

8

7

6

5

4

3

2

1

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2015

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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

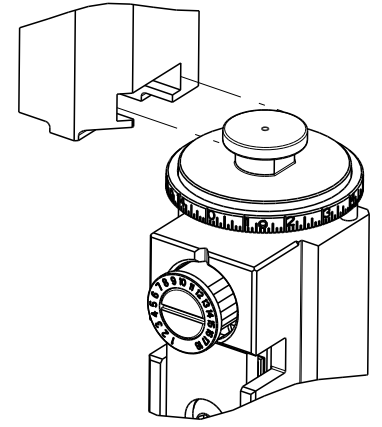
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2836084-2

B

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

-

2119951-1

8-2836084-5

1901094-3

2168400-6 (QUANTITY 2)

2836084-5

B

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

-

2161326-1

-

8-2836084-4

-

-

2836084-6

B

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

-

-

-

-

-

2836084-7

B

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

7-2836084-7

A

CRIMP TOOLING KIT

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.30 mm [.091]

F

INSUL

3.10 mm [.122]

F

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: .093 DIA. PIN AND SOCKET

WIRE STRIP LENGTH

3.96-5.54 mm [.156-.218 IN]

INSULATION DIAMETER RANGE

Ø1.65-2.79 mm [.065-.110 IN]

TERMINAL APPLICATION SPECIFICATION

ATS-638927100 Rev B

-

-

TERMINALS APPLIED

TE TERMINAL

MOLEX TERMINAL

TE TERMINAL

MOLEX TERMINAL

1572331-1

02-09-2101

1572332-5

02-09-5169

1572331-2

02-09-6100

1572332-6

02-09-4104

1572331-3

02-09-6101

1572332-7

02-09-8108

1572332-1

02-09-1102

1572332-8

39-00-0281

1572332-2

02-09-5100

1572332-9

39-00-0282

1572332-3

02-09-5102

1-1572332-0

39-00-0293

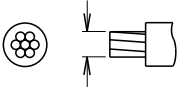
1572332-4

02-09-1205

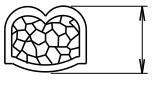
1-1572332-1

39-00-0296

WIRE SIZE



CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING⁹

14 AWG OR 2.00mm2

1.50+/-0.05 [.059+/- .002]

7.5

16 AWG OR 1.30mm2

1.40+/-0.05 [.055+/- .002]

8.3

18 AWG OR 0.80mm2

1.31+/-0.04 [.052+/- .002]

9.3

20 AWG OR 0.50mm2

1.27+/-0.05 [.050+/- .002]

9.3

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836084-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836084-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2836084-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.3.

13

TERMINAL LUBRICATION RECOMMENDED.

14

CUT AT ASSEMBLY.

