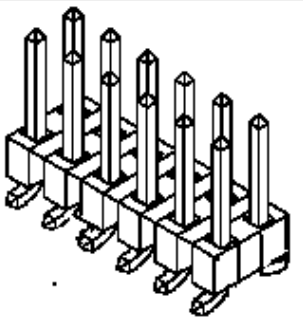
This document was generated on 05/25/2010

PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION

Part Number: 0877594614
Status: Active
Overview: milligrid
Description: 2.00mm (.079") Pitch Milli-Grid™ Header, Surface Mount, Vertical, 46 Circuits, 0.38µm (15µ") Gold (Au) Selective Plating, without Press-fit Plastic Pegs, Lead-free



Series image - Reference only

Documents:

3D Model
Drawing (PDF)
Product Specification PS-87761-100 (PDF)
RoHS Certificate of Compliance (PDF)

Agency Certification

UL	E29179

General

Product Family	PCB Headers
Series	87759
Application	Board-to-Board
Overview	milligrid
Product Name	Milli-Grid™

Physical

Breakaway	Yes
Circuits (Loaded)	46
Circuits (maximum)	46
Color - Resin	Black
Durability (mating cycles max)	100
First Mate / Last Break	No
Flammability	94V-0
Glow-Wire Compliant	No
Guide to Mating Part	No
Keying to Mating Part	None
Lock to Mating Part	None
Mated Height (in)	0.150 In
Mated Height (mm)	3.80 mm
Material - Metal	Phosphor Bronze
Material - Plating Mating	Gold
Material - Plating Termination	Tin
Material - Resin	Nylon
Number of Rows	2
Orientation	Vertical
PCB Locator	No
PCB Retention	None
Packaging Type	Tube
Pitch - Mating Interface (in)	0.079 In
Pitch - Mating Interface (mm)	2.00 mm
Pitch - Term. Interface (in)	0.079 In
Pitch - Term. Interface (mm)	2.00 mm
Plating min: Mating (µin)	15
Plating min: Mating (µm)	0.38
Polarized to Mating Part	No
Polarized to PCB	No
Shrouded	No
Stackable	No
Temperature Range - Operating	-55°C to +105°C
Termination Interface: Style	Surface Mount

EU RoHS
ELV and RoHS Compliant
REACH SVHC
Contains SVHC: No
Halogen-Free Status
Not Reviewed

China RoHS

Need more information on product environmental compliance?

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of Compliance, click here

Please visit the Contact Us section for any non-product compliance questions.

Search Parts in this Series
87759Series

Mates With
79107 Milli-Grid™ Receptacle, Vertical, Through Hole. 79108 Milli-Grid™ Flex-to-Board, Vertical Receptacle. Milli-Grid™ Receptacle, Surface Mount. 79109. 87381

Electrical

Current - Maximum per Contact	2A
Voltage - Maximum	125V

Solder Process Data

Lead-free Process Capability	Reflow Capable (SMT only)
Process Temperature max. C	250

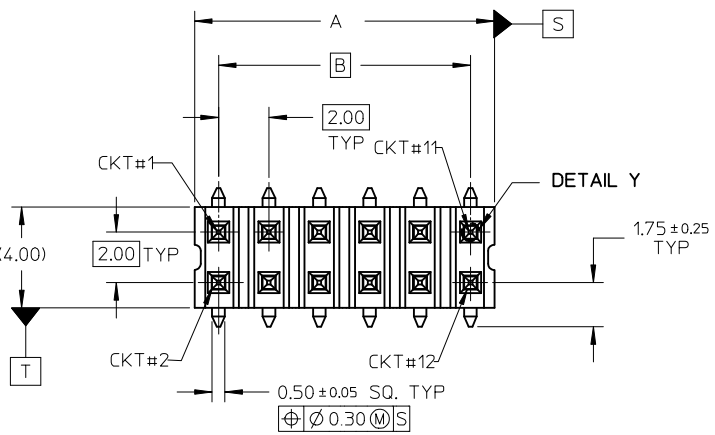
Material Info

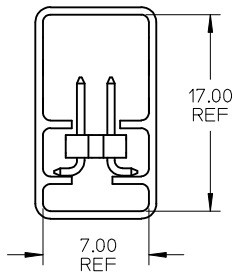
Reference - Drawing Numbers

Packaging Specification	PK-89990-475
Product Specification	PS-87761-100
Sales Drawing	SD-87759-117

