

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2266048-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266048-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266048-4	-	-	-
	2266048-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	DOUBLE ACTING	2119950-2	1338685-1	5-18022-5	-	2119799-1	1803430-1
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266048-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
	2266048-5	D	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SMART APPLICATOR	2161326-1	-	8-2266048-4	-	-	-
					DOUBLE ACTING	2119950-2	1338685-1	5-18022-5	-	2119799-1	1803430-1
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
	2266048-6	D	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
					DOUBLE ACTING	2119950-2	1338685-1	5-18022-5	-	2119799-1	1803430-1
					-	-	-	-	-	-	-
	2266048-7	D	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	3-2266048-2 ¹	D	FINE CRIMP HEIGHT ADJUST	DOUBLE ACTING PNEUMATIC WITH SENSORS ³	SERVO LATCH PLATE	2119951-1	-	8-2266048-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266048-4	-	-	-
	7-2266048-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.27 mm (.050)	F
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL				TE CRIMP SPECIFICATION
TERMINAL NAME: CENTER CONTACT, 180 DEGREE, FAKRA				
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE	
2.75-3.25 mm (.108-.128 IN)			Ø	
TERMINAL APPLICATION SPECIFICATION	114-32145	-	-	-
TERMINALS APPLIED ¹				
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL	
	2203260-8		2203270-8	

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
RTK-031		0.84+/- .03 [.033+/- .001]		8.5
2DS-PPFW(TA)		0.84+/- .03 [.033+/- .001]		8.5



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266048-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266048-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266048-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266048-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6)
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.96.
- ¹³ THIS APPLICATOR IS EQUIPPED WITH THE DOUBLE ACTING FEED WITH SENSORS AND IS APPLICATION SPECIFIC AND DOES NOT REQUIRE ITEMS 49 & 151.

¹⁴ TERMINAL LUBRICANT RECOMMENDED

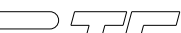
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	-	-	-	-	-	1803430-1	AIR FEED MODULE	290
-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-32	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

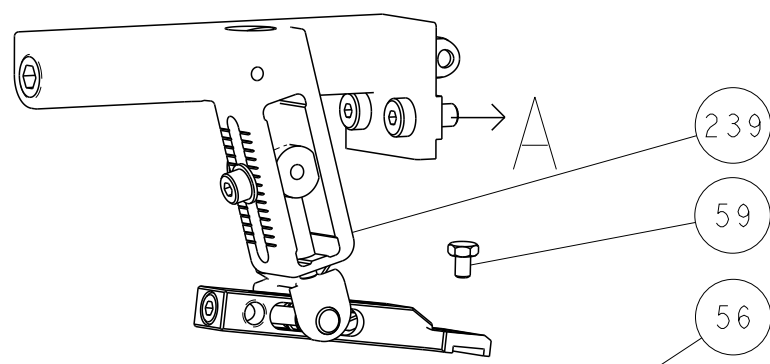
SET UP GAUGE		LOC	DIST	REVISIONS						
2119599-1		A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD	
					C1	ECR-16-015428	8NOV2016	RS	LZ	
					D	ECR-16-018278	28DEC2016	TB	CT	

-	-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	2	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	1	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
¹⁴	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	1	22278-8	SPRING, COMPRESSION	77
-	1	1	1	1	1	1	854769-7	HOLDER, INS	74
-	1	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
⁶	-	1	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	1	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	1	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
⁶	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
¹⁴	-	1	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1	3-1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	1	2119533-4	STRIPPER, SIDE FEED	19
¹¹	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	5-22279-1	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
¹⁴	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
¹⁴	-	1	1	1	1	1	1803418-1	FLOATING SHEAR, MINI COAX FRONT	9
¹⁴	1	1	1	1	1	1	1-1633933-3	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	1-240641-9	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	-	-	-	4
-	-	-	-	-	-	-	-	-	3
-	-	-	-	-	-	-	-	-	2
¹⁴	1	1	1	1	1	1	5-1633588-0	CRIMPER, WIRE	1

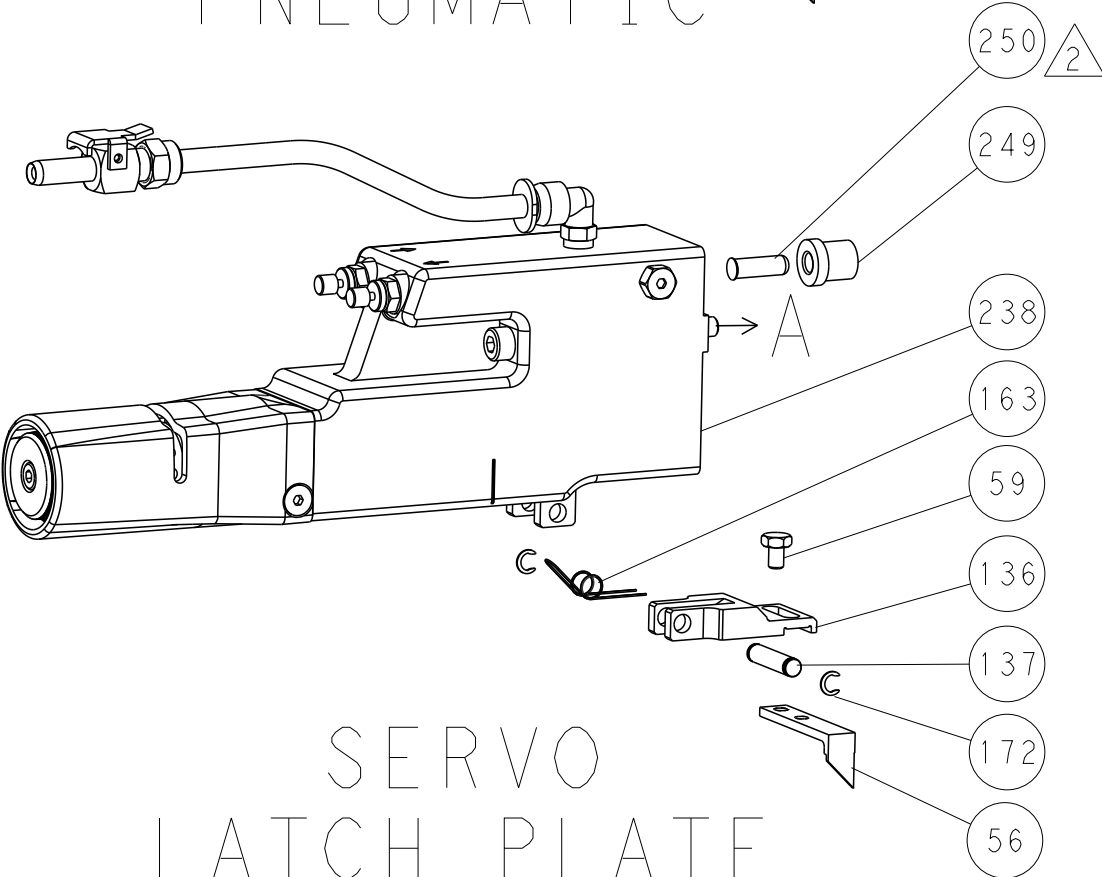
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				CHK K.J.STAKEM	22OCT2013				
DIMENSIONS:				APVD T.L.ELBIN	22OCT2013				
mm				PRODUCT SPEC					
				APPLICATION SPEC					
0 PLC ±: 1 PLC ±: 2 PLC ±: 3 PLC ±: 4 PLC ±: ANGLES ±: FINISH -				WEIGHT -		SIZE A1	CAGE CODE 00779	DRAWING NO ©=2266048	RESTRICTED TO -
MATERIAL -				Customer Accessible Production Drawing		SCALE 1:2	SHEET 1	OF 4	REV D

