

PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION

Part Number:

0910230002

Status:

Active

Overview:

junction_box_io_connectors

Description:

6.00mm (.236") Pitch Junction Box, ISO, Vertical, 32 Circuits, Contact Layout 2

Documents:

3D Model

Drawing (PDF)

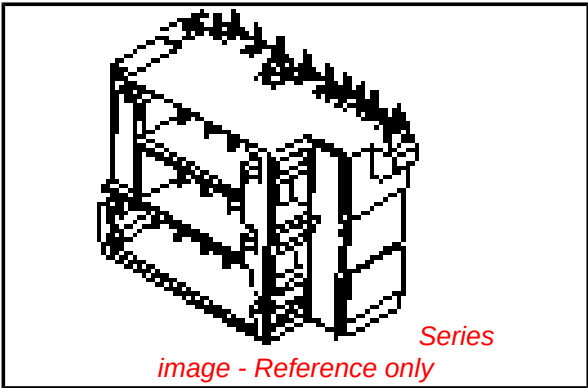
Product Specification PS-99020-0076 (PDF)

RoHS Certificate of Compliance (PDF)

General	
Product Family	PCB Headers
Series	91023
Application	Wire-to-Board
Comments	Contact Layout 2 - see Sales Drawing
Overview	junction_box_io_connectors
Product Name	Junction Box

Physical	
Breakaway	No
Circuits (Loaded)	32
Circuits (maximum)	32
Circuits Detail	Spade 32
Color - Resin	Black, Natural, Natural (White)
Durability (mating cycles max)	30
First Mate / Last Break	No
Glow-Wire Compliant	No
Guide to Mating Part	No
Keying to Mating Part	None
Lock to Mating Part	Yes
Material - Metal	Brass, Phosphor Bronze
Material - Plating Mating	Tin
Material - Plating Termination	Tin
Material - Resin	Nylon, Polyester
Number of Rows	7
Orientation	Vertical
PC Tail Length (in)	0.125 In
PC Tail Length (mm)	3.20 mm
PCB Locator	Yes
PCB Retention	Yes
PCB Thickness Recommended (in)	0.062 In
PCB Thickness Recommended (mm)	1.60 mm
Packaging Type	Tray
Pitch - Mating Interface (in)	0.236 In
Pitch - Mating Interface (mm)	6.00 mm
Plating min: Mating (µin)	120, 80.00
Plating min: Mating (µm)	2.000, 3
Plating min: Termination (µin)	120, 80.00
Plating min: Termination (µm)	2.00, 3
Polarized to PCB	Yes
Shrouded	Fully
Stackable	No
Surface Mount Compatible (SMC)	Yes
Temperature Range - Operating	-40°C to +85°C
Termination Interface: Style	IDT or Pierce, Through Hole

Electrical



EU RoHS

China RoHS

Compliance Status

Not Reviewed

REACH SVHC

Not Reviewed

Halogen-Free

Status

Not Reviewed

Need more information on product environmental compliance?

Email productcompliance@molex.com

For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

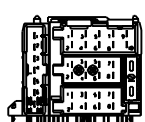
Search Parts in this Series

91023Series

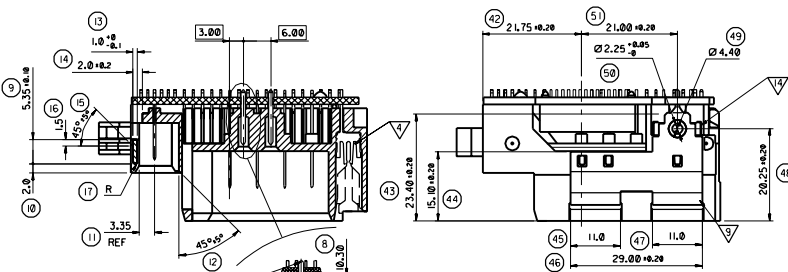
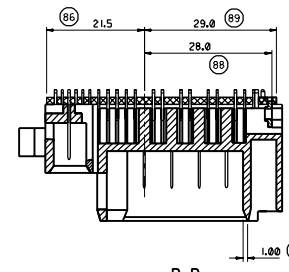
Current - Maximum per Contact	10A
Voltage - Maximum	12V
Solder Process Data	
Lead-free Process Capability	Reflow Capable (SMT only)
Material Info	
Reference - Drawing Numbers	
Product Specification	PS-99020-0076
Sales Drawing	SDA-91023

