

# TR5270™ LEDs

## CxxxTR5270-Sxx00 (175- $\mu\text{m}$ )

## CxxxTR5270-Sxx00-3 (250- $\mu\text{m}$ )

### Data Sheet

Cree's TR5270 LEDs are the next generation of solid-state LED emitters that combine highly efficient InGaN materials with Cree's proprietary device technology and silicon-carbide substrates to deliver superior value for the TV-backlighting and general-illumination markets. The TR5270 LEDs are among the brightest in the top-view market while delivering a low forward voltage, resulting in a very bright and highly efficient solution. The TR5270 is available in two chip thicknesses: 175  $\mu\text{m}$  and 250  $\mu\text{m}$ . The 250- $\mu\text{m}$ -thick version offers 5% improvement brightness over the 175- $\mu\text{m}$  version due the increased bevel area. The design is optimally suited for industry-standard top-view packages.

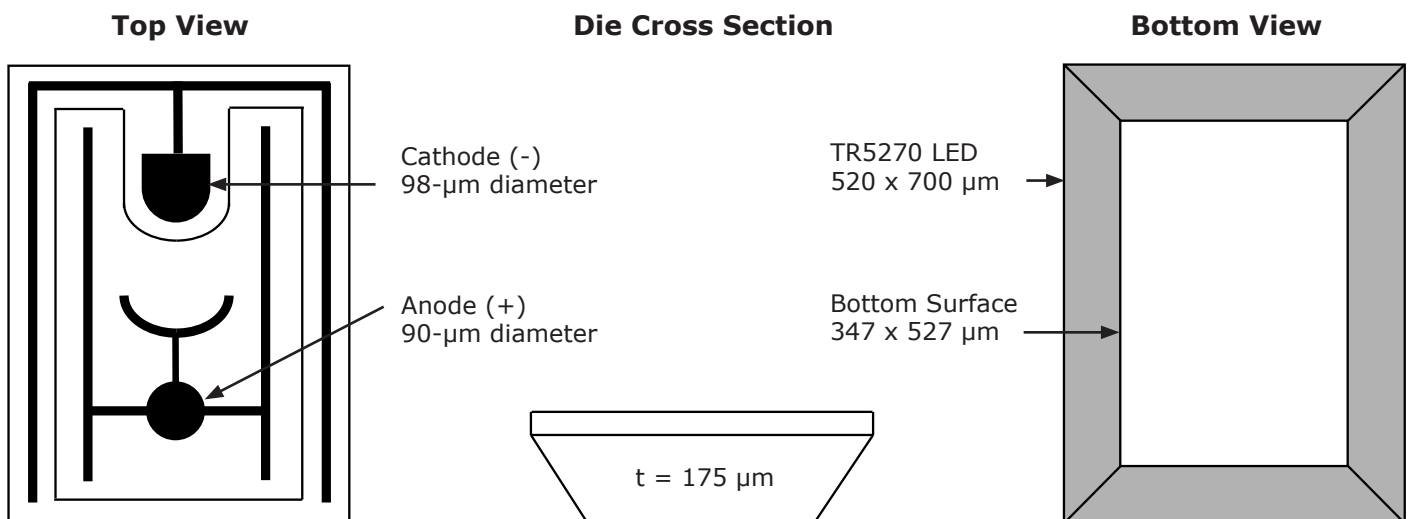
#### FEATURES

- Rectangular LED RF Performance
  - 450 nm - 200 mW min
  - 460 nm - 180 mW min
- Adhesive Die Attach
- Low Forward Voltage - 3.2 V Typical at 120 mA
- Maximum DC Forward Current - 250 mA
- Class 2 ESD Rating
- InGaN Junction on Thermally Conductive SiC Substrate

