

Window Comparator for Over- and Undervoltage Detection

Check for Samples: [TPS3700](#)

FEATURES

- **Wide Supply Voltage Range:** 1.8 V to 18 V
- **Adjustable Threshold:** Down to 400 mV
- **Open-Drain Outputs for Over- and Undervoltage Detection**
- **Low Quiescent Current:** 5.5 μA (typ)
- **High Threshold Accuracy:**
 - 1.0% Over Temperature
 - 0.25% (typ)
- **Internal Hysteresis:** 5.5 mV (typ)
- **Temperature Range:** -40°C to $+125^{\circ}\text{C}$
- **Packages:**
 - ThinSOT23-6
 - 1,5-mm \times 1,5-mm SON-6

APPLICATIONS

- Industrial Control Systems
- Automotive Systems
- Embedded Computing Modules
- DSP, Microcontroller, or Microprocessor Applications
- Notebook and Desktop Computers
- Portable- and Battery-Powered Products
- FPGA and ASIC Applications

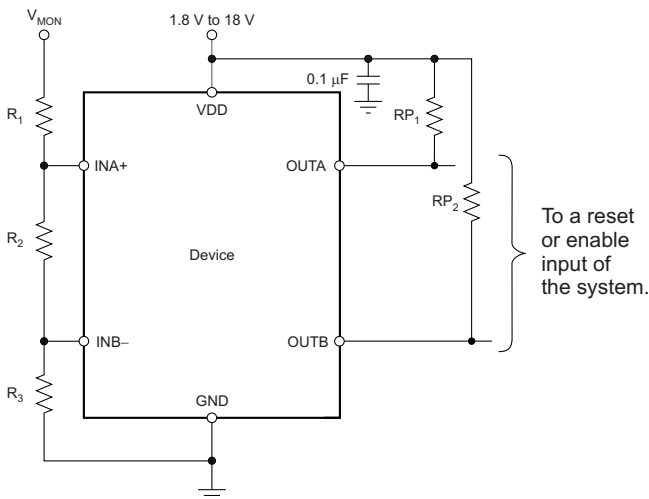


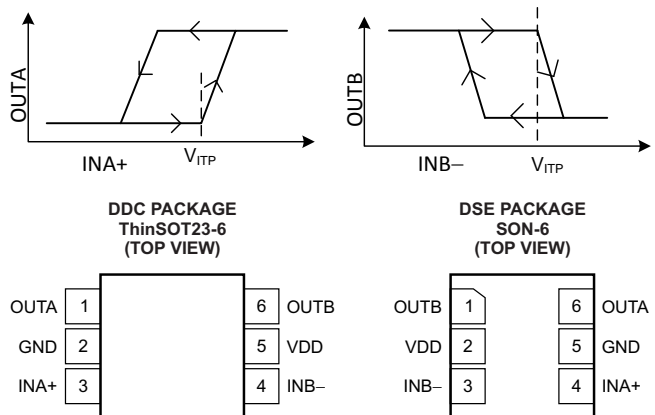
Figure 1. TPS3700 Typical Application

DESCRIPTION

The TPS3700 wide-supply voltage window comparator operates over a 1.8-V to 18-V range. The device has two high-accuracy comparators with an internal 400-mV reference and two open-drain outputs rated to 18 V for over- and undervoltage detection. The TPS3700 can be used as a window comparator or as two independent voltage monitors; the monitored voltage can be set with the use of external resistors.

OUTA is driven low when the voltage at INA+ drops below ($V_{ITP} - V_{HYS}$), and goes high when the voltage returns above the respective threshold (V_{ITP}). OUTB is driven low when the voltage at INB- rises above V_{ITP} , and goes high when the voltage drops below the respective threshold ($V_{ITP} - V_{HYS}$). Both comparators in the TPS3700 include built-in hysteresis for filtering to reject brief glitches, thereby ensuring stable output operation without false triggering.

The TPS3700 is available in a ThinSOT23-6 and a 1,5-mm \times 1,5-mm SON-6 package and is specified over the junction temperature range of -40°C to $+125^{\circ}\text{C}$.



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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ORDERING INFORMATION⁽¹⁾

PRODUCT	DESCRIPTION
TPS3700yyyz	yyy is package designator z is package quantity

- (1) For the most current package and ordering information see the Package Option Addendum at the end of this document, or visit the device product folder at www.ti.com.

ABSOLUTE MAXIMUM RATINGS⁽¹⁾

Over operating free-air temperature range, unless otherwise noted.

		VALUE		UNIT
		MIN	MAX	
Voltage ⁽²⁾	VDD	−0.3	+20	V
	V _{OUTA} , V _{OUTB}	−0.3	+20	V
	V _{INA+} , V _{INB−}	−0.3	+7	V
Current	Output pin current		40	mA
Temperature	Operating junction, T _J	−40	+125	°C
	Storage, T _{stg}	−65	+150	°C
Electrostatic discharge (ESD) rating ⁽³⁾	Human body model (HBM)		2	kV
	Charge device model (CDM)		500	V

- (1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltages are with respect to network ground terminal.
- (3) ESD testing is performed according to the respective JEDEC standard.

THERMAL INFORMATION

THERMAL METRIC ⁽¹⁾		TPS3700		UNITS
		DDC (SOT23)	DSE (SON6)	
		6 PINS	6 PINS	
θ_{JA}	Junction-to-ambient thermal resistance	204.6	194.9	°C/W
θ_{JCTop}	Junction-to-case (top) thermal resistance	50.5	128.9	
θ_{JB}	Junction-to-board thermal resistance	54.3	153.8	
ψ_{JT}	Junction-to-top characterization parameter	0.8	11.9	
ψ_{JB}	Junction-to-board characterization parameter	52.8	157.4	
θ_{JCbott}	Junction-to-case (bottom) thermal resistance	N/A	N/A	

- (1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](http://www.ti.com/lit/an/spra953).

ELECTRICAL CHARACTERISTICS

Over the operating temperature range of $T_J = -40^{\circ}\text{C}$ to $+125^{\circ}\text{C}$, and $1.8\text{ V} < V_{DD} < 18\text{ V}$, unless otherwise noted. Typical values are at $T_J = +25^{\circ}\text{C}$ and $V_{DD} = 5\text{ V}$.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V _{DD}	Supply voltage range		1.8		18	V
V _(POR)	Power-on reset voltage ⁽¹⁾	V _{OL} (max) = 0.2 V, I _(OUT) = 15 μA			0.8	V
V _{ITP}	Positive-going input threshold voltage	V _{DD} = 1.8 V	396	400	404	mV
		V _{DD} = 18 V	396	400	404	mV
V _{ITN}	Negative-going input threshold voltage	V _{DD} = 1.8 V	387	394.5	400	mV
		V _{DD} = 18 V	387	394.5	400	mV
V _{HYS}	Hysteresis voltage (HYS = V _{ITP} – V _{ITN})			5.5	12	mV
I _{IN}	Input current (at IN pin)	V _{DD} = 1.8 V and 18 V, V _{IN} = 6.5 V	–25	1	25	nA
		V _{DD} = 1.8 V and 18 V, V _{IN} = 0.1 V	–15	1	15	nA
V _{OL}	Low-level output voltage	V _{DD} = 1.3 V, I _{OUT} = 0.4 mA			250	mV
		V _{DD} = 1.8 V, I _{OUT} = 3 mA			250	mV
		V _{DD} = 5 V, I _{OUT} = 5 mA			250	mV
I _{lkg(OD)}	Open-drain output leakage current	V _{DD} = 1.8 V and 18 V, V _{OUT} = V _{DD}			300	nA
		V _{DD} = 1.8 V, V _{OUT} = 18 V			300	nA
t _{pd(HL)}	High-to-low propagation delay ⁽²⁾	V _{DD} = 5 V, 10-mV input overdrive, R _L = 10 kΩ, V _{OH} = 0.9 × V _{DD} , V _{OL} = 400 mV		18		μs
t _{pd(LH)}	Low-to-high propagation delay ⁽²⁾	V _{DD} = 5 V, 10-mV input overdrive, R _L = 10 kΩ, V _{OH} = 0.9 × V _{DD} , V _{OL} = 400 mV		29		μs
t _R	Output rise time	V _{DD} = 5 V, 10-mV input overdrive, R _L = 10 kΩ, V _O = (0.1 to 0.9) × V _{DD}		2.2		μs
t _F	Output fall time	V _{DD} = 5 V, 10-mV input overdrive, R _L = 10 kΩ, V _O = (0.1 to 0.9) × V _{DD}		0.22		μs
I _{DD}	Supply current	V _{DD} = 1.8 V, no load		5.5	11	μA
		V _{DD} = 5 V		6	13	μA
		V _{DD} = 12 V		6	13	μA
		V _{DD} = 18 V		7	13	μA
Startup delay ⁽³⁾				150		μs
UVLO	Undervoltage lockout ⁽⁴⁾	V _{DD} falling	1.3		1.7	V

(1) The lowest supply voltage (V_{DD}) at which output is active; $t_{r(VDD)} > 15\text{ }\mu\text{s/V}$. Below $V_{(POR)}$, the output cannot be determined.

