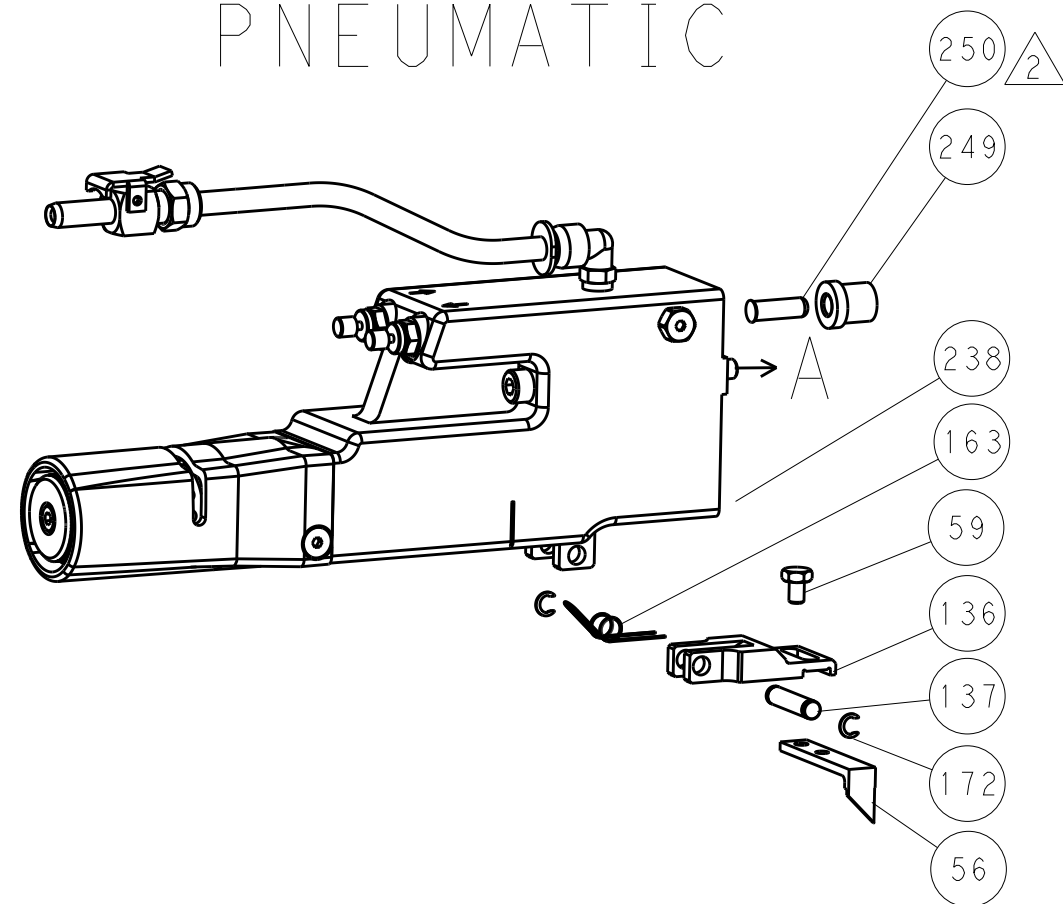


PNEUMATIC



LATCH PLATE

