

# PULNiX

## TM-1320A

# AccuPIXEL™ Series

## TM-1320A-15 & TM-1320A-24

### General Description

The TM-1320A series are miniature, high-resolution monochrome progressive scan CCD cameras. The active image resolution is 1300 x 1030 pixels out of 1392 x 1040 total pixels using high sensitivity CCD and the available frame rate is 15 or 24 frames per second. The interline transfer CCD permits full vertical and horizontal resolution of high-speed shuttered images. The electronic shutter has speeds up to 1/16,000 sec. and can be reset asynchronously by external pulse control.

The TM-1320A series has a patent-pending, PULNiX exclusive, built-in look-up table (LUT). This full dynamic range control function can be set at externally selectable knee slopes to optimize the CCD's full dynamic range in the normal output signal range. It also provides fast 10-bit to 8-bit pre-processing for effective image feature enhancement. The cameras have both analog and digital (RS-644) output for interfacing with frame grabbers.

All camera-control functions are externally controlled via a user-friendly RS-232C graphical interface provided by PULNiX.

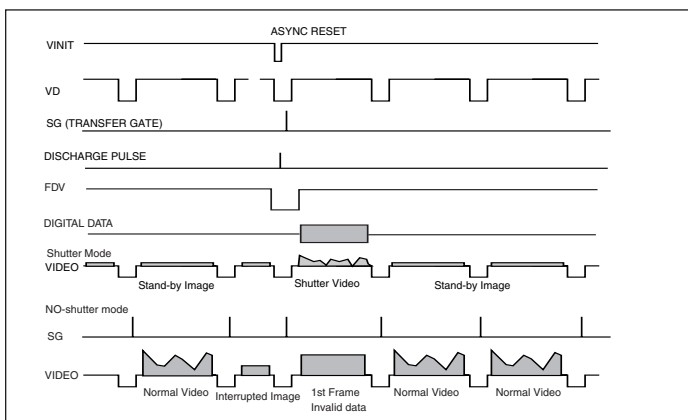
Applications for the TM-1320A series include machine vision, medical imaging, intelligent transportation systems, high-definition graphics, gauging, character recognition, documents archiving, and surveillance.

The TM-1320A series is a direct replacement of TM-1320 series.

### Asynchronous Reset

The TM-1320A series' asynchronous reset is flexible and accepts external horizontal drive (HD) for phase locking. When the VINIT pulse is applied, it resets the camera's scanning and purging of the CCD. There are two modes to control the asynchronous reset and shutter speed:

- 1 External VINIT with pulse width. The duration between pulse edges controls the shutter speed externally.
- 2 Internal shutter speed control. The speed control varies from 1/125 to 1/16,000 sec. The video signal and FDV starts with internal V reset timing related to shutter speed.



### Product Summary

- High-resolution 2/3" progressive scan 1300(H) x 1030(V) interline transfer CCD imager output
- Miniature 44x44x64 mm housing with high-rel connector
- Digital RS-644 (LVDS) output and analog output
- 15 frames per second (TM-1320A-15), 24 frame model (TM-1320A-24)
- Maximum dynamic range control with PULNiX-exclusive, patent-pending built-in look-up table (Gamma, knee, user parameters)
- Full frame integration, partial scan (1300x500 pixels, 1300 x 250) at 30, 55 or 48, 80 fps.
- Full-frame shutter to 1/16,000 sec.
- Asynchronous reset, no-delay shutter and read-out-inhibit control for multiple camera applications
- RS-232 external control
- Camera Link version: TM-1320A-15CL, TM-1320A-24CL
- Color version (RGB Bayer CFA) is available (TMC-1320A-15, TMC1320A-24)

### Electronic Shutter

The TM-1320A series has a substrate drain-type shutter mechanism which provides a superb picture at various speeds without smearing. A built-in manual shutter speed control selects the electronic shutter rate of 1/60 (non-async mode only), 1/125, 1/250, 1/500, 1/1,000, 1/2,000, 1/4,000, 1/8,000, or 1/16,000 second.