(2) High-to-low and low-to-high refers to the transition at the input pins (INA+ and INB-).

(3) During power on, V_{DD} must exceed 1.8 V for at least 150 μs before the output is in a correct state.

(4) When V_{DD} falls below UVLO, OUTA is driven low and OUTB goes to high impedance. The outputs cannot be determined below $V_{(POR)}$.

PARAMETRIC MEASUREMENT INFORMATION

TIMING DIAGRAM

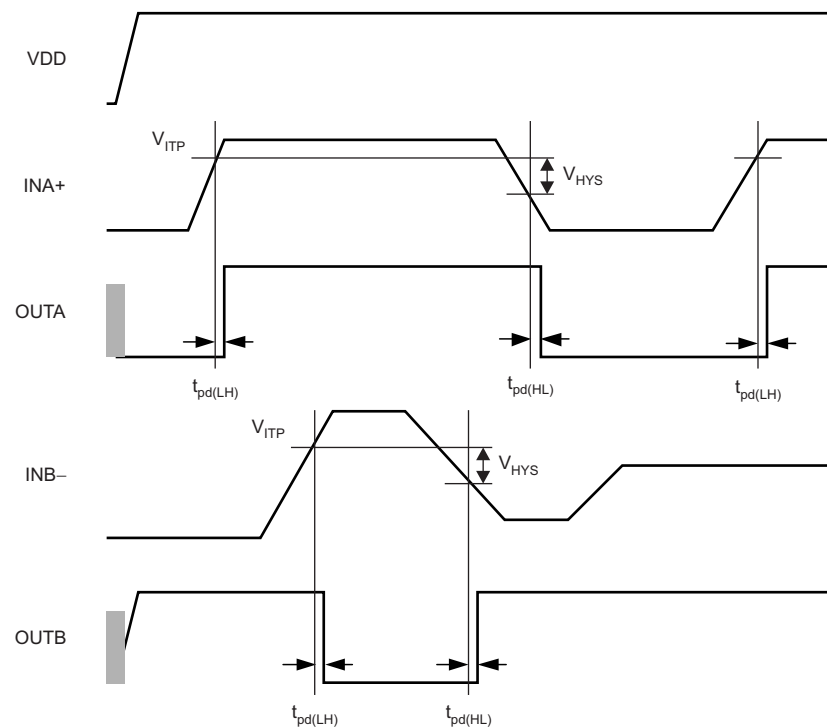
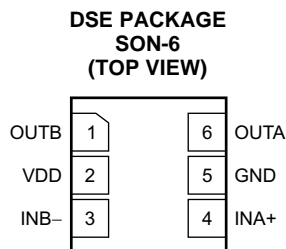
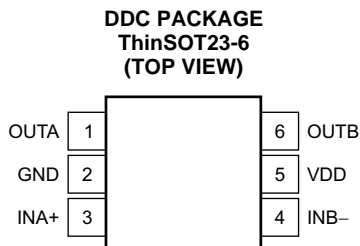