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISIONS

P

LTR

DESCRIPTION

DATE

OWN

APVD

B

ECR-17-001399

31JAN2017

MR

TE

-

-

-

-

1

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

-

1

1803259-1

BUSHING, FLANGED

249

-

-

-

-

1

2119641-1

FEED CAM, AIR FEED

248

-

1

-

1

1

2119798-1

DETENT PIN

247

-

1

-

1

1

1-22279-3

SPRING, COMPRESSION

246

-

-

1

-

-

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

-

1

1

1

1

2119082-7

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

-

2

2

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2063440-1

AIR FEED MODULE

238

-

-

1

1

-

2119740-2

TAG, IDENTIFICATION

213

-

-

1

1

-

1901094-3

SPACER, FEEDER

198

-

-

-

-

2

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

1

240638-1

SPRING, FEED FINGER

163

-

2

2

2

2

2168083-3

SCR, SKT HD CAP, RoHS, M4 X 12.0

143

-

-

-

-

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

-

1

2119799-1

HOLDER, FEED FINGER, AF

136

-

-

REF

REF

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

1

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

1-22281-8

SPRING, COMPRESSION

121

-

-

REF

REF

-

2119944-1

FEED FINGER ASSEMBLY, SF

117

-

1

1

1

1

2119955-1

ASSY, LUBRICATOR, SIDE FEED

113

-

1

1

1

1

3-690712-7

FRONT STRIP GUIDE

96

-

2

2

2

2

1-2168083-3

SCR, SKT HD CAP, RoHS, M3 X 16

95

-

1

1

1

1

2168083-6

SCR, SKT HD CAP, RoHS, M5 X 65

93

-

1

1

1

1

1-455888-4

SPACER, CRIMPER

82

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

1

-

1

2119740-1

TAG, IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

1

1

-

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

-

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

2

2

2

2

2-18032-5

SCR, SET, FLT POINT M5 X 20.0

61

-

1

1

1

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

-

-

-

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

-

-

-

1

1338685-1

PAWL, FEED

56

-

2

2

2

2

2168083-8

SCR, SKT HD CAP, RoHS, M4 X 16

53

-

1

1

1

1

5018030-1

NUT, HEX, REG, RoHS, M3

52

-

1

1

1

1

811242-5

BUMPER, HOLD DOWN

51

-

1

1

1

1

690753-2

SPACER, TONKER

50

-

-

-

-

1

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

1

1

1

1

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

-

1

-

1

1

2119370-1

RAM, AMP STYLE, SIDE FEED

44

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

-

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

-

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

1-2119644-2

RAM WASHER, PRECISION

38

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1

1

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1

2119085-1

FA HEAD, ATLANTIC STYLE

37

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1

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1

1

2119092-1

BOLT, ADJUSTMENT

35

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

3-1320908-2

SPACER, STRIP GUIDE

30

-

1

1

1

1

2-1901086-2

PLATE, STRIP GUIDE

29

-

2

2

2

2

22281-8

SPRING, COMPRESSION

27

-

1

1

1

1

356835-1

LEVER, DRAG RELEASE

26

-

1

1

1

1

2-690754-1

DRAG, SPECIAL

25

-

1

1

1

1

1320860-2

STRIP GUIDE, REAR

24

-

1

1

1

1

980371-4

SCR, SKT HD SHLDR 5.0 DIA X 6.0

23

-

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

7

7

7

7

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

1

2119533-6

STRIPPER, SIDE FEED

19

-

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10

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1

4-853720-3

BLADE, SLUG

9

1

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1

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1633054-5

ANVIL, SPECIAL

8

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240641-7

SPACER

7

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238009-4

BLOCK, FL CRIMPER SPACER

4

1

1

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1

1

8-1803016-8

CRIMPER, INSULATION F

3

-

1

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1

1

455888-7

SPACER, CRIMPER

2

1

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1

1

1

5-1803188-5

CRIMPER, WIRE

1

-77

-7

-6

-5

-2

PART NO

DESCRIPTION

ITEM NO

THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE ISSUING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST EDITION.

OWN

B. WEAVER

21OCT2015

CHK

G. BAILEY

21OCT2015

APVD

G. BAILEY

21OCT2015

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±

±

±

±

±

TOLERANCES UNLESS OTHERWISE SPECIFIED:

±

MATERIAL

-

-

-

-

-

-

-

NAME

Ocean Side Feed Applicator

SIZE

CAGE CODE

DRAWING NO

00779

©=2836084

RESTRICTED TO

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

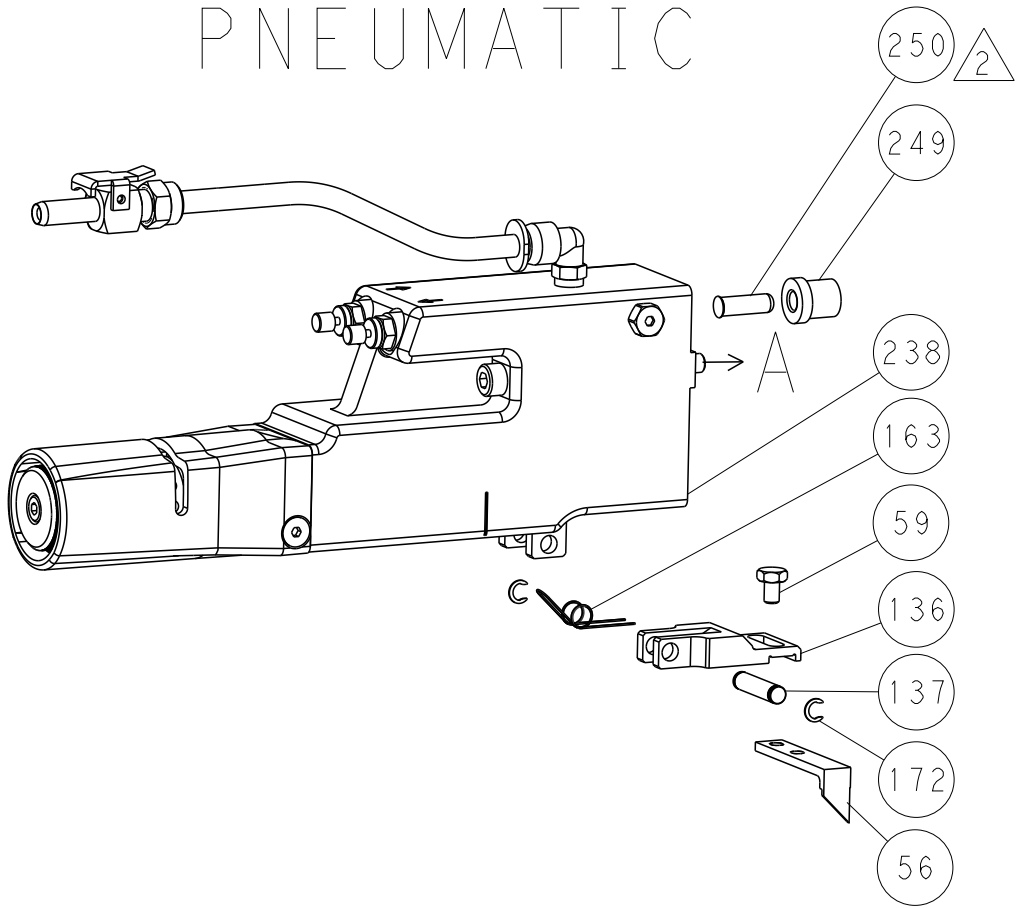
B

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

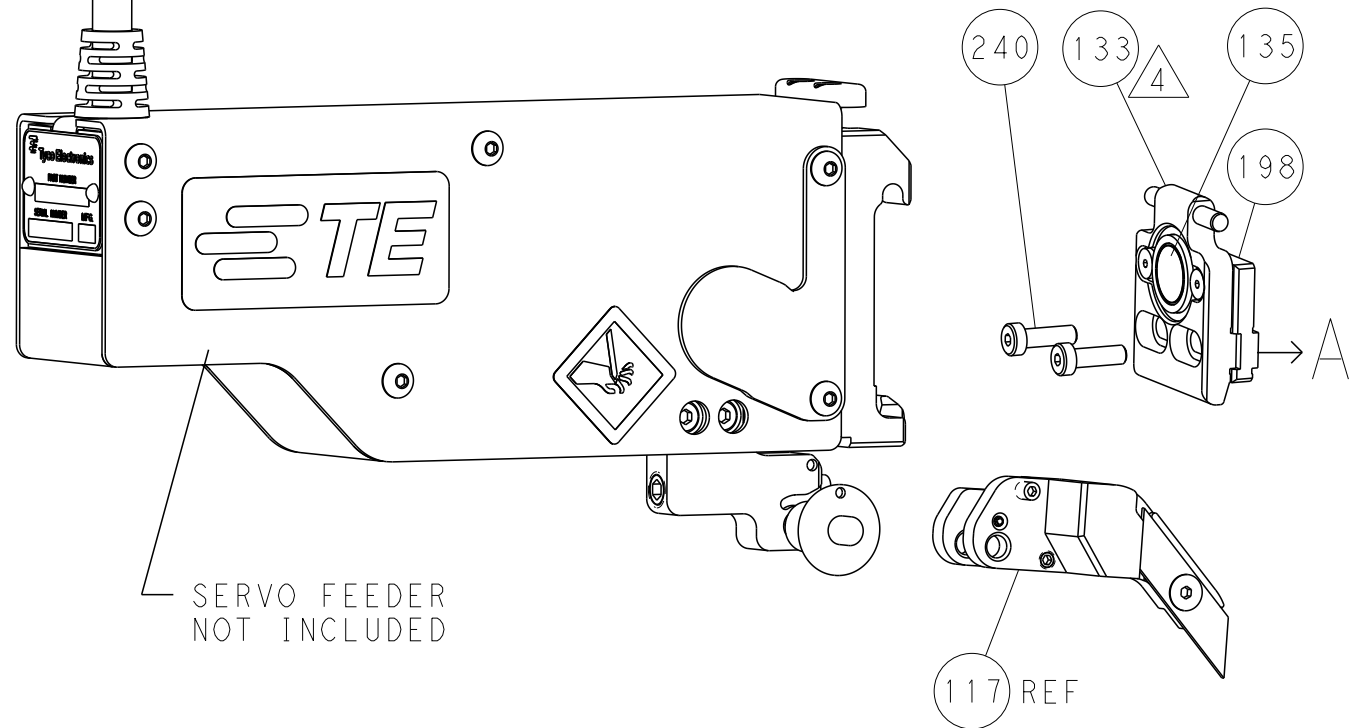
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
A	66	-	-	SEE SHEET 1	-	-