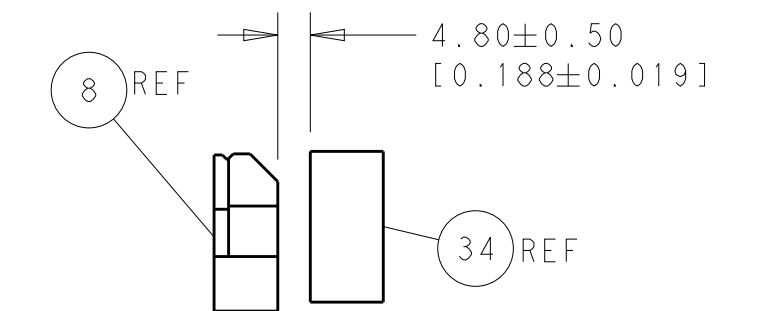
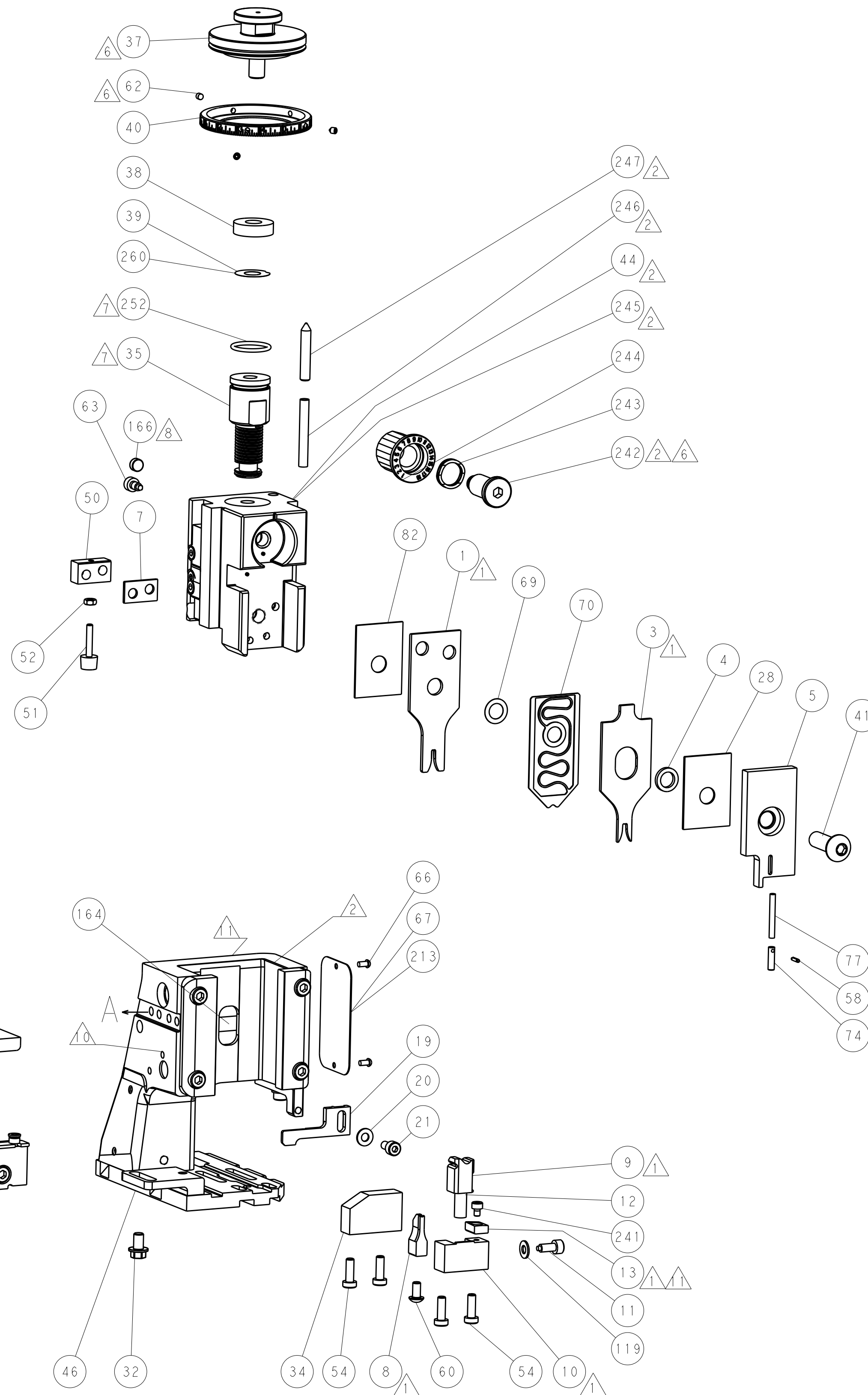
SERVO FEEDER
NOT INCLUDED