Figure 2. TPS3700 Timing Diagram

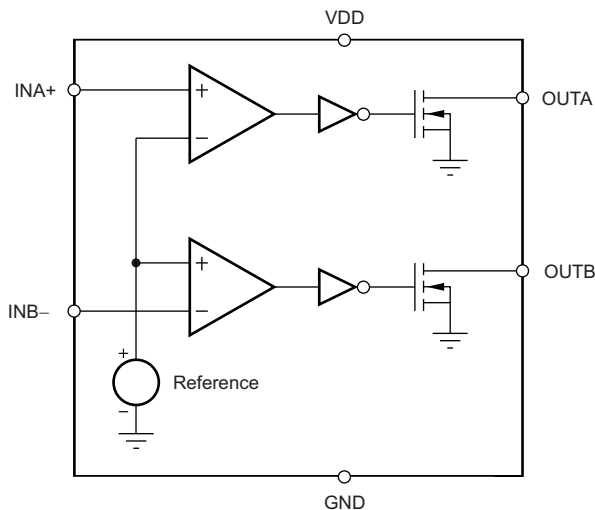
PIN CONFIGURATIONS



PIN ASSIGNMENTS

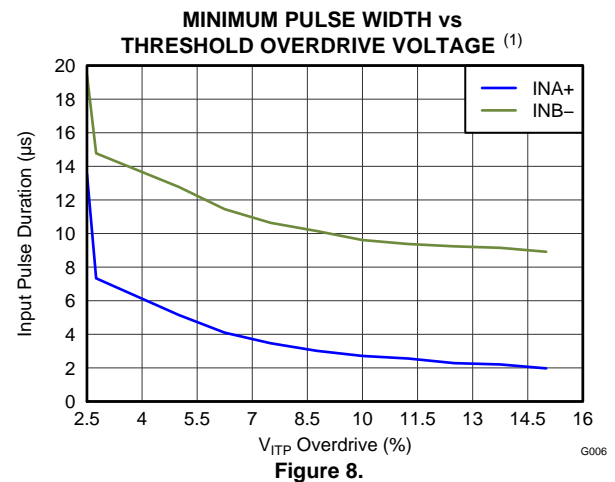
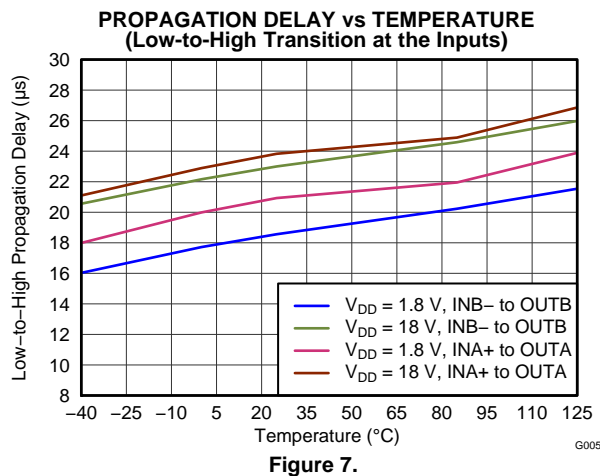
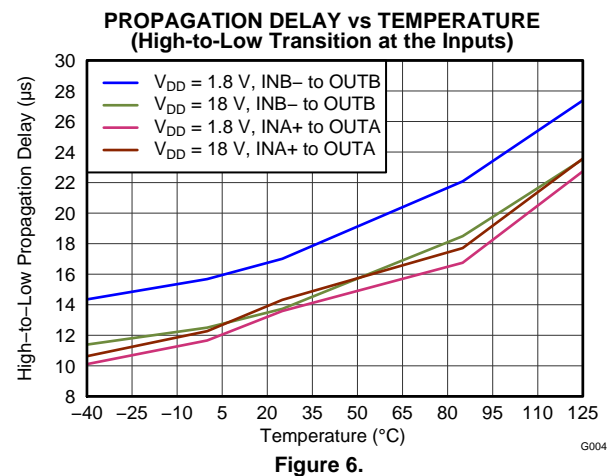
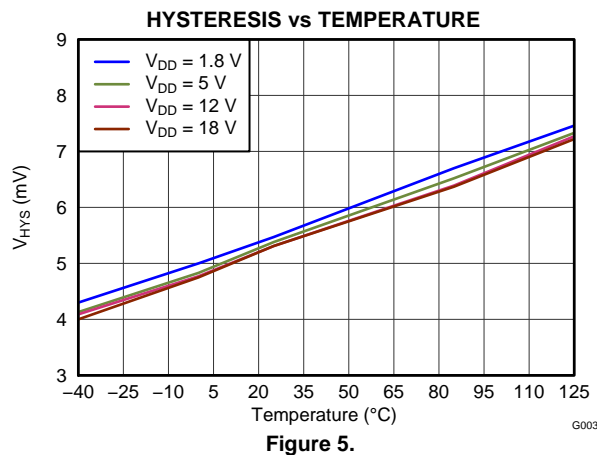
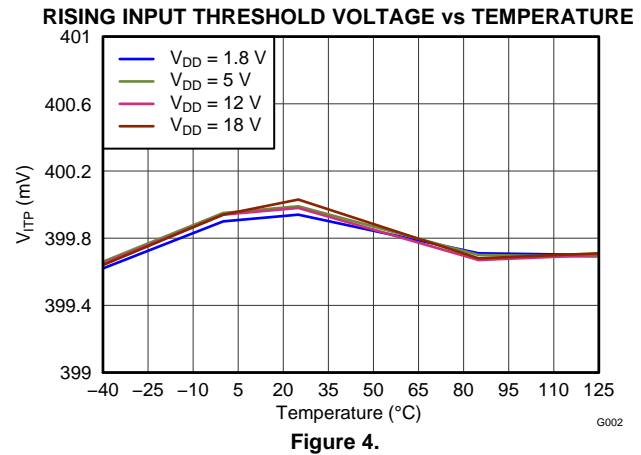
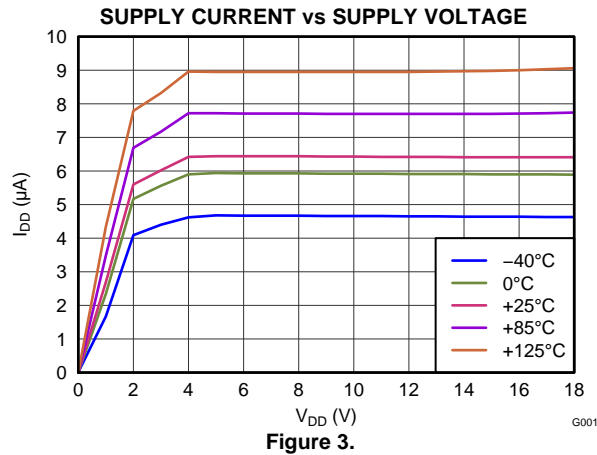
PIN NAME	PIN NO.		DESCRIPTION
	DDC	DSE	
GND	2	5	Ground
INA+	3	4	This pin is connected to the voltage to be monitored with the use of an external resistor divider. When the voltage at this terminal drops below the threshold voltage ($V_{ITP} - V_{HYS}$), OUTA is driven low.
INB-	4	3	This pin is connected to the voltage to be monitored with the use of an external resistor divider. When the voltage at this terminal exceeds the threshold voltage (V_{ITP}), OUTB is driven low.
OUTA	1	6	INA+ comparator open-drain output. OUTA is driven low when the voltage at this comparator is below ($V_{ITP} - V_{HYS}$). The output goes high when the sense voltage returns above the respective threshold (V_{ITP}).
OUTB	6	1	INB- comparator open-drain output. OUTB is driven low when the voltage at this comparator exceeds V_{ITP} . The output goes high when the sense voltage returns below the respective threshold ($V_{ITP} - V_{HYS}$).
VDD	5	2	Supply voltage input. Connect a 1.8-V to 18-V supply to VDD to power the device. It is good analog design practice to place a 0.1- μ F ceramic capacitor close to this pin.

BLOCK DIAGRAM



TYPICAL CHARACTERISTICS

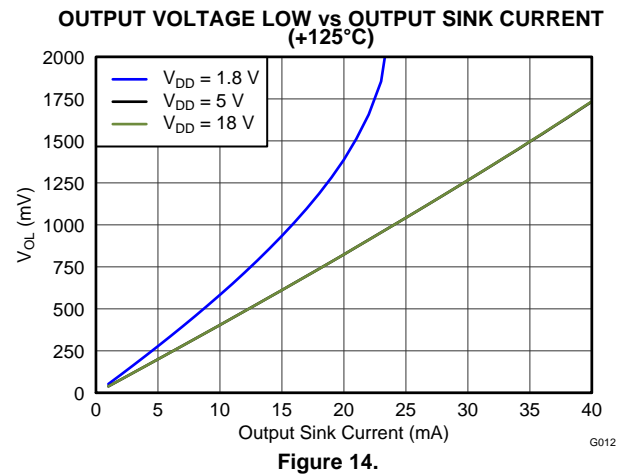
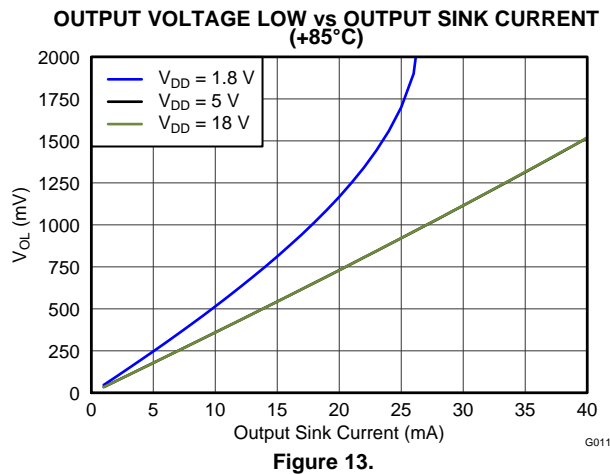
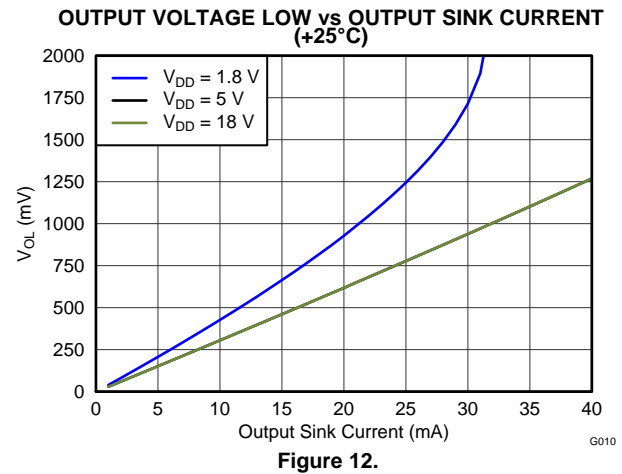
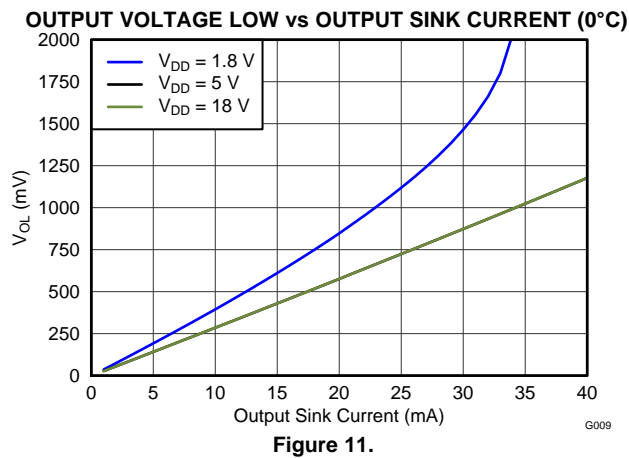
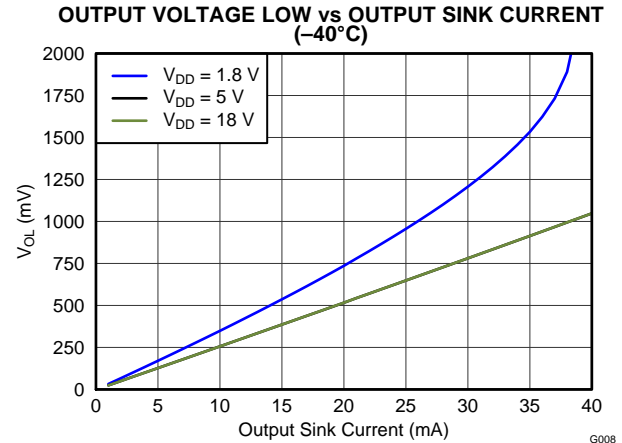
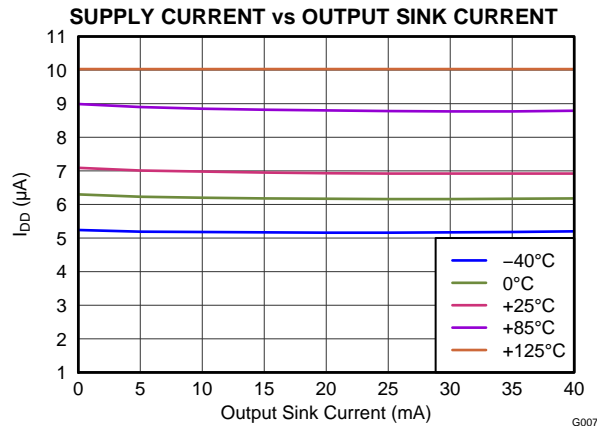
At $T_J = +25^\circ\text{C}$ and $V_{CC} = 5\text{ V}$, unless otherwise noted.



