



RECOMMENDED HOLE LAYOUT

1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
3. POINT OF MEASUREMENT FOR PLATING THICKNESS.
4. OBSOLETE PART NUMBER.
5. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
6. FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184
7. $\text{Ø}.020 \text{ (M)}$ FOR KINKED TAILS
8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBSOLETE	3.284	3.200	32	66	2-104433-4
	1.784	1.700	17	36	2-104433-3
2	3.484	3.400	34	70	2-104433-2
	2.184	2.100	21	44	2-104433-1
OBSOLETE	3.984	3.900	39	80	2-104433-0
	2.984	2.900	29	60	1-104433-9
OBSOLETE	2.484	2.400	24	50	1-104433-8
	1.984	1.900	19	40	1-104433-7
OBSOLETE	1.684	1.600	16	34	1-104433-6
	1.484	1.400	14	30	1-104433-5
OBSOLETE	1.384	1.300	13	28	1-104433-4
	1.284	1.200	12	26	1-104433-3
OBSOLETE	1.184	1.100	11	24	1-104433-2
	1.084	1.000	10	22	1-104433-1
OBSOLETE	.984	.900	9	20	1-104433-0
	.884	.800	8	18	1-104433-9
OBSOLETE	.784	.700	7	16	1-104433-8
	.684	.600	6	14	1-104433-7
OBSOLETE	.584	.500	5	12	1-104433-6
	.484	.400	4	10	1-104433-5
OBSOLETE	.384	.300	3	8	1-104433-4
	.284	.200	2	6	1-104433-3
OBSOLETE	.184	.100	1	4	1-104433-2
	.084	—	—	2	1-104433-1
C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN: H MOLL 23JUN88	CHK: R FEJDT 23JUN88	APVD: R FEJDT 23JUN88	NAME: HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, 100X.100 C VERT, .025 SQ POSTS, WITH RETENTION FEATURE
0. PLC ± -	1. PLC ± -	2. PLC ± -	3. PLC ± .005	4. PLC ± -	FINISH: POSTS: .00015 GOLD IN CONTACT AREA .00100-.00200 WHITE TIN LEAD ON SOLDER TAIL, ALL OVER .00050 NICKEL
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR: BLACK	POST: PHOSPHOR BRONZE	WEIGHT: —	SIZE: A1	CAGE CODE: 00779	DRAWING NO: 104433

CUSTOMER DRAWING SCALE: 4:1 SHEET 1 OF 1 REV P2