240 133 135 198 4

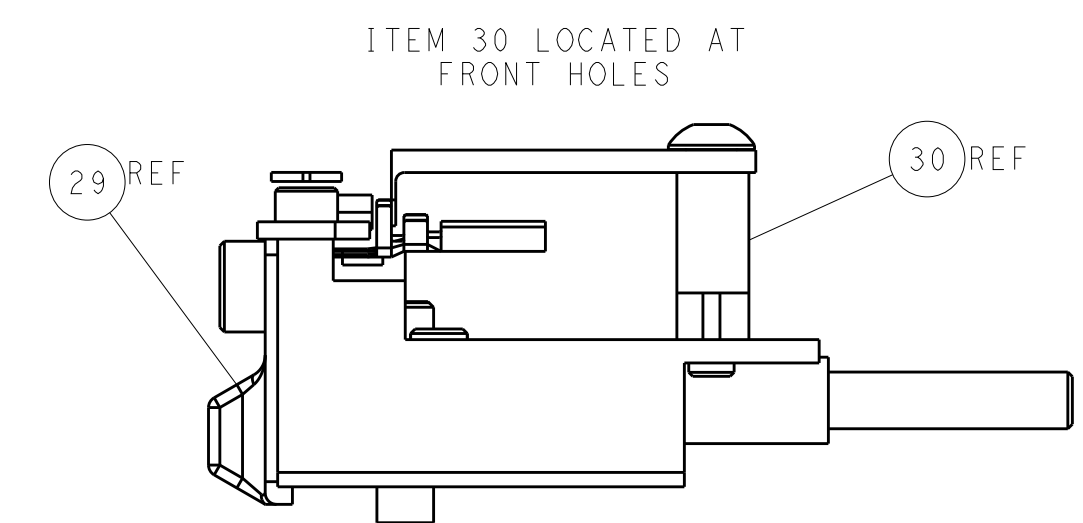
117 REF

The diagrams illustrate three different feed mechanisms for the tool holder:

- MECHANICAL POST FEED:** Shows a 3D view of the tool holder with a 30mm STROKE and a 40mm STROKE. A dimension line indicates a 47mm distance from the top of the tool holder to the center of the feed mechanism. A dimension line indicates a 49mm distance from the bottom of the tool holder to the center of the feed mechanism.
- MECHANICAL PRE FEED:** Shows a 3D view of the tool holder with a 30mm STROKE and a 40mm STROKE. A dimension line indicates a 48mm distance from the top of the tool holder to the center of the feed mechanism. A dimension line indicates a 49mm distance from the bottom of the tool holder to the center of the feed mechanism.
- AIR FEED:** Shows a 3D view of the tool holder with a 30mm STROKE and a 40mm STROKE. A dimension line indicates a 248mm distance from the top of the tool holder to the center of the feed mechanism. A dimension line indicates a 49mm distance from the bottom of the tool holder to the center of the feed mechanism.

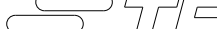
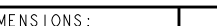


TERMINAL SUPPORT LOCATION



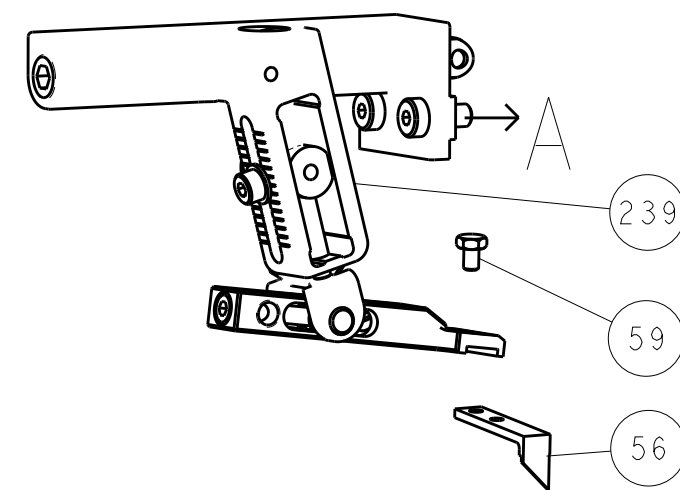
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