(1) INA+ = negative spike below V_{ITN} and INB- = positive spike above V_{ITP} .

TYPICAL CHARACTERISTICS (continued)

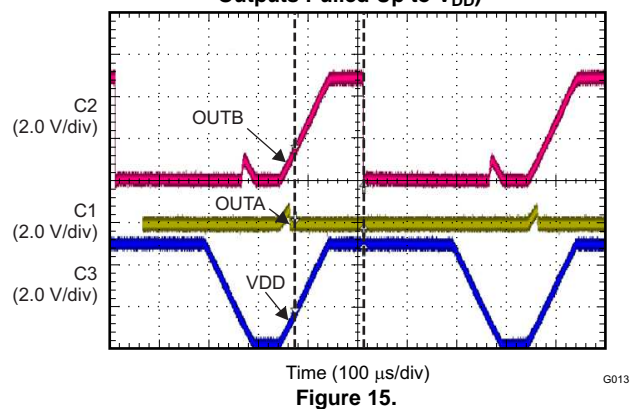
At $T_J = +25^\circ\text{C}$ and $V_{CC} = 5\text{ V}$, unless otherwise noted.



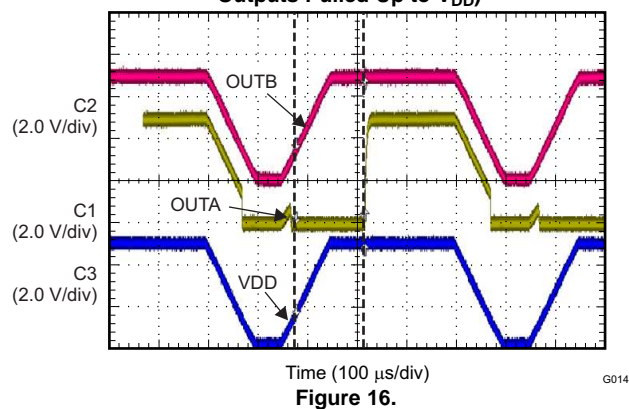
TYPICAL CHARACTERISTICS (continued)

At $T_J = +25^\circ\text{C}$ and $V_{CC} = 5\text{ V}$, unless otherwise noted.

STARTUP DELAY
($V_{DD} = 5\text{ V}$, $\text{INA}^+ = 390\text{ mV}$, $\text{INB}^- = 410\text{ mV}$,
Outputs Pulled Up to V_{DD})



STARTUP DELAY
($V_{DD} = 5\text{ V}$, $\text{INA}^+ = 410\text{ mV}$, $\text{INB}^- = 390\text{ mV}$,
Outputs Pulled Up to V_{DD})



GENERAL DESCRIPTION

The TPS3700 combines two comparators for over- and undervoltage detection. The TPS3700 is a wide-supply voltage range (1.8 V to 18 V) device with a high-accuracy rising input threshold of 400 mV (1% over temperature) and built-in hysteresis. The outputs are also rated to 18 V and can sink up to 40 mA.

The TPS3700 is designed to assert the output signals, as shown in [Table 1](#). Each input pin can be set to monitor any voltage above 0.4 V using an external resistor divider network. With the use of two input pins of different polarities, the TPS3700 forms a window comparator. Broad voltage thresholds can be supported that allow the device to be used in a wide array of applications.

Table 1. TPS3700 Truth Table

CONDITION	OUTPUT	STATUS
$INA+ > V_{ITP}$	OUTA high	Output A not asserted
$INA+ < V_{ITN}$	OUTA low	Output A asserted
$INB- > V_{ITP}$	OUTB low	Output B asserted
$INB- < V_{ITN}$	OUTB high	Output B not asserted

INPUTS (INA+, INB–)

The TPS3700 combines two comparators. Each comparator has one external input (inverting and noninverting); the other input is connected to the internal reference. The comparator rising threshold is designed and trimmed to be equal to the reference voltage (400 mV). Both comparators also have a built-in falling hysteresis that makes the device immune to supply rail noise and ensures stable operation.

The comparator inputs can swing from ground to 6.5 V, regardless of the device supply voltage used. Although not required in most cases, it is good analog design practice to place a 1-nF to 10-nF bypass capacitor at the comparator input for extremely noisy applications in order to reduce sensitivity to transients and layout parasitics.

For comparator A, the corresponding output (OUTA) is driven to logic low when the input INA+ voltage drops below ($V_{ITP} - V_{HYS}$). When the voltage exceeds V_{ITP} , the output (OUTA) goes to a high-impedance state; see [Figure 2](#).

For comparator B, the corresponding output (OUTB) is driven to logic low when the voltage at input INB– exceeds V_{ITP} . When the voltage drops below $V_{ITP} - V_{HYS}$ the output (OUTB) goes to a high-impedance state; see [Figure 2](#). Together, these comparators form a window-detection function as discussed in the [Window Comparator](#) section.

OUTPUTS (OUTA, OUTB)

In a typical TPS3700 application, the outputs are connected to a reset or enable input of the processor [such as a digital signal processor (DSP), central processing unit (CPU), field-programmable gate array (FPGA), or application-specific integrated circuit (ASIC)] or the outputs are connected to the enable input of a voltage regulator [such as a dc-dc or low-dropout regulator (LDO)].

The TPS3700 provides two open-drain outputs (OUTA and OUTB); pull-up resistors must be used to hold these lines high when the output goes to high impedance (not asserted). By connecting pull-up resistors to the proper voltage rails, the outputs can be connected to other devices at correct interface voltage levels. The TPS3700 outputs can be pulled up to 18 V, independent of the device supply voltage. To ensure proper voltage levels, some thought should be given while choosing the pull-up resistor values. The pull-up resistor value is determined by V_{OL} , sink current capability, and output leakage current ($I_{LKG(OD)}$). These values are specified in the [Electrical Characteristics](#) table. By using wired-AND logic, OUTA and OUTB can be merged into one logic signal.

[Table 1](#) and the [Inputs](#) section describe how the outputs are asserted or de-asserted. Refer to [Figure 2](#) for a timing diagram that describes the relationship between threshold voltages and the respective output.

WINDOW COMPARATOR

The inverting and noninverting configuration of the comparators forms a window-comparator detection circuit using a resistor divider network, as shown in Figure 17 and Figure 18. The input pins can monitor any system voltage above 400 mV with the use of a resistor divider network. INA+ and INB– monitor for undervoltage and overvoltage conditions, respectively.