FEED TYPE

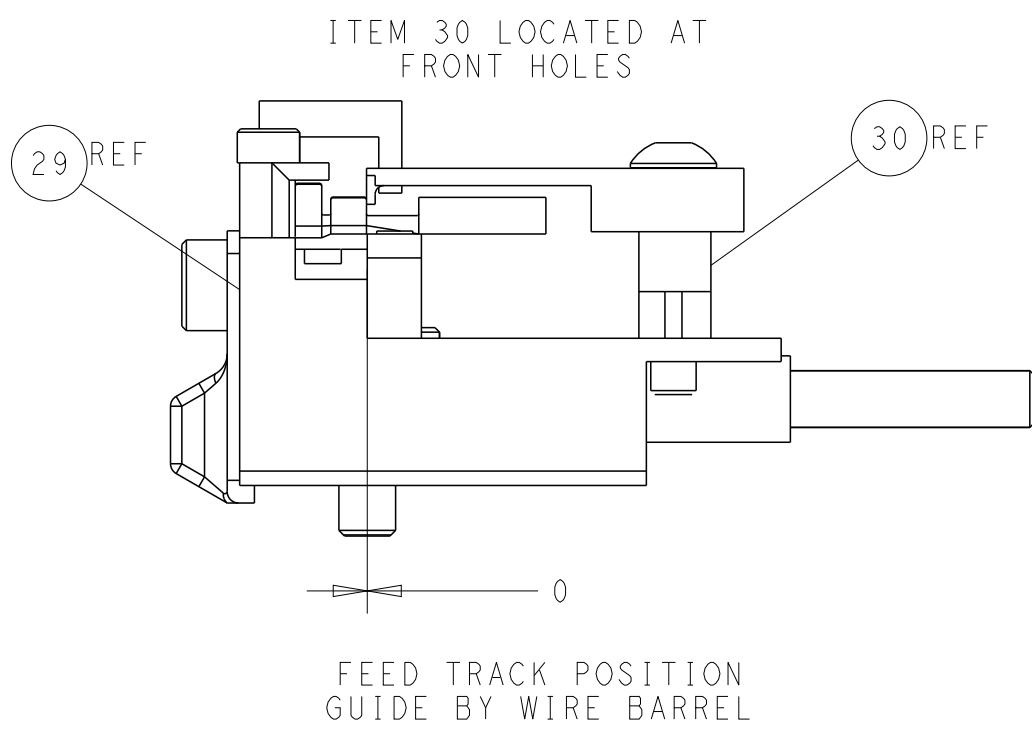
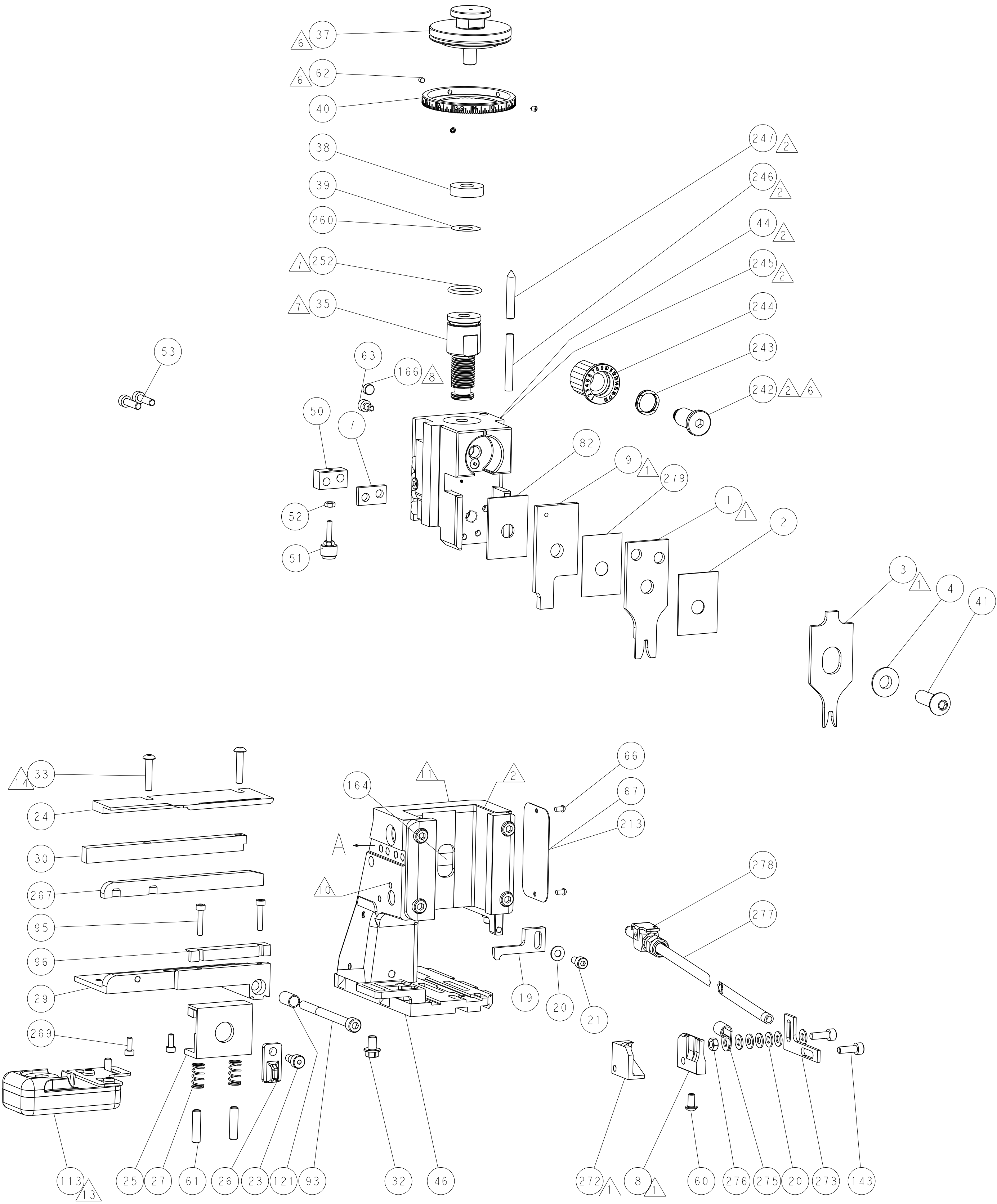
