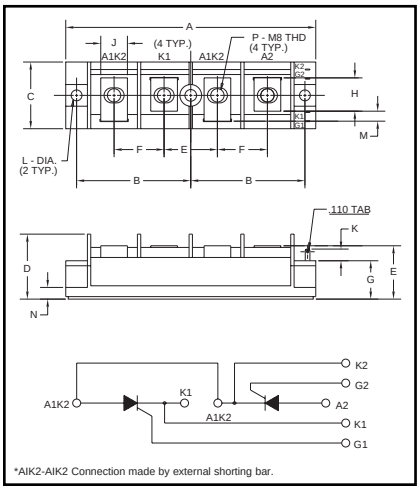
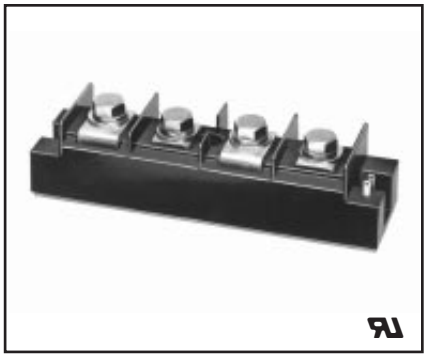
Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

Dual SCR
POW-R-BLOK™ Modules
130 Amperes/800 Volts



Outline Drawing

Dimension	Inches	Millimeters
A	5.906	150
B	2.697±0.02	68.5±0.2
C	1.575	40
D	1.535	39
E	1.260	32
F	1.181	30
G	0.906	23
H	0.787	20
J	0.630	16
K	0.276	7
L	0.256±0.008 Dia.	Dia. 6.5±0.2
M	M8 Metric	M8



CM530813
Dual SCR POW-R-BLOK™ Modules
130 Amperes/800 Volts

Description:
Powerex Dual SCR POW-R-BLOK™ Modules are designed for use in applications requiring phase control and isolated packaging. The modules are isolated for easy mounting with other components on common heatsinks.
POW-R-BLOK™ has been tested and recognized by Underwriters Laboratories (QQQX2 Power Switching Semi-conductors).

Features:

- ☐ Isolated Mounting
- ☐ Glass Passivated Chips
- ☐ Metal Baseplate
- ☐ Low Thermal Impedance
- ☐ UL Recognized

Applications:

- ☐ Battery Supplies
- ☐ Bridge Circuits
- ☐ AC and DC Motor Control
- ☐ Tap Changers
- ☐ Lighting Control

Ordering Information:
Select the complete eight digit module part number you desire from the table below.
Example: CM530813 is an 800 Volt, 130 Ampere Dual SCR POW-R-BLOK™ Module.

Type	Voltage Volts (x100)	Current Rating Amperes (x10)
CM53	08	13

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CM530813
Dual SCR POW-R-BLOK™ Modules
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Absolute Maximum Ratings

Characteristics	Symbol	CM530813	Units
Peak Forward Blocking Voltage	V_{DRM}	800	Volts
Transient Peak Forward Blocking Voltage (Non-Repetitive), t < 5ms	V_{DSM}	960	Volts
DC Forward Blocking Voltage	$V_{D(DC)}$	640	Volts
Peak Reverse Blocking Voltage	V_{RRM}	800	Volts
Transient Peak Reverse Blocking Voltage (Non-Repetitive), t < 5ms	V_{RSM}	960	Volts
DC Reverse Blocking Voltage	$V_{R(DC)}$	640	Volts
RMS On-State Current	$I_{T(RMS)}$	205	Amperes
Average On-State Current, T_C = 85°C	$I_{T(AV)}$	130	Amperes
Peak One-Cycle Surge (Non-Repetitive) On-State Current (60Hz)	I_{TSM}	2600	Amperes
Peak One-Cycle Surge (Non-Repetitive) On-State Current (50Hz)	I_{TSM}	2365	Amperes
I^2t (for Fusing), 8.3 milliseconds	I^2t	28000	A^2sec
Critical Rate-of-Rise of On-State Current*	di/dt	100	Amperes/μs
Peak Gate Power Dissipation	P_{GM}	10	Watts
Average Gate Power Dissipation	$P_{G(AV)}$	3.0	Watts
Peak Forward Gate Voltage	V_{GFM}	10	Volts
Peak Reverse Gate Voltage	V_{GRM}	5.0	Volts
Peak Forward Gate Current	I_{GFM}	4.0	Amperes
Storage Temperature	T_{STG}	-40 to 125	°C
Operating Temperature	T_j	-40 to 125	°C
Maximum Mounting Torque M6 Mounting Screw	—	26	in.-lb.
Maximum Mounting Torque M8 Terminal Screw	—	72	in.-lb.
Module Weight (Typical)	—	300	Grams
V Isolation	V_{RMS}	2000	Volts