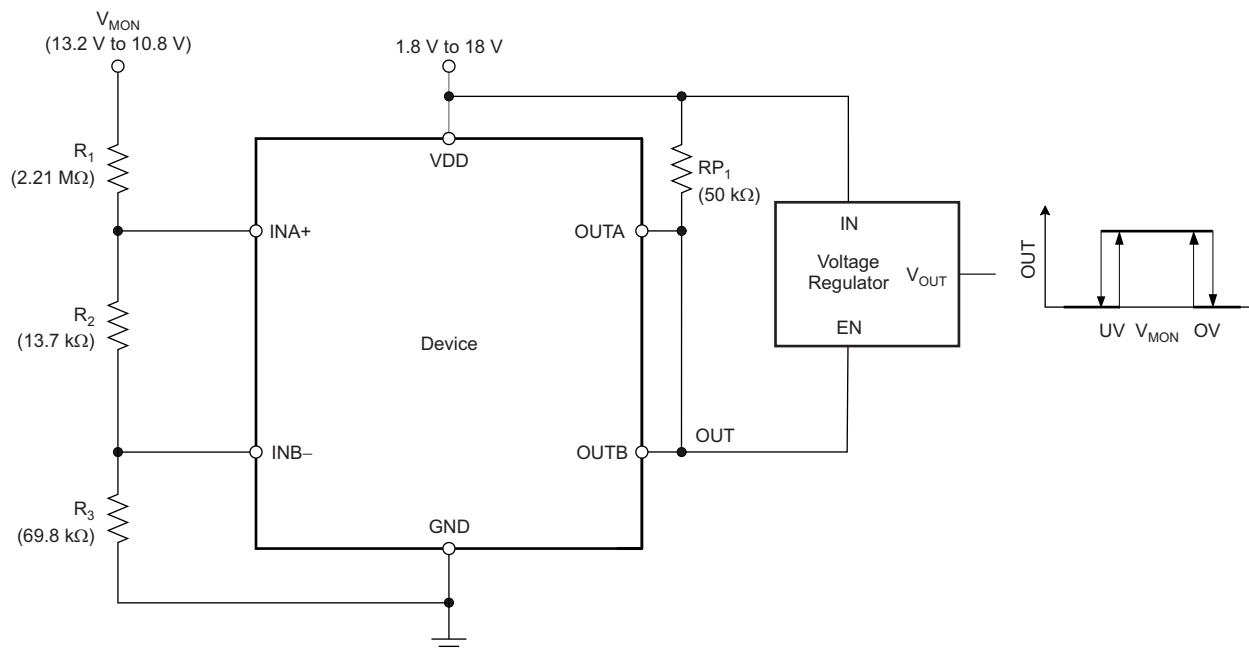


Figure 17. Window Comparator Block Diagram

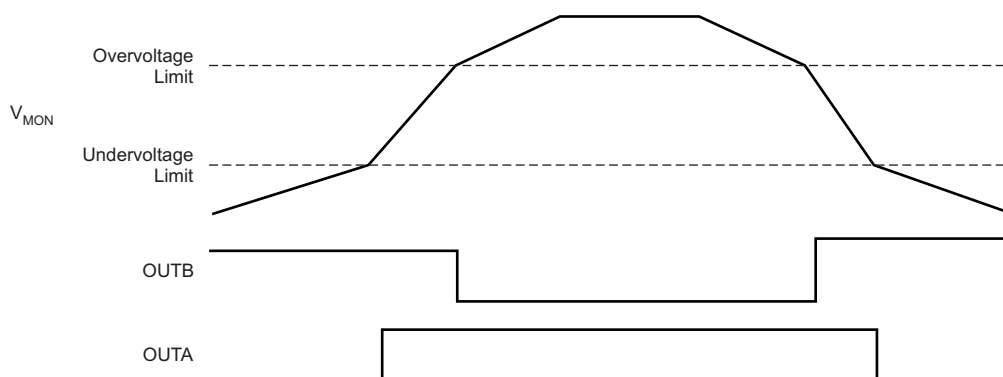


Figure 18. Window Comparator Timing Diagram

The resistor divider values and target threshold voltage can be calculated by using [Equation 1](#) through [Equation 4](#):

$$R_{\text{TOTAL}} = R_1 + R_2 + R_3 \quad (1)$$

Choose R_{TOTAL} such that current through the divider is approximately 100x higher than the input current at the INA+ and INB– pins. The resistors can have high values to minimize current consumption as a result of low input bias current without adding significant error to the resistive divider. Refer to application note [Optimizing Resistor Dividers at a Comparator Input \(SLVA450\)](#) for details on sizing input resistors.

R_3 is determined by [Equation 2](#):

$$R_3 = \frac{R_{\text{TOTAL}}}{V_{\text{MON(OV)}}} \times V_{\text{ITP}}$$

where:

$$V_{\text{MON(OV)}} \text{ is the target voltage at which an overvoltage condition is detected} \quad (2)$$

R_2 is determined by either [Equation 3](#) or [Equation 4](#):

$$R_2 = \left[\frac{R_{\text{TOTAL}}}{V_{\text{MON (no UV)}}} \times V_{\text{ITP}} \right] - R_3$$

where:

$$V_{\text{MON(no UV)}} \text{ is the target voltage at which an undervoltage condition is removed as } V_{\text{MON}} \text{ rises} \quad (3)$$

$$R_2 = \left[\frac{R_{\text{TOTAL}}}{V_{\text{MON(UV)}}} \times (V_{\text{ITP}} - V_{\text{HYS}}) \right] - R_3$$

where:

$$V_{\text{MON(UV)}} \text{ is the target voltage at which an undervoltage condition is detected} \quad (4)$$

For more application information on the TPS3700, refer to [Figure 19](#) through [Figure 22](#).

IMMUNITY TO INPUT PIN VOLTAGE TRANSIENTS

The TPS3700 is relatively immune to short voltage transient spikes on the input pins. Sensitivity to transients is dependent on both transient duration and amplitude; refer to the Typical Characteristics curve, *Minimum Pulse Width vs Threshold Overdrive Voltage* ([Figure 8](#)).