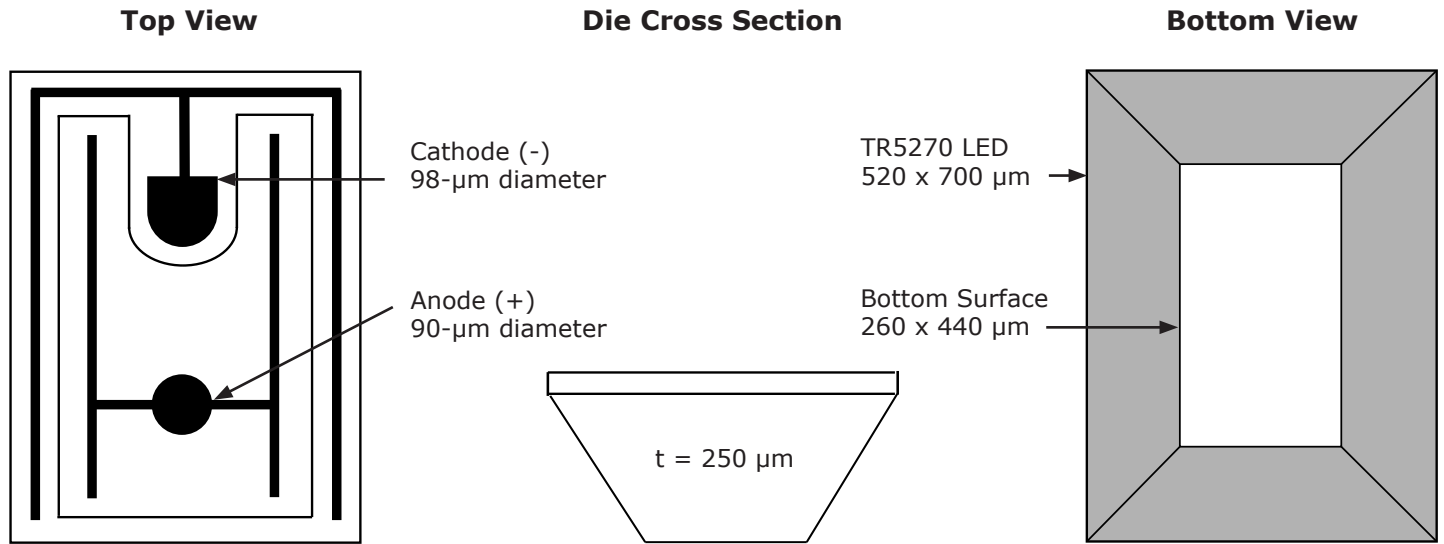
#### APPLICATIONS

- Large LCD Backlighting
  - Television
- General Illumination
- Medium LCD Backlighting
  - Portable PCs
  - Monitors
- LED Video Displays
- White LEDs

#### CxxxTR5270-Sxx00 (175- $\mu\text{m}$ ) Chip Diagram



## CxxxTR5270-Sxx00-3 (250- $\mu\text{m}$ ) Chip Diagram



Mechanical Specifications		CxxxTR5270-Sxx00 (175- $\mu\text{m}$ )	
Description	Dimension	Tolerance	
P-N Junction Area ( $\mu\text{m}$ )	450 x 640	$\pm 35$	
Chip Area ( $\mu\text{m}$ )	520 x 700	$\pm 35$	
Chip Thickness ( $\mu\text{m}$ )	175	$\pm 15$	
Au Bond Pad Diameter Anode ( $\mu\text{m}$ )	90	$\pm 10$	
Au Bond Pad Thicknesses ( $\mu\text{m}$ )	1.0	$\pm 0.5$	
Au Bond Pad Diameter Cathode ( $\mu\text{m}$ )	98	$\pm 10$	
Bottom Area ( $\mu\text{m}$ )	347 x 527	$\pm 35$	