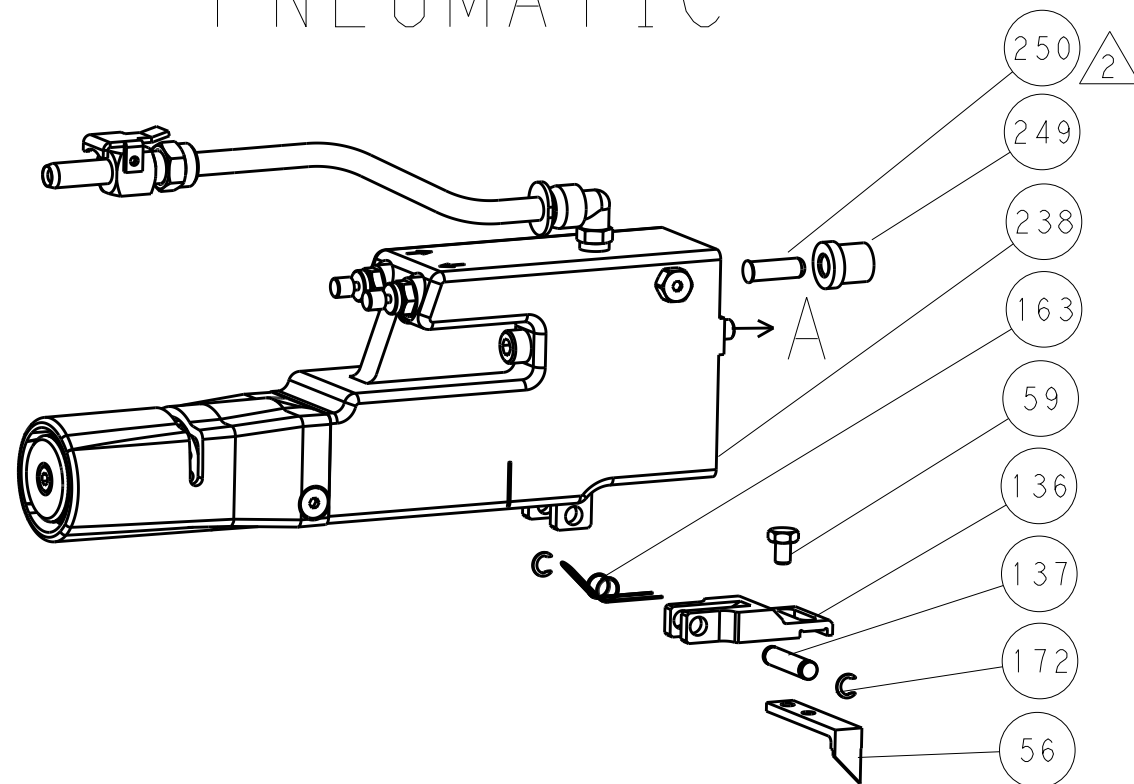
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TPO. ANY REVISIONS OR MODIFICATIONS TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN X ZHAO 110C21013 CHK T ELBIN 110C21013 L ZHANG 110C21013		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.		Ocean Side Feed Applicator -	
		PRODUCT SPEC		SIZE	
MATERIAL		APPLICATION SPEC		CAGE CODE	
FINISH		WEIGHT		DRAWING NO	
-		-		A 00779	
-		-		C=2266073	
-		-		RESTRICTED TO	
-		-		-	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 2 of 4 REV A	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