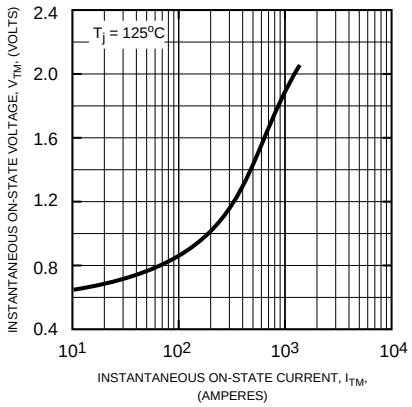
*T_j = 125°C, I_G = 1.0A, V_D = 1/2 V_{DRM}

Electrical and Thermal Characteristics, T_j = 25°C unless otherwise specified

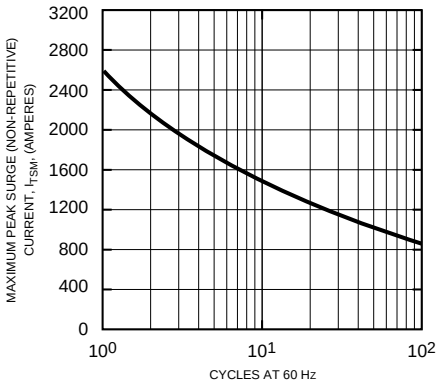
Characteristics	Symbol	Test Conditions	CM530813	Units
Blocking State Maximums				
Forward Leakage Current, Peak	I_{DRM}	T_j = 125°C, V_{DRM} = Rated	30	mA
Reverse Leakage Current, Peak	I_{RRM}	T_j = 125°C, V_{RRM} = Rated	30	mA
Conducting State Maximums				
Peak On-State Voltage	V_{TM}	I_{TM} =390A	1.3	Volts
Switching Minimums				
Critical Rate-of-Rise of Off-State Voltage	dv/dt	T_j = 125°C, V_D = 2/3 V_{DRM}	500	Volts/μs
Thermal Maximums				
Thermal Resistance, Junction-to-Case	$R_{\theta(J-C)}$	Per Module	0.22	°C/Watt
Thermal Resistance, Case-to-Sink (Lubricated)	$R_{\theta(C-S)}$	Per Module	0.05	°C/Watt
Gate Parameters Maximums				
Gate Current-to-Trigger	I_{GT}	V_D = 6V, R_L = 2Ω	100	mA
Gate Voltage-to-Trigger	V_{GT}	V_D = 6V, R_L = 2Ω	3.0	Volts
Non-Triggering Gate Voltage	V_{GDM}	T_j = 125°C, V_D = 1/2 V_{DRM}	0.25	Volts

