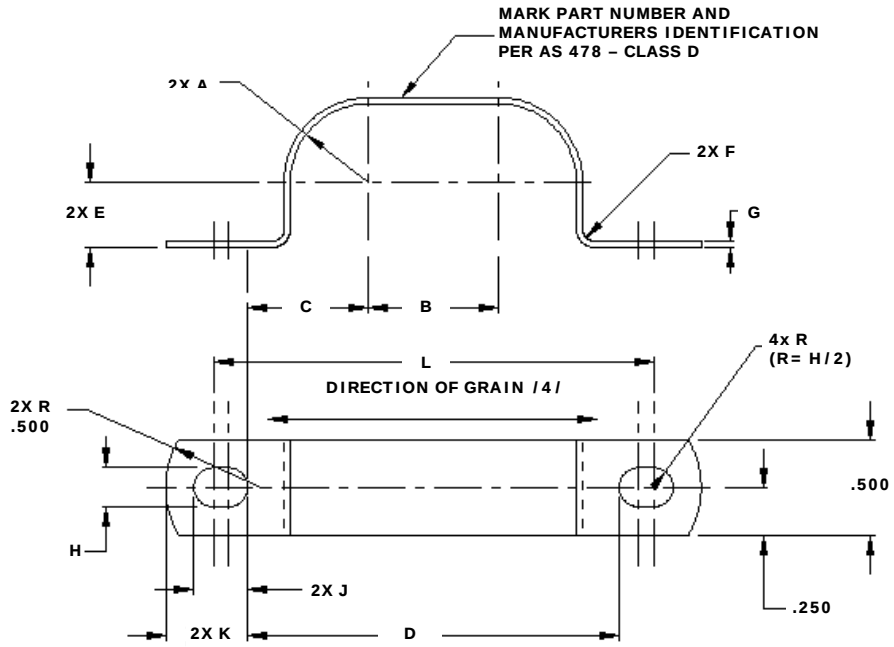




FIGURE 1 – RETAINING STRAP

TABLE 1 - PART NUMBERS AND DIMENSIONS

PART NO.	NOM TUBE OD	NO. OF TUBES	A RAD ±.010	B ±.005	C ±.010	D ±.010	E ±.010	F RAD	G ±.005	H	J
MS9394-01	0.438	2	0.312	0.531	0.552	1.635	0.250	0.062	0.032	.200-.210	.278-.288
MS9394-02	0.435	3	0.312	1.062	0.552	2.166	0.250	0.062	0.032	.200-.210	.278-.288
MS9394-03	0.500	2	0.375	0.625	0.614	1.853	0.313	0.062	0.032	.200-.210	.278-.288
MS9394-04	0.500	3	0.375	1.250	0.614	2.478	0.313	0.062	0.032	.200-.210	.278-.288
MS9394-05	0.562	2	0.406	0.688	0.645	1.978	0.344	0.062	0.032	.200-.210	.278-.288
MS9394-06	0.562	3	0.406	1.375	0.645	2.665	0.344	0.062	0.032	.200-.210	.278-.288
MS9394-07	0.625	2	0.438	0.750	0.712	2.174	0.375	0.109	0.050	.260-.270	.340-.350
MS9394-08	0.625	3	0.438	1.500	0.712	2.824	0.375	0.109	0.050	.260-.270	.340-.350
MS9394-09	0.683	2	0.469	0.812	0.744	2.300	0.407	0.109	0.050	.260-.270	.340-.350
MS9394-10	0.688	3	0.469	1.625	0.744	3.113	0.407	0.109	0.050	.260-.270	.340-.350
MS9394-11	0.750	2	0.500	0.875	0.775	2.425	0.438	0.109	0.050	.260-.270	.340-.350
MS9394-12	0.750	3	0.500	1.750	0.775	3.300	0.438	0.109	0.050	.260-.270	.340-.350
MS9394-13	0.812	2	0.531	0.938	0.806	2.550	0.469	0.109	0.050	.260-.270	.340-.350
MS9394-14	0.812	3	0.531	1.875	0.806	3.487	0.469	0.109	0.050	.260-.270	.340-.350
MS9394-15	0.875	2	0.582	1.000	0.837	2.674	0.500	0.109	0.050	.260-.270	.340-.350
MS9394-16	0.875	3	0.582	2.000	0.837	3.674	0.500	0.109	0.050	.260-.270	.340-.350
MS9394-17	0.935	2	0.594	1.062	0.869	2.800	0.531	0.109	0.050	.260-.270	.340-.350
MS9394-18	0.933	3	0.594	2.125	0.869	3.863	0.531	0.109	0.050	.260-.270	.340-.350
MS9394-19	1.000	2	0.625	1.125	0.900	2.925	0.562	0.109	0.050	.260-.270	.340-.350
MS9394-20	1.000	3	0.625	2.250	0.900	4.050	0.562	0.109	0.050	.260-.270	.340-.350

REQUIREMENTS:

1. MATERIAL: CORRISION RESISTANT STEEL IN ACCORDANCE WITH AMS 5510.
2. REMOVE BURRS AND SHARP EDGES.
3. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR DIMENSIONS ±.015.

/4/ GRAIN FLOW SHOULD BE PARALLEL WITH ROLLING DIRECTION.

5. PART NUMBER: THE MS PART NUMBER SHALL BE AS SHOWN IN TABLE 1.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. STRAPS SHOULD BE USED WITH MS9395 AND DASH NUMBERS ARE THE SAME.

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7100 LAMPSON AVE * PO BOX 5158 * GARDEN GROVE, CA 92846-5158 SALES: (714) 897-3531 * BUS: (714) 897-3536 * FAX: (714) 897-2611