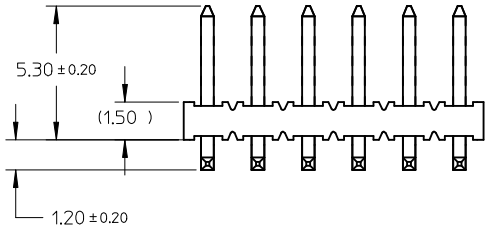
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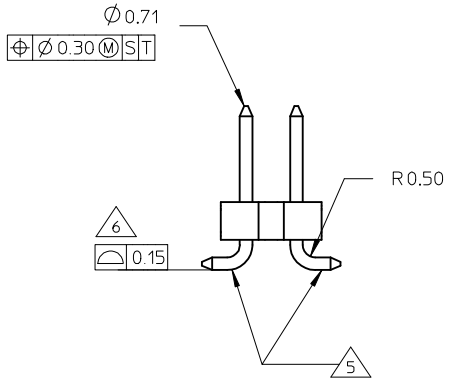
PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION

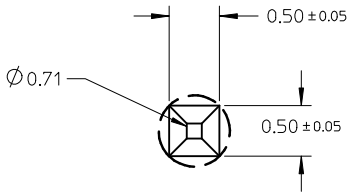




PART WITHOUT CAP
IN TUBE ORIENTATION







DETAIL Y

NOTE:
1. MATERIAL:
HSG & CAP - NYLON, GLASS FILLED
UL 94V-0, COLOUR BLACK
PIN - 0.50 SQ PHOSPHOR BRONZE
2. PLATING:
0.38um MIN GOLD PLATE AT CONTACT AREA,
TIN PLATE AT SOLDER AREA,
BOTH OVER NICKEL UNDERPLATE
3. PIN PUSHOUT FORCE: 1KG MIN IN EITHER DIRECTION
4. PRODUCT SPEC PS-87761-100 APPLIES.
5. BEND DEPRESSION IS ACCEPTABLE SO LONG AS IT DOES NOT AFFECT THE OVERALL COPLANARITY OF TAIL.
6. COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDERTAIL ON A FLAT SURFACE.
7. CAP TO BE LOCATED AS CENTRAL OF PART AS POSSIBLE TOP SURFACE OF CAP TO BE FLAT FOR THE PURPOSE OF PICK & PLACE BY VACUUM SUCTION NOZZLE.
8. FOR ILLUSTRATION PURPOSES, 12CKT IS SHOWN.
9. CKT 4 & 6 IS CUT FROM CKT 8 & 12 RESPECTIVELY ROUGH EDGES ARE EXPECTED ALONG THE CUTTING EDGES.
10. PART TO BE PACKED IN TRAY ONLY.
11. TUBE LENGTH IS 560MM REF STANDARD.

ADD. OPTION
EC NO: S2009-0510
DRWN:ATSEE 2009/01/23
CH'KD:SKANG 2009/02/09
APPR:MLONG 2009/02/17
DESCRIPTION
REV
B2

QUALITY SYMBOLS
▼=0
▽C=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.2	± ---
1 PLACE	± ---	± ---
ANGULAR ± 3 °		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM ONLY
SCALE: NTS
DESIGN UNITS: METRIC
THIRD ANGLE PROJECTION

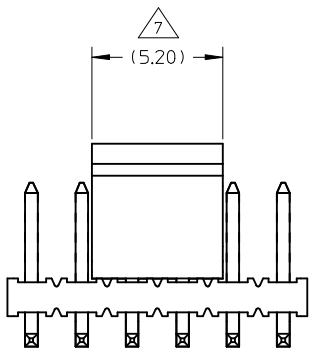
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CHECKED BY	KCLING	DATE 2004/01/12
APPROVED BY	SKTOH	DATE 2004/01/12

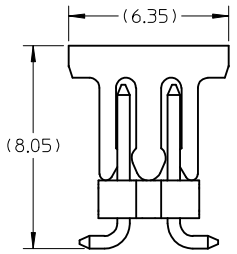
TITLE: CUSTOM HEADER MGRID, 2MM DUAL ROW HDR. SMT

