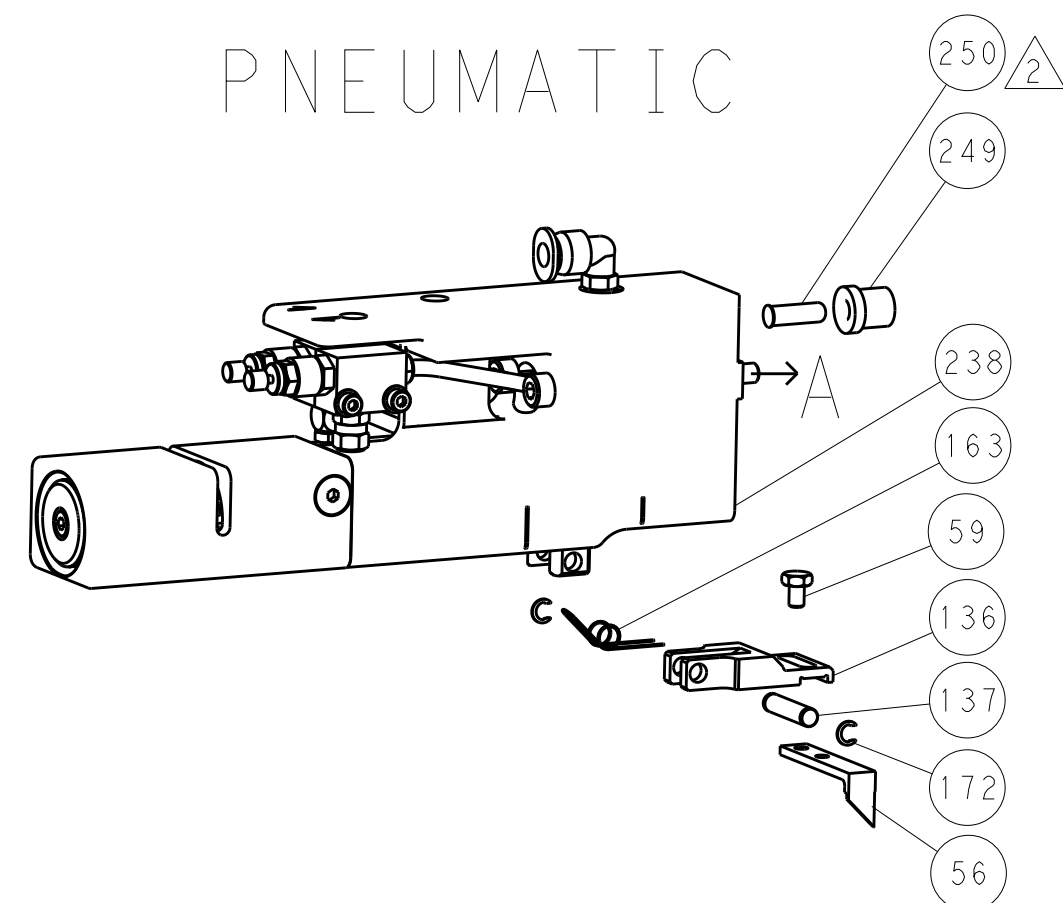
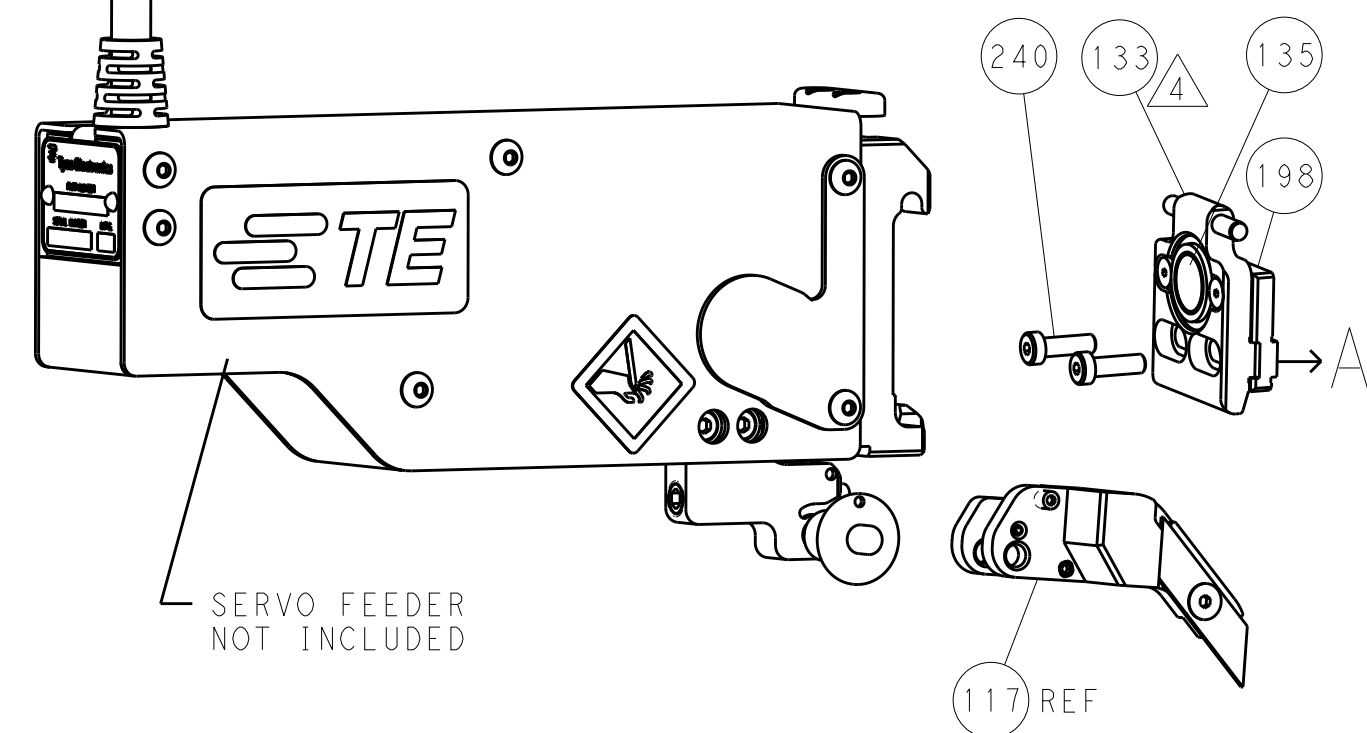
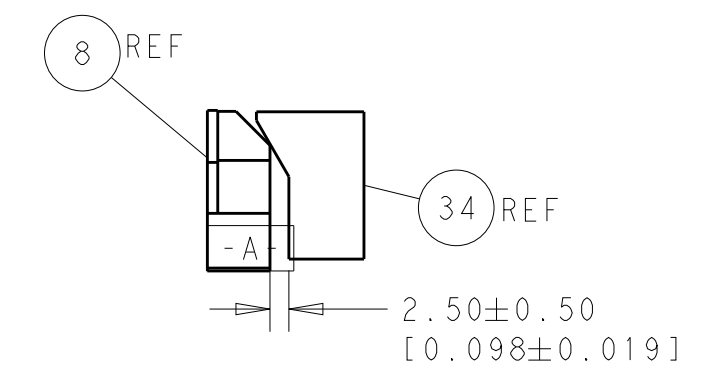