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

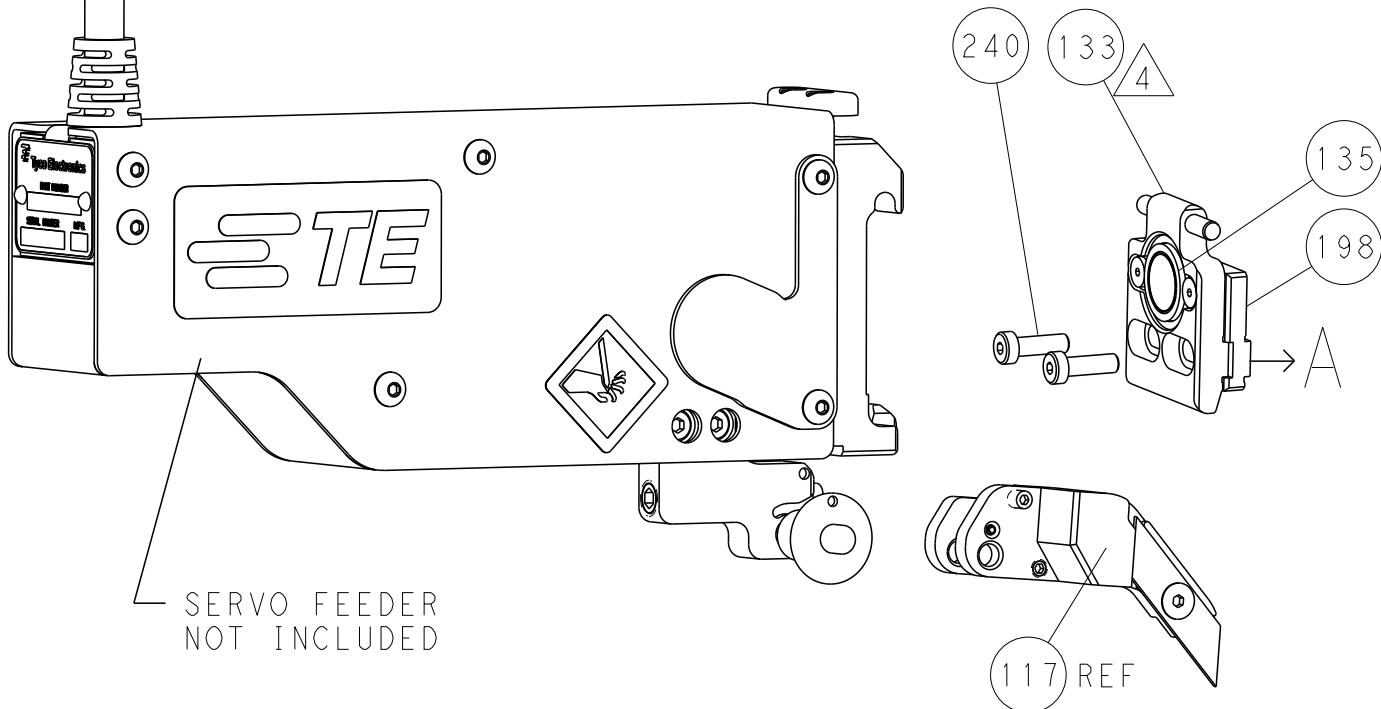
FEED TYPE MECHANICAL



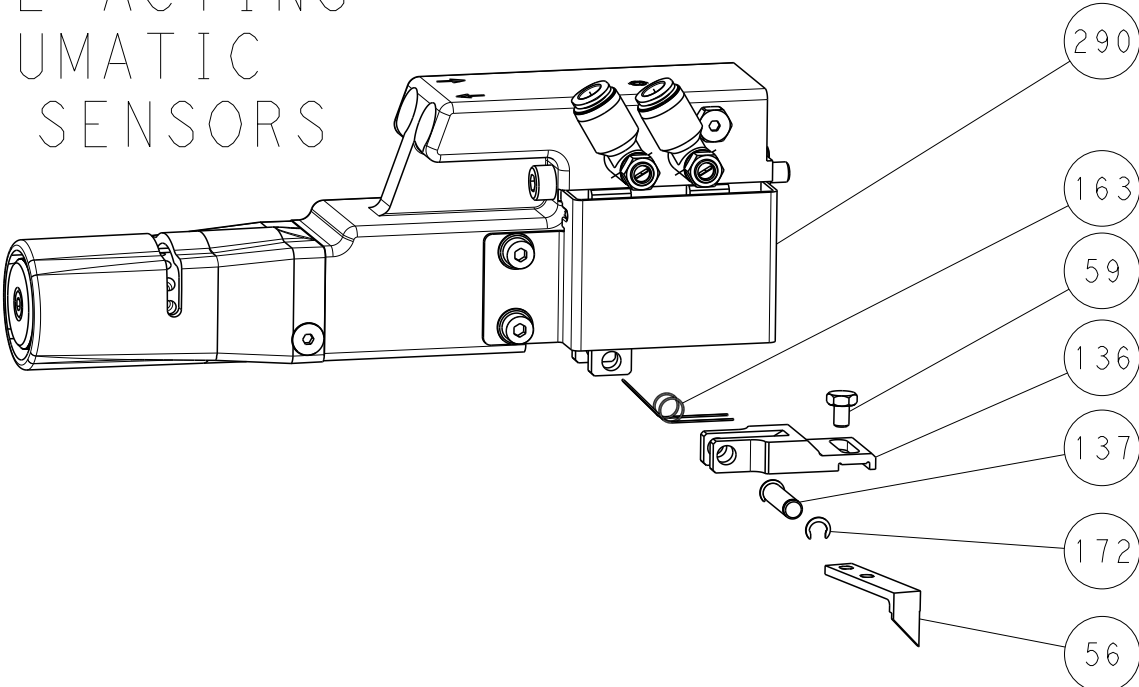
PNEUMATIC