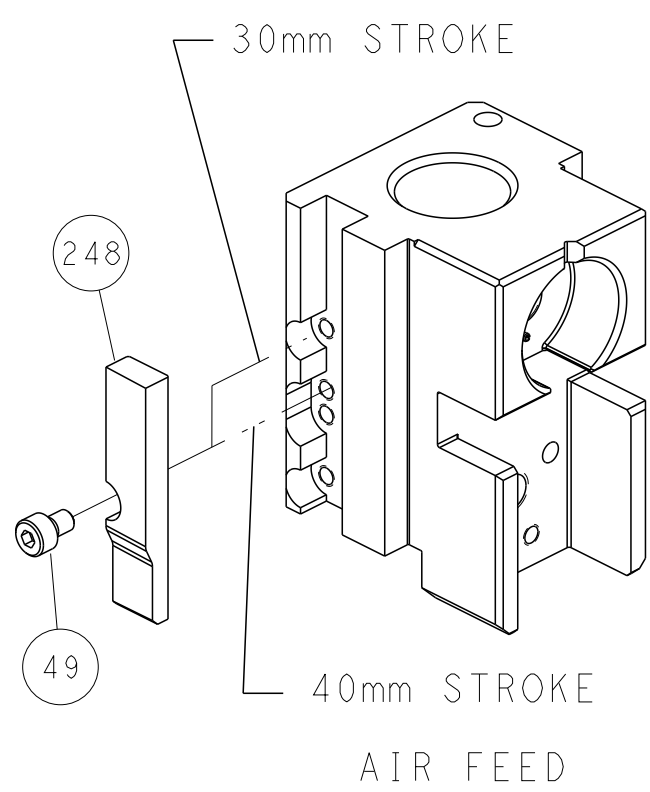
PNEUMATIC