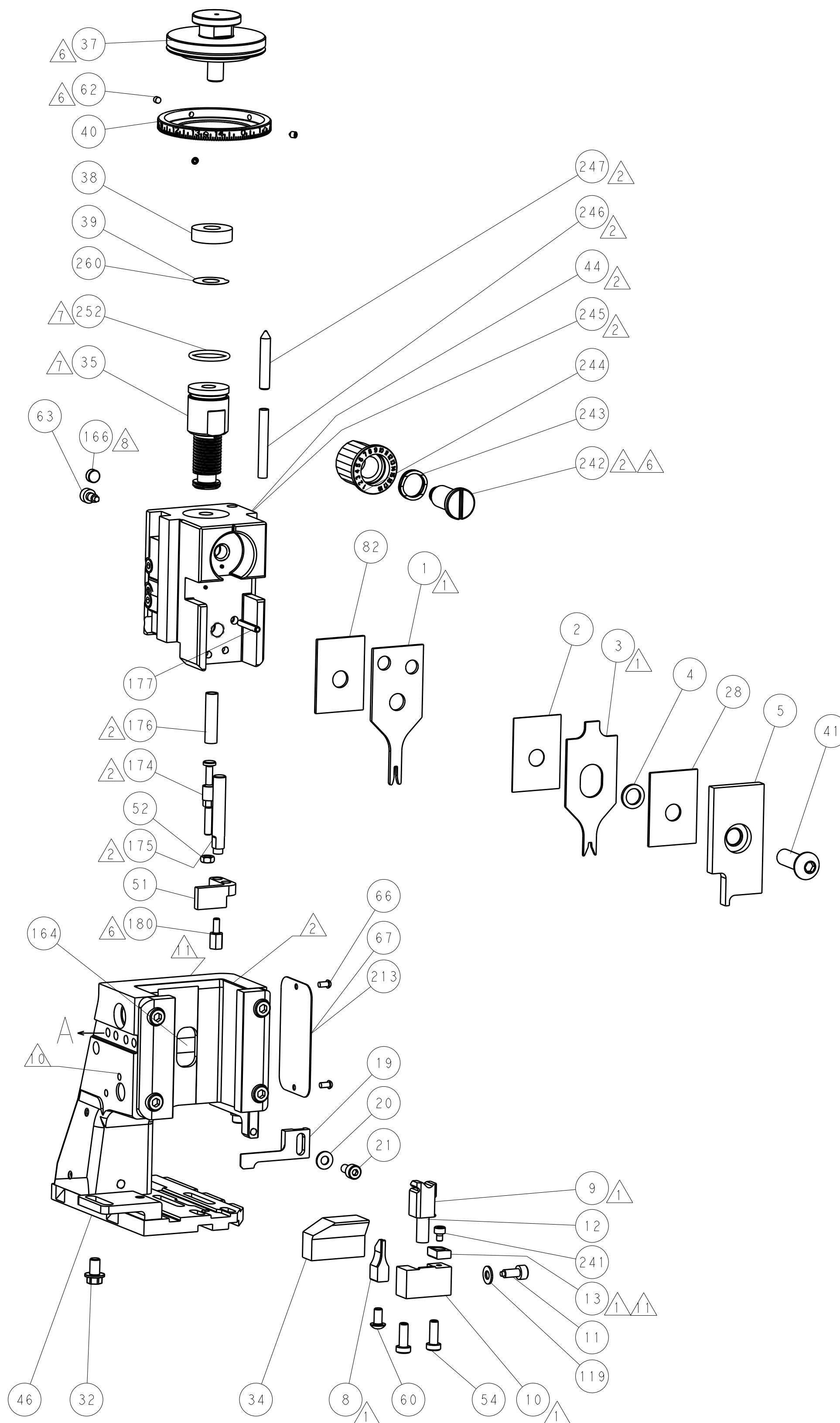
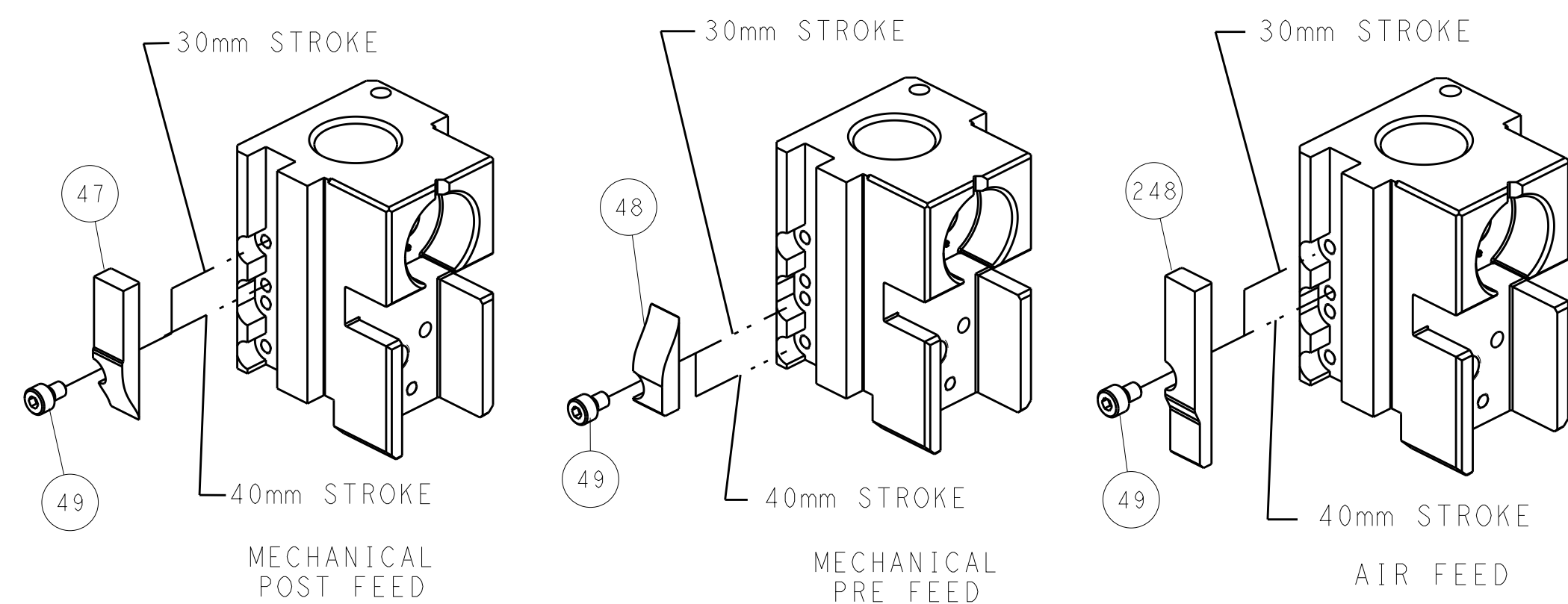