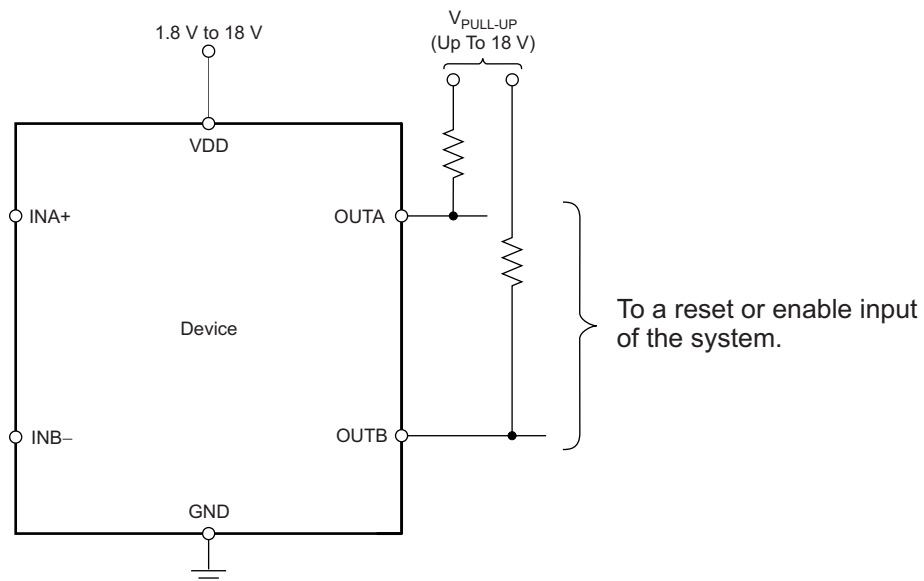


Figure 19. Interfacing to Voltages Other Than V_{DD}

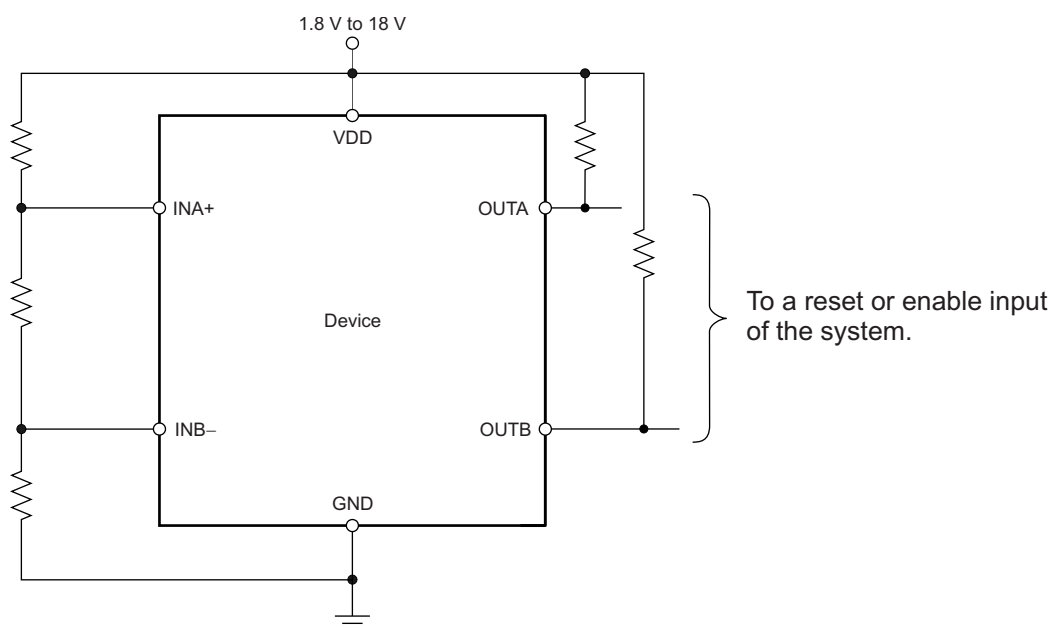
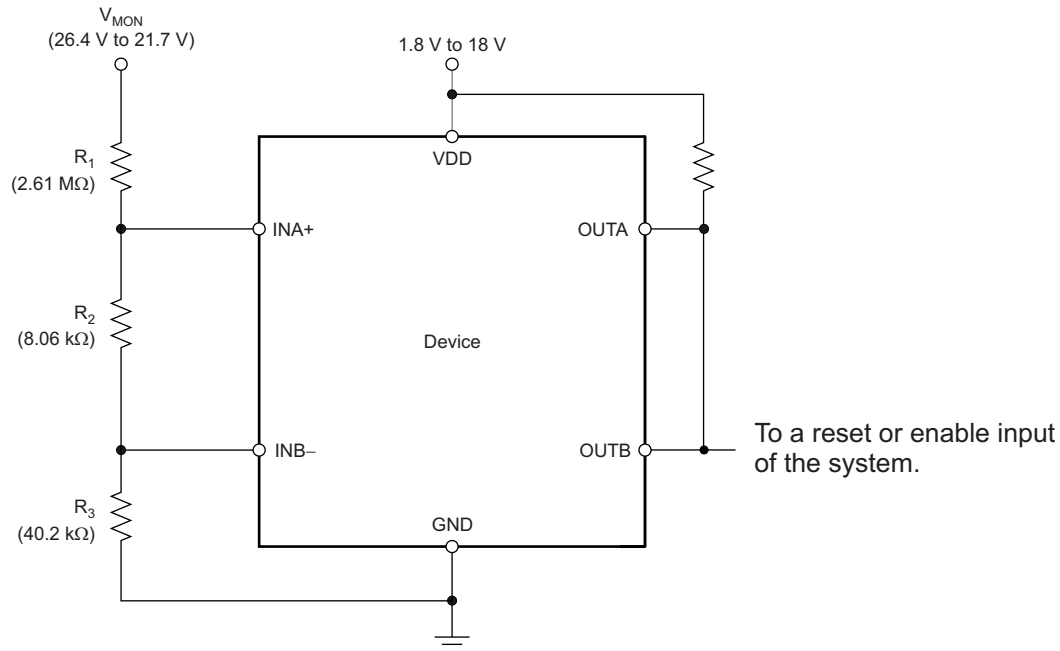
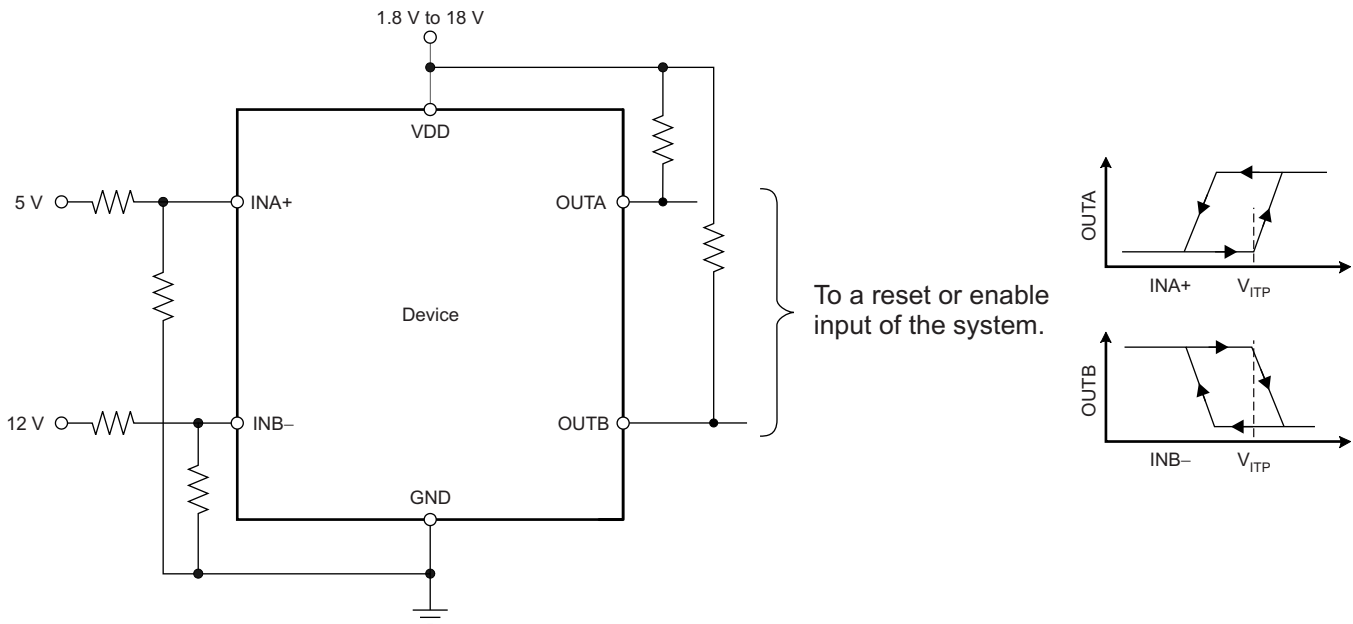


Figure 20. Monitoring the Same Voltage as V_{DD}



NOTE: The inputs can monitor a voltage higher than V_{DD} (max) with the use of an external resistor divider network.

Figure 21. Monitoring a Voltage Other Than V_{DD}



NOTE: In this case, $OUTA$ is driven low when an undervoltage condition is detected at the 5-V rail and $OUTB$ is driven low when an overvoltage condition is detected at the 12-V rail.

Figure 22. Monitoring Overvoltage for One Rail and Undervoltage for a Different Rail

