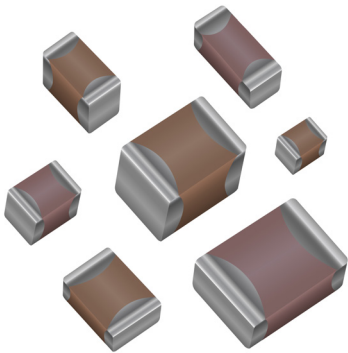


# MLCC Medical Applications – MM Series

## General Specifications



The AVX MM series is a multi-layer ceramic capacitor designed for use in medical applications other than implantable/life support. These components have the design & change control expected for medical devices and also offer enhanced LAT including reliability testing and 100% inspection.

### APPLICATIONS

#### Implantable, Non-Life Supporting Medical Devices

- e.g. implanted temporary cardiac monitor, insulin pumps

#### External, Life Supporting Medical Devices

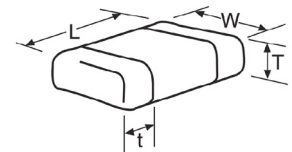
- e.g. heart pump external controller

#### External Devices

- e.g. patient monitoring, diagnostic equipment

## HOW TO ORDER

<b>MM02</b>	<b>Z</b>	<b>A</b>	<b>100</b>	<b>J</b>	<b>G</b>	<b>T</b>	<b>3</b>	<b>A</b>
<b>Size</b>	<b>Rated Voltage</b>	<b>Dielectric Code</b>	<b>Capacitance Code (In pF)</b> (2 significant digits + number of zeros)	<b>Capacitance Tolerance</b>	<b>Failure Rate</b> C = Standard Range  Contact AVX for others	<b>Termination Finish</b>	<b>Packaging</b> 2 = 7" Reel 4 = 13" Reel	<b>Special Code</b> A = Standard  Contact AVX for others
MM02 = 0402 MM03 = 0603 MM05 = 0805 MM06 = 1206 MM10 = 1210 MM08 = 1808 MM12 = 1812 MM20 = 2220	Z = 10V Y = 16V 3 = 25V 5 = 50V 1 = 100V 2 = 200V V = 250V 7 = 500V	A = NP0 (COG) C = X7R	<b>for values &lt;10pF:</b> letter R denotes decimal point. Example: 68pF = 680 8.2pF = 8R2	B = ±0.1pF C = ±0.25pF D = ±0.5pF F = ±1% (≥10pF) G = ±2% (≥10pF) J = ±5% K = ±10% M = ±20%		T = Plated Ni & Sn (NP0 only) Z = Flexiterm (X7R only)		

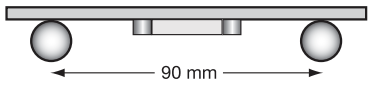


## COMMERCIAL VS MM SERIES PROCESS COMPARISON

	Commercial	MM Series
<b>Administrative</b>	Standard part numbers; no restriction on who purchases these parts	Specific series part number, used to control supply of product
<b>Design</b>	Minimum ceramic thickness of 0.020" on all X7R product	Minimum ceramic thickness of 0.029" (0.74mm)
<b>Dicing</b>	Side & end margins = 0.003" min	Side & end margins = 0.004" min Cover layers = 0.003" min
<b>Lot Qualification Destructive Physical Analysis (DPA)</b>	As per EIA RS469	Increased sample plan – stricter criteria
<b>Visual/Cosmetic Quality</b>	Standard process and inspection	100% inspection
<b>Application Robustness</b>	Standard sampling for accelerated wave solder on X7R dielectrics	Increased sampling for accelerated wave solder on X7R and NP0 followed by lot by lot reliability testing
<b>Design/Change Control</b>	Required to inform customer of changes in: <ul style="list-style-type: none"> <li>• form</li> <li>• fit</li> <li>• function</li> </ul>	AVX will qualify and notify customers before making any change to the following materials or processes: <ul style="list-style-type: none"> <li>• Dielectric formulation, type, or supplier</li> <li>• Metal formulation, type, or supplier</li> <li>• Termination material formulation, type, or supplier</li> <li>• Manufacturing equipment type</li> <li>• Quality testing regime including sample size and accept/ reject criteria</li> </ul>