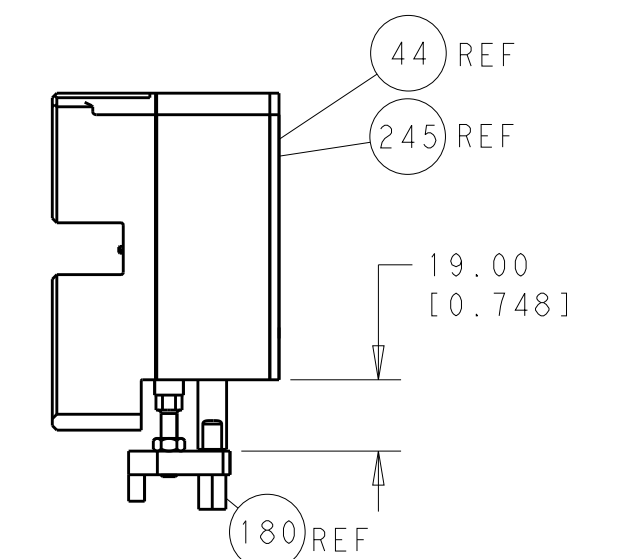
PNEUMATIC

SERVO
LATCH PLATE

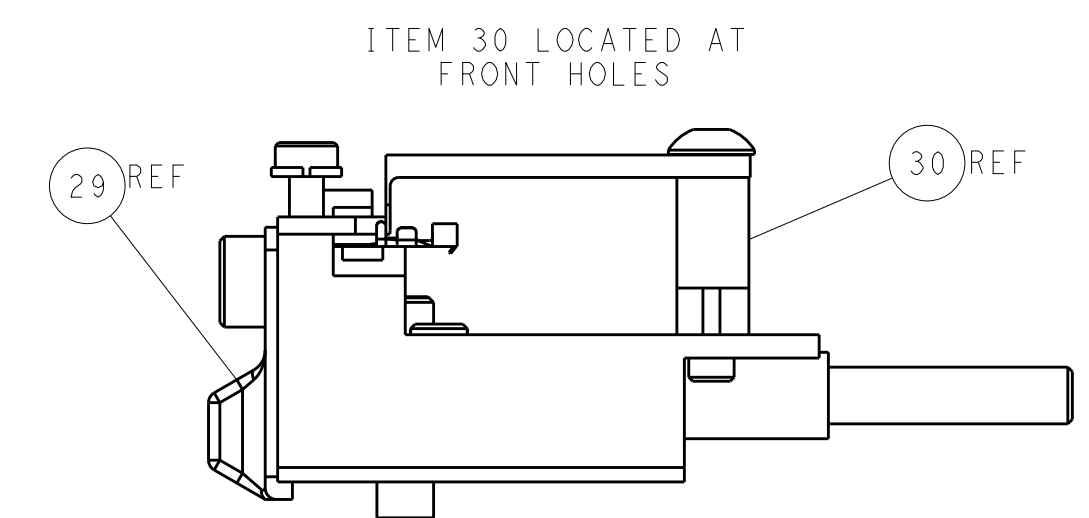
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TELE-DEFENSE/DEFENSE CONTRACTORS IT IS THE PROPERTY OF TE CONNECTIVITY. IT IS TO BE KEPT IN THE ORIGINAL FILED AND SHOWN BE CONTACTED FOR THE LATEST REVISION.		OWN 21FEB2014 CWN X_ZHAO 21FEB2014 CWN Z_HANG 21FEB2014 APVD F_ELBIN 21FEB2014		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE CAGE CODE DRAWING NO A 00779 C-2266218	
MATERIAL -		FINISH -		WEIGHT -	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE 1:2		SHEET 2 OF 4 REV A	

8

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4

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THIS DRAWING IS UNPUBLISHED.

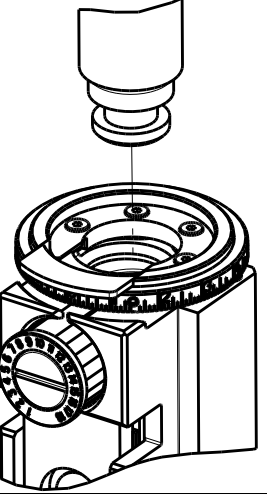
RELEASED FOR PUBLICATION

20

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2266218-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

2-2266218-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

2-2266218-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

2-2266218-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2266218-7

A

CRIMP TOOLING KIT

-

CONVERT TO

PART NUMBERS REQUIRED

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.40 mm [.055]

F

INSUL

1.78 mm [.070]

F

APPLICATOR INSTRUCTIONS

408-10389



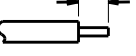
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MOLEX CRIMP SPECIFICATION

TERMINAL NAME: 2.5 LOW PROFILE CRIMP RECEPTACLE

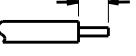
WIRE STRIP LENGTH

2.40-2.90 mm [.094-.114 IN]



INSULATION DIAMETER RANGE

Ø1.40-1.60 mm [.055-.063 IN]



TERMINAL APPLICATION SPECIFICATION

MOLEX SPEC

-

-

TERMINALS APPLIED

TE TERMINAL

MOLEX TERMINAL

TE TERMINAL

MOLEX TERMINAL

1572313-1

08701039

1572313-4

98000242

1572313-2

08701045

1572313-7

08701047

1572313-3

39000160

-

-

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

26 AWG OR 0.12mm2

0.62+/-0.03 [.024+/- .001]

8.4

28 AWG OR 0.08mm2

0.60+/-0.03 [.024+/- .001]

8.6

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266218-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62,180 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.40 mm [.055]

F

INSUL

1.78 mm [.070]

F

APPLICATOR INSTRUCTIONS

408-10389



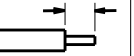
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MOLEX CRIMP SPECIFICATION

TERMINAL NAME: 2.5 LOW PROFILE CRIMP RECEPTACLE

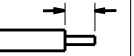
WIRE STRIP LENGTH

2.40-2.90 mm [.094-.114 IN]



INSULATION DIAMETER RANGE

Ø1.40-1.60 mm [.055-.063 IN]



TERMINAL APPLICATION SPECIFICATION

MOLEX SPEC

-

-

TERMINALS APPLIED

TE TERMINAL

MOLEX TERMINAL

TE TERMINAL

MOLEX TERMINAL

1572313-1

08701039

1572313-4

98000242

1572313-2

08701045

1572313-7

08701047

1572313-3

39000160

-

-

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

26 AWG OR 0.12mm2

0.62+/-0.03 [.024+/- .001]

8.4

28 AWG OR 0.08mm2

0.60+/-0.03 [.024+/- .001]

8.6

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266218-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62,180 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.40 mm [.055]

F

INSUL

1.78 mm [.070]

F

APPLICATOR INSTRUCTIONS

408-10389



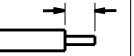
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TERMINAL NAME: 2.5 LOW PROFILE CRIMP RECEPTACLE

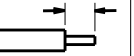
WIRE STRIP LENGTH

2.40-2.90 mm [.094-.114 IN]



INSULATION DIAMETER RANGE

Ø1.40-1.60 mm [.055-.063 IN]



TERMINAL APPLICATION SPECIFICATION

MOLEX SPEC

-

-

TERMINALS APPLIED

TE TERMINAL

MOLEX TERMINAL

TE TERMINAL

MOLEX TERMINAL

1572313-1

08701039

1572313-4

98000242

1572313-2

08701045

1572313-7

08701047

1572313-3

39000160

-

-

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

26 AWG OR 0.12mm2

0.62+/-0.03 [.024+/- .001]

8.4

28 AWG OR 0.08mm2

0.60+/-0.03 [.024+/- .001]

