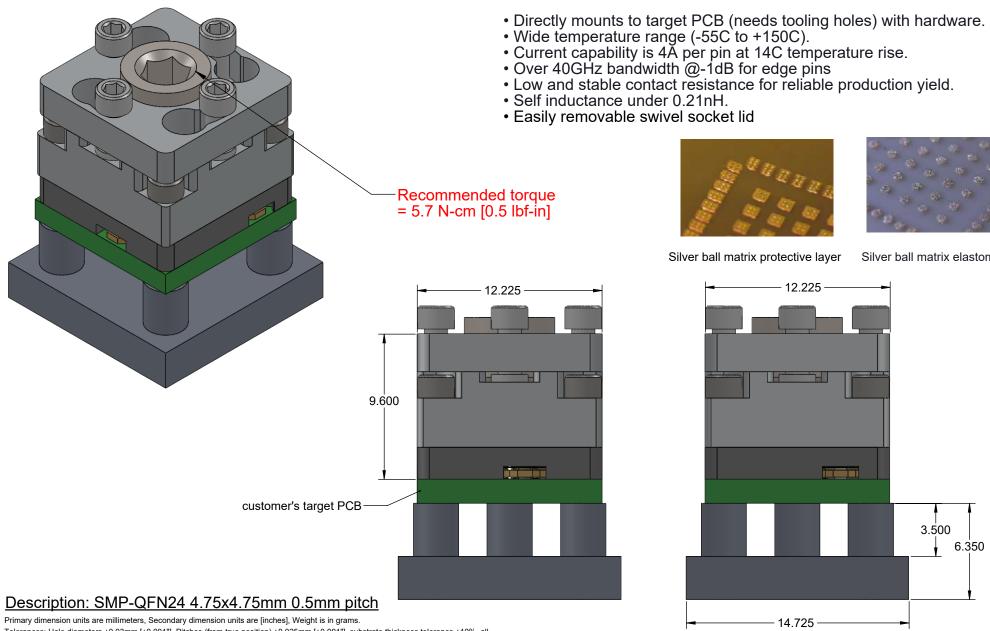
SMP-QFN DIRECT MOUNT, SOLDERLESS SOCKET FOR TEST **APPLICATIONS**

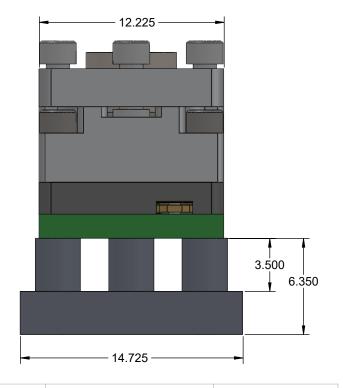
Features





Silver ball matrix protective layer

Silver ball matrix elastomer

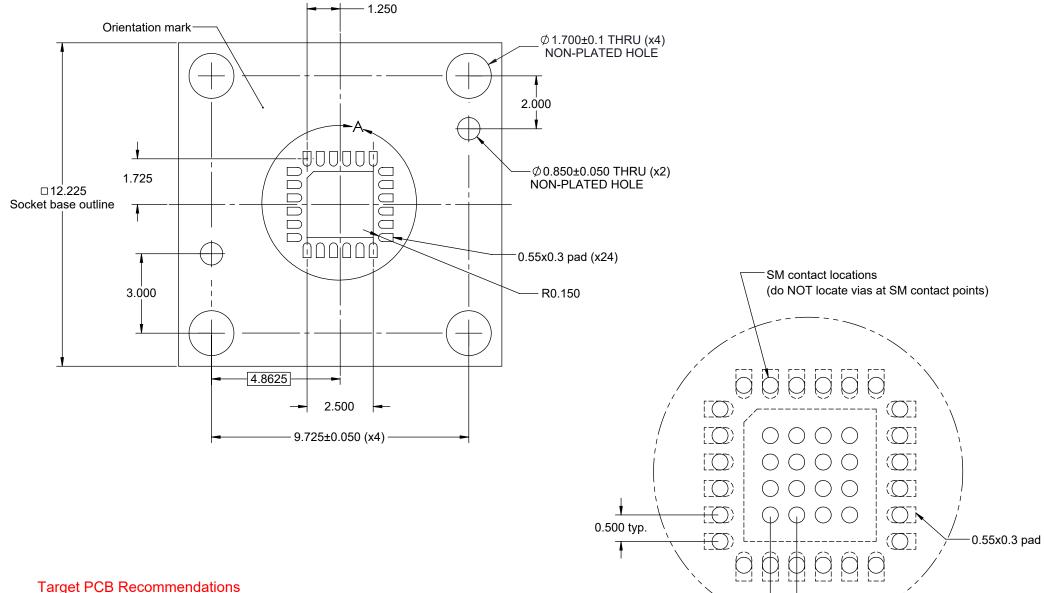


Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SMP-QFN-8016 Drawing

Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodélectronics.com Material: N/A Finish: N/A Weight: 6.57

STATUS: Released	SHEET: 1 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 4:1
FILE: SMP-QFN-8016 Dwg	DATE: 6/30/2016	



Target PCB Recommendations
Total thickness: 1.6mm min.
Plating: Gold or Solder finish