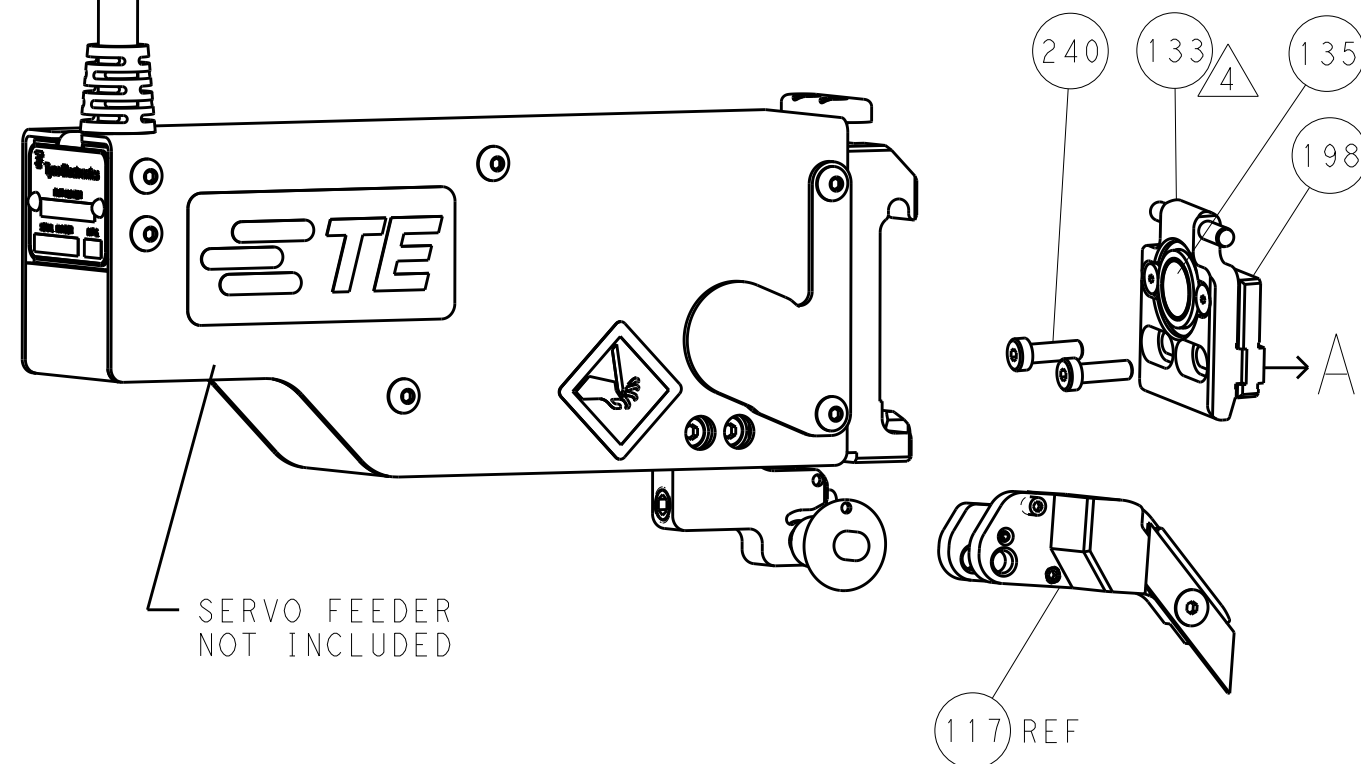
FEED TYPE MECHANICAL



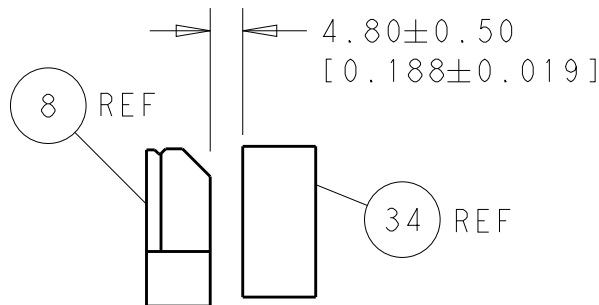