8.6

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266218-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62,180 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.40 mm [.055]

F

INSUL

1.78 mm [.070]

F

APPLICATOR INSTRUCTIONS

408-10389



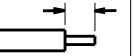
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MOLEX CRIMP SPECIFICATION

TERMINAL NAME: 2.5 LOW PROFILE CRIMP RECEPTACLE

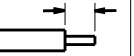
WIRE STRIP LENGTH

2.40-2.90 mm [.094-.114 IN]



INSULATION DIAMETER RANGE

Ø1.40-1.60 mm [.055-.063 IN]



TERMINAL APPLICATION SPECIFICATION

MOLEX SPEC

-

-

TERMINALS APPLIED

TE TERMINAL

MOLEX TERMINAL

TE TERMINAL

MOLEX TERMINAL

1572313-1

08701039

1572313-4

98000242

1572313-2

08701045

1572313-7

08701047

1572313-3

39000160

-

-

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

26 AWG OR 0.12mm2

0.62+/-0.03 [.024+/- .001]

8.4

28 AWG OR 0.08mm2

0.60+/-0.03 [.024+/- .001]

8.6

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266218-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266218-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62,180 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2266218-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266218-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.40 mm [.055]

F

INSUL

1.78 mm [.070]

F

APPLICATOR INSTRUCTIONS

408-10389



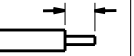
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MOLEX CRIMP SPECIFICATION

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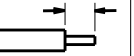
WIRE STRIP LENGTH

2.40-2.90 mm [.094-.114 IN]



INSULATION DIAMETER RANGE

Ø1.40-1.60 mm [.055-.063 IN]



TERMINAL APPLICATION SPECIFICATION

MOLEX SPEC

-

-

TERMINALS APPLIED

TE TERMINAL

MOLEX TERMINAL

TE TERMINAL

MOLEX TERMINAL

1572313-1

08701039

1572313-4

98000242

1572313-2

08701045

1572313-7

08701047

1572313-3

39000160

-

-

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



22 AWG OR 0.35mm2

0.725+/-0.035 [.029+/- .001]

7.2

24 AWG OR 0.20mm2

0.665+/-0.035 [.026+/- .001]

7.7

26 AWG OR 0.12mm2

0.62+/-0.03 [.024+/- .001]

8.4

28 AWG OR 0.08mm2

0.60+/-0.03 [.024+/- .001]