Mechanical Specifications		CxxxTR5270-Sxx00-3 (250- $\mu\text{m}$ )	
Description	Dimension	Tolerance	
P-N Junction Area ( $\mu\text{m}$ )	450 x 640	$\pm 35$	
Chip Area ( $\mu\text{m}$ )	520 x 700	$\pm 35$	
Chip Thickness ( $\mu\text{m}$ )	250	$\pm 15$	
Au Bond Pad Diameter Anode ( $\mu\text{m}$ )	90	$\pm 10$	
Au Bond Pad Thicknesses ( $\mu\text{m}$ )	1.0	$\pm 0.5$	
Au Bond Pad Diameter Cathode ( $\mu\text{m}$ )	98	$\pm 10$	
Bottom Area ( $\mu\text{m}$ )	260 x 440	$\pm 45$	

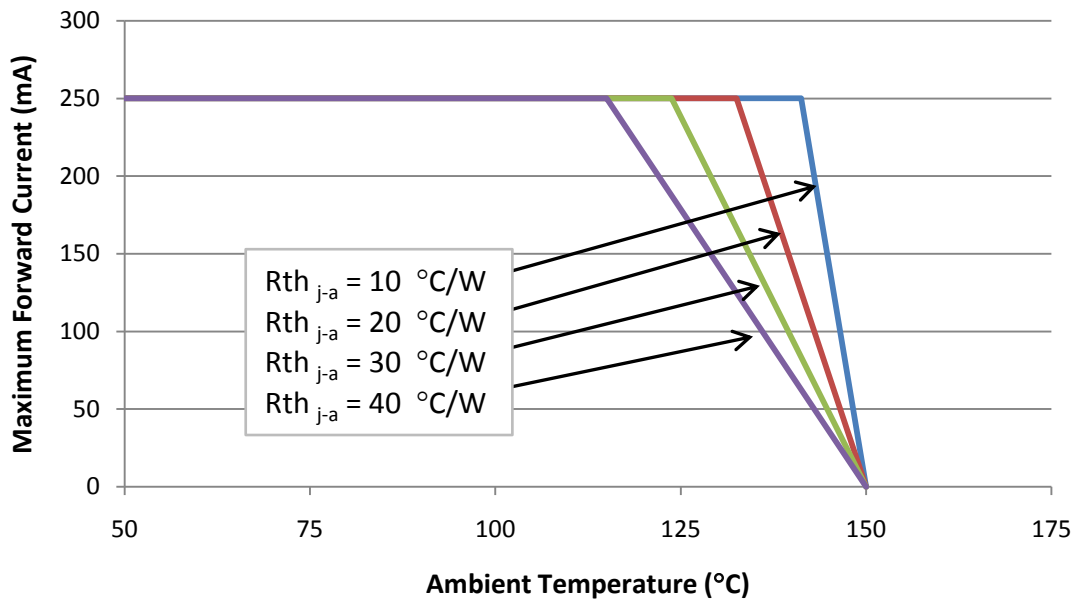


Maximum Ratings at $T_A = 25^\circ\text{C}$ <small>Notes 1, 3 &amp; 4</small>		CxxxTR5270-Sxx00 and CxxxTR5270-Sxx00-3	
DC Forward Current		250 mA	
Peak Forward Current (1/10 duty cycle @ 1 kHz)		300 mA	
LED Junction Temperature		150°C	
Reverse Voltage		5 V	
Operating Temperature Range		-40°C to +100°C	
Storage Temperature Range		-40°C to +100°C	
Electrostatic Discharge Threshold (HBM) <small>Note 2</small>		1000 V	
Electrostatic Discharge Classification (MIL-STD-883E) <small>Note 2</small>		Class 2	

Typical Electrical/Optical Characteristics at $T_A = 25^\circ\text{C}$ , $I_f = 120\text{ mA}$ <small>Note 3</small>					
Part Number	Forward Voltage ( $V_f$ , V)			Reverse Current [ $I(V_r=5V)$ , $\mu\text{A}$ ]	Full Width Half Max ( $\lambda_p$ , nm)
	Min.	Typ.	Max.	Max.	Typ.
C450TR5270-Sxx000	2.7	3.2	3.5	2	20
C460TR5270-Sxx000	2.7	3.2	3.5	2	21
C450TR5270-Sxx000-3	2.7	3.2	3.5	2	20
C460TR5270-Sxx000-3	2.7	3.2	3.5	2	21