The CCD discharges when discharge pulse is applied via internal shutter control. With a negative pulse to VINIT, the camera resets and purges the CCD charge momentarily. Then it starts integrating for the period of preset shutter control time by either an external pulse width or internal shutter control.

Progressive scanning permits a full 1030 lines of vertical resolution, as compared to a conventional CCD camera which captures only half the vertical lines per shutter.

### Integration

The CCD imager of the TM-1320A series can be exposed for longer than the normal scan timing of 1/15 sec. This integration feature provides extra sensitivity for dark-environment applications. The progressive-scan imager permits a full frame of resolution in non-interlace format. Integration is achieved by applying INTEG signal to pin #11 of the 12-pin connector or pin #6 of the 31-pin connector, or by feeding VINIT pulse width control up to 1 sec of the pulse width.

AccuPIXEL™ is a registered trademark of PULNiX America, Inc.

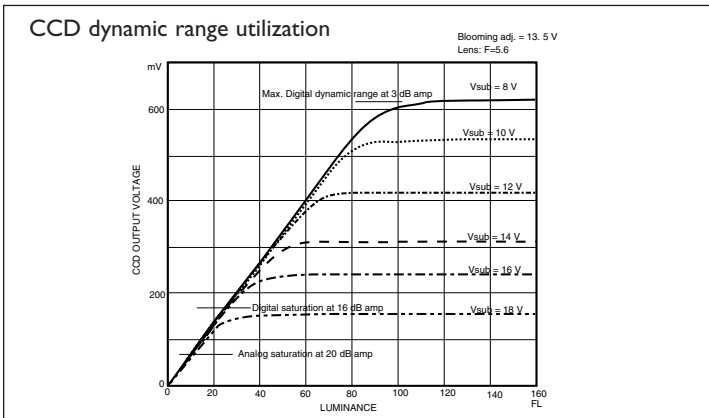
# TM-1320A series Progressive Scan High-Resolution Shutter Cameras

## Dynamic Range Control

Typical interline transfer CCDs have fixed noise levels based on dark current (thermal or KT noise), pattern noise, and operating clock speed. Typically for a 1k x 1k CCD operating at 25MHz pixel clock, the noise level is around 30 electrons. The maximum capacity of the CCD charges is limited by the well capacity at saturation. The range is limited by the structure and the pixel size.

The TM-1320A series uses a 2/3" CCD with 6.7 μm x 6.7 μm pixel and three-phase vertical shift register structure. The well capacity is 16,000 electrons. The theoretical dynamic range is 16,000:30 = 533:1 (54 dB).

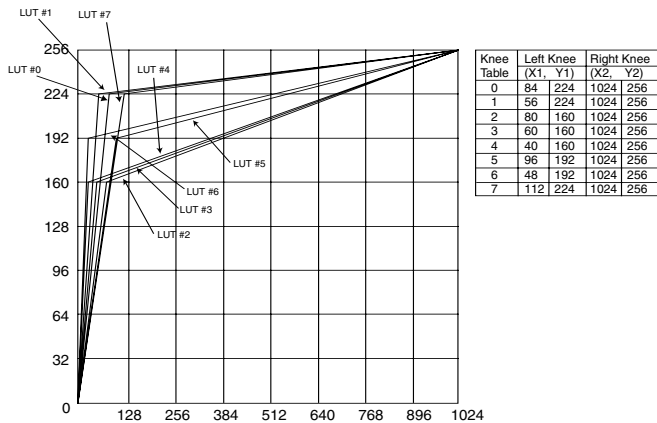
A typical CCD camera does not use the full dynamic range due to the nominal gain and the output specification such as RS-170. The typical CCD camera has its gain set at 16 to 22 dB and the RS-170 video level is 714 mV. Using 20 dB gain for the calculation, CCD output is limited to 714/10 = 71.4 mV. Since the CCD's saturation voltage is 400 mV to 500 mV, it uses less than 1/5 of the full dynamic range.