8.6

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



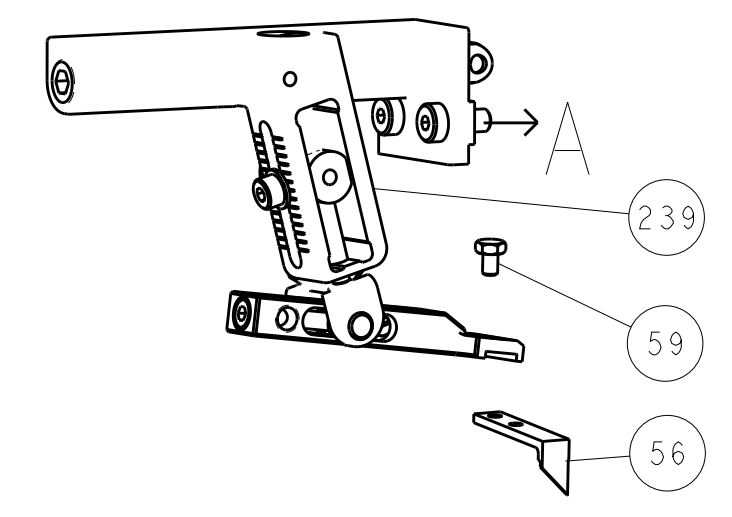
CRIMP HEIGHT

REFERENCE SETTING

