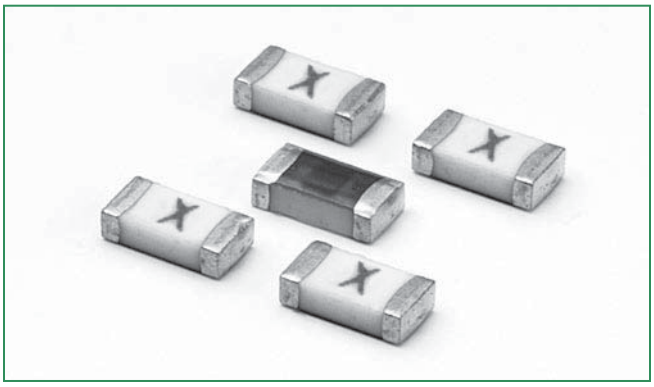
RoHS Pb HF 440 Series, 1206 High I²t Fuse



Description

The 440 Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperatures up to 150°C and high inrush currents.

The general design ensures excellent temperature stability and performance reliability.

This high I²t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

Agency Approvals

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
	E10480	1.75A - 8A
	Pending	1.75A - 8A

Features

- Operating Temperature from -55°C to +150°C
- 100% Lead-free, RoHS compliant and Halogen-free
- Suitable for both leaded and lead-free reflow / wave soldering
- Ultra high I²t values

Applications

- Automotive Electronics
- LCD Displays
- Servers
- Notebook Computers
- Printers
- Scanners
- Data Modems
- Hard Disk Drives

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	1.75A - 8A	4 hours, Minimum
350%	1.75A - 8A	5 secs., Maximum

Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating (AC/DC)[1]	Nominal Resistance (Ohms)[2]	Nominal Melting I²t (A²Sec.)[3]	Nominal Voltage Drop At Rated Current (V)[4]	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
1.75	1.75	32	50 A @ 32 V AC/DC	0.04121	0.3312	0.07769	0.136	x	x
2	002.	32		0.03582	0.4326	0.07921	0.158	x	x
2.5	02.5	32		0.026706	0.8191	0.0747	0.187	x	x
3	003.	32		0.022	1.232	0.7418	0.223	x	x
3.5	03.5	32		0.01877	1.789	0.07566	0.265	x	x
4	004.	32		0.01515	2.601	0.07088	0.284	x	x
5	005.	32		0.01119	4.761	0.06544	0.327	x	x
7	007.	32		0.00794	8.464	0.06963	0.487	x	x
8	008.	32		0.00646	12.95	0.065526	0.524	x	x

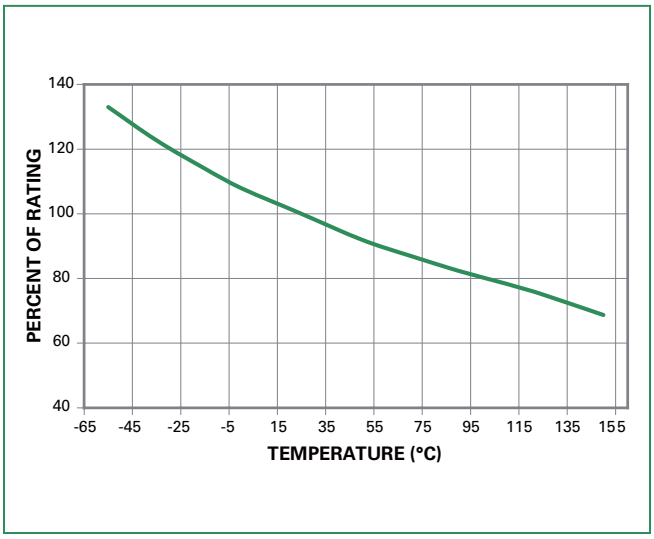
Notes:
1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
2. Nominal Resistance measured with < 10% rated current.
3. Nominal Melting I²t measured at 1 msec. opening time.
4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Derating Curve" for additional derating information.
Devices designed to be mounted with marking code facing up.

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Temperature Derating Curve



Note:

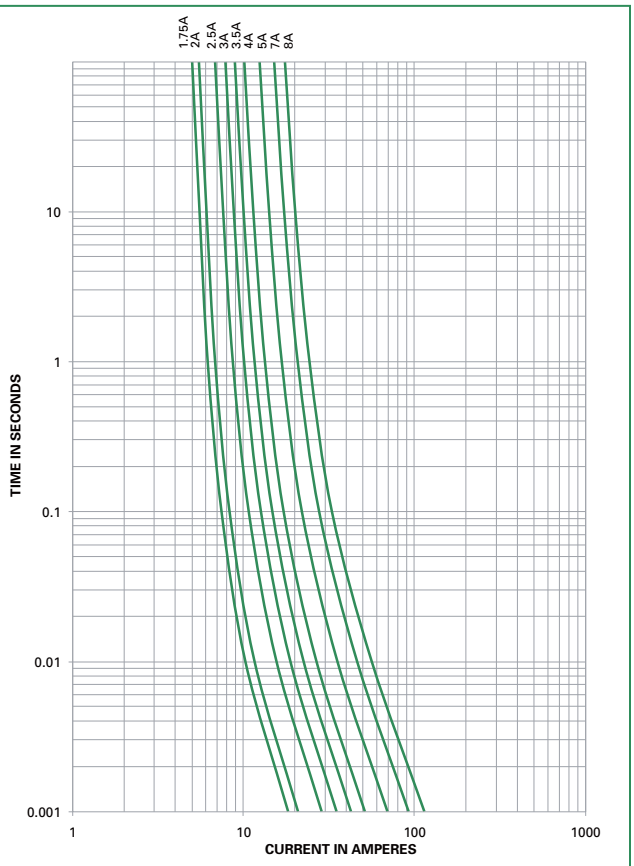
1. Derating depicted in this curve is in addition to the standard derating of 20% for continuous operation.

