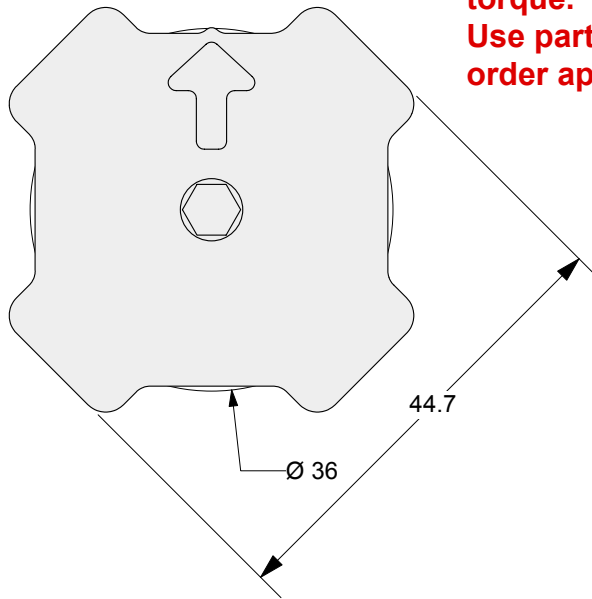


# TS-SG-01-X.X Drawing

**Note: Screw needs to be calibrated for a specific torque.  
Use part numbers shown in the table below to order appropriate screw**

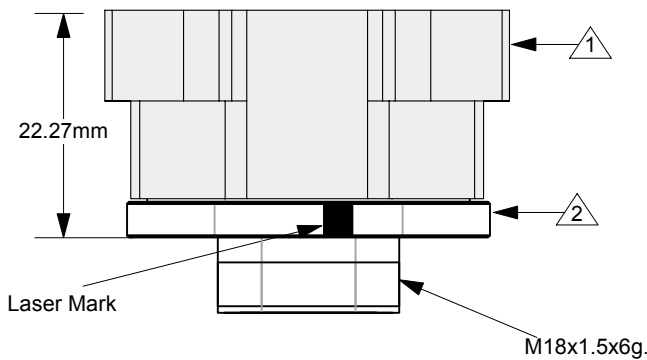
Top View



## Ordering Information

Part Number	Torque (in. lbs)
TS-SG-01-3.0	3.0
TS-SG-01-3.5	3.5
TS-SG-01-4.0	4.0
TS-SG-01-4.5	4.5
TS-SG-01-5.0	5.0
TS-SG-01-5.5	5.5
TS-SG-01-6.0	6.0
TS-SG-01-6.5	6.5
TS-SG-01-7.0	7.0
TS-SG-01-7.5	7.5
TS-SG-01-8.0	8.0
TS-SG-01-8.5	8.5
TS-SG-01-9.0	9.0
TS-SG-01-9.5	9.5
TS-SG-01-10.0	10.0

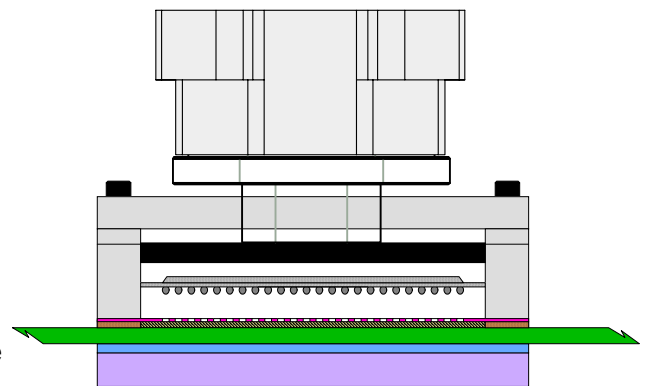
Side View



- ① Compression Screw Top: Clear anodized Aluminum.
- ② Compression Screw Bottom: Black anodized Aluminum M18 x1.5x6g Thread. 5mm Thread ht.


**Description: Torque Indicating Screw**  
Torque screw for 3 in lbs -10 in lbs

To be used with swivel lid sockets.  
Compression screw needs to be turned clockwise up to the point where the arrow on top of the compression screw aligns with laser mark on the compression screw bottom.



**Swivel lid socket with Torque Indicating Screw**

**Tolerances:** All tolerances are  $\pm 0.13\text{mm}$  [ $\pm 0.005$ "] unless stated otherwise. Materials and specifications are subject to change without notice.

TS-SG-01-X.X Drawing		Status: Released	Scale: N/A	Rev: C
 <p>© 2008 IRONWOOD ELECTRONICS, INC. Tele: (952) 229-8200 www.ironwoodelectronics.com</p>	Drawing: Vinayak R		Date: 5/7/08	
	File: TS-SG-01-X_X Dwg		Modified: 01/07/10	