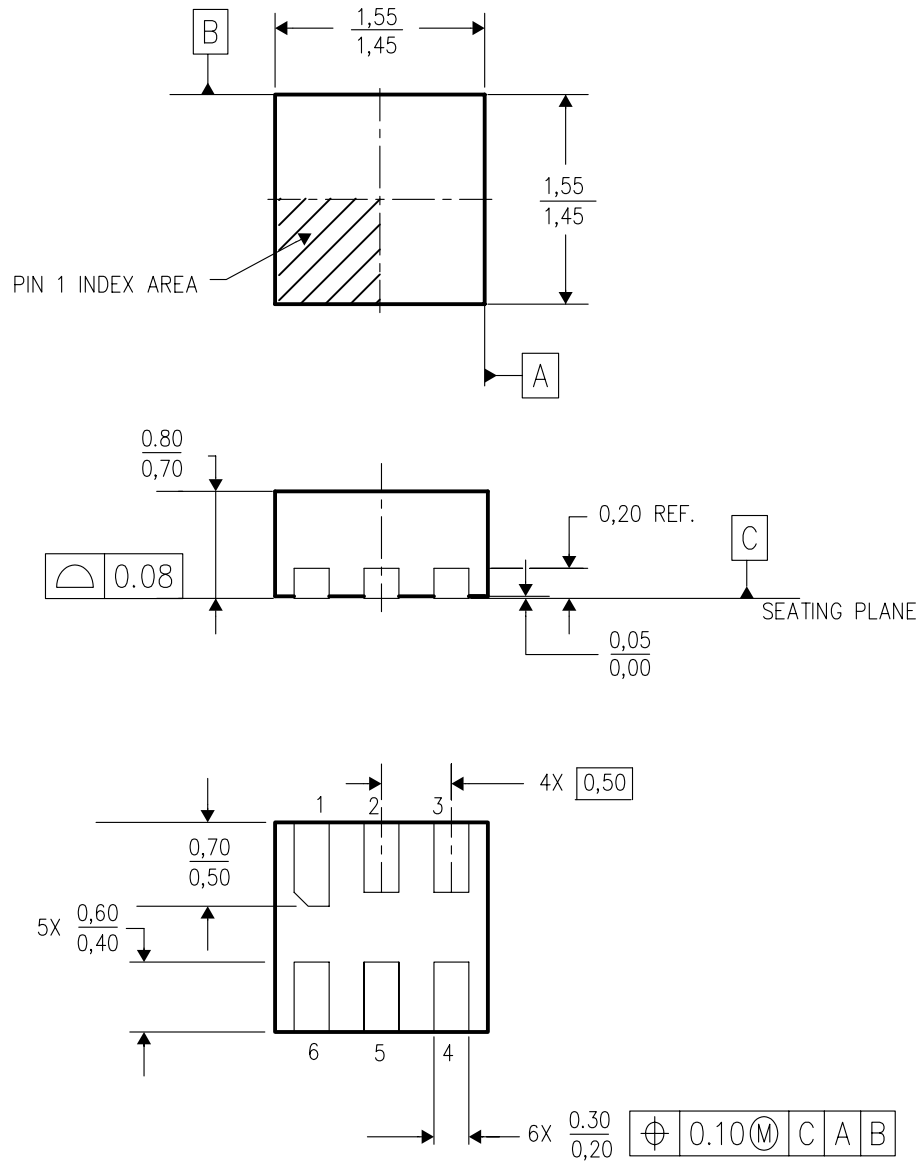
REVISION HISTORY

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision B (April 2012) to Revision C	Page
• Changed <i>Packages</i> Features bullet	1
• Added SON-6 package option to Description section	1
• Added DSE pin out graphic to front page	1
• Added DSE package to Thermal Information table	2
• Added DSE pin out graphic	5
<hr/>	
Changes from Revision A (February 2012) to Revision B	Page
• Moved to Production Data	1

DSE (S-PDSO-N6)

PLASTIC SMALL OUTLINE

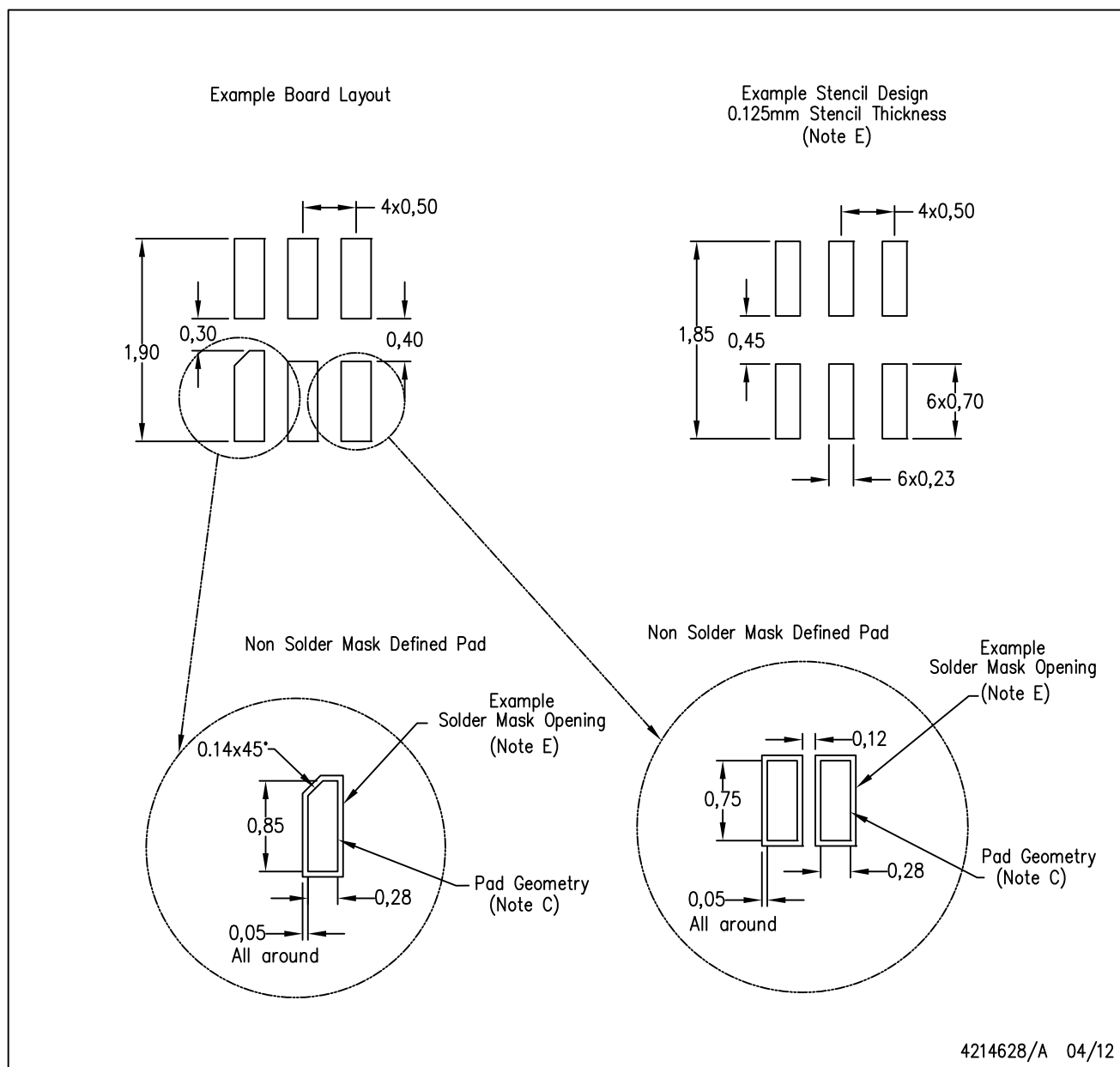


4207810/A 03/06

- NOTES:
- All linear dimensions are in millimeters.
 - This drawing is subject to change without notice.
 - Small Outline No-Lead (SON) package configuration.
 - This package is lead-free.

DSE (S-PWSON-N6)

PLASTIC SMALL OUTLINE NO-LEAD



- NOTES:
- All linear dimensions are in millimeters.
 - This drawing is subject to change without notice.
 - Publication IPC-7351 is recommended for alternate designs.
 - Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
 - Customers should contact their board fabrication site for solder mask tolerances.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPS3700DDCR	ACTIVE	SOT	DDC	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	PXVQ	Samples
TPS3700DDCR2	ACTIVE	SOT	DDC	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	PB4Q	Samples
TPS3700DDCT	ACTIVE	SOT	DDC	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	PXVQ	Samples
TPS3700DSER	ACTIVE	WSO	DSE	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	BE	Samples
TPS3700DSET	ACTIVE	WSO	DSE	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	BE	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSELETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

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TAPE AND REEL INFORMATION


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS3700DDCR	SOT	DDC	6	3000	179.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
TPS3700DDCR2	SOT	DDC	6	3000	179.0	8.4	3.2	3.2	1.4	4.0	8.0	Q2
TPS3700DDCT	SOT	DDC	6	250	179.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
TPS3700DSER	WSO	DSE	6	3000	179.0	8.4	1.8	1.8	1.0	4.0	8.0	Q2
TPS3700DSET	WSO	DSE	6	250	179.0	8.4	1.8	1.8	1.0	4.0	8.0	Q2

