

ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Features

- White SMD package, silicone resin.
- Low thermal resistance.
- Compatible with IR-reflow processes.
- ESD protection.
- Package: 2000pcs / reel.
- Moisture sensitivity level : level 2a.
- RoHS compliant

3.5x3.5mm SMD CHIP LED LAMP

Part Number: AA3535SYL1Z1S-AMT

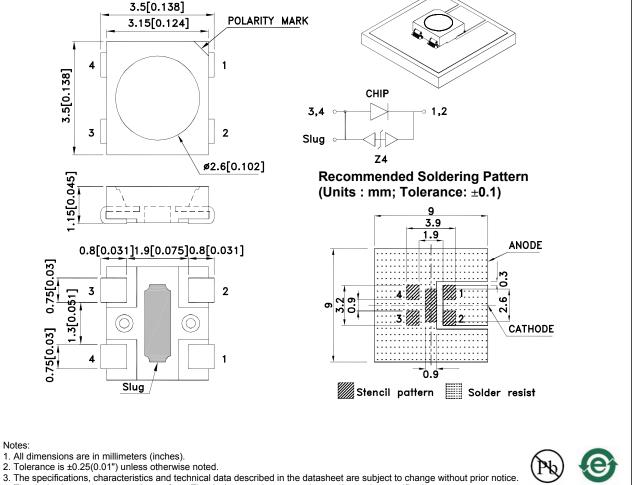
Super Bright Yellow

Descriptions

- The source color devices are made with AlGaInP Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

Applications

- Signal and symbol luminaire for orientation. •
- Marker lights (e.g. steps, exit ways, etc). •
- Decorative and entertainment lighting.
- Commercial and residential lighting.
- Automotive interior lighting.



4. The device has a single mounting surface. The device must be mounted according to the specifications.

SPEC NO: DSAL4012 **APPROVED: WYNEC**

REV NO: V.7B **CHECKED: Allen Liu** DATE: JAN/23/2015 DRAWN: L.Q.Xie

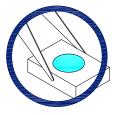
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Package Dimensions

Handling Precautions

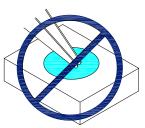
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

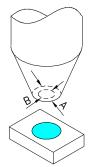




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as H_2S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

Selection Guide

Part No.	Dice	Lens Type	lv (cd) [2] @ 150mA			Φν (lm) [2] @ 150mA*			Viewing Angle [1]
			Code.	Min.	Max.	Code.	Min.	Max.	2 0 1/2
AA3535SYL1Z1S-AMT	Super Bright Yellow		Z	2.7	3.1	A17	8.6	10	-
			ZA	3.1	3.6	B1	10	12	
	(AlGaInP)		B2	12	14	120 °			
			ZC	4.2	5.0	B3	14	17	

Notes:

1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

Luminous intensity/ luminous flux: +/-15%.*LEDs are binned according to their luminous flux.
Luminous intensity/ luminous Flux value is traceable to the CIE127-2007 compliant national standards.

Absolute Maximum Ratings at TA=25°C

Parameter	Symbol	Value	Unit	
Power Dissipation	PD	525	mW	
Junction Temperature [1]	TJ	120	°C	
Operating Temperature	Тор	-40 To +100	°C	
Storage Temperature	Tstg	-40 To +115	°C	
DC Forward Current [1]	lF	150	mA	
Reverse Voltage	VR	5	V	
Peak Forward Current [2]	lfм	270	mA	
Thermal Resistance [1] (Junction/ambient)	Rth j-a	178	°C/W	
Thermal Resistance [1] (Junction/solder point)	Rth j-S	78	°C/W	
Electrostatic Discharge Threshold (HBM)		8000	V	

Notes:

1. Results from mounting on PC board FR4(pad size \geq 70mm²), mounted on pc board-metal core PCB is recommend

for lowest thermal Resistance. 2.1/10 Duty Cycle, 0.1ms Pulse Width.

Electrical / Optical Characteristics at TA=25°C