PCB Pad height: same or higher than solder mask.

Description: SMP-QFN24 4.75x4.75mm 0.5mm pitch

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

<u>Tolerances:</u> Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SMP-QFN-8016 Drawing

Ironwood Electronics, Inc.
Tele: (800) 404-0204
www.ironwoodelectronics.com

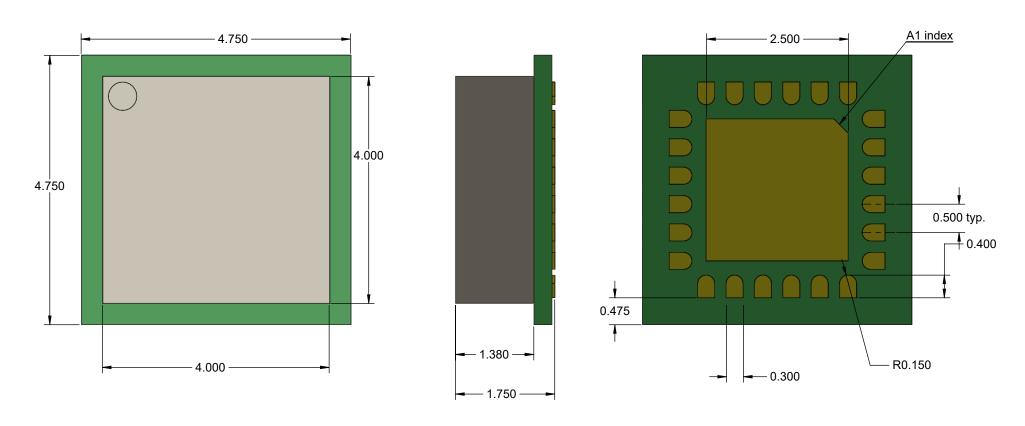
Material: N/A Finish: N/A Weight: 6.57

STATUS: Released	SHEET: 2 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 7:1
FILE: SMP-QFN-8016 Dwg	DATE: 6/30/2016	

0.500 typ.

DETAIL A Scale: 14:1

IRONWOOD PACKAGE CODE: QFN24J



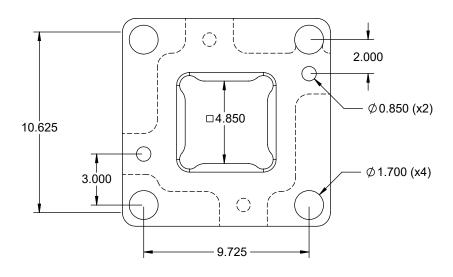
Package Tolerance: ±0.1mm Pad Tolerance: ±0.05mm