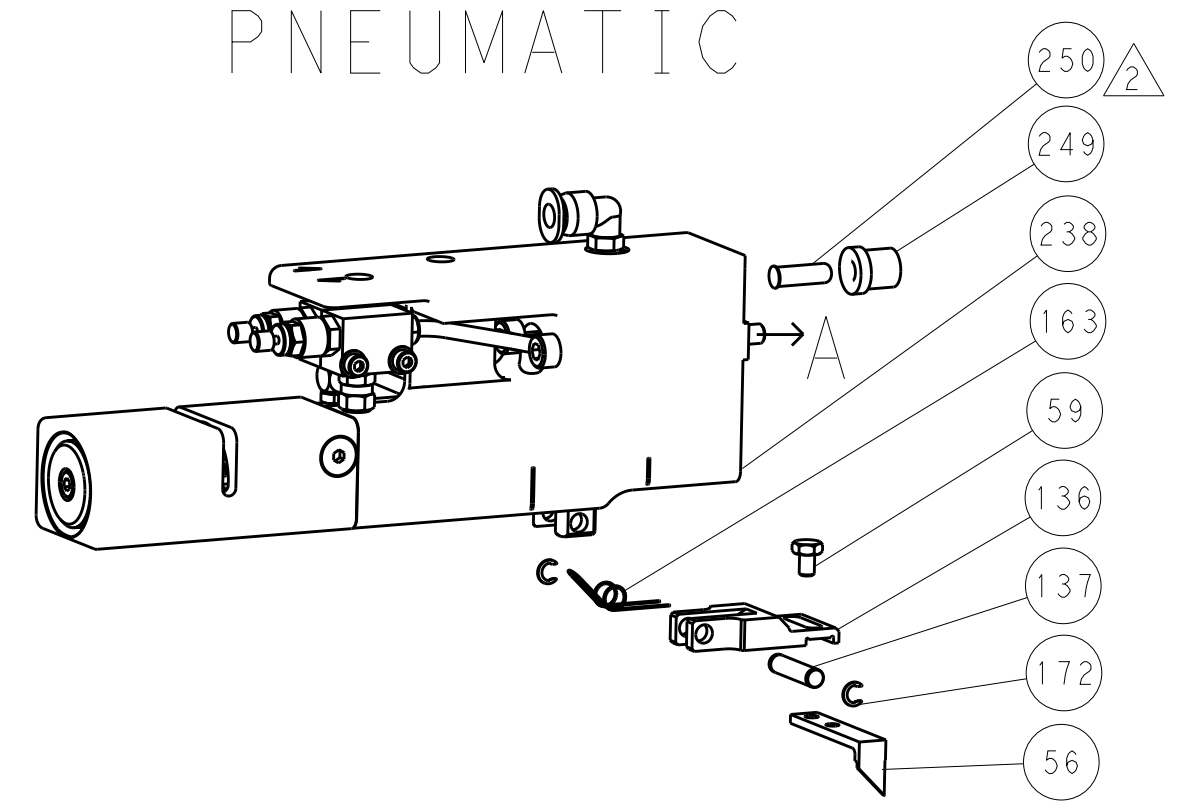


LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

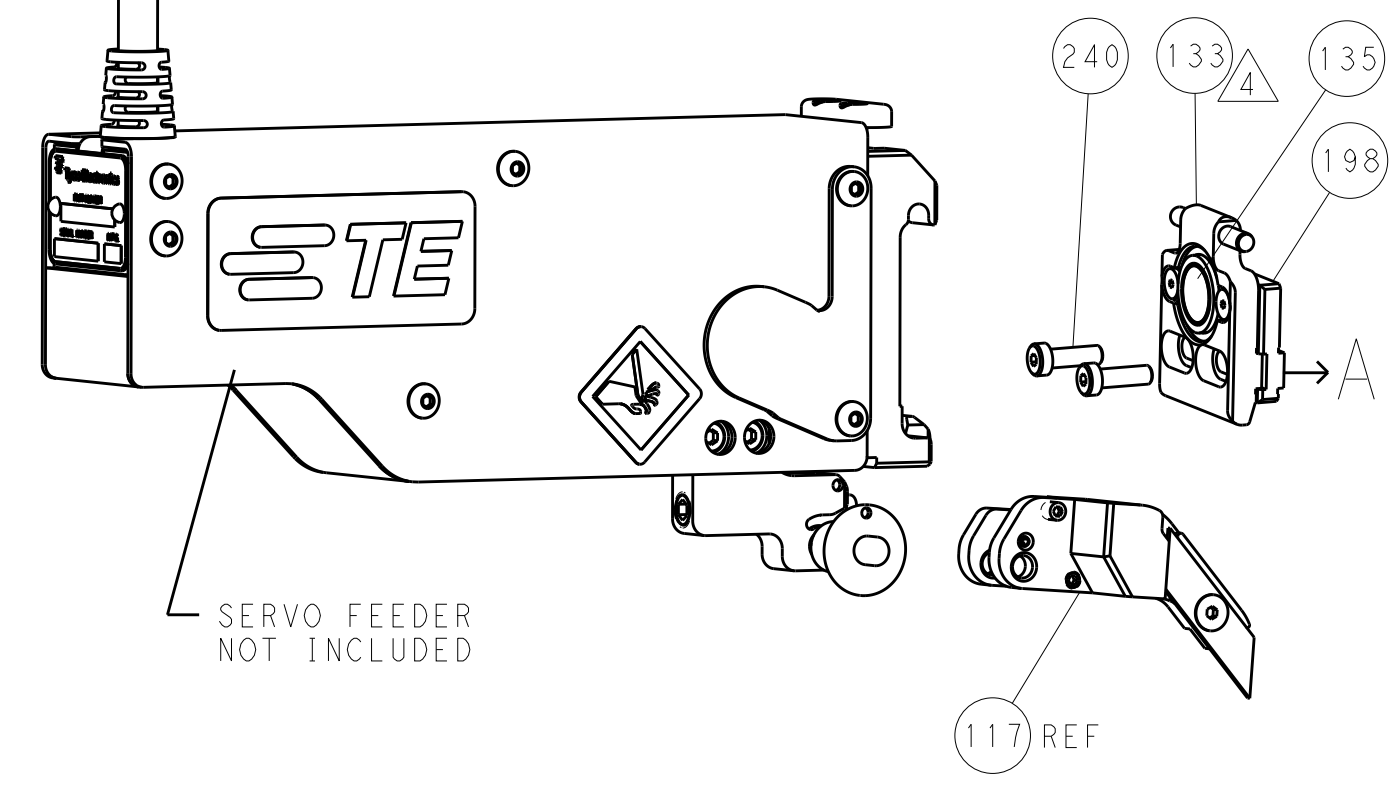
FEED TYPE MECHANICAL