CM530813
Dual SCR POW-R-BLOK™ Modules
130 Amperes/800 Volts

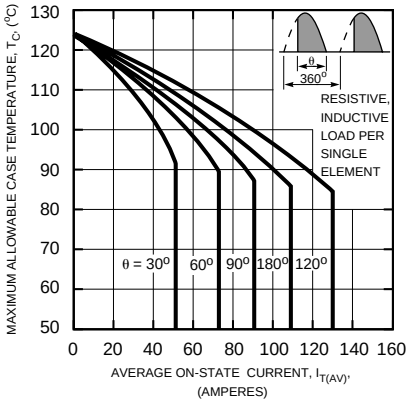
MAXIMUM ON-STATE CHARACTERISTICS



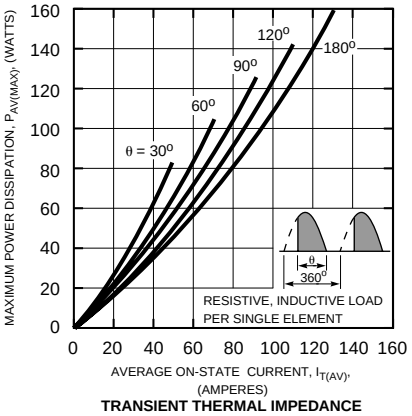
MAXIMUM ALLOWABLE PEAK SURGE (NON-REPETITIVE) CURRENT



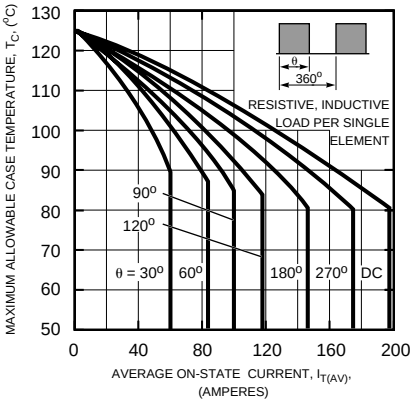
MAXIMUM ALLOWABLE CASE TEMPERATURE (SINUSOIDAL WAVEFORM)



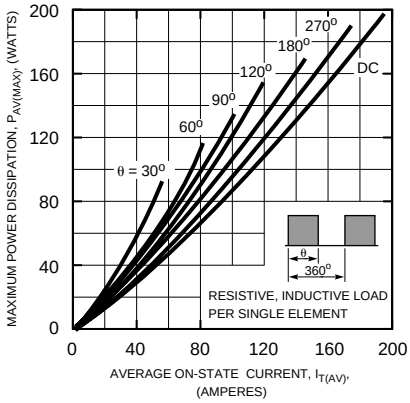
MAXIMUM ON-STATE POWER DISSIPATION (SINUSOIDAL WAVEFORM)



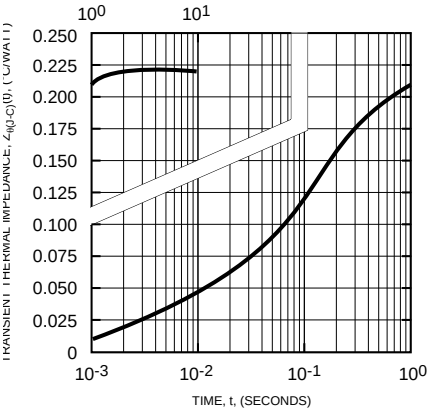
MAXIMUM ALLOWABLE CASE TEMPERATURE (RECTANGULAR WAVEFORM)



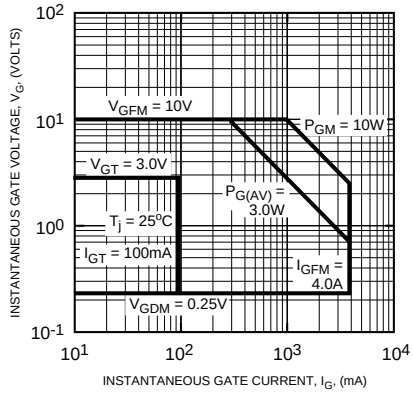
MAXIMUM AVERAGE ON-STATE POWER DISSIPATION (RECTANGULAR WAVEFORM)



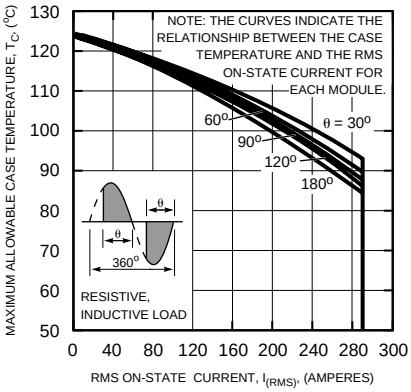
TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (JUNCTION-TO-CASE)



TRIGGERING CHARACTERISTICS

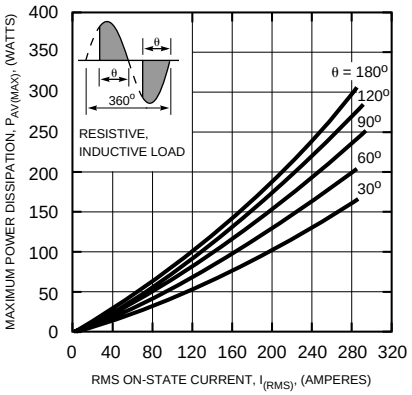


MAXIMUM ALLOWABLE CASE TEMPERATURE (REVERSE PARALLEL CONNECTION)