This document was generated on 05/26/2010

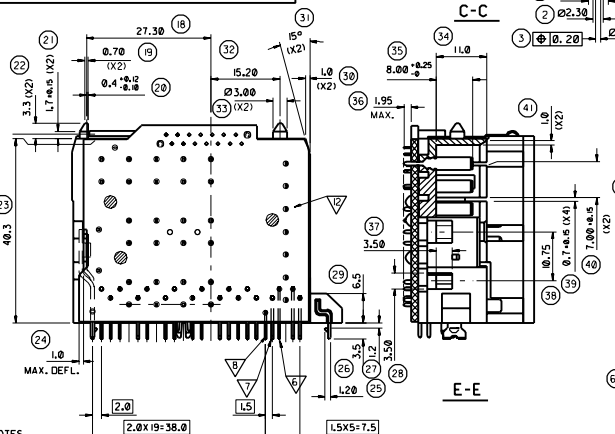
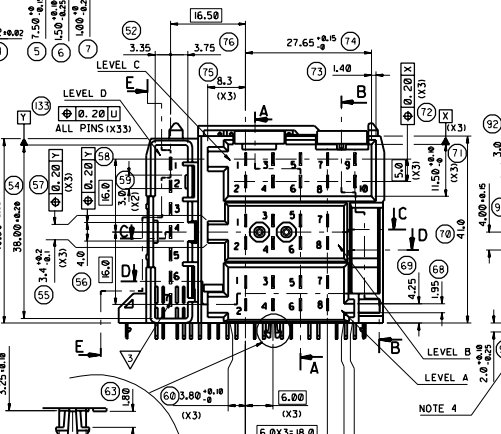
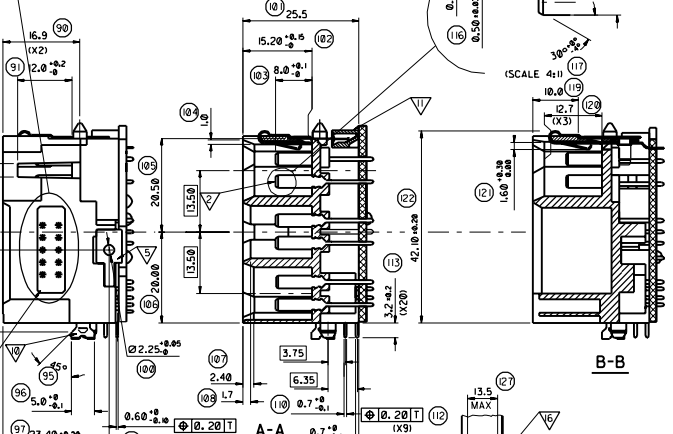
PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION



APPLICABLE TO 91023-0005, -0006 ONLY
(SCALE 1:1)

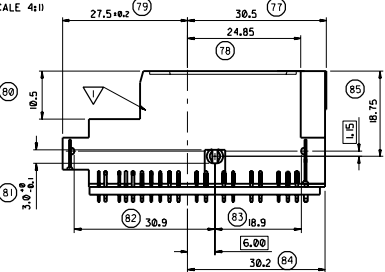
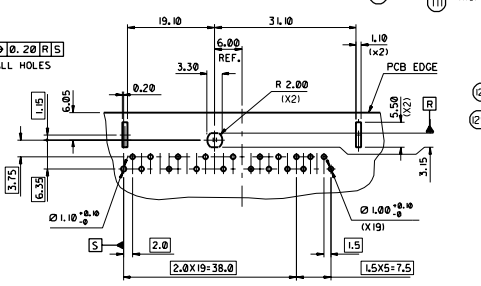