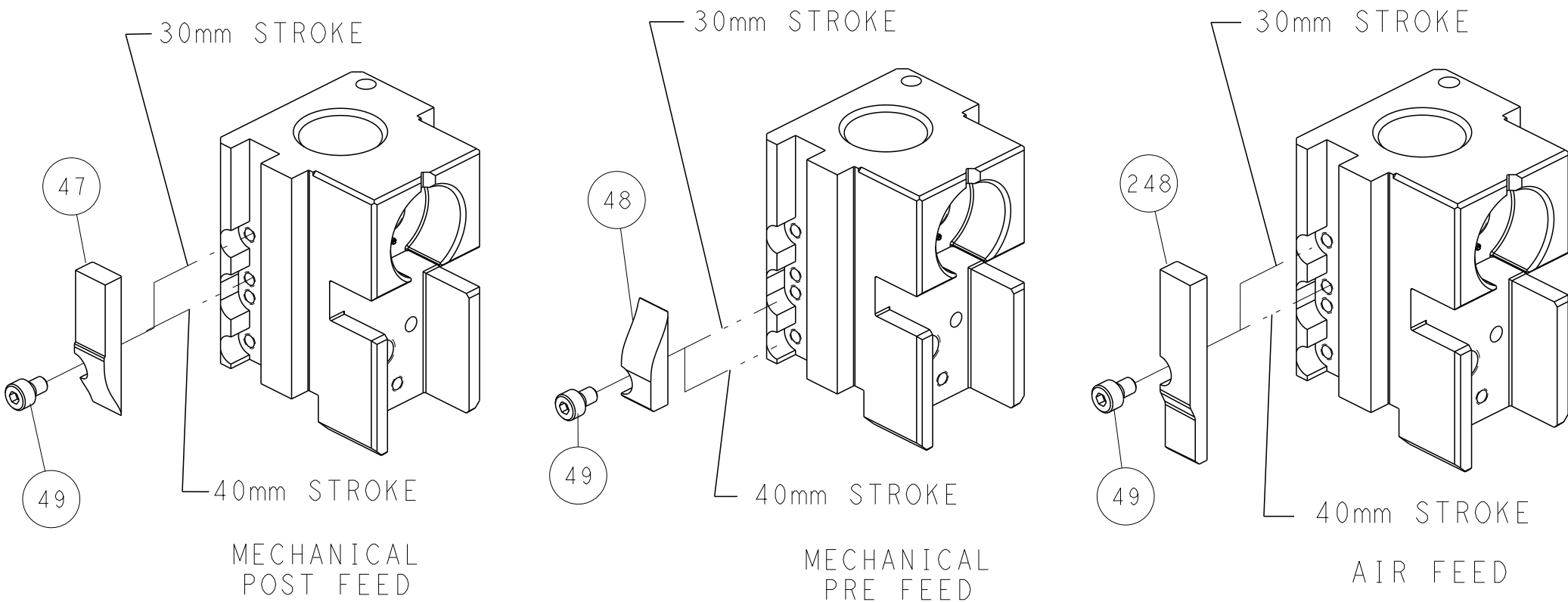
SERVO LATCH PLATE



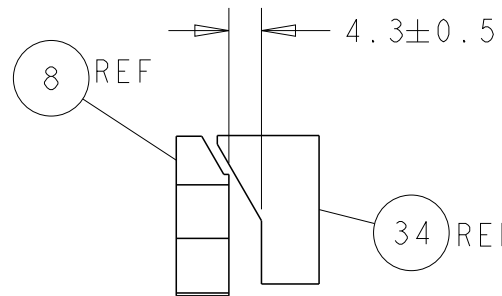
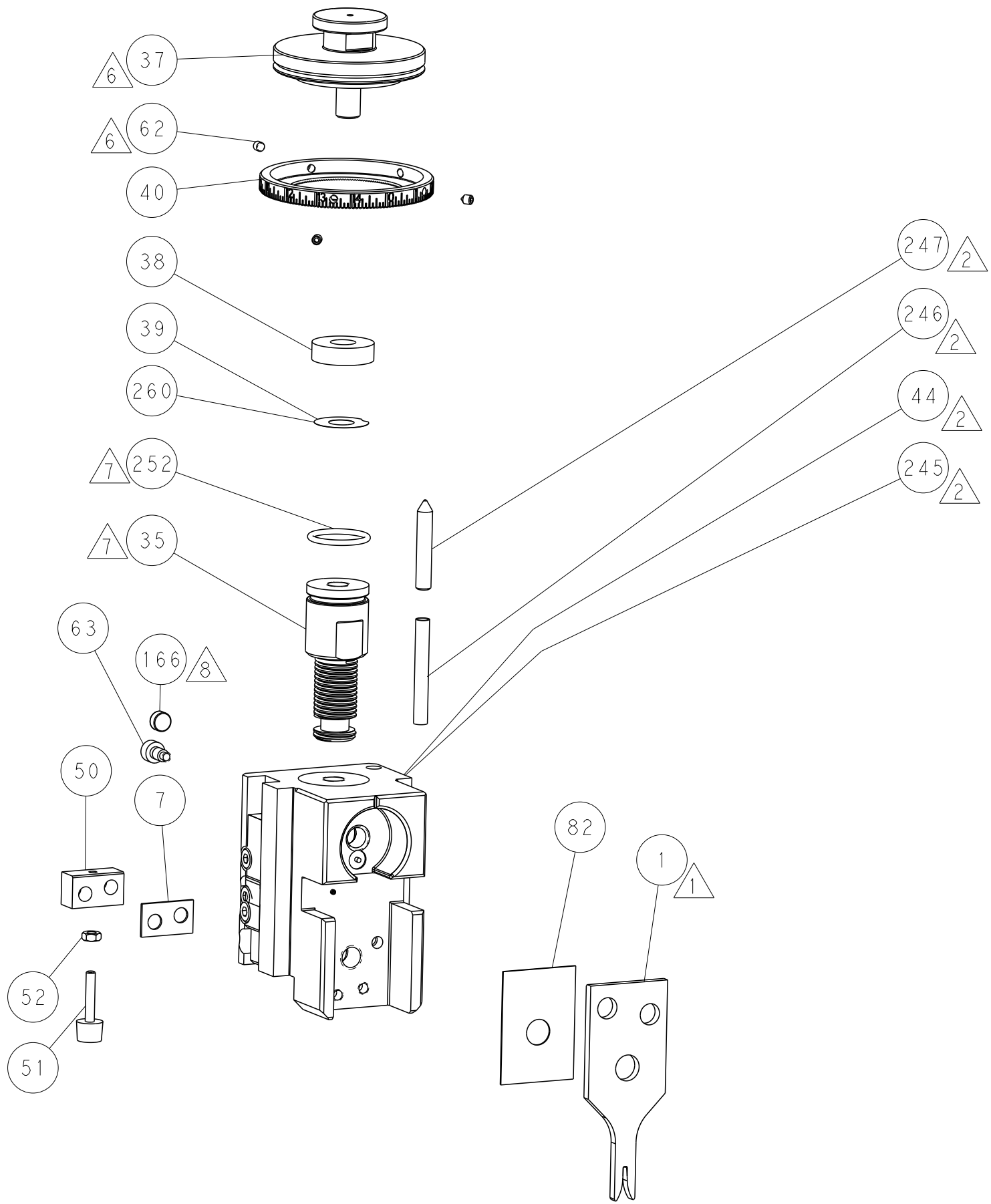
DOUBLE ACTING PNEUMATIC WITH SENSORS