**Notes:**

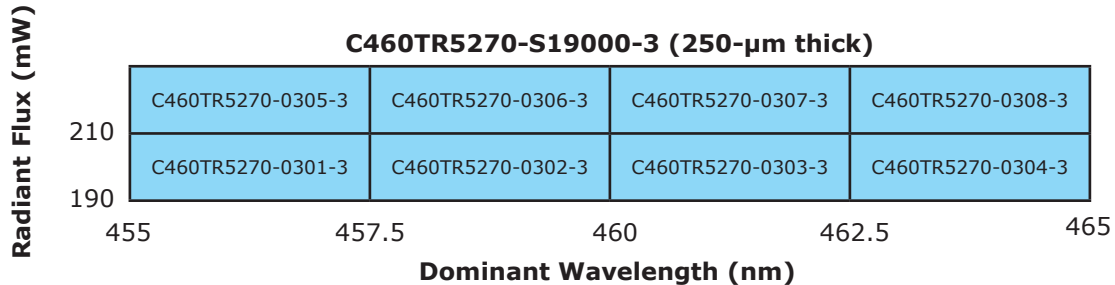
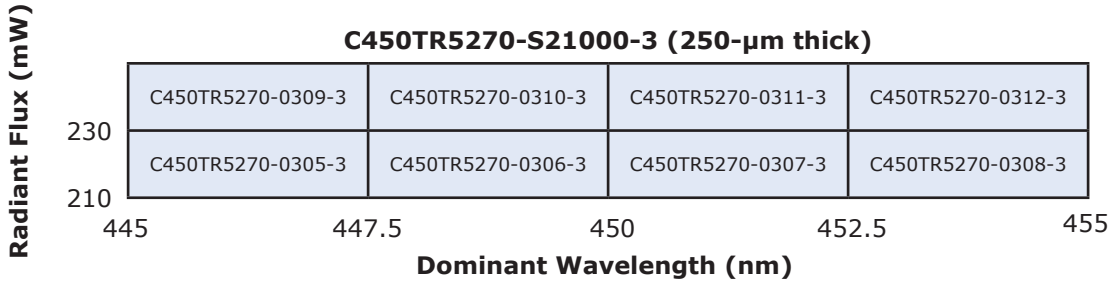
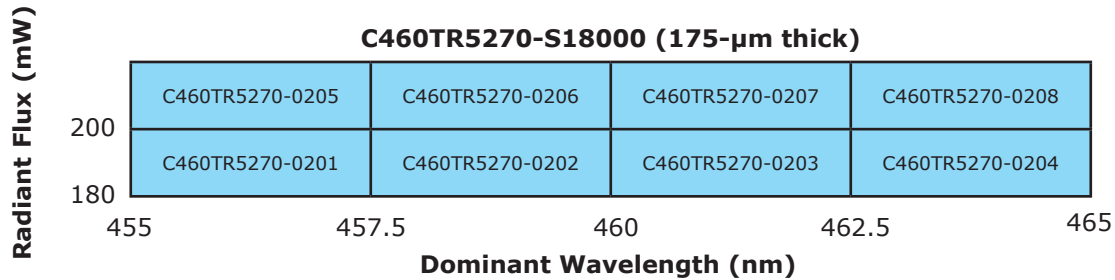
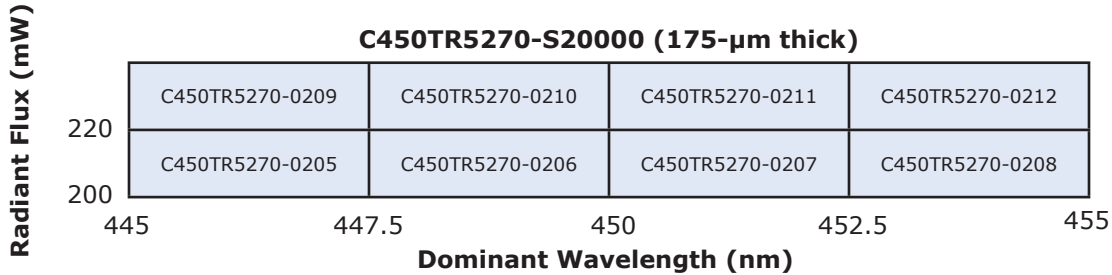
1. Maximum ratings are package-dependent. The above ratings were determined using lamps in chip-on-MCPCB (metal core PCB) packages for characterization. Ratings for other packages may differ. Junction temperature should be characterized in a specific package to determine limitations. Assembly processing temperature must not exceed 325°C (< 5 seconds).
2. Product resistance to electrostatic discharge (ESD) according to the HBM is measured by simulating ESD using a rapid avalanche energy test (RAET). The RAET procedures are designed to approximate the maximum ESD ratings shown.
3. All products conform to the listed minimum and maximum specifications for electrical and optical characteristics when assembled and operated at 120 mA within the maximum ratings shown above. Efficiency decreases at higher currents. Typical values given are within the range of average values expected by manufacturer in large quantities and are provided for information only. All measurements were made using lamps in T-1 3/4 packages (with Hysol OS4000 epoxy encapsulant and clear epoxy die attach). Optical characteristics measured in an integrating sphere using Illuminance E.
4. The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end-product to be designed in a manner that minimizes the thermal resistance from the LED junction to ambient in order to optimize product performance.