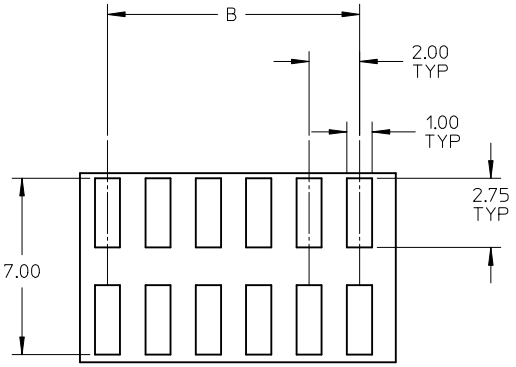
MOLEX INCORPORATED

MATERIAL NO.: SEE TABLE
DOCUMENT NO.: SD-87759-117
SHEET NO.: 1 OF 6
SIZE: A3

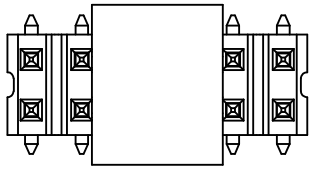
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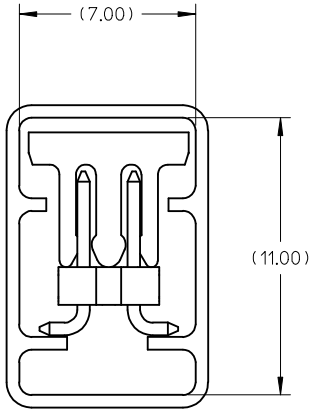






RECOMMENDED SOLDER PAD LAYOUT





ADD. OPTION
EC NO: S2009-0510
DRWN:ATSEE 2009/01/23
CH'KD:SKANG 2009/02/09
APPR:MLONG 2009/02/17
DESCRIPTION
REV
B2

QUALITY SYMBOLS
▼=0
Ⓒ=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.2	± ---
1 PLACE	± ---	± ---
ANGULAR ± 3 °		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM ONLY
SCALE: NTS
DESIGN UNITS: METRIC
THIRD ANGLE PROJECTION

DRAWN BY: KSEE DATE: 2003/12/12
CHECKED BY: KCLING DATE: 2004/01/12
APPROVED BY: SKTOH DATE: 2004/01/12

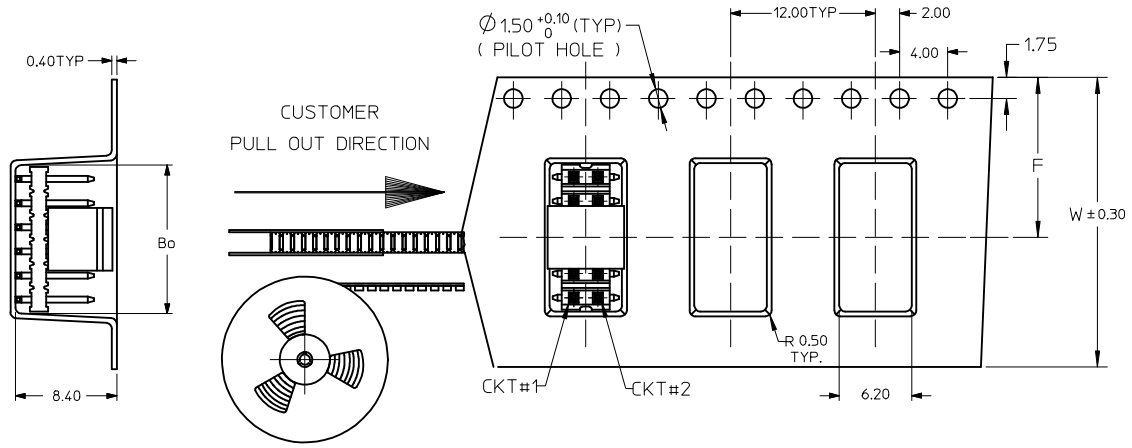
TITLE: CUSTOM HEADER MGRID, 2MM DUAL ROW HDR. SMT

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MATERIAL NO.: SEE TABLE
DOCUMENT NO.: SD-87759-117
SHEET NO.: 2 OF 6
SIZE: A3

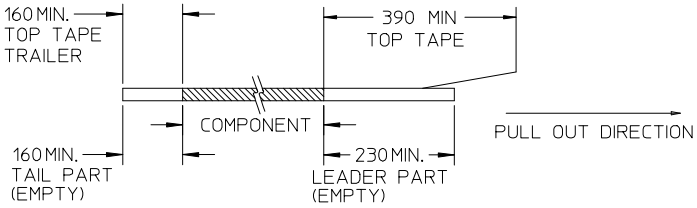
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EMBOSSED CARRIER TAPE TYPE "A"