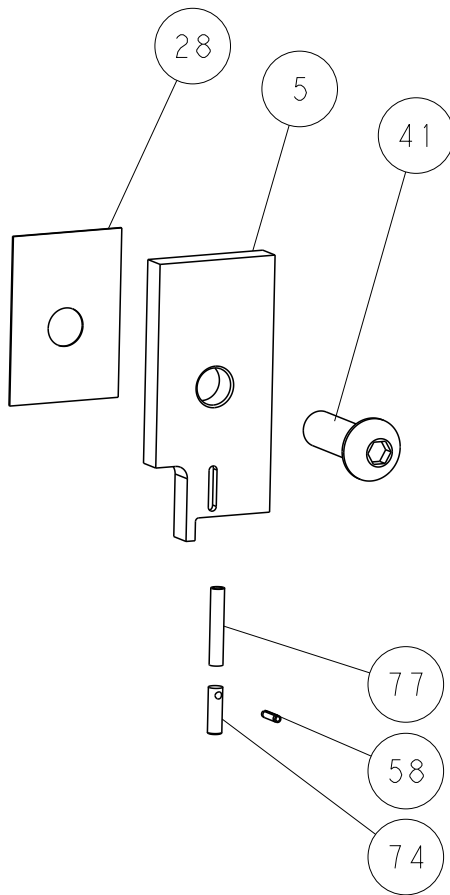
CAM POSITIONS



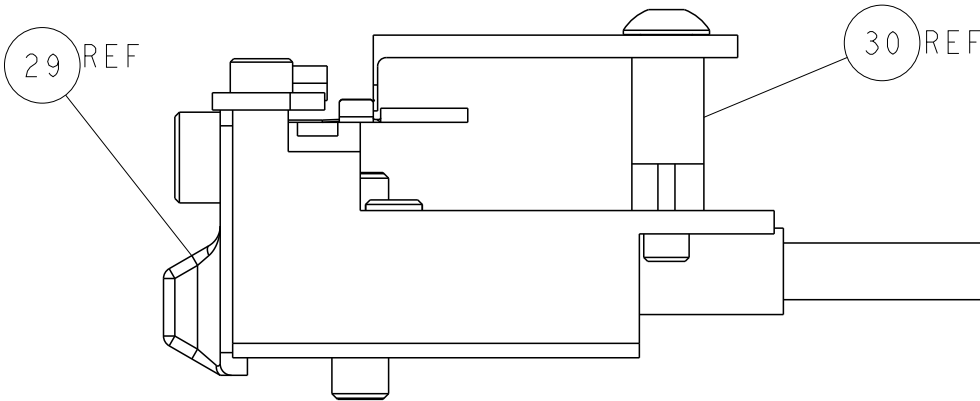
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
FRONT HOLES



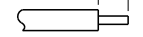
FEED TRACK POSITION
GUIDE BY WIRE BARREL

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CHK K. J. STAKEM 22OCT2013				APVD T. L. ELBIN 22OCT2013	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm				PRODUCT SPEC	SIZE A1	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±				APPLICATION SPEC	CAGE CODE 00779	
MATERIAL -				WEIGHT -	DRAWING NO C=2266048	
Customer Accessible Production Drawing				SCALE 1:2	SHEET 2	REV D

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266048-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266048-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266048-4	-	-	-
	2-2266048-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	DOUBLE ACTING	2119950-2	1338685-1	5-18022-5	-	2119799-1	1803430-1
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266048-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
	2-2266048-5	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR	2161326-1	-	8-2266048-4	-	-	-
					DOUBLE ACTING	2119950-2	1338685-1	5-18022-5	-	2119799-1	1803430-1
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
	2-2266048-7	D	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					DOUBLE ACTING	2119950-2	1338685-1	5-18022-5	-	2119799-1	1803430-1
					-	-	-	-	-	-	-
	4-2266048-2	D	FINE CRIMP HEIGHT ADJUST	DOUBLE ACTING PNEUMATIC WITH SENSORS	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	2168400-6 (QUANTITY 2)
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266048-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
	7-2266048-7	A	CRIMP TOOLING KIT	-	SMART APPLICATOR	2161326-1	-	8-2266048-4	-	-	2168400-6 (QUANTITY 2)
					-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.27 mm [.050]	F
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: CENTER CONTACT, 180 DEGREE, FAKRA			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
2.75-3.25 mm [.108-.128 IN]		Ø	
TERMINAL APPLICATION SPECIFICATION	114-32145	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
	2203260-8		2203270-8

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
RTK-031	0.84+/- .03 [.033+/- .001]	8.5
2DS-PPFW(TA)	0.84+/- .03 [.033+/- .001]	8.5