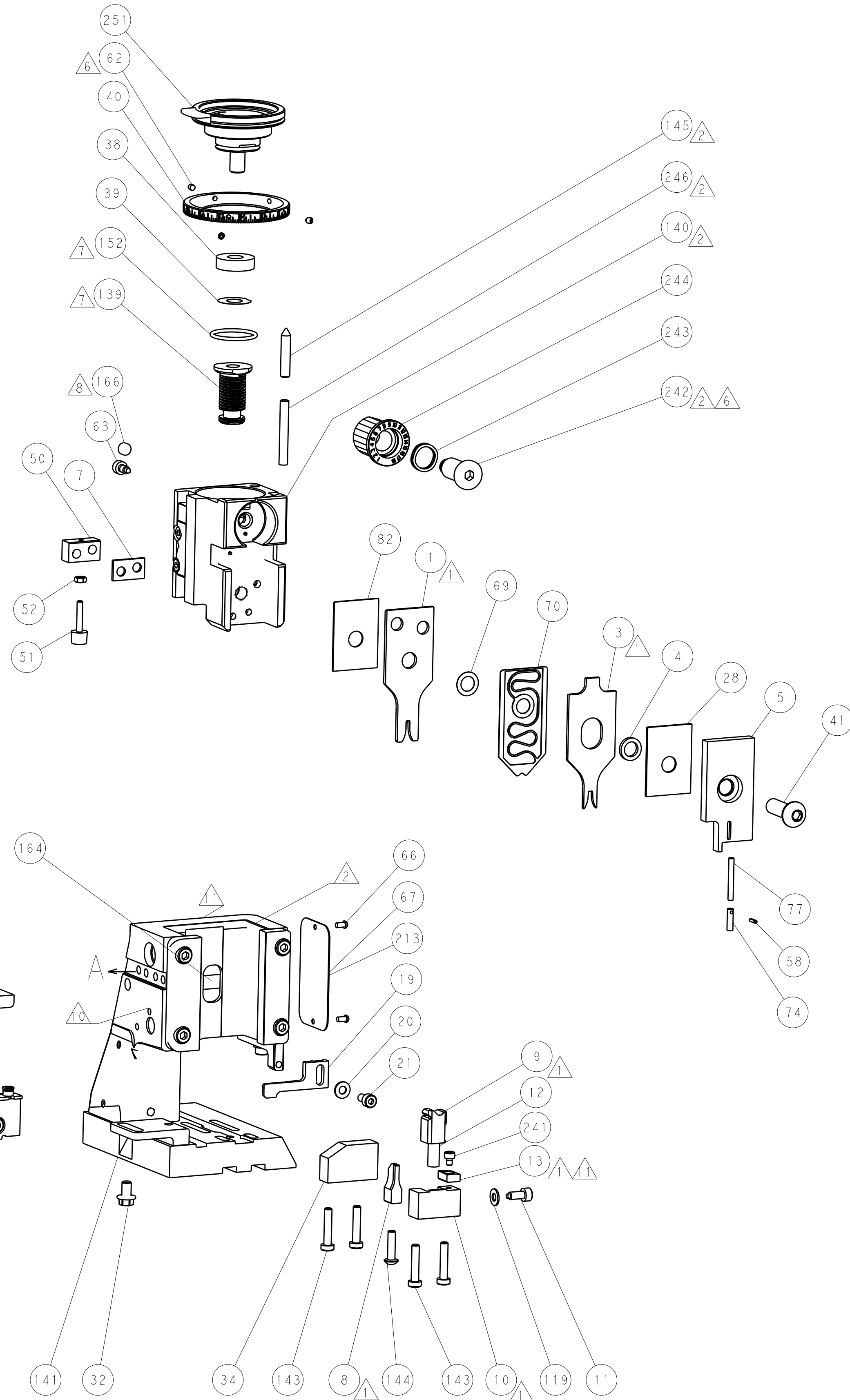
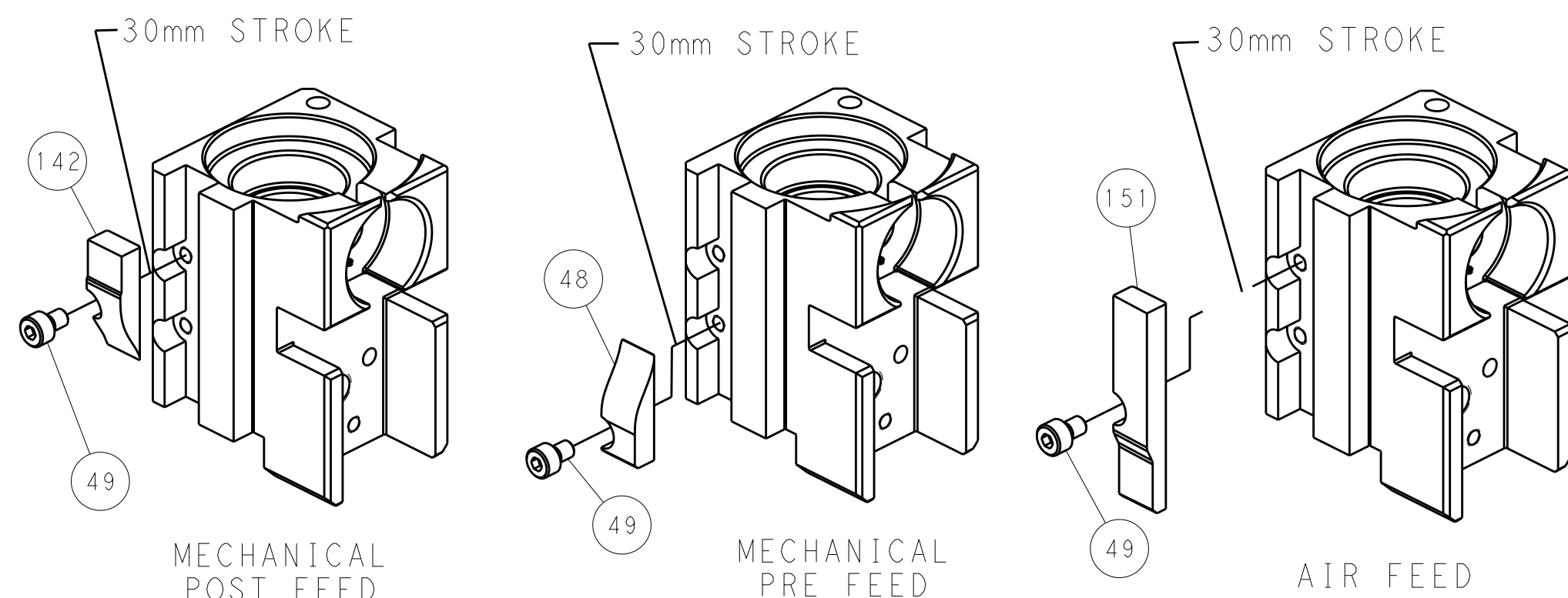
PNEUMATIC



