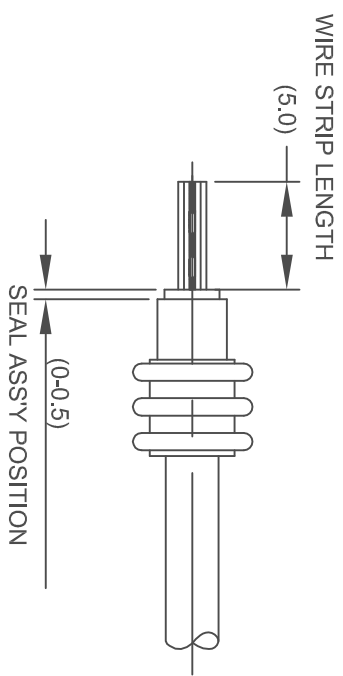
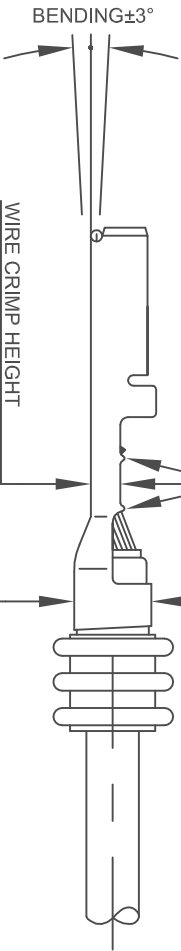
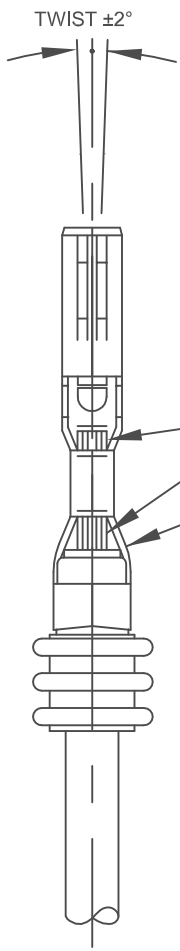
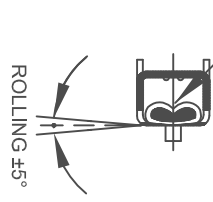


KEEP THE WIRE TO APPEAR

BE SURE NOT TO ENCROACH THE INSULATION BY WIRE BAREL



SEAM MUST BE CLOSED WIRE MUST NOT BE EXPOSED



INS. DIA.	WIRE SEAL NO.	COLOR	APPLICATOR PARTS NO.		
			WIRE CRIMPER	INS. CRIMPER	ANVIL
1.7-2.1	570-260-001	BLACK	B086-1	B086-2A	B086-5
2.1-2.7	570-260-002 570-260-003	BLUE			

WIRE SIZE	WIRE CRIMP HEIGHT	CRIMP STRENGTH	INS. DIA.	INS. CRIMP HEIGHT
AWG# 22	0.82 $\pm$ 0.04	4 kgf MIN.	APPROX. 1.7	(3.0)
AWG# 20	0.85 $\pm$ 0.04	7 kgf MIN.	APPROX. 2.2	(3.4)
			APPROX. 2.7	(3.8)

MATERIAL: BRASS (t=0.25)  
WIRE RANGE: AWG#20-#22

INS. DIA.: 1.7-2.7  
UNIT: mm

TITLE  
570 SERIES, FEMALE  
CRIMP DETAIL

TOLERANCE UNLESS NOTED		ACAD REFERENCE NO.	WATERPF
DIMENSION	TOLERANCE	DRAWN: F. JAWDI	DATE: SEPT.01,99
.00	+	CHECKED:	DATE:
.000	+	SCALE: N.T.S	SHEET 1 OF 1
ANGULAR	+	DRAWING NUMBER	ISSUE

**EDAC INC**  
TORONTO, ONTARIO  
CANADA  
EDAC INC  
TORONTO, ONTARIO  
CANADA  
YOUR CONNECTION TO QUALITY & SERVICE

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EDAC INC. AND SHALL NOT BE REPRODUCED OR COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.

DRAWING NUMBER  
**570-290-721**  
ISSUE  
1