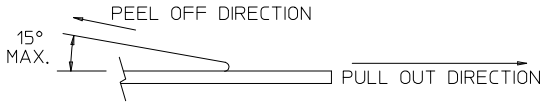


NOTES:

12. LEADER AND TRAILER TAPE



13. PEELING OFF FORCE OF THE TOP TAPE: 20-80gf.
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)



14. PACKAGING STANDARD IS AS PER EIA-481.
15. TAPE & REEL QUANTITY = 750 PCS/REEL
16. THE TAPE IS TREATED FOR ANTI-STATIC

ADD. OPTION	2009/01/23	DESCRIPTION	REV
EC NO: S2009-0510	2009/02/09		
DRWN:ATSEE	2009/02/17		
CH'KD:SKANG			
APPR:MLONG			
B2			

QUALITY SYMBOLS
▼=0
Ⓒ=0

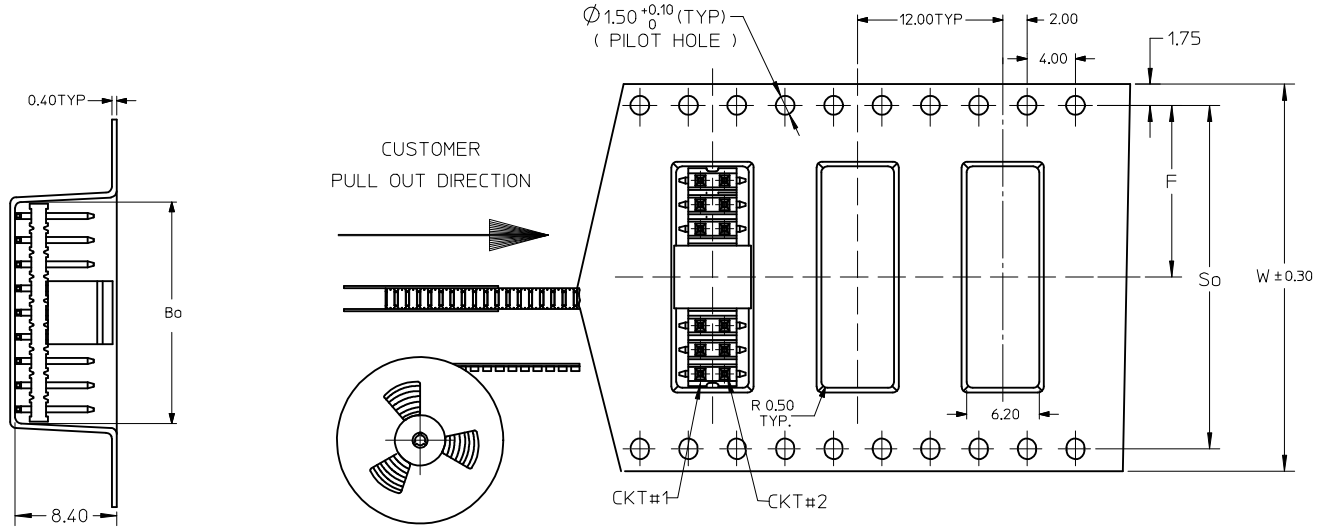
GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.2	± ---
1 PLACE	± ---	± ---
ANGULAR ± 3 °		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM ONLY	SCALE: NTS	DESIGN UNITS: METRIC	THIRD ANGLE PROJECTION
DRAWN BY: KSEE	DATE: 2003/12/12	TITLE: CUSTOM HEADER MGRID, 2MM DUAL ROW HDR. SMT	
CHECKED BY: KCLING	DATE: 2004/01/12		
APPROVED BY: SKTOH	DATE: 2004/01/12	MOLEX INCORPORATED	
MATERIAL NO.: SEE TABLE		DOCUMENT NO.: SD-87759-117	SHEET NO.: 3 OF 6
SIZE: A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	

EMBOSSED CARRIER TAPE TYPE "B"



