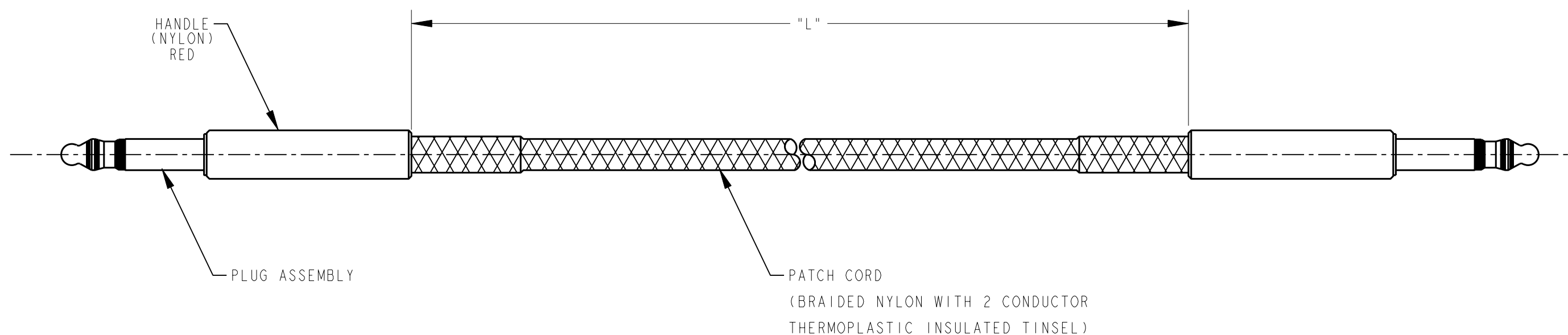


WIRING SCHEMATIC



PART NUMBER SPECIFYING GUIDE

"L" LENGTH OF PATCH CORD

D - 2FT
F - 3FT
H - 4FT
K - 6FT
N - 10FT

- PLUG SUB-ASS'Y FINISH
B-BRASS
N-NICKEL PLATED

| 80 | 8 |

COLOR OF PATCH CORD

0-BLACK
6-BLUE
5-GREEN
2-RED
4-YELLOW

A	RELEASE TO PROD.	5-15-91	LR	EB
ISSUE	CHANGE NO.	DATE	BY	APP'D
REVISIONS				

★ STAR SYMBOL DENOTES CRITICAL DIMENSION,
SEE S/C ENGINEERING STANDARD ES-0001

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DECIMAL DIMENSIONS $\pm .005$
3. FRACTIONAL DIMENSIONS $\pm 1/64$
4. ANGLES $\pm 1/2^\circ$
5. ALL DIA'S CONCENTRIC WITHIN $.005$ T.I.R.
6. REMOVE ALL BURRS
7. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
8. HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN $\pm .002$

DO NOT SCALE DRAWING

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

SIZE	WIDTH	MULT	LBS./M	TEMPER
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FINISH	MATERIAL
SPEC. NO.	SPEC. NO.

FIRST USED ON	SCALE	Quikbond®
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DATE DRAWN	BY	CHK'D	APP'D
5-15-91	LR	EB 5-21-91	GHJ 5-21-91

NAME	PATCH CORD	PART NO.	180118	ISSUE	A
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CUSTOMER DRAWING

CAD/CAM DWG. NO.

180-18-_-CD

SHEET 1 OF 1

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