SERVO
LATCH PLATE



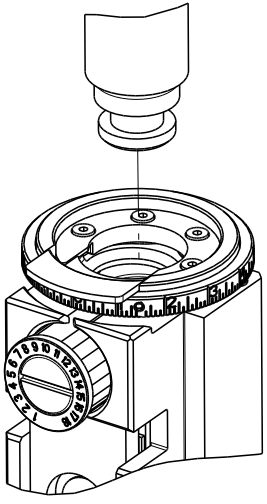
CAM POSITION



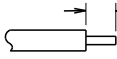
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

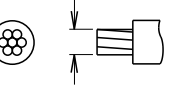
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				CHK G. BAILEY 21OCT2015		
				APVD G. BAILEY 21OCT2015	NAME Ocean Side Feed Applicator	
				PRODUCT SPEC		
				APPLICATION SPEC		
				WEIGHT		
				Customer Accessible Production Drawing		
				SCALE 1:2	SHEET 2 of 4	
				REV B		

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2836084-2	B	FINE CRIMP HEIGHT ADJUST
	2-2836084-5	B	FINE CRIMP HEIGHT ADJUST
	2-2836084-7	B	FINE CRIMP HEIGHT ADJUST
	7-2836084-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.30 mm [.091]	F
INSUL	3.10 mm [.122]	F
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: .093 DIA. PIN AND SOCKET			
WIRE STRIP LENGTH 3.96-5.54 mm [1.156-.218 IN]			INSULATION DIAMETER RANGE Ø1.65-2.79 mm [1.065-.110 IN]
TERMINAL APPLICATION SPECIFICATION	ATS-638927100 Rev B	-	-
TERMINALS APPLIED 			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
1572331-1	02-09-2101	1572332-5	02-09-5169
1572331-2	02-09-6100	1572332-6	02-09-4104
1572331-3	02-09-6101	1572332-7	02-09-8108
1572332-1	02-09-1102	1572332-8	39-00-0281
1572332-2	02-09-5100	1572332-9	39-00-0282
1572332-3	02-09-5102	1-1572332-0	39-00-0293
1572332-4	02-09-1205	1-1572332-1	39-00-0296

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG OR 2.00mm2		1.50+/-0.05 [1.059+/-0.002]		7.5
16 AWG OR 1.30mm2		1.40+/-0.05 [1.055+/-0.002]		8.3
18 AWG OR 0.80mm2		1.31+/-0.04 [1.052+/-0.002]		9.3
20 AWG OR 0.50mm2		1.27+/-0.05 [1.050+/-0.002]		9.3



-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836084-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836084-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  TERMINAL LUBRICATION RECOMMENDED.
-  CUT AT ASSEMBLY.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	455888-3	SPACER, CRIMPER	279
-	1	1	1	23238-1	INSERT, COUPLING	278
-	1	1	1	2030758-3	TUBING, POLYURETHANE	277
-	1	1	1	5018030-2	NUT, HEX, REG, RoHS, M4	276
-	1	1	1	986220-3	CLAMP, CABLE, BLACK	275
-	1	1	1	2217068-1	BRACKET, AIR BLAST	273
-	1	1	1	2844234-1	PLATE, REAR SHEAR	272
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	269
-	1	1	1	1-1633782-4	FENCE	267
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	OWN	APVD
-	-	SEE SHEET 1			-	-	-