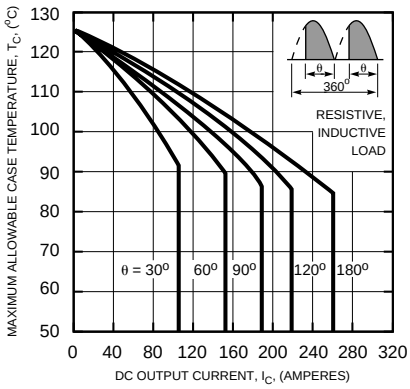
CM530813
Dual SCR POW-R-BLOK™ Modules
130 Amperes/800 Volts

MAXIMUM ON-STATE POWER DISSIPATION (REVERSE PARALLEL CONNECTION)



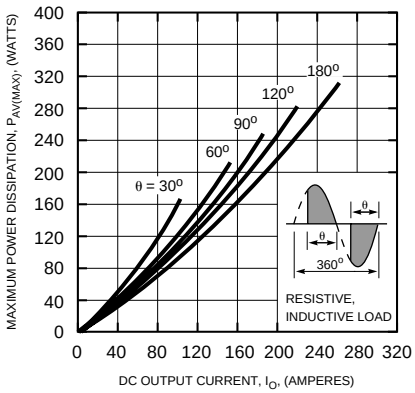
NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE AVERAGE ON-STATE POWER DISSIPATION PER MODULE AND THE RMS ON-STATE CURRENT.

MAXIMUM ALLOWABLE CASE TEMPERATURE (SINGLE PHASE BRIDGE CONNECTION)



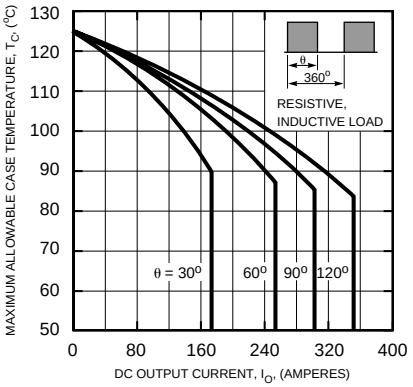
NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE CASE TEMPERATURE AND THE DC OUTPUT CURRENT (FOR TWO ELEMENTS) WHEN USED IN THE SINGLE PHASE BRIDGE CONFIGURATION.

MAXIMUM ON-STATE POWER DISSIPATION (SINGLE PHASE BRIDGE CONNECTION)



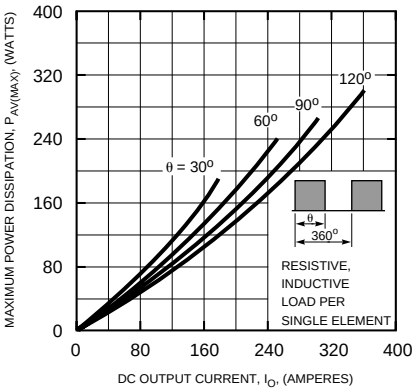
NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE AVERAGE ON-STATE POWER DISSIPATION AND THE DC OUTPUT CURRENT FOR THE SINGLE PHASE BRIDGE CONFIGURATION (POWER DISSIPATION EXPRESSED FOR EACH MODULE AND DC OUTPUT CURRENT EXPRESSED FOR THE PAIR)

MAXIMUM ALLOWABLE CASE TEMPERATURE (THREE PHASE BRIDGE CONNECTION)



NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE CASE TEMPERATURE AND THE DC OUTPUT CURRENT (FOR THREE MODULES) IN THE THREE PHASE CONFIGURATION.

MAXIMUM ON-STATE POWER DISSIPATION (THREE PHASE BRIDGE CONNECTION)



NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE ON-STATE POWER DISSIPATION (PER MODULE) AND THE DC OUTPUT CURRENT (FOR THREE MODULES) IN THE THREE PHASE BRIDGE CONFIGURATION.