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266048-2
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266048-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266048-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THIS APPLICATOR IS EQUIPPED WITH THE DOUBLE ACTING PNEUMATIC FEED WITH SENSORS AND IS APPLICATION SPECIFIC AND DOES NOT REQUIRE ITEMS 49 & 151.
- TERMINAL LUBRICANT RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	-	-	-	-	1803430-1	AIR FEED MODULE	290
-	1	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-77	-42	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

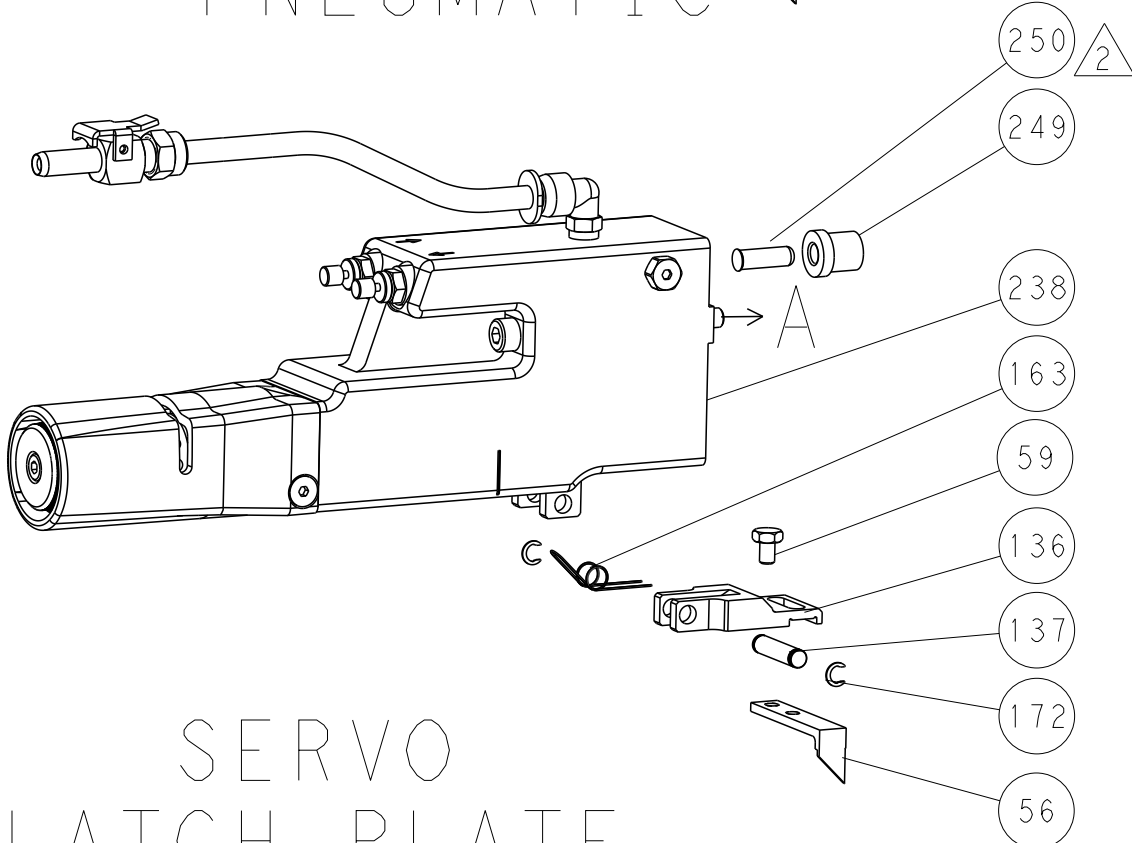
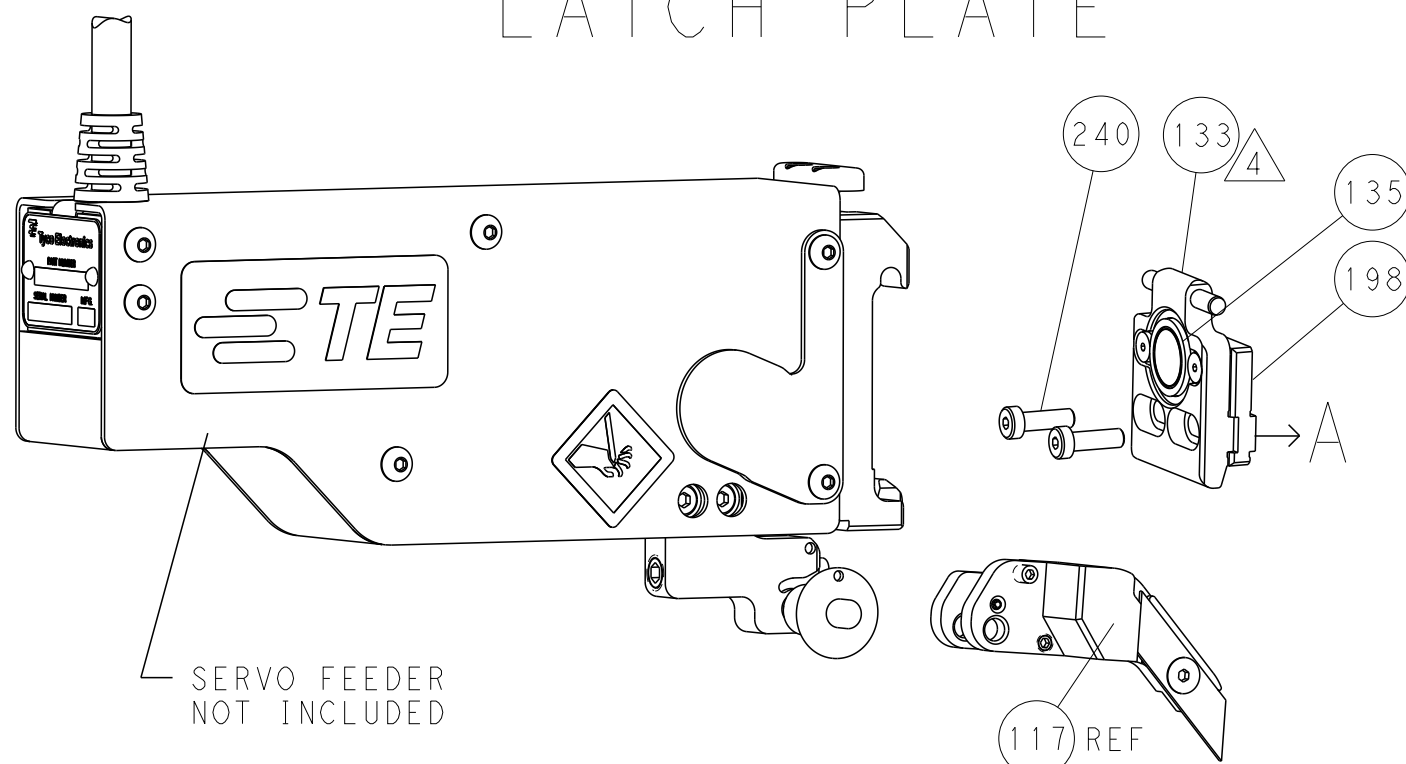
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE		LOC	DIST	REVISIONS			
2119599-1		A	66	P	LTR	DESCRIPTION	DATE
					-	SEE SHEET 1	-