## Standard Bins for CxxxTR5270-Sxx00

LED chips are sorted to the **radiant flux** and **dominant wavelength** bins shown. A sorted die sheet contains die from only one bin. Sorted die kit (CxxxTR5270-Sxxxx or CxxxTR5270-Sxxxx-3 ) orders may be filled with any or all bins (CxxxTR5270-xxxx or CXXXTR5270-xxxx-3) contained in the kit. All radiant flux and dominant wavelength values shown and specified are at  $I_f = 120$  mA.

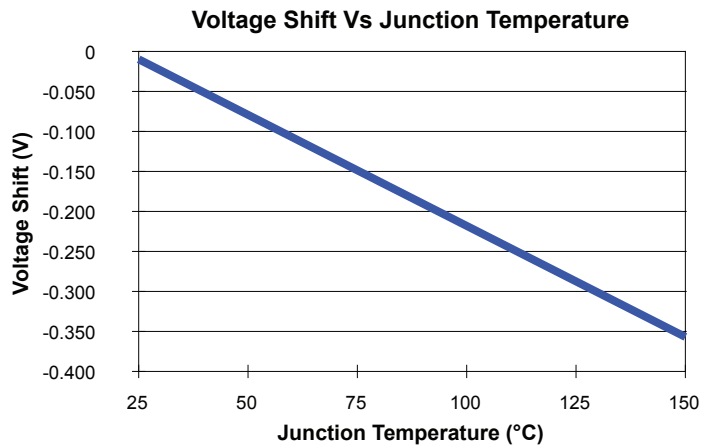
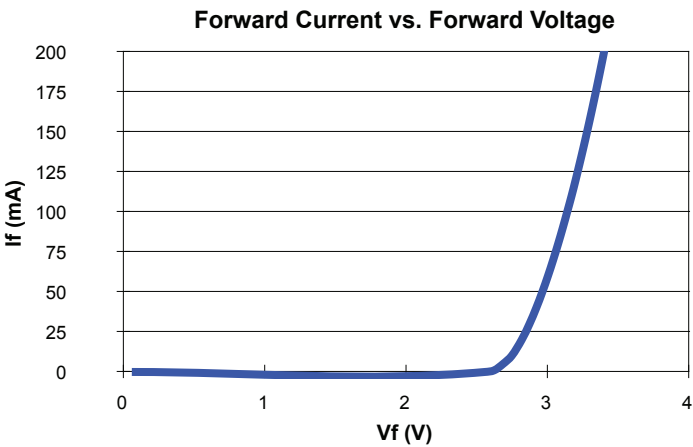
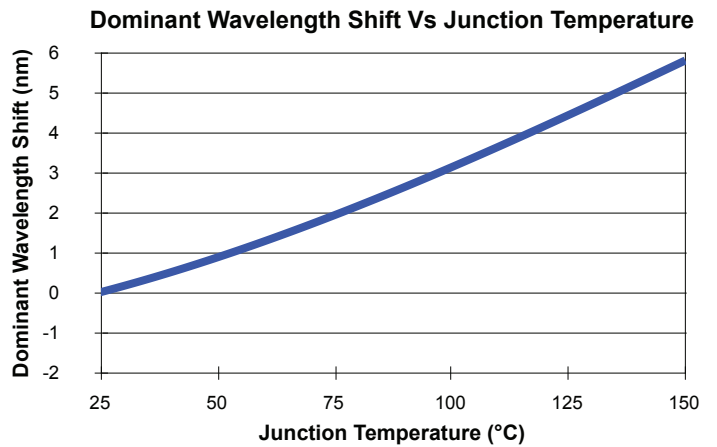
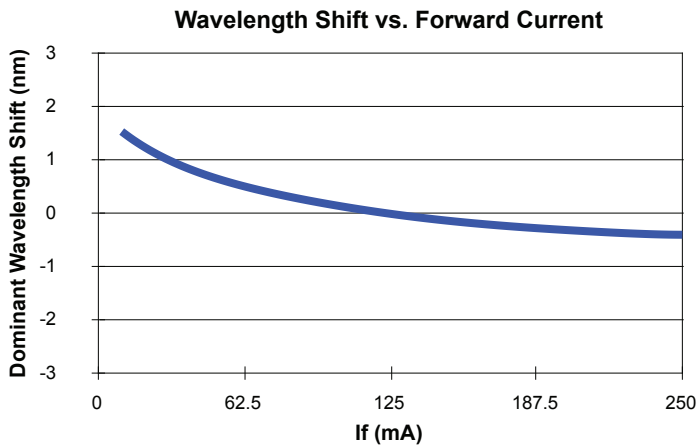
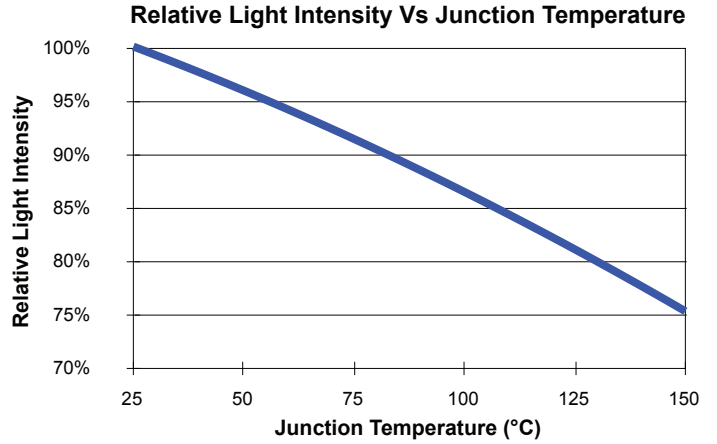
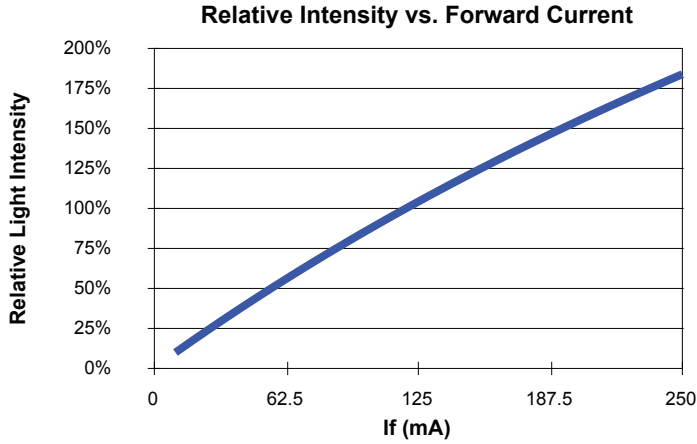