Example:

For continuous operation at 75 degrees celsius, the fuse should be derated as follows:

$I = (0.80)(0.85)I_{RAT} = (0.68)I_{RAT}$

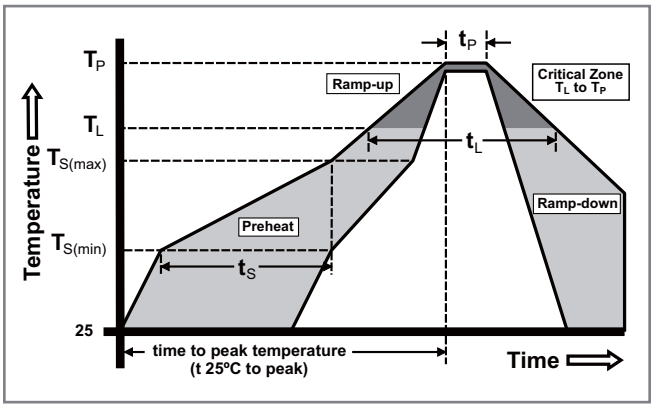
Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb-free assembly
Pre Heat	-Temperature Min ($T_{s(min)}$)	150°C
	-Temperature Max ($T_{s(max)}$)	200°C
	-Time (Min to Max) (t_s)	60 – 180 seconds
Average Ramp-Up Rate (Liquidus Temp (T_L) to peak)		3°C/second max.
$T_{S(max)}$ to T_L - Ramp-up Rate		5°C/second max.
Reflow	-Temperature (T_L) (Liquidus)	217°C
	-Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_P)		$260^{+0/-5}$ °C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to peak Temperature (T_P)		8 minutes max.
Do not exceed		260°C

Wave Soldering	260°C, 10 seconds max.



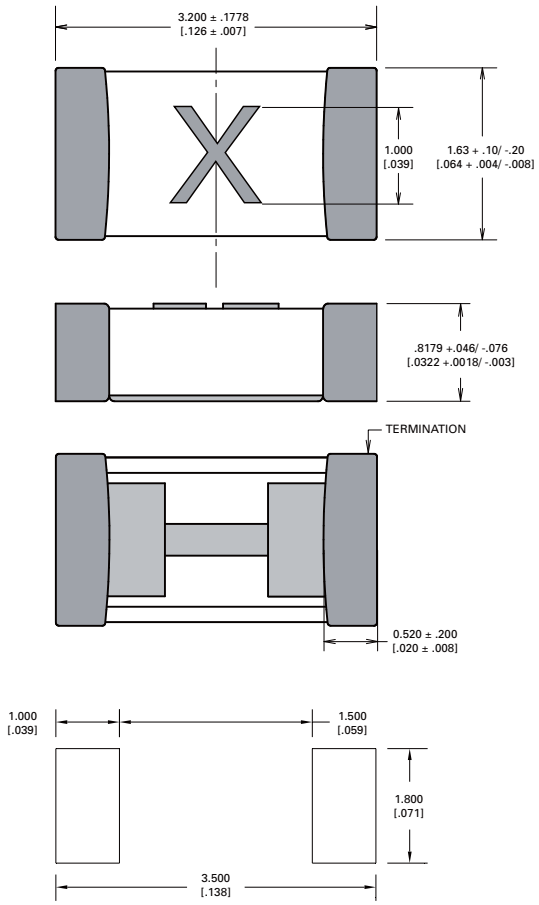
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Product Characteristics

Materials	**Body:** Advanced Ceramic **Terminations:** Ag / Ni / Sn (100% Lead-free) **Element Cover Coating:** Lead-free Glass
Moisture Sensitivity Level	IPC/JEDEC J-STD-020C, Level 1
Solderability	IPC/ECA/JEDEC J-STD-002B, Condition C
Humidity Test	MIL-STD-202, Method 103B, Conditions D
ESD Immunity	IEC 61000-4-2, 8kV Direct
Resistance to Solder Heat	MIL-STD-202, Method 210F, Condition B

Moisture Resistance	MIL-STD-202, Method 106G
Thermal Shock	MIL-STD-202, Method 107G, Condition B
Mechanical Shock	MIL-STD-202, Method 213B, Condition A
Vibration	MIL-STD-202, Method 201A
Vibration, High Frequency	MIL-STD-202, Method 204D, Condition D
Dissolution of Metallization	IPC/ECA/JEDEC J-STD-002C, Condition D
Terminal Strength	IEC 60127-4

Dimensions



Part Marking System

Amp Code	Marking Code
1.75	**L**
002.	**N**
02.5	**O**
003.	**P**
03.5	**R**
004.	**S**
005.	**T**
007.	**W**
008.	**X**

Part Numbering System

0440 008. W R

SERIES

AMP CODE

QUANTITY CODE
W = 3000 pcs

PACKING CODE
R = Reel Pack

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481-1 (IEC 286, part 3)	3000	WR

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