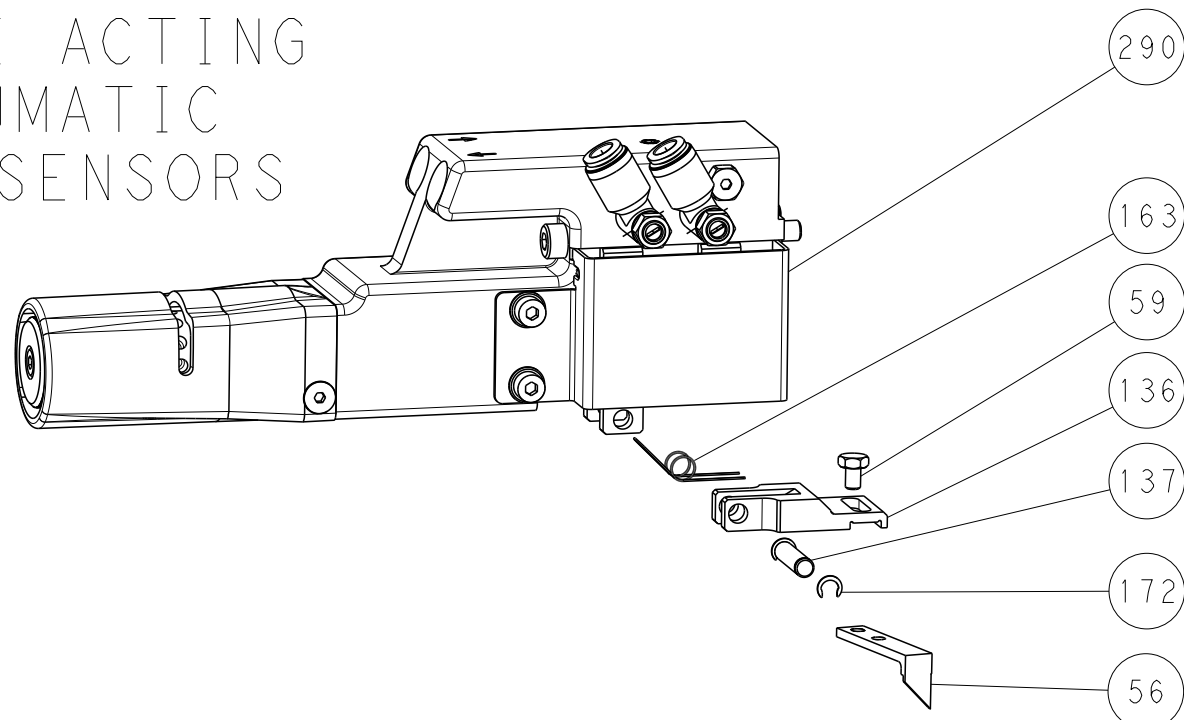
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
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-	1	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
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-	-	-	-	-	-	-	-	4
-	-	-	-	-	-	-	-	3
-	-	-	-	-	-	-	-	2
-	1	1	1	1	1	5-1633588-0	CRIMPER, WIRE	1

THIS IS INTENT TO CORRELATE TO THE CORRESPONDING DRAWING OF THE ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST EDITION.				DWN R.O.WILSON CHK K.J.STAKEM APVD T.L.FLIN		21OCT2013 22OCT2013 22OCT2013		TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		PRODUCT SPEC		RESTRICTED TO					
MATERIAL		FINISH		APPLICATION SPEC		SIZE A1		CASE CODE 00779		DRAWING NO C=2266048	
WEIGHT								SCALE 1:2		SHEET 3 of 4	
										REV D	