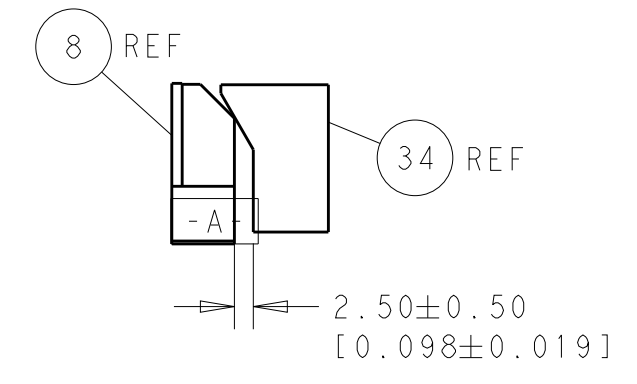
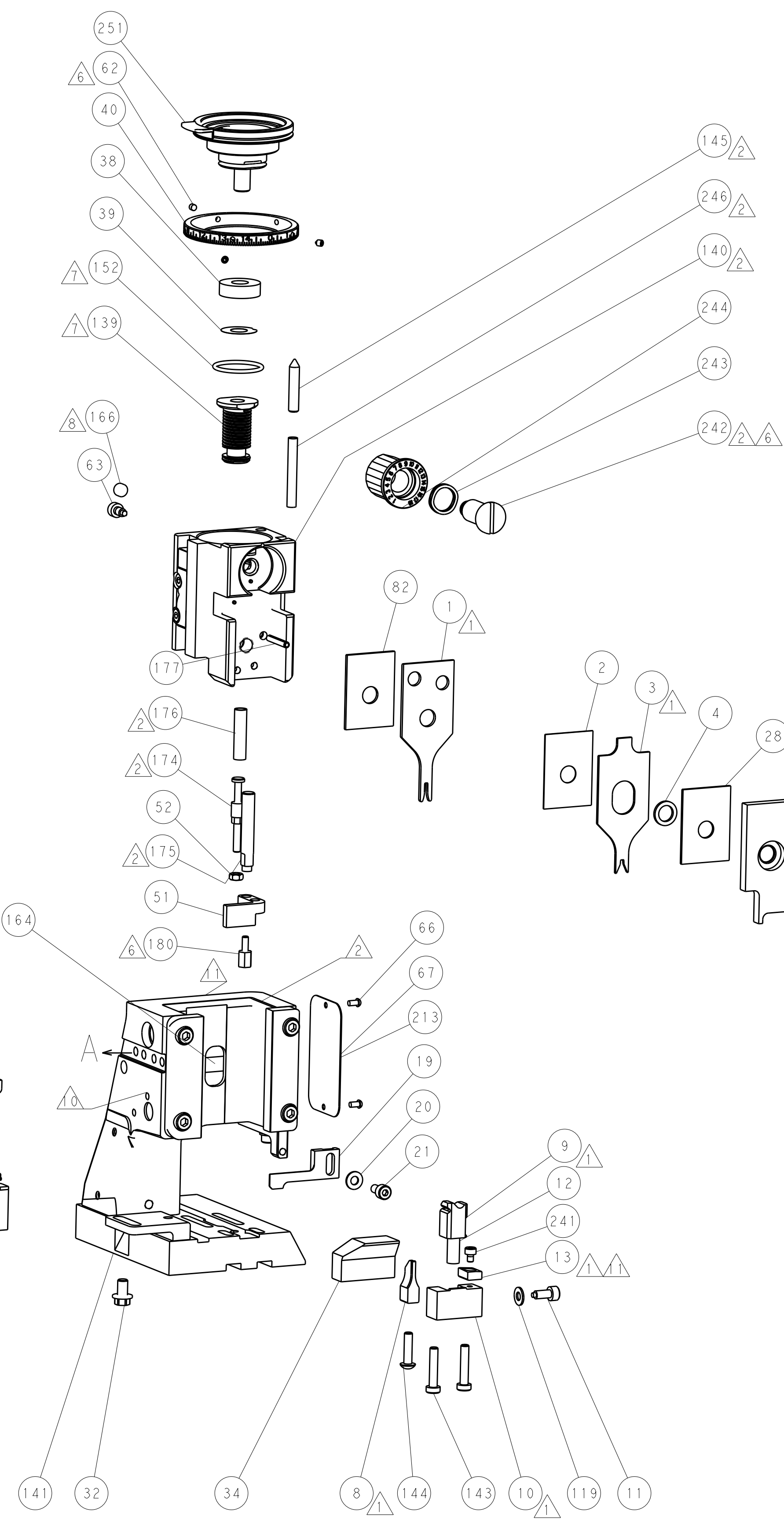
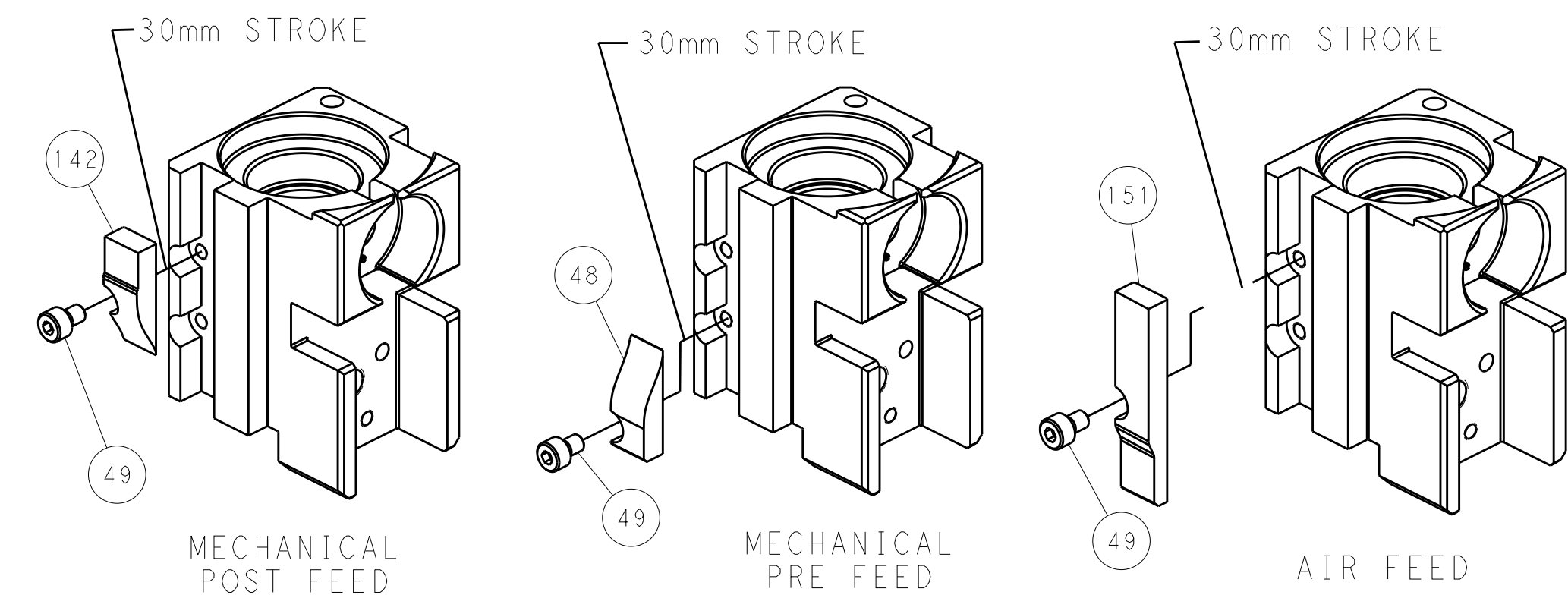
PNEUMATIC