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	1803259-1	BUSHING, FLANGED	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	143
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	3-690712-7	FRONT STRIP GUIDE	96
-	2	2	2	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	95
-	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	1-455888-4	SPACER, CRIMPER	82
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-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1338685-1	PAWL, FEED	56
-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
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-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
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-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
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-	1	1	1	2-1901086-2	PLATE, STRIP GUIDE	29
-	2	2	2	22281-8	SPRING, COMPRESSION	27
-	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	2-690754-1	DRAG, SPECIAL	25
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-	1	1	1	2119533-6	STRIPPER, SIDE FEED	19
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-	1	1	1	4-853720-3	BLADE, SLUG	9
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-	1	1	1	240641-7	SPACER	7
-	-	-	-	-	-	6
-	-	-	-	-	-	5
-	1	1	1	238009-4	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	8-1803016-8	CRIMPER, INSULATION F	3
-	1	1	1	455888-7	SPACER, CRIMPER	2
1	1	1	1	5-1803188-5	CRIMPER, WIRE	1
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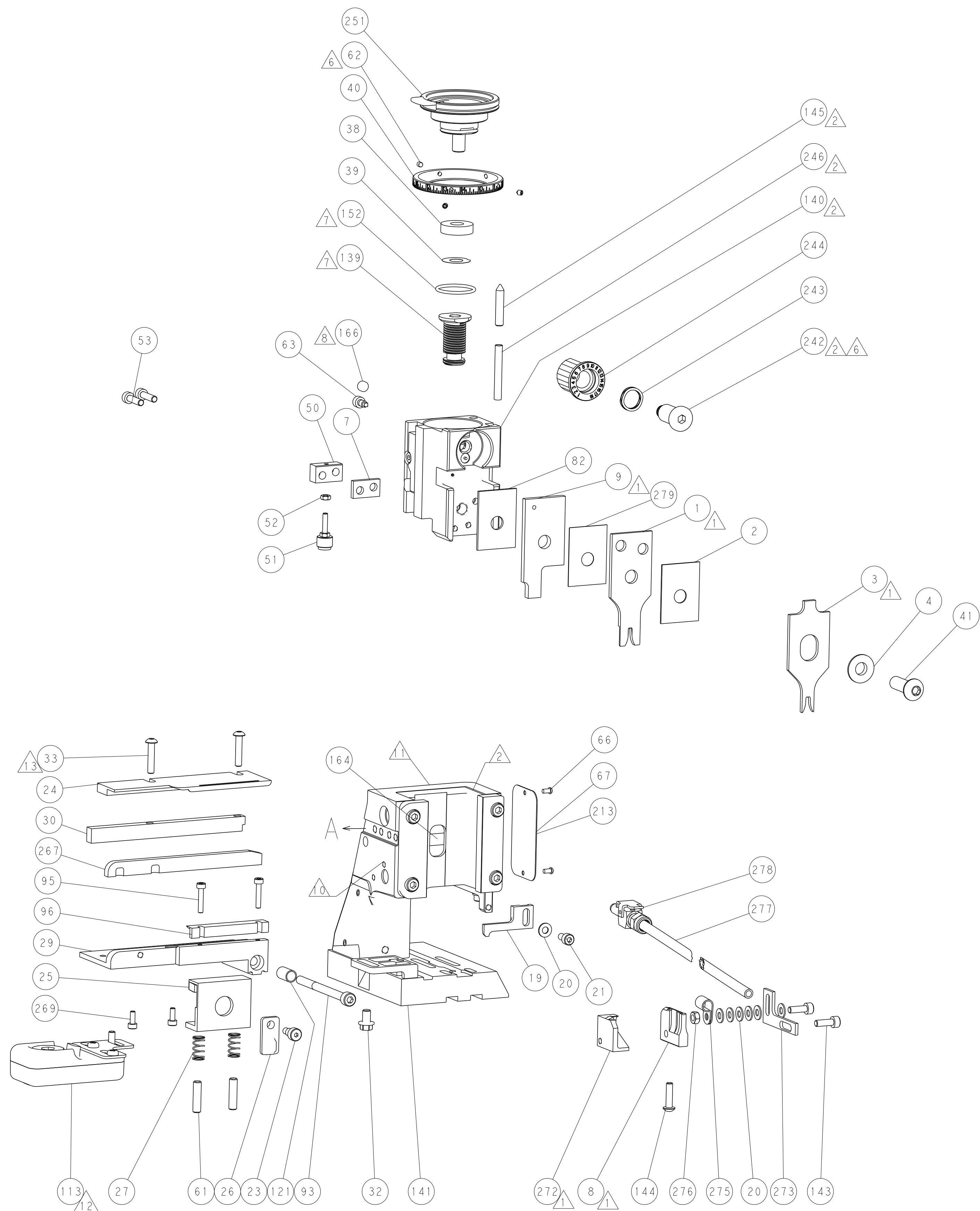
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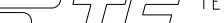
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AIR FEED



Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A CAGE CODE 00779 DRAWING NO C=2836084	
MATERIAL -		FINISH -		RESTRICTED TO -	
		WEIGHT -		SCALE 1:2 SHEET 4 OF 4 REV B	
Customer Accessible Production Drawing					