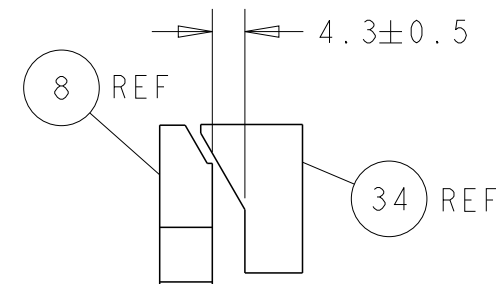
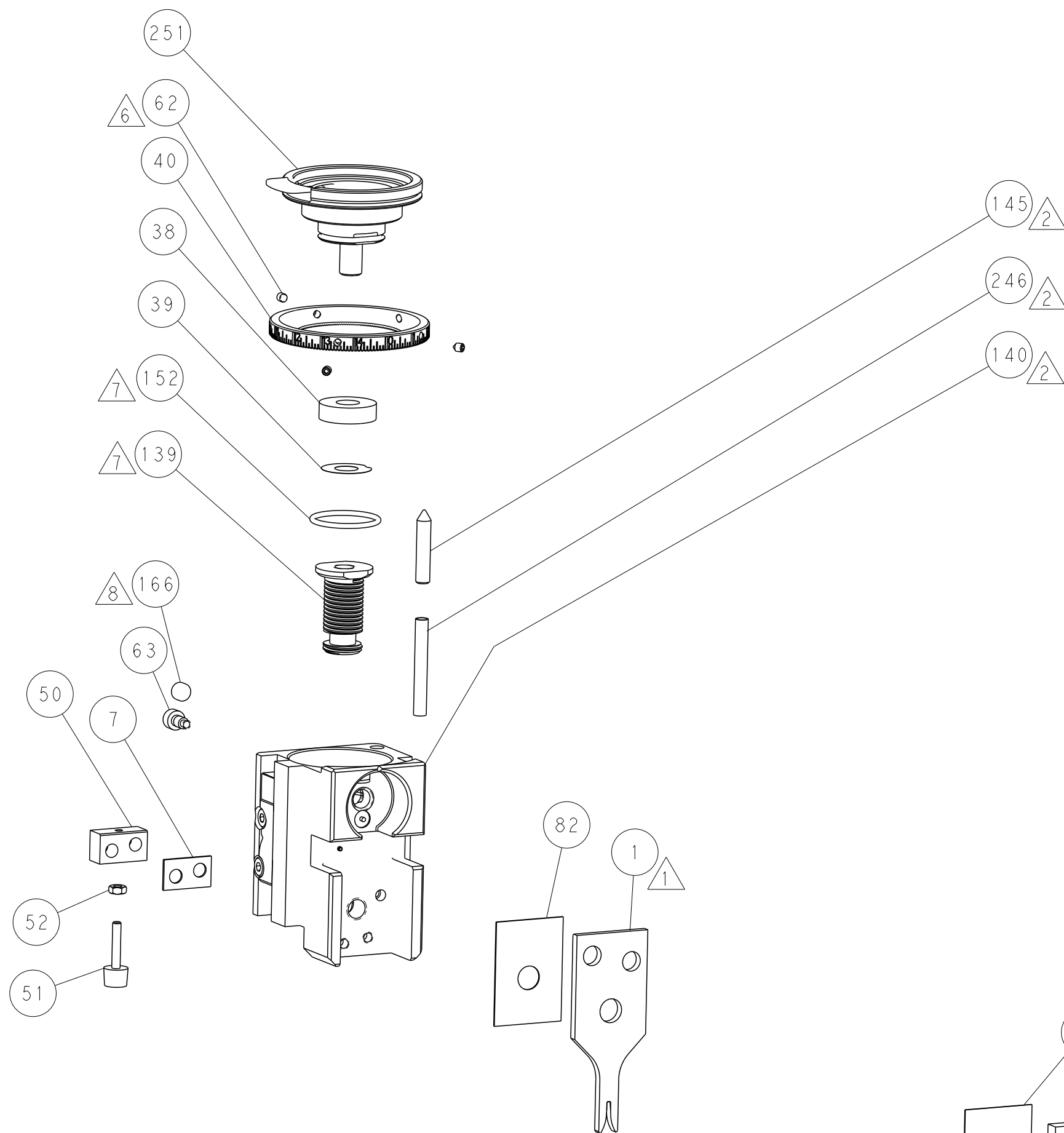
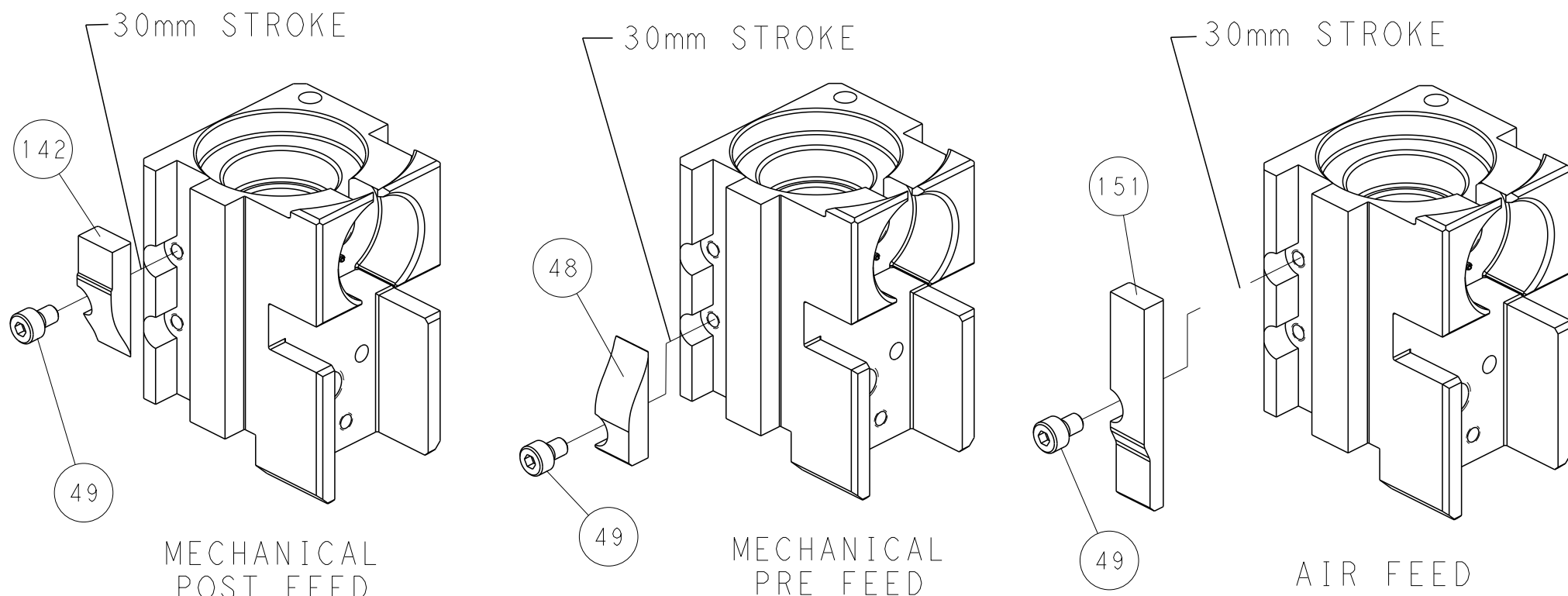
PNEUMATIC