TAPE AND REEL BOX DIMENSIONS

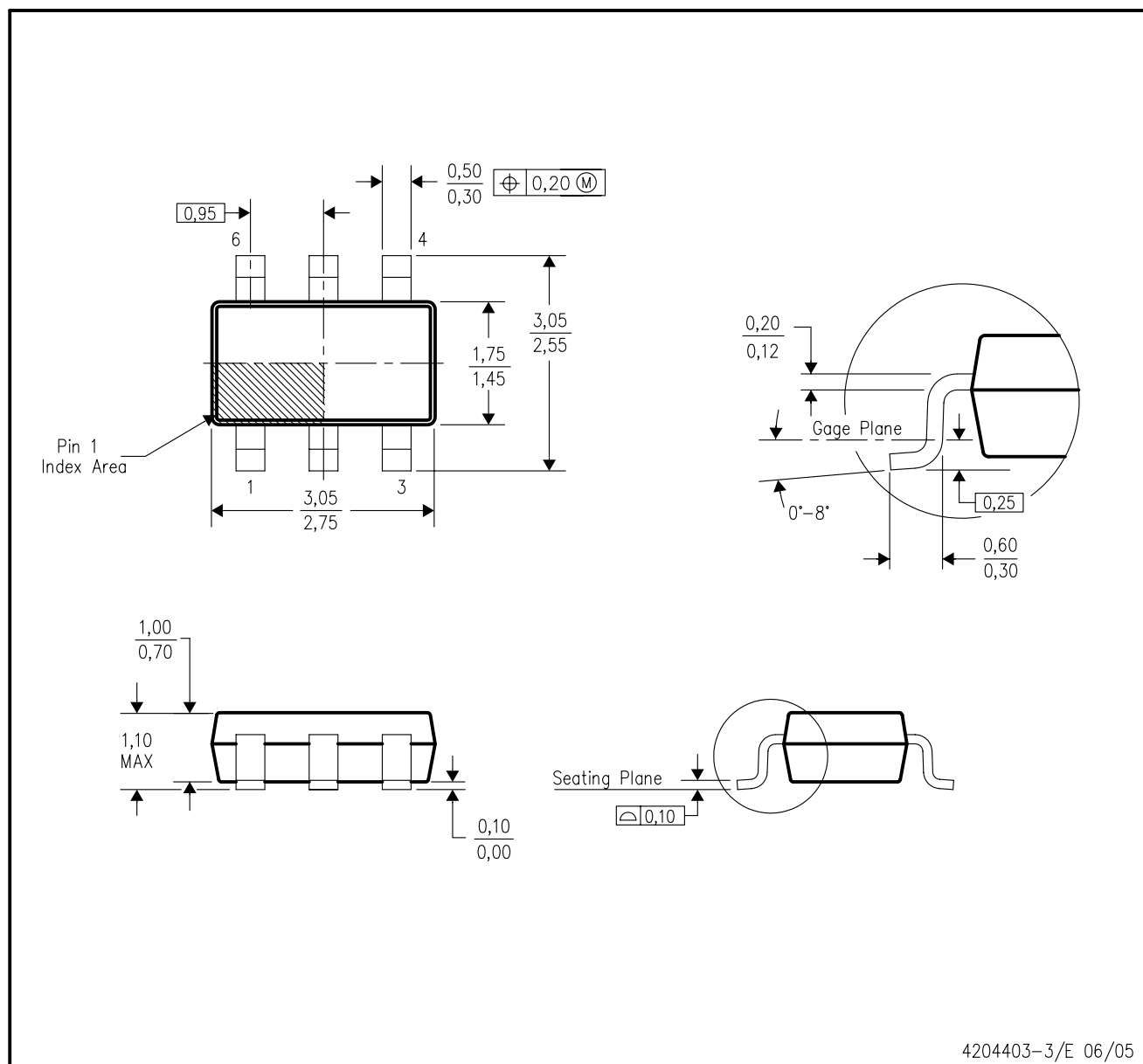


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS3700DDCR	SOT	DDC	6	3000	195.0	200.0	45.0
TPS3700DDCR2	SOT	DDC	6	3000	195.0	200.0	45.0
TPS3700DDCT	SOT	DDC	6	250	195.0	200.0	45.0
TPS3700DSER	WSON	DSE	6	3000	203.0	203.0	35.0
TPS3700DSET	WSON	DSE	6	250	203.0	203.0	35.0

DDC (R-PDSO-G6)

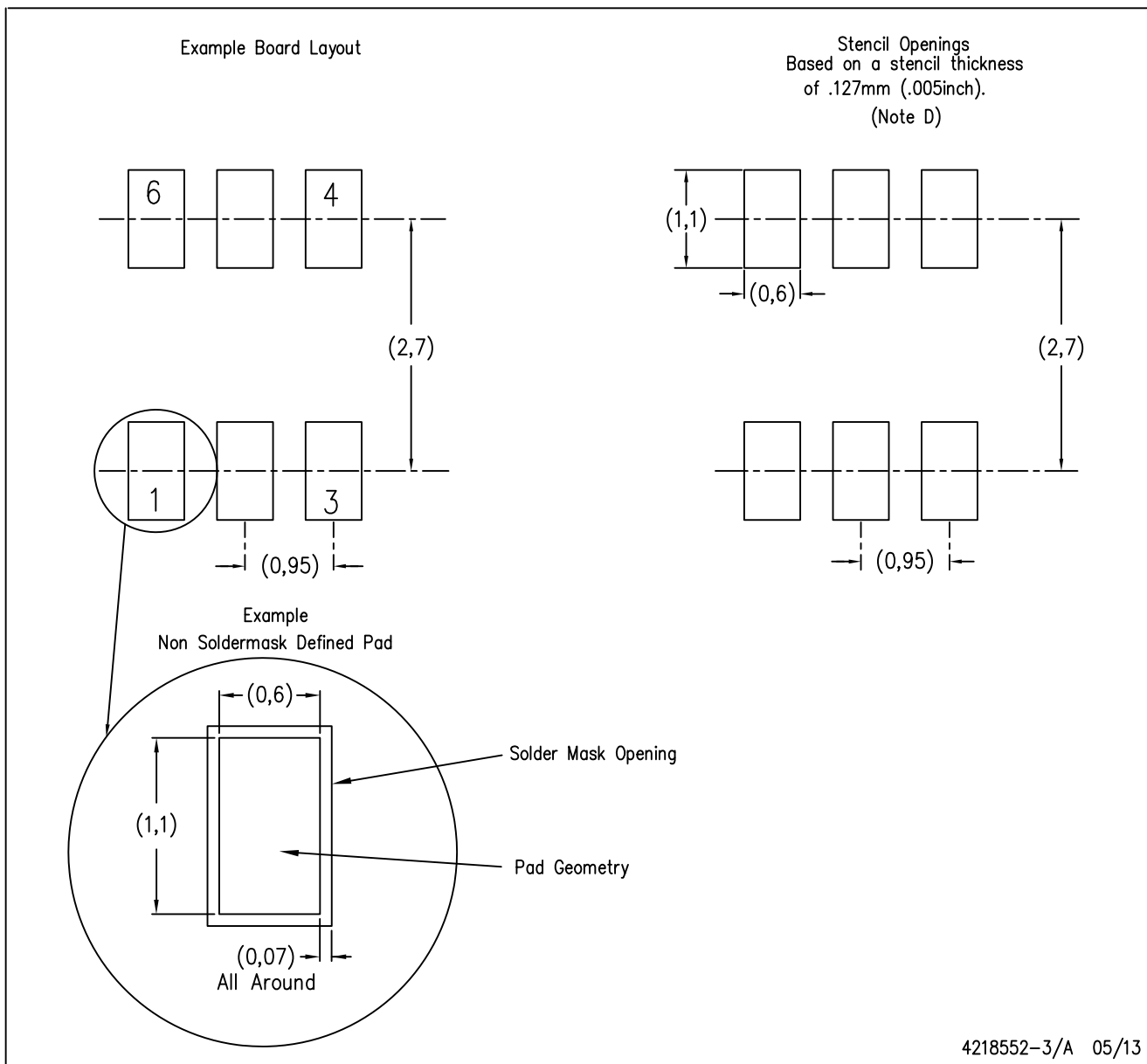
PLASTIC SMALL-OUTLINE



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Body dimensions do not include mold flash or protrusion.
 - D. Falls within JEDEC MO-193 variation AA (6 pin).

DDC (R-PDSO-G6)

PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.

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