



Ferrites and accessories

Double-aperture cores

Series/Type: **B62152**
Date: September 2006

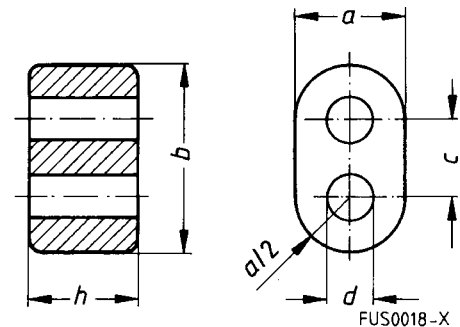
Double-aperture cores

B62152

Primarily used for broadband transformers up to high frequencies

Application examples

- SIFERRIT material N30 for low frequencies and for pulse applications
- SIFERRIT material K1 for matching transformers and baluns up to about 250 MHz in antenna feeders or in input circuits of VHF and TV receivers



Dimensions ¹⁾					Magnetic characteristics				Weight
h (mm)	b (mm)	a (mm)	c (mm)	d (mm)	$\Sigma l/A^2$ mm ⁻¹	$l_e^{(2)}$ mm	$A_e^{(2)}$ mm ²	$V_e^{(2)}$ mm ³	g
14.5 – 1.0	14.50 – 1.0	8.5 – 0.5	5.85 ±0.25	3.4 + 0.80	0.31	15.3	49.7	760	4.0
8.3 – 0.6	14.50 – 1.0	8.5 – 0.5	5.85 ±0.25	3.4 + 0.60	0.54	15.3	28.4	435	2.5
6.2 – 0.5	7.25 – 0.5	4.2 – 0.4	2.90 ±0.15	1.7 + 0.30	0.75	7.6	10.2	78	0.4
2.5 – 0.2	3.60 – 0.3	2.1 – 0.3	1.45 ±0.10	0.8 + 0.15	1.78	3.7	2.1	7.8	0.1
2.0 – 0.2	3.60 – 0.3	2.1 – 0.3	1.45 ±0.10	0.8 + 0.15	2.20	3.7	1.7	6.3	0.1

Overview of available types

Core height h (mm)	Material	A_L value ²⁾ nH (Tol. ±30%)	Ordering code ³⁾
14.5 – 1.0	K1	330	B62152A0001X001
8.3 – 0.6	K1 N30	190 10000	B62152A0004X001 B62152A0004X030
6.2 – 0.5	K1 N30	140 7300	B62152A0007X001 B62152A0007X030
2.5 – 0.2	K1 N30 M13	60 3100 1440	B62152A0008X001 B62152A0008X030 B62152A0008X013
2.0 – 0.2	K1 N30 M13	42 2400 1100	B62152A0027X001 B62152A0027X030 B62152A0027X013

1) Cores made of NiZn ferrite may exceed the specified dimensions by up to 5%.

2) Magnetic characteristics and A_L value are based on winding of center leg.

3) Double-aperture cores are available with parylene coating on request. In this case the thickness of the coating is approx. 10 to 15 µm. Ordering code for coated version: B62152P...

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Cautions and warnings

Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembling and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of the special behavior under mechanical load.

As valid for any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially high cooling rates under ultrasonic cleaning and high static or cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.1".

Effects of core combination on A_L value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower is the value for the initial permeability. Thus the embedding medium should have the greatest possible elasticity.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.2".

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversible in high magnetic fields.

Processing notes

- The start of the winding process should be soft. Else the flanges may be destroyed.
- Too strong winding forces may blast the flanges or squeeze the tube that the cores can no more be mounted.
- Too long soldering time at high temperature ($>300\text{ °C}$) may affect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of pollution with Sn oxide of the tin bath or burned insulation of the wire. For detailed information see Data Book 2007, chapter "Processing notes, 2.2".
- The dimensions of the hole arrangement have fixed values and should be understood as a recommendation for drilling the printed circuit board. For dimensioning the pins, the group of holes can only be seen under certain conditions, as they fit into the given hole arrangement. To avoid problems when mounting the transformer, the manufacturing tolerances for positioning the customers' drilling process must be considered by increasing the hole diameter.

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