# MM Series – MLCC for Medical Applications

## NP0 (COG) – Specifications & Test Methods

Parameter/Test		NP0 Specification Limits	Measuring Conditions	
<b>Operating Temperature Range</b>		-55°C to +125°C	Temperature Cycle Chamber	
<b>Capacitance</b>		Within specified tolerance	Freq.: 1.0 MHz $\pm$ 10% for cap $\leq$ 1000 pF 1.0 kHz $\pm$ 10% for cap $>$ 1000 pF Voltage: 1.0Vrms $\pm$ .2V	
<b>Q</b>		$<$ 30 pF: $Q \geq 400 + 20 \times \text{Cap Value}$ $\geq$ 30 pF: $Q \geq 1000$		
<b>Insulation Resistance</b>		100,000M $\Omega$ or 1000M $\Omega$ - $\mu$ F, whichever is less	Charge device with rated voltage for 60 $\pm$ 5 secs @ room temp/humidity	
<b>Dielectric Strength</b>		No breakdown or visual defects	Charge device with 300% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
<b>Resistance to Flexure Stresses</b>	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds 1mm/sec 	
	Capacitance Variation	$\pm$ 5% or $\pm$ .5 pF, whichever is greater		
	Q	Meets Initial Values (As Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3		
<b>Solderability</b>		$\geq$ 95% of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 $\pm$ 5°C for 5.0 $\pm$ 0.5 seconds	
<b>Resistance to Solder Heat</b>	Appearance	No defects, $<$ 25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60 seconds. Store at room temperature for 24 $\pm$ 2 hours before measuring electrical properties.	
	Capacitance Variation	$\leq$ $\pm$ 2.5% or $\pm$ .25 pF, whichever is greater		
	Q	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
<b>Thermal Shock</b>	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 hours at room temperature	
	Appearance	No visual defects	Step 1: -55°C $\pm$ 2°	30 $\pm$ 3 minutes
	Capacitance Variation	$\leq$ $\pm$ 2.5% or $\pm$ .25 pF, whichever is greater	Step 2: Room Temp	$\leq$ 3 minutes
	Q	Meets Initial Values (As Above)	Step 3: +125°C $\pm$ 2°	30 $\pm$ 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	$\leq$ 3 minutes
<b>Load Life</b>	Appearance	No visual defects	Charge device with twice rated voltage in test chamber set at 125°C $\pm$ 2°C for 1000 hours (+48, -0).  Remove from test chamber and stabilize at room temperature for 24 hours before measuring.	
	Capacitance Variation	$\leq$ $\pm$ 3.0% or $\pm$ .3 pF, whichever is greater		
	Q	$\geq$ 30 pF: $Q \geq 350$ $\geq$ 10 pF, $<$ 30 pF: $Q \geq 275 + 5C/2$ $<$ 10 pF: $Q \geq 200 + 10C$		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
<b>Load Humidity</b>	Appearance	No visual defects	Store in a test chamber set at 85°C $\pm$ 2°C/ 85% $\pm$ 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied.  Remove from chamber and stabilize at room temperature for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq$ $\pm$ 5.0% or $\pm$ .5 pF, whichever is greater		
	Q	$\geq$ 30 pF: $Q \geq 350$ $\geq$ 10 pF, $<$ 30 pF: $Q \geq 275 + 5C/2$ $<$ 10 pF: $Q \geq 200 + 10C$		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
<b>Dielectric Strength</b>		Meets Initial Values (As Above)		

# MM Series – MLCC for Medical Applications

## NP0/COG Capacitance Range

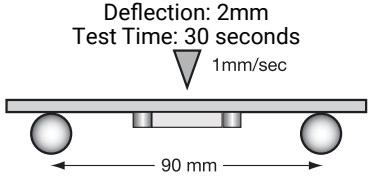


### PREFERRED SIZES ARE SHADED

SIZE		0603				0805				1206			
WVDC		16	25	50	100	16	25	50	100	16	25	50	100
Cap	0.5	0R5											
(pF)	1.0	1R0											
	1.2	1R2											
	1.5	1R5											
	1.8	1R8											
	2.2	2R2											
	2.7	2R7											
	3.3	3R3											
	3.9	3R9											
	4.7	4R7											
	5.6	5R6											
	6.8	6R8											
	8.2	8R2											
	10	100											
	12	120											
	15	150											
	18	180											
	22	220											
	27	270											
	33	330											
	39	390											
	47	470											
	56	560											
	68	680											
	82	820											
	100	101											
	120	121											
	150	151											
	180	181											
	220	221											
	270	271											
	330	331											
	390	391											
	470	471											
	560	561											
	680	681											
	820	821											
	1000	102											
	1200	122											
	1500	152											
WVDC		16	25	50	100	16	25	50	100	16	25	50	100
SIZE		0603				0805				1206			