Machine vision and outdoor applications cannot afford to miss image information behind the saturation, which is why the dynamic range adaptation is critical.

## Programmable LUT and Knee Control (patent pending)

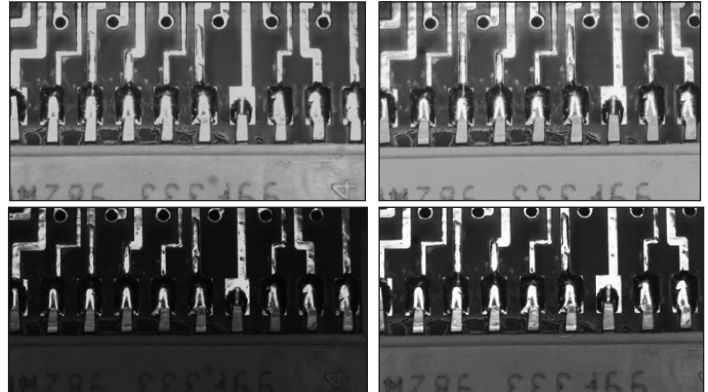
The TM-1320A series has a built-in LUT (look-up table) for dynamic range control.



Note: The second knee point on the built-in LUT defaults to position (1024, 256). To reposition this point, click on it and drag it to a new location.

At a specific gain setting, the offset (minimum level... dark point) and A/D reference top voltage (maximum level... saturation point) are set to 10-bit A/D input so that the full dynamic range of the CCD is utilized at 10-bit references as the input and the LUT output is converted into 8-bit to adjust the gamma correction.

The look-up table has two knee points (variable gamma selection) that allow the 10 bits to be segmented into three regions. The look-up table selection can be made either by variable knee curve or by direct input of the knee coordinates.



Linear image: When PCB surface is visible, metal trace is saturated. If the metal surface appears, then the plastic surface is too dark.

Knee-controlled image: The upper is LUT#6, the lower is #7. Both show the full dynamic range with different effects.

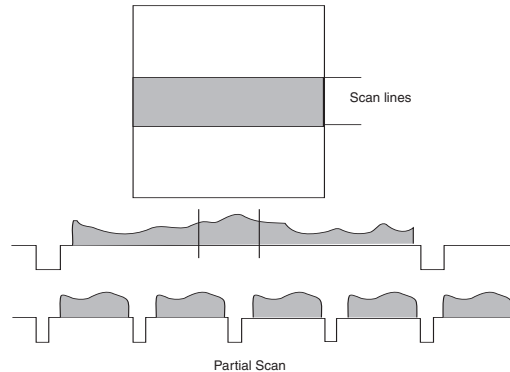
## Scan Mode

### Full Progressive Scan

Normal scanning mode for the TM-1320A series is 1300 x 1030 pixels. The standard speed with single-channel output is 15 or 24 frames/sec at the pixel clock of 25 or 40 MHz\*. Unlike an interlace scan camera, the TM-1320A series reads every line from top to bottom, resulting in all lines being obtained per captured image frame with electronic shutter.

### Partial Scan

This is a standard feature in the TM-1320A series. The camera scans only part of image center and outputs 1300 (H) x 500 (V) pixels at 30 or 55 frames per second, and 1300 x 250 pixels at 60 or 80 fps.



\* The TM-1320A series is also available with options for 12fps (20MHz pixel clock).

