP TAPE: 20 - 80gf. (PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)



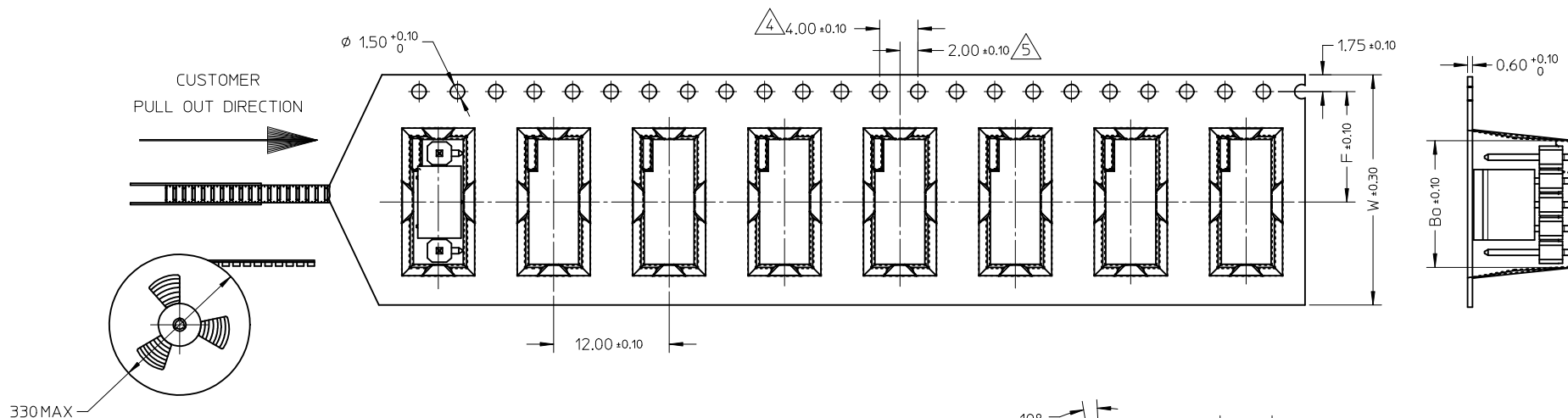
- MATERIAL: BLACK P.S CONDUCTIVE, BLACK
- MEASURED FROM CENTRELINE OF SPROCKET HOLE TO CENTRELINE OF SPOCKET
- CUMULATIVE TOLERANCE OF 10 SPROCKET HOLE IS ±0.20mm
- A0 AND B0 ARE MEASURED FROM ABOVE POCKET BASE 0.30mm
- TAPE AND REEL SPECIFICATION IS AS PER EIA-481.
- TAPE AND REEL QUANTITY : 440PCS/REEL
- THE TAPE IS TREATED FOR ANTI-STATIC.
- ALL RADIUS ARE 0.30MM UNLESS SPECIFY
- SURFACE RESISTIVITY 10³ TO 10 OHMS.

PART PACK IN E/TAPE ORIENTATION (FOR REF USE)

EWR#1228, +0209 EC NO: S2010-0966 DRAWN:ATSEE CHKD:PTLM APPR:MLONG	2010/05/20 2005/03/29 2010/06/08	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION
					mm	INCH	DRAWN BY YLOIAO	DATE 2005/03/14	TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER	
				4 PLACES	± ---	± ---	CHECKED BY	DATE		
				3 PLACES	± ---	± ---	PTLIM	2005/03/29		
				2 PLACES	± 0.2	± ---	APPROVED BY	DATE		
				1 PLACE	± ---	± ---	MLONG	2010/03/10		
	ANGULAR ± 3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.			
B3	REV			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-87898-001		17 OF 20
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

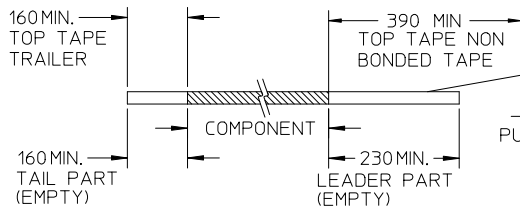
10 9 8 7 6 5 4 3 2 1

CKT	DIMENSION				
	Bo	Ao	Ko	F	W
5	13.10	5.20	11.30	11.50	24.00

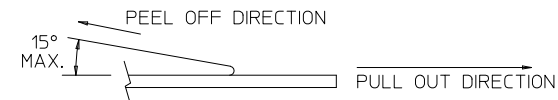


NOTES:

1. LEADER AND TRAILER TAPE



2. PEELING OFF FORCE OF THE TOP TAPE: 20 - 80gf.
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)



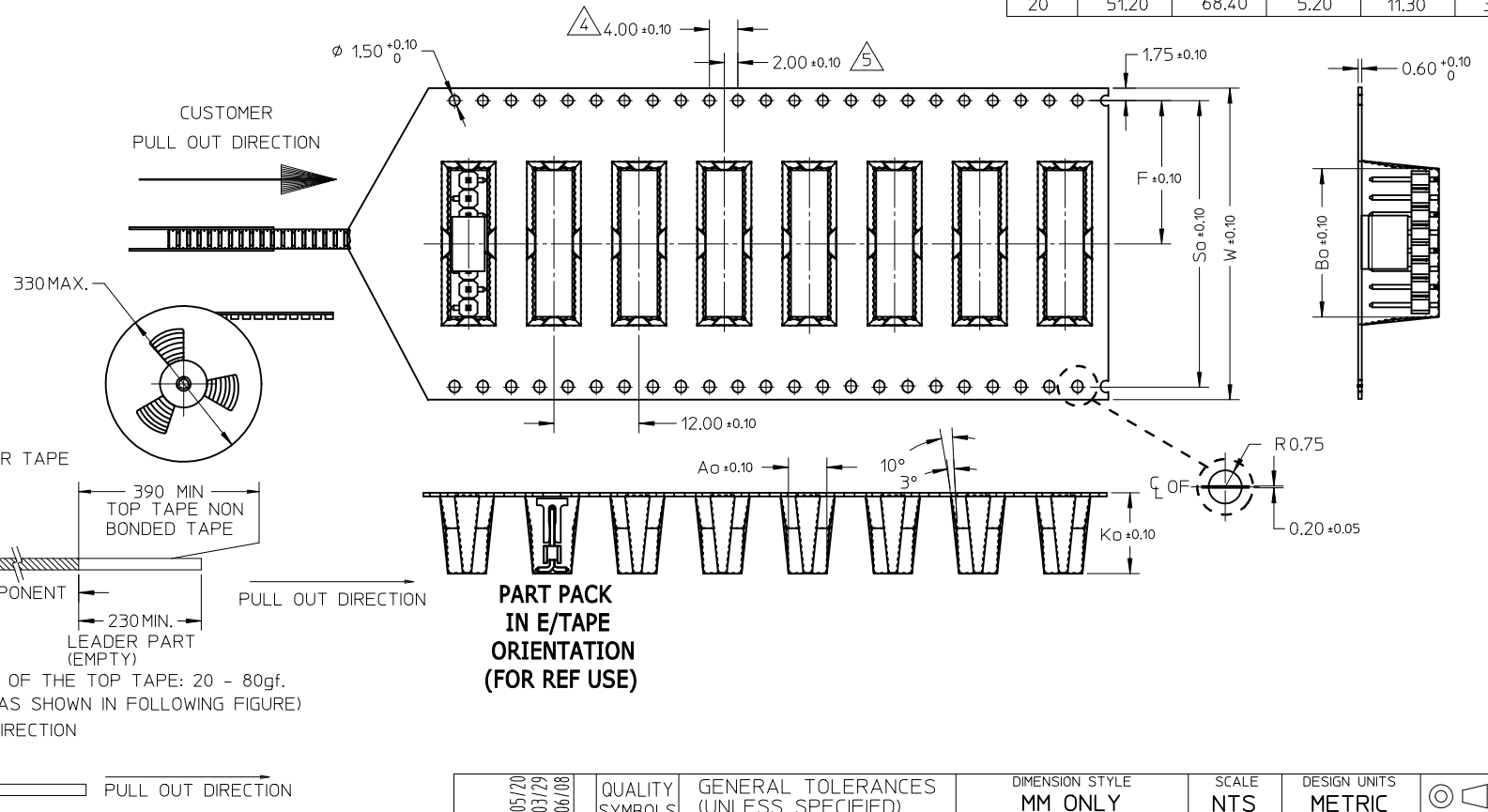
3. MATERIAL: BLACK P.S CONDUCTIVE, BLACK
4. MEASURED FROM CENTRELINE OF SPROCKET HOLE TO CENTRELINE OF SPOCKET
5. CUMULATIVE TOLERANCE OF 10 SPROCKET HOLE IS $\pm 0.20\text{mm}$
6. A0 AND B0 ARE MEASURED FROM ABOVE SPOCKET BASE 0.30mm
7. TAPE AND REEL SPECIFICATION IS AS PER EIA-481.
8. TAPE AND REEL QUANTITY : 440PCS/REEL
9. THE TAPE IS TREATED FOR ANTI-STATIC.
10. ALL RADIUS ARE 0.30mm UNLESS SPECIFY
11. SURFACE RESISTIVITY 10^3 TO 10^9 OHMS.

