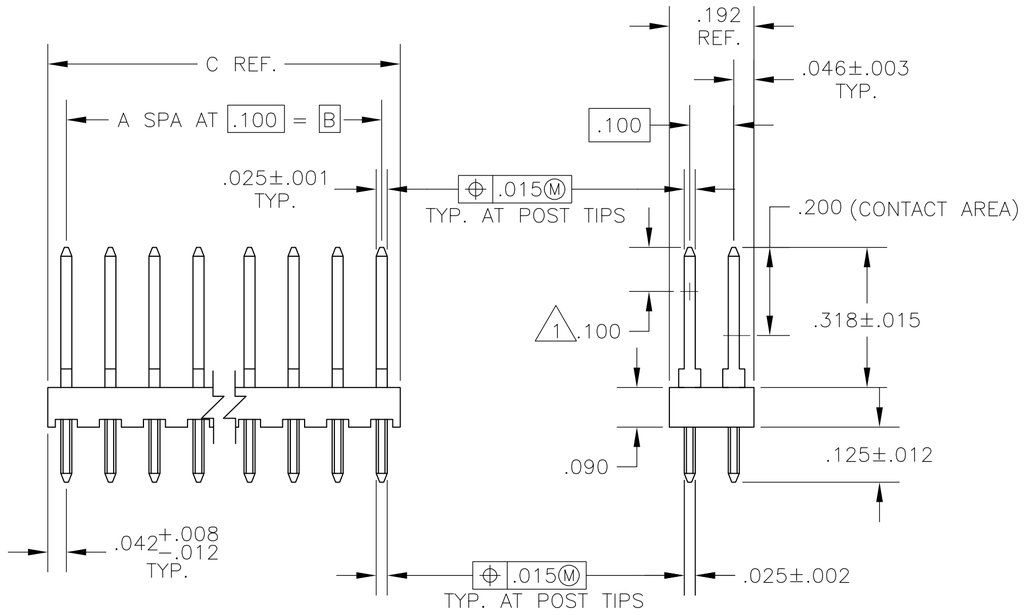
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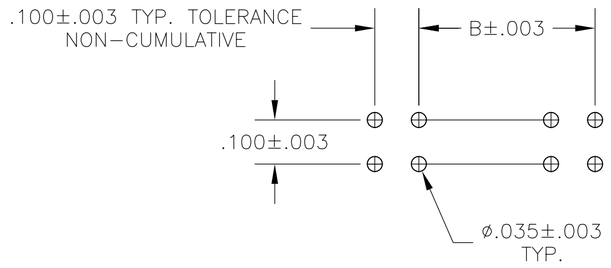
LOC	DIST
AD	39

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	H3	REVISED PER ECO-11-010839	26MAY11	RK	HMR



1. POINT OF MEASUREMENT FOR PLATING THICKNESS
2. THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POS	ASSEMBLY PART NUMBER
	3.984	3.900	39	80	4-87227-0
3 OBSOLETE	3.884	3.800	38	78	~~3-~~ ~~-9~~
	3.784	3.700	37	76	~~3-~~ ~~-8~~
	3.684	3.600	36	74	~~3-~~ ~~-7~~
	3.584	3.500	35	72	~~3-~~ ~~-6~~
	3.484	3.400	34	70	~~3-~~ ~~-5~~
	3.384	3.300	33	68	~~3-~~ ~~-4~~
	3.284	3.200	32	66	~~3-~~ ~~-3~~
	3.184	3.100	31	64	3- -2
3 OBSOLETE	3.084	3.000	30	62	~~3-~~ ~~-1~~
	2.984	2.900	29	60	3- -0
3 OBSOLETE	2.884	2.800	28	58	~~2-~~ ~~-9~~
	2.784	2.700	27	56	~~2-~~ ~~-8~~
	2.684	2.600	26	54	~~2-~~ ~~-7~~
	2.584	2.500	25	52	~~2-~~ ~~-6~~
	2.484	2.400	24	50	2- -5
3 OBSOLETE	2.384	2.300	23	48	~~2-~~ ~~-4~~
	2.284	2.200	22	46	~~2-~~ ~~-3~~
	2.184	2.100	21	44	2- -2
	2.081	2.000	20	42	~~2~~ -1
	1.984	1.900	19	40	2- -0
	1.884	1.800	18	38	1- -9
3 OBSOLETE	1.784	1.700	17	36	~~1-~~ ~~-8~~
	1.684	1.600	16	34	1- -7
3 OBSOLETE	1.584	1.500	15	32	~~1-~~ ~~-6~~
	1.484	1.400	14	30	1- -5
	1.384	1.300	13	28	1- -4
	1.284	1.200	12	26	1- -3
	1.184	1.100	11	24	1- -2
	1.084	1.000	10	22	1- -1
	.984	.900	9	20	1- -0
	.884	.800	8	18	-9
	.784	.700	7	16	-8
	.684	.600	6	14	-7
	.584	.500	5	12	-6
	.484	.400	4	10	-5
	.384	.300	3	8	-4
	.284	.200	2	6	-3
	.184	.100	1	4	-2
	.084	——	——	2	87227-1

87227

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL: HOUSING-FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK POSTS-PHOS BRONZE

FINISH: POSTS-.000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL

DWN L. MAYER 5-15-85
CHK T. ZOLA 5-21-85
APVD T. ZOLA 5-21-85
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME: ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL. VERTICAL, .025 SQUARE POSTS

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-87227	—

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV H3

1471-9 (3/11)