# TM-1320A series Progressive Scan High-Resolution Shutter Cameras

## External Sync

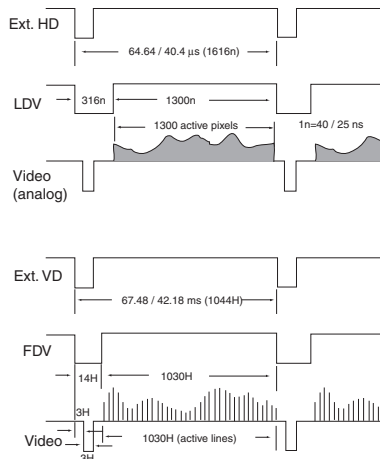
The TM-1320A series accepts an external sync. of standard HD and VD at TTL level for general locking to a system sync. and clock. External sync. is only available for 15-frame or 24-frame mode. The frequency requirement is as follows:

$$f_{HD} = 15.47 \text{ KHz} / 24.75 \text{ KHz} \pm 5\%$$

$$f_{VD} = 15.00 \text{ Hz} / 24.0 \text{ Hz} \pm 5\%$$

(Internal Master clock = 50.0 / 80 MHz,  
Pixel clock = 25.0 / 40 MHz)

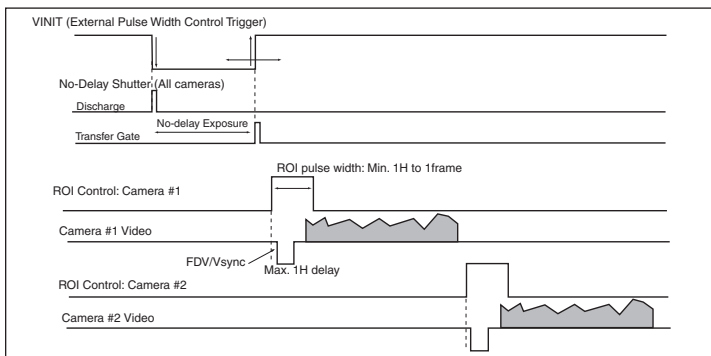
Please contact PULNiX for TM-1320A-15/TM-1320A-24 timing charts.



## No-Delay Shutter and Read-out-Inhibit

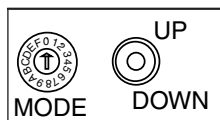
For multiple-camera applications such as 2D or 3D measurement and multi-angle inspection, simultaneous image capturing at an exact shutter timing for all cameras is a critical requirement. The TM-1320A series' async pulse width control mode provides no-delay shutter as standard. Regardless of internal pulse timing, it discharges at VINIT's leading edge and transfers charges at the trailing edge of the pulse. Even though each camera runs with slightly different H and data clock timing, image capturing is exactly simultaneous.

The TM-1320A series also has read-out-inhibit control (ROI) to control the vertical clock start. When ROI is low, V-clock is stopped and the transferred charges remain in the vertical shift registers, which works like CCD memory. When ROI is high, it clocks out the CCD data. This helps a single frame grabber process multiple images in pipeline processing.



## Mode Switches

Various modes can be implemented with the rear panel-mode selection switch and Up/Down switch as well as RS-232 external

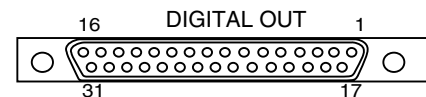


control. When RS-232 is connected, the command over-writes the rear panel switch settings.

Mode Switch	Up/Down Switch	Functions
0 Switch Disabled	Switch Disabled	None
1 Set Gain	Up / Down	Change gain
2 Set Vtop (A/D)	Up / Down	Change A/D ref. top
3 Set Vbottom (A/D)	Up / Down	Change A/D ref bottom
4 Gain Selection #1	Up: 9dB, Down: 12dB	Lower gain selection
5 Gain Selection #2	Up: 18dB, Down: 22dB	Higher gain selection
6 Linear LUT	Up	Back to linear table
7 Knee Selection	Up / Down (Scroll)	Scroll 10 different LUTs
8 Async Reset Mode	Up: Normal, Dwn: Async	Async and normal shutter
9 Factory Default Recall	Up / Down: Recall	Factory setting
A Power up Setting	Up: Recall, Dwn: Save	Power up page setting
B User Page Storage#1	Up: Recall, Dwn: Save	User page storage setting
C User Page Storage#2	Up: Recall, Dwn: Save	User page storage setting
D Direct Shutter Control	Up / Down	Shutter speed increment by 1H
E Scan Format2	Up: 500, Dwn: 250	Partial scan
F Scan Format1	Up: Normal, Dwn: unused	Normal scan