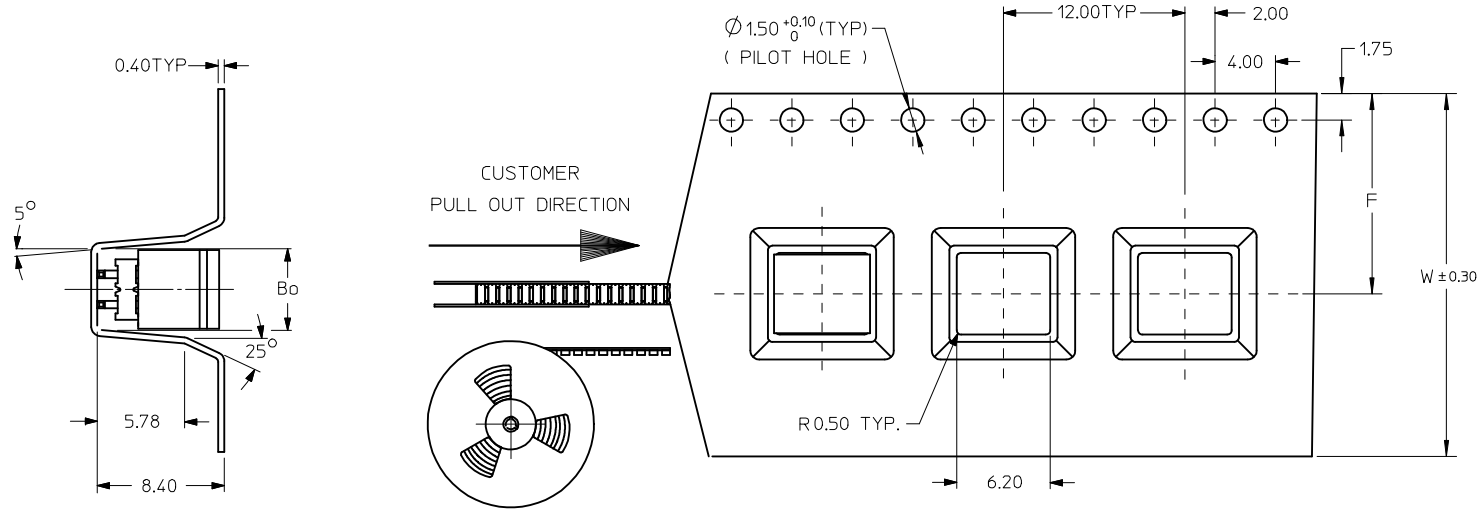
ADD. OPTION		QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS
EC NO: S2009-0510	2009/01/23	▼=0	mm / INCH	MM ONLY	NTS	METRIC
DRWN:ATSEE	2009/02/09	Ⓒ=0	4 PLACES ± --- / ± ---	DRAWN BY: KSEE — DATE: 2003/12/12		THIRD ANGLE PROJECTION
CH'KD:SKANG	2009/02/17		3 PLACES ± --- / ± ---	CHECKED BY: KCLING — DATE: 2004/01/12	TITLE: CUSTOM HEADER MGRID, 2MM DUAL ROW HDR. SMT	
APPR:MLONG	DESCRIPTION		2 PLACES ± 0.2 / ± ---	APPROVED BY: SKTOH — DATE: 2004/01/12	molex MOLEX INCORPORATED	
B2	REV		1 PLACE ± --- / ± ---	MATERIAL NO.: SEE TABLE	DOCUMENT NO.: SD-87759-117	SHEET NO.: 4 OF 6
			ANGULAR ± 3 °		SIZE: A3	

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

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THIS TYPE OF CARRIER IS FOR CKT SIZE 8 AND BELOW.

EMBOSSED CARRIER TAPE TYPE "C"



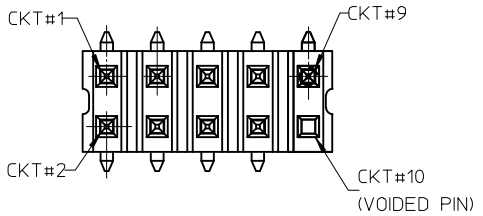
ADD. OPTION EC NO: S2009-0510 DRWN:ATSEE 2009/01/23 CH'KD:SKANG 2009/02/09 APPR:MLONG 2009/02/17 B2	DESCRIPTION REV	QUALITY SYMBOLS ▼=0 Ⓒ=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm / INCH 4 PLACES ± --- / ± --- 3 PLACES ± --- / ± --- 2 PLACES ± 0.2 / ± --- 1 PLACE ± --- / ± --- ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DIMENSION STYLE: MM ONLY DRAWN BY: KSEE DATE: 2003/12/12 CHECKED BY: KCLING DATE: 2004/01/12 APPROVED BY: SKTOH DATE: 2004/01/12 MATERIAL NO.: SEE TABLE SIZE: A3	SCALE: NTS DESIGN UNITS: METRIC THIRD ANGLE PROJECTION TITLE: CUSTOM HEADER MGRID, 2MM DUAL ROW HDR. SMT MOLEX INCORPORATED DOCUMENT NO.: SD-87759-117 SHEET NO.: 5 OF 6		