SERVO
LATCH PLATE

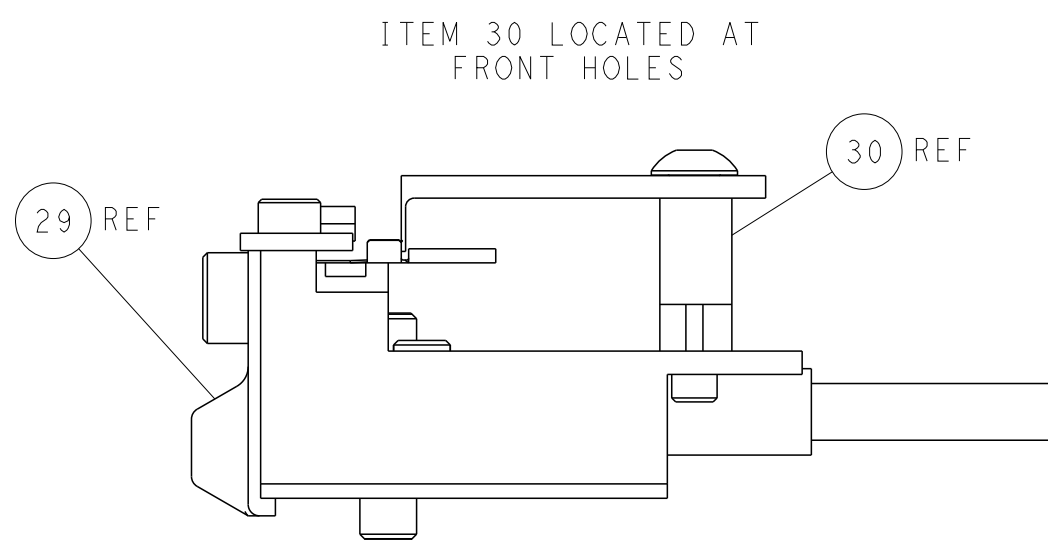
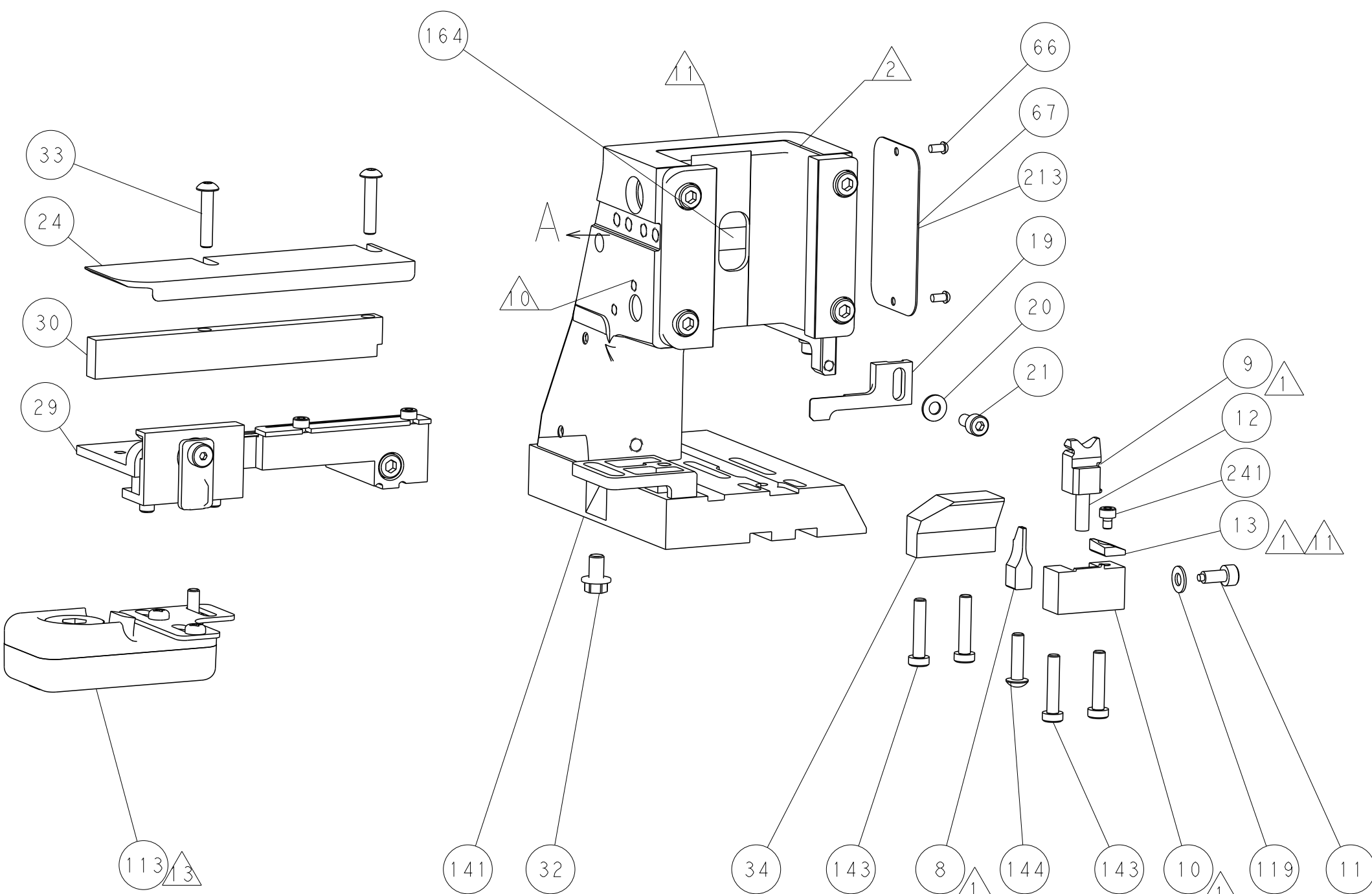
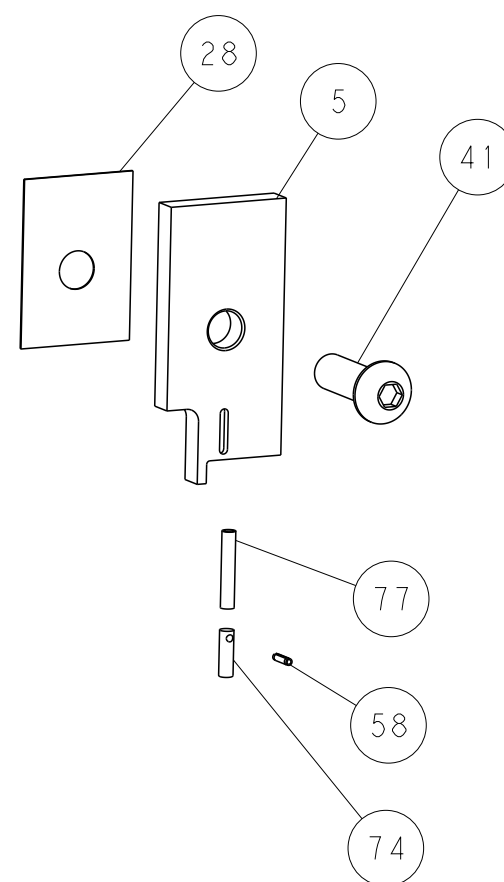
DOUBLE ACTING PNEUMATIC WITH SENSORS



CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
FRONT HOLES

FEED TRACK POSITION GUIDE BY WIRE BARREL

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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