## Connector and Pin Configurations

### Digital Output Connector



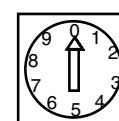
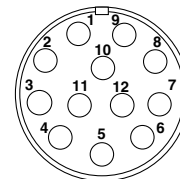
### 31-Pin Connector (MQ-213-031-113-0000)

Pin#	Description	I/O	Pin#	Description	I/O
1	CLK+	Out	17	CLK-	Out
2	LDV+	Out	18	LDV-	Out
3	FDV+	Out	19	FDV-	Out
4	GND		20	VINIT (TTL)	In
5	EXT HD (TTL)	In	21	[INTEG (TTL)	In
6	[EXT CLK+	In	22	EXT VD (TTL)	In
7	INTEG/ROI (TTL)	In	23	[EXT CLK-	In
8	[HD+	In	24	N/C	
9	N/C		25	[HD-	In
10	[Vinit+/(VD+)	In	26	GND	
11	[Vinit-/(VD-)	In	27	D0-	Out
12	D0+	Out	28	D1-	Out
13	D1+	Out	29	D2-	Out
14	D2+	Out	30	D3-	Out
15	D3+	Out	31	D4-	Out
16	D4+	Out		D5-	Out
	D5+	Out		D6-	Out
	D6+	Out		D7-	Out
	D7+	Out			

**Note:** CLK: data clock, LDV: Line data valid, FDV: Frame data valid, INTEG: Integration control, EXT CLK: external pixel clock, [ ]: Differential input option

### 12-Pin Connector

1 GND (power)	7 VD in
2 +12V	8 GND
3 GND (analog)	9 HD in
4 Video out	10 RXD(RS232)
5 GND (digital)	11 INTEG/ROI
6 VINIT in	12 TXD(RS232)



### Shutter Control Switch

	Manual	Async
0	no shutter (1/15)	no shutter (1/15)
1	1/60	1/16,000
2	1/125	1/8,000
3	1/250	1/4,000
4	1/500	1/2,000
5	1/1,000	1/1,000
6	1/2,000	1/500
7	1/4,000	1/250
8	1/8,000	1/125
9	1/16,000	Ext. pulse width control

# TM-1320A series Progressive Scan High-Resolution Shutter Cameras

## SPECIFICATIONS

<b>Imager</b>	2/3" progressive scan interline transfer CCD
<b>Active Area</b>	8.7mm x 6.9mm
<b>Active Pixels</b>	1300 (H) x 1030 (V), (1392 x 1040 total pixel)
<b>Cell size</b>	6.7 $\mu$ m x 6.7 $\mu$ m
<b>Display Mode (Active Pixels)</b>	1300 (H) x 1030 (V) @ 15 or 24 Hz 1300 (H) x 500, 250 (V) @ partial scan
<b>Sync</b>	Internal/external auto switch HD/VD, 4.0 Vp-p impedance 4.7K $\Omega$ VD=15 / 24 Hz $\pm$ 5%, non-interlace, HD=15.47 / 24.75 kHz $\pm$ 5%
<b>Data clock output</b>	25.00 / 40.00 MHz
<b>Resolution</b>	Digital: 1300 (H) x 1030 (V), Analog: over 900 TV lines (H) x 800 TV lines (V)
<b>S/N ratio</b>	50dB min. (AGC off)
<b>Min. illumination</b>	1.0 lux, f=1.4 without IR cut filter (no shutter) Sensitivity: 10 $\mu$ V/e-
<b>Video output</b>	Analog: 714mV, 75 $\Omega$ (900 mV white clip) Digital output: 8-bit RS-644