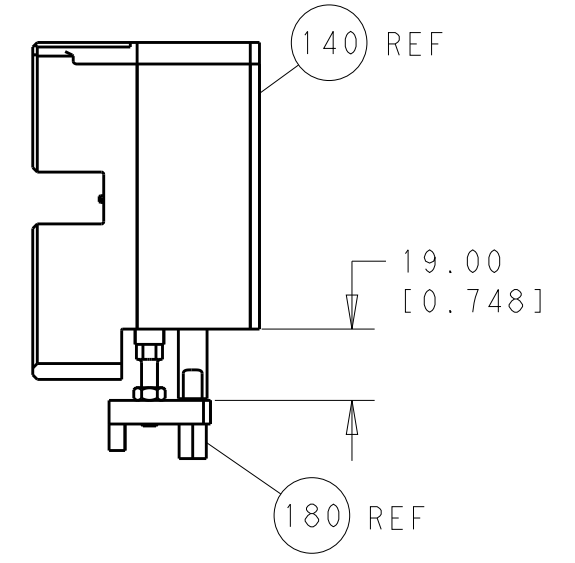
SERVO LATCH PLATE



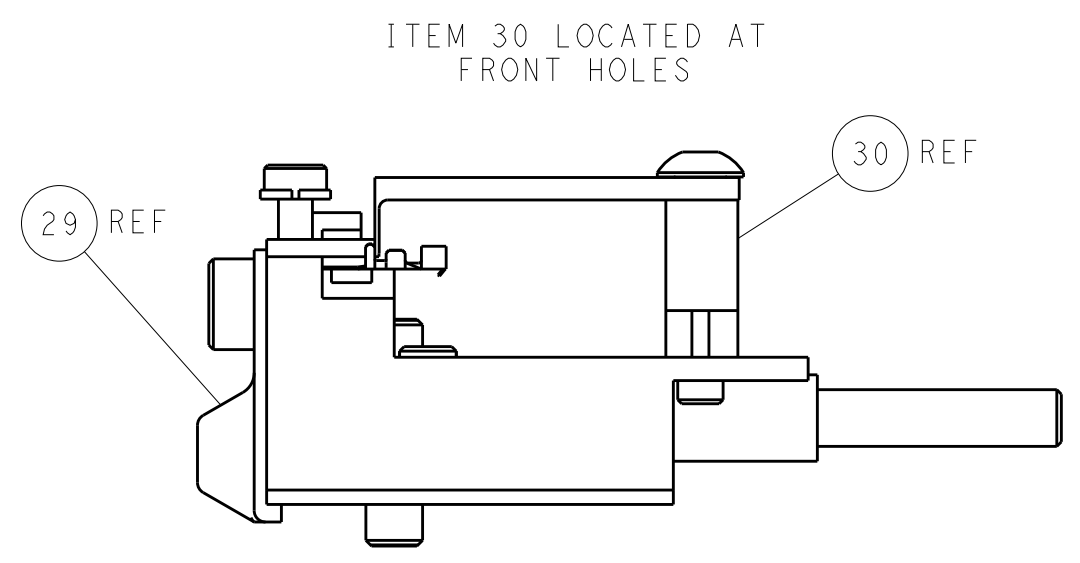
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS. SHOULD BE CONTACTED FOR THE LATEST REVISIONS.		DWN X. ZHAO 21FEB2014	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK L. ZHANG 21FEB2014	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES FINISH		APVD T. ELBIN 21FEB2014	SIZE A1	
MATERIAL		PRODUCT SPEC	CAGE CODE 00779	
		APPLICATION SPEC	DRAWING NO C=2266218	
		WEIGHT	RESTRICTED TO	
		Customer Accessible Production Drawing	SCALE 1:2	
			SHEET 4 OF 4	
			REV A	