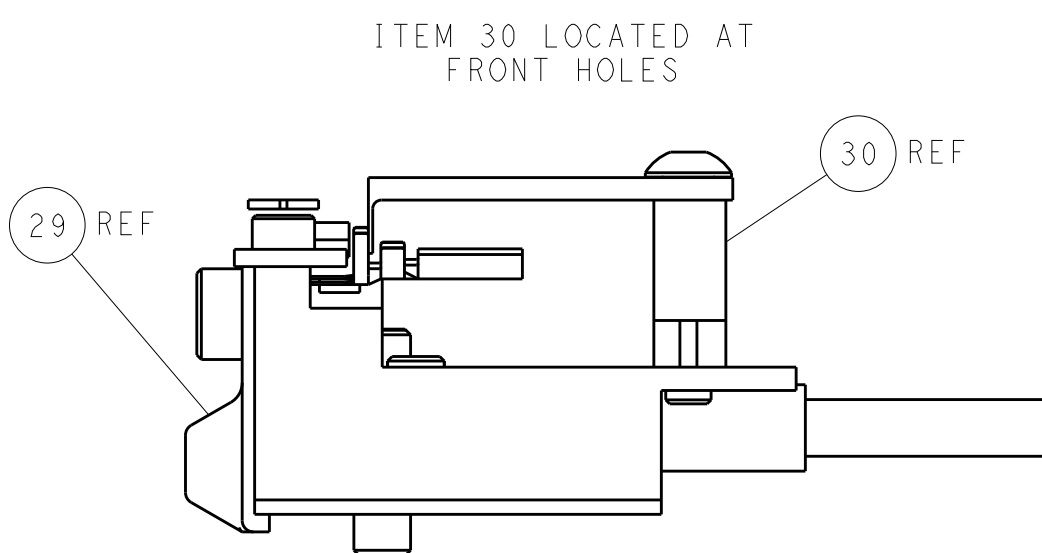
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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				CHK	T. ELBIN	11OCT2013							
				APVD	L. ZHANG	11OCT2013							
				NAME									
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			Ocean Side Feed Applicator -						
mm				APPLICATION SPEC									
MATERIAL		FINISH		WEIGHT			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
-		-		-			A1	00779	©=2266073	-			
Customer Accessible Production Drawing				SCALE			1:2	SHEET	4	OF	4	REV	B