DETAIL F



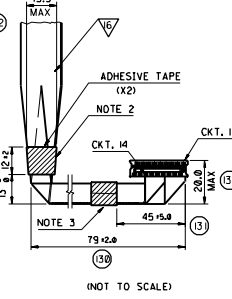
- NOTES
- TRAY PACKAGED: 200 pcs in TRAY as per packaging specification ES99930-0015
 - NUMBER OF TURNS IN TAPE TO BE L5
 - NUMBER OF TURNS IN TAPE TO BE 2.5
 - STAMP TO SHOW DATE OF MANUFACTURE AND LAST 5 DIGITS OF CUSTOMER PART NO. SEE DETAIL F FOR SECONDARY SUPPLIER'S LABEL
 - LAST INSPECTION NUMBER USED

REF. NO.	COMPONENT	QUANTITY	MADE FROM	REMARKS
1	HOUSING	1	ULTRAMID B3WG6(30Z)	COLOR: BLACK
2	LEVEL A, B & C CONTACT	SEE TABLE	Bd 0.5 DIN 1791 CuZn37 F54 DIN 17670	3-5 um SnPb IN SOLDER TAIL AREA ONLY
3	LEVEL D CONTACT	SEE TABLE		1.27 um MIN. Ni UNDERCOAT OVERALL
4	FUSE CONTACT	2	CuSn8 0.7 FB410 DIN 1780 APPLICABLE TO 91023-0005 ONLY	
5	DIRECT GROUNDING	1	Bd 0.8 DIN 1791 CuZn30 F55 DIN 17670	3-5 um SnPb OVER
6	UPPER BD-BD CONTACT	9	Bd 0.5 DIN 1791 CuZn37 F54 DIN 17670	1.27 um MIN. Ni UNDERCOAT OVERALL
7	LOWER BD-BD CONTACT	9		
8	SUB BD-BD CONTACT	1		
9	UPPER GROUNDING SPRING	1	CuSn8 0.3 HV190 U DIN 1780	APPLICABLE TO 91023-0003, 0005
10	CLINCH	2	Bd 0.5 DIN 1544 ST2LGBK DIN624 T52 E 11/27/112 DIN 1616	3-5 um SnPb OVERALL
11	CABLE HOLDER	1	PA 66 UL94V-0 (14 CKT.)	COLOR: NATURAL
12	PCB	1	SEE TABLE	SEE TABLE
13	GATEWAY PIN	2	CuZn30 F43 DIN17672	1.27 um MIN. Ni UNDERCOAT OVERALL
14	BRACKET	1	Bd 0.8 DIN 1544 ST2LGBK DIN624 T52 E 11/27/112 DIN 1616	APPLICABLE TO 91023-0003, 0005
15	FUSE	1	DIN T2 581 "C10"	APPLICABLE TO 91023-0005 ONLY
16	JUMPER HARNESS	1	HCKT. RIBBON CABLE HARNESS	1.27mm PITCH AWG28 TIN TOP COATED WIRE



RECOMMENDED P.C.B LAYOUT
THICKNESS L6=0.20

PART NO.	CUSTOMER PART NO.	LEVEL A	LEVEL B	LEVEL C	LEVEL D	PCB	FUSE
91023-0001	3111-117-12212	3, 4, 5, 6, 7, 8	3, 4, 5, 6	NONE	1, 2, 3, 6, 7	3111-113-37212	NO
91023-0002	3111-117-12342	3, 4, 5, 6, 7, 8	ALL	NONE	1, 2, 3, 6, 7	3111-113-37322	NO
91023-0003	3111-117-12222	3, 4, 5, 6, 7, 8	ALL	1, 2, 3, 4, 5, 7, 8, 9, 10	1, 2, 3, 6, 7	3111-113-37282	NO
91023-0005	3111-117-12442	ALL	ALL	ALL	NONE	3111-113-37371	YES
91023-0006	3111-117-12572	ALL	ALL	ALL	1, 2, 3, 4, 5, 7, 8, 9, 10	3111-113-37432	YES



13 CABLE CIRCUITRY APPLICABLE TO 91023-0006 ONLY

REVISE ONLY ON CAD SYSTEM

MOLEX EUROPE

95/07/04

SEE CHART

SDA-91023