Note: The radiant-flux values above are representative of the die in a Cree 5-mm lamp.



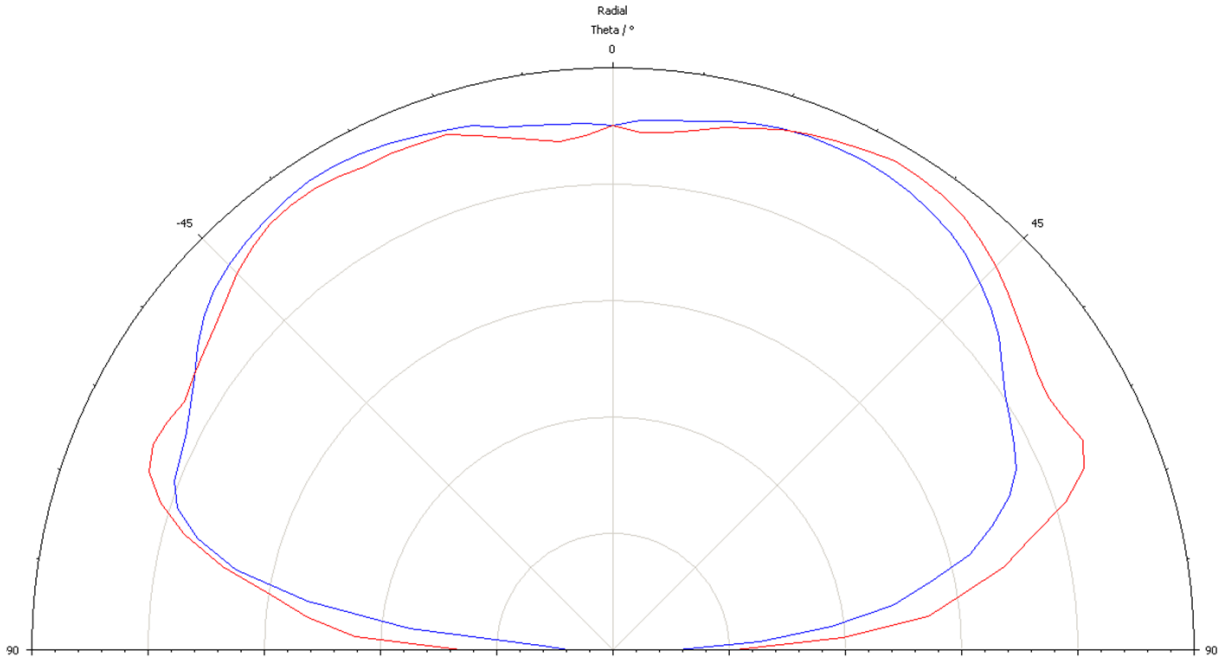
## Characteristic Curves

These are representative measurements for the TR5270 LED product. Actual curves will vary slightly for the various radiant flux and dominant wavelength bins.



## Radiation Pattern

This is a representative radiation pattern for the TR5270 (175- $\mu\text{m}$ ) LED product. Actual patterns will vary slightly for each chip.



This is a representative radiation pattern for the TR5270 (250- $\mu\text{m}$ ) LED product. Actual patterns will vary slightly for each chip.