# MM Series – MLCC for Medical Applications

## X7R Specifications and Test Methods

Parameter/Test		X7R Specification Limits	Measuring Conditions	
<b>Operating Temperature Range</b>		-55°C to +125°C	Temperature Cycle Chamber	
<b>Capacitance</b>		Within specified tolerance	Freq.: 1.0 kHz ± 10% Voltage: 1.0Vrms ± .2V	
<b>Q</b>	$\leq 10\%$ for $\geq 50V$ DC rating $\leq 12.5\%$ for 25V DC rating $\leq 12.5\%$ for 25V and 16V DC rating $\leq 12.5\%$ for $\leq 10V$ DC rating			
<b>Insulation Resistance</b>		100,000MΩ or 1000MΩ - μF, whichever is less	Charge device with rated voltage for 120 ± 5 secs @ room temp/humidity	
<b>Dielectric Strength</b>		No breakdown or visual defects	Charge device with 300% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
<b>Resistance to Flexure Stresses</b>	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds 	
	Capacitance Variation	$\leq \pm 12\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3		
<b>Solderability</b>		$\geq 95\%$ of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 ± 5°C for 5.0 ± 0.5 seconds	
<b>Resistance to Solder Heat</b>	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60 seconds. Store at room temperature for 24 ± 2 hours before measuring electrical properties.	
	Capacitance Variation	$\leq \pm 7.5\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
<b>Thermal Shock</b>	Appearance	No visual defects	Step 1: -55°C ± 2°	30 ± 3 minutes
	Capacitance Variation	$\leq \pm 7.5\%$	Step 2: Room Temp	$\leq 3$ minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C ± 2°	30 ± 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	$\leq 3$ minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 ± 2 hours at room temperature	
<b>Load Life</b>	Appearance	No visual defects	Charge device with 1.5 rated voltage ( $\leq 10V$ ) in test chamber set at 125°C ± 2°C for 1000 hours (+48, -0)  Remove from test chamber and stabilize at room temperature for 24 ± 2 hours before measuring.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
<b>Load Humidity</b>	Appearance	No visual defects	Store in a test chamber set at 85°C ± 2°C/ 85% ± 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied.  Remove from chamber and stabilize at room temperature and humidity for 24 ± 2 hours before measuring.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		

# MM Series – MLCC for Medical Applications

## X7R Capacitance Range



### PREFERRED SIZES ARE SHADED

SIZE	0402			0603				0805					1206					1210					1808			1812				2220													
	WVDC	16	25	50	10	16	25	50	100	200	10	16	25	50	100	200	250	500	10	16	25	50	100	200	250	500	50	100	200	50	100	200	250	25	50	100							
Cap	220	221																																									
(pF)	270	271																																									
	330	331																																									
	390	391																																									
	470	471																																									
	560	561																																									
	680	681																																									
	820	821																																									
	1000	102																																									
	1200	122																																									
	1500	152																																									
	1800	182																																									
	2200	222																																									
	2700	272																																									
	3300	332																																									
	3900	392																																									
	4700	472																																									
	5600	562																																									
	6800	682																																									
	8200	822																																									
cap	0.010	103																																									
uF	0.012	123																																									
	0.015	153																																									
	0.018	183																																									
	0.022	223																																									
	0.027	273																																									
	0.033	333																																									
	0.039	393																																									
	0.047	473																																									
	0.056	563																																									
	0.068	683																																									
	0.082	823																																									
	0.10	104																																									
	0.12	124																																									
	0.15	154																																									
	0.22	224																																									
	0.33	334																																									
	0.47	474																																									
	0.56	564																																									
	0.68	684																																									
	0.82	824																																									
	1.0	105																																									
	1.2	125																																									
	1.5	155																																									
WVDC	16	25	50	10	16	25	50	100	200	10	16	25	50	100	200	250	500	10	16	25	50	100	200	250	500	10	16	25	50	100	200	250	500	50	100	200	50	100	200	250	25	50	100
SIZE	0402			0603				0805					1206					1210					1808			1812				2220													