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

PART NUMBER WITHOUT CAP IN TUBE	PART NUMBER WITH CAP IN TUBE	PART NUMBER WITH CAP IN TAPE AND REEL.	CKT SIZE	VOID CKTS	A	B	Bo	F	So	W	EMBOSSED TYPE
87759-0414 △9 △10	87759-0464	87759-0474	4	--	NA	2.00	5.40	11.50	-	24.00	C
87759-0614 △9	87759-0664	87759-0674	6	--	NA	4.00	7.20	11.50	-	24.00	C
87759-0814	87759-0864	87759-0874	8	--	7.90	6.00	8.20	11.50	-	24.00	C
87759-1014	87759-1064	87759-1074	10	--	9.90	8.00	10.20	11.50	-	24.00	A
87759-1002 △A	87759-1003 △A	87759-1004 △A	10	10	9.90	8.00	10.20	11.50	-	24.00	A
87759-1214	87759-1264	87759-1274	12	--	11.90	10.00	12.20	11.50	-	24.00	A
87759-1414	87759-1464	87759-1474	14	--	13.90	12.00	14.20	11.50	-	24.00	A
87759-1614	87759-1664	87759-1674	16	--	15.90	14.00	16.20	14.20	28.40	32.00	B
87759-1814	87759-1864	87759-1874	18	--	17.90	16.00	18.20	14.20	28.40	32.00	B
87759-2014	87759-2064	87759-2074	20	--	19.90	18.00	20.20	14.20	28.40	32.00	B
87759-2214	87759-2264	87759-2274	22	--	21.90	20.00	22.20	20.20	40.40	44.00	B
87759-2414	87759-2464	87759-2474	24	--	23.90	22.00	24.20	20.20	40.40	44.00	B
87759-2614	87759-2664	87759-2674	26	--	25.90	24.00	26.20	20.20	40.40	44.00	B
87759-2814	87759-2864	87759-2874	28	--	27.90	26.00	28.20	20.20	40.40	44.00	B
87759-3014	87759-3064	87759-3074	30	--	29.90	28.00	30.20	20.20	40.40	44.00	B
87759-3214	87759-3264	87759-3274	32	--	31.90	30.00	32.20	20.20	40.40	44.00	B
87759-3414	87759-3464	87759-3474	34	--	33.90	32.00	34.20	26.20	52.40	56.00	B
87759-3614	87759-3664	87759-3674	36	--	35.90	34.00	36.20	26.20	52.40	56.00	B
87759-3814	87759-3864	87759-3874	38	--	37.90	36.00	38.20	26.20	52.40	56.00	B
87759-4014	87759-4064	87759-4074	40	--	39.90	38.00	40.20	26.20	52.40	56.00	B
87759-4214	87759-4264	87759-4274	42	--	41.90	40.00	42.20	26.20	52.40	56.00	B
87759-4414	87759-4464	87759-4474	44	--	43.90	42.00	44.20	26.20	52.40	56.00	B
87759-4614	87759-4664	87759-4674	46	--	45.90	44.00	46.20	26.20	52.40	56.00	B
87759-4814	87759-4864	87759-4874	48	--	47.90	46.00	48.20	26.20	52.40	56.00	B
87759-5014	87759-5064	87759-5074	50	--	49.90	48.00	50.20	34.20	68.40	72.00	B

NOTES:

△A VOIDED PIN CKT#10 FOR PART#87759-1002



ADD. OPTION
EC NO: S2009-0510 2009/01/23
DRWN:ATSEE 2009/02/09
CH'KD:SKANG 2009/02/17
APPR:MLONG
DESCRIPTION
REV
B2

QUALITY SYMBOLS
▼=0
▽C=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.2	± ---
1 PLACE	± ---	± ---
ANGULAR ± 3 °		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM ONLY
SCALE: NTS
DESIGN UNITS: METRIC
THIRD ANGLE PROJECTION

DRAWN BY: KSEE DATE: 2003/12/12
CHECKED BY: KCLING DATE: 2004/01/12
APPROVED BY: SKTOH DATE: 2004/01/12

TITLE: CUSTOM HEADER MGRID, 2MM DUAL ROW HDR. SMT

molex MOLEX INCORPORATED

MATERIAL NO.: SEE TABLE
DOCUMENT NO.: SD-87759-117
SHEET NO.: 6 OF 6
SIZE: A3

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