PART PACK
IN E/TAPE
ORIENTATION
(FOR REF USE)

EWR#1228, +0209 EC NO: S2010-0966 DRWN:ATSEE CHKD:PTLIM APPR:MLONG REV B3	2010/05/20 2010/03/29 2010/06/08	DESCRIPTION	QUALITY SYMBOLS F_A=0 F_C=0 F_P=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
						DRAWN BY YLOIAO	DATE 2005/03/14	TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER MOLEX INCORPORATED			
						CHECKED BY PTLIM	DATE 2005/03/29				
						APPROVED BY MLONG	DATE 2010/03/10				
						MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-87898-001		18 OF 20	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											

9 8 7 6 5 4 3 2 1

CKT	DIMENSION					
	Bo	So	Ao	Ko	F	W
6	15.65	28.40	5.20	11.30	14.20	32.00
8	20.70	40.40	5.20	11.30	20.20	44.00
10	25.80	40.40	5.20	11.30	20.20	44.00
12	30.90	52.40	5.20	11.30	26.20	56.00
14	35.95	52.40	5.20	11.30	26.20	56.00
16	41.05	52.40	5.20	11.30	26.20	56.00
18	46.20	68.40	5.20	11.30	34.20	72.00
20	51.20	68.40	5.20	11.30	34.20	72.00



- NOTES:
- LEADER AND TRAILER TAPE
160 MIN. TOP TAPE TRAILER
390 MIN. TOP TAPE NON BONDED TAPE
160 MIN. TAIL PART (EMPTY)
230 MIN. LEADER PART (EMPTY)
PULL OUT DIRECTION
 - PEELING OFF FORCE OF THE TOP TAPE: 20 - 80gf.
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)
PEEL OFF DIRECTION
15° MAX.
 - MATERIAL: BLACK P.S CONDUCTIVE, BLACK
 - MEASURED FROM CENTRELINE OF SPROCKET HOLE TO CENTRELINE OF SPOCKET
 - CUMULATIVE TOLERANCE OF 10 SPROCKET HOLE IS ±0.20mm
 - A0 AND B0 ARE MEASURED FROM ABOVE POCKET BASE 0.30mm
 - TAPE AND REEL SPECIFICATION IS AS PER EIA-481.
 - TAPE AND REEL QUANTITY : 440PCS/REEL
 - THE TAPE IS TREATED FOR ANTI-STATIC.
 - ALL RADIUS ARE 0.30MM UNLESS SPECIFY
 - SURFACE RESISTIVITY 10³ TO 10 OHMS.

EWR#1228, +0209 EC NO: S2010-0966 DRW:NATSEE CHKD:PTLIM APPR:MLONG 2010/05/20 2005/03/29 2010/06/08			QUALITY SYMBOLS F=0 F=0 F=0	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
DESCRIPTION B3				mm		INCH	DRAWN BY YLQIAO		DATE 2005/03/14	TITLE CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER			
				4 PLACES ± ---		± ---	CHECKED BY PTLIM		DATE 2005/03/29				
				3 PLACES ± ---		± ---	APPROVED BY MLONG		DATE 2010/03/10	MOLEX MOLEX INCORPORATED			
REV			2 PLACES ± 0.2		± ---	MATERIAL NO. SEE TABLE		DOCUMENT NO. SD-87898-001		SHEET NO. 19 OF 20			
			1 PLACE ± ---		± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
			ANGULAR ± 3 °										