Description: SMP-QFN24 4.75x4.75mm 0.5mm pitch

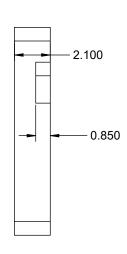
Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SMP-QFN-8016 Drawing	Finish: N/A Weight: 6.57	STATUS: Released	SHEET: 3 OF 5	REV. A
		ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 15:1
		FILE: SMP-QFN-8016 Dwg	DATE: 6/30/2016	

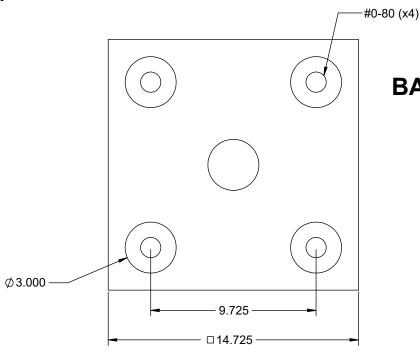


IC GUIDE

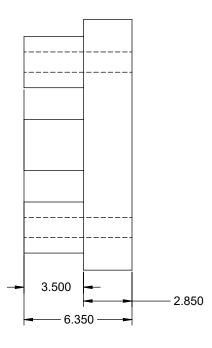


SIDE VIEW

TOP VIEW



BACKING PLATE



Description: Comp det

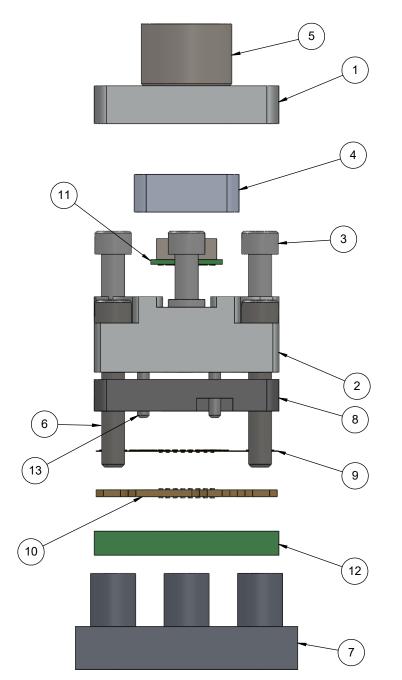
Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SMP-QFN-8016 Drawing		
A	Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodelectronics.com	
V.	www.ironwoodelectronics.com	

Material: N/A Finish: N/A Weight: 6.57

STATUS: Released	SHEET: 4 OF 5	REV. A	
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 4.5:1	
FILE: SMP-QFN-8016 Dwg	DATE: 6/30/2016		



ITEM NO.	DESCRIPTION	Material	
1	Socket Lid 7mm	7075-T6 Aluminum Alloy	
2	Socket Base	7075-T6 Aluminum Alloy	
3	#0-80 Shoulder Screw, 1.59mm thread length	mm thread Stainless Steel (303)	
4	Compression Plate 7x7mm	7075-T6 Aluminum Alloy	
5	Compression Screw M6x1	Stainless Steel (18-8)	
6	#0-80 X .375 LG, SOC HD CAP SCREW, ALLOY STL, BLK OXIDE	Alloy Steel	
7	Backing Plate, 5 post 7mm	7075-T6 Aluminum Alloy	
8	SM IC guide 4.75x4.75mm QFN24 0.5mm pitch	High temp Substrate	
9	SMP Protective layer for 4.75x4.75mm 0.5mm QFN24	SMP	
10	SM Interposer QFN24 4.75x4.75mm 0.5mm pitch	SM elastomer	
11	Test Chip QFN24 4.75x4.75mm	FR4 High temp	
12	Test PCB QFN24 0.5mm pitch 4.75x4.75mm	FR4 High temp	
13	Dowel Pin, 1/32" x 3/16", SS	Chrome Stainless Steel	

Description: SMP-QFN24 4.75x4.75mm 0.5mm pitch

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SMP-QFN-8016 Drawing



Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodélectronics.com Material: N/A Finish: N/A Weight: 6.57

STATUS: Released	SHEET: 5 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 4:1
FILE: SMP-QFN-8016 Dwg	DATE: 6/30/2016	