<b>AGC</b>	OFF
<b>Gamma</b>	Programmable LUT(1.0 std.)
<b>Lens mount</b>	C-mount (use >2/3" format lenses)
<b>Power req.</b>	12V DC $\pm$ 10%, 500 mA (current measured at 25 $^{\circ}$ )
<b>Operating temp.</b>	-10 $^{\circ}$ C to 45 $^{\circ}$ C*
<b>Vibration</b>	7Grms (10 Hz to 2000 Hz) Random
<b>Shock</b>	70G
<b>Size (W x H x L)</b>	44mm x 44mm x 64mm (1.73" x 1.73" x 2.51")
<b>Weight</b>	133 grams, 4.7 oz (without tripod)

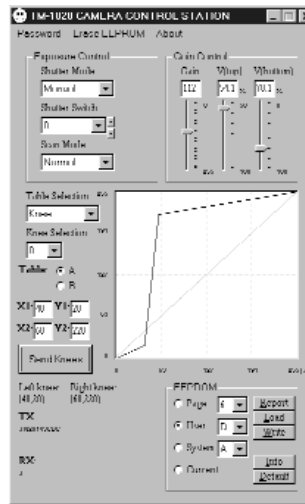
MUST BE ORDERED SEPARATELY	
<b>Optional Functions</b>	Adjustable back-focus front end, 12 fps, pixel clock locking
<b>Optional accessories I/O</b>	30DG-02 digital output cable CS-232E serial communication kit I2P-02S power cable with open leads PD-12UUP series (includes power connector)
<b>Power cable</b>	
<b>Power supply</b>	

\* Image quality will degrade with increasing temperature.

## Graphical User Interface

A user-friendly graphical user interface (GUI) is provided in the CS-232E kit. This interface allows users to control the following functions of the TM-1320A series cameras:

- Shutter control for manual async. and pulse width control
- Gain control
- A/D reference voltages control for Vtop and Vbottom
- Save settings
- Load settings
- Report settings
- LUT setting and graphic display
- Scanning mode selection and Option selections



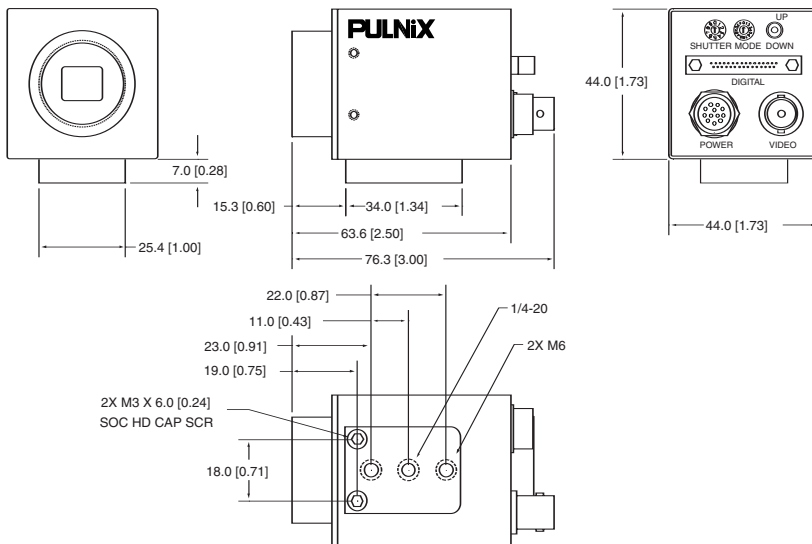
Camera parameters can be uploaded from the PC to the camera. Once these parameters are stored in EEPROMs, an instantaneous change from one setting to another can be done with a delay of few frames in between.

## Serial Communication Kit

The serial communication kit CS-232E consists of serial cable RS-232B-12, a software disk, and a quick-start guide. The RS-232B-12 cable has a 12-pin connector on the camera end, and a 9-pin D-sub connector (RS-232) and a 12-pin connector (power and sync signals) on the other end.

TM-1320A-15/TM-1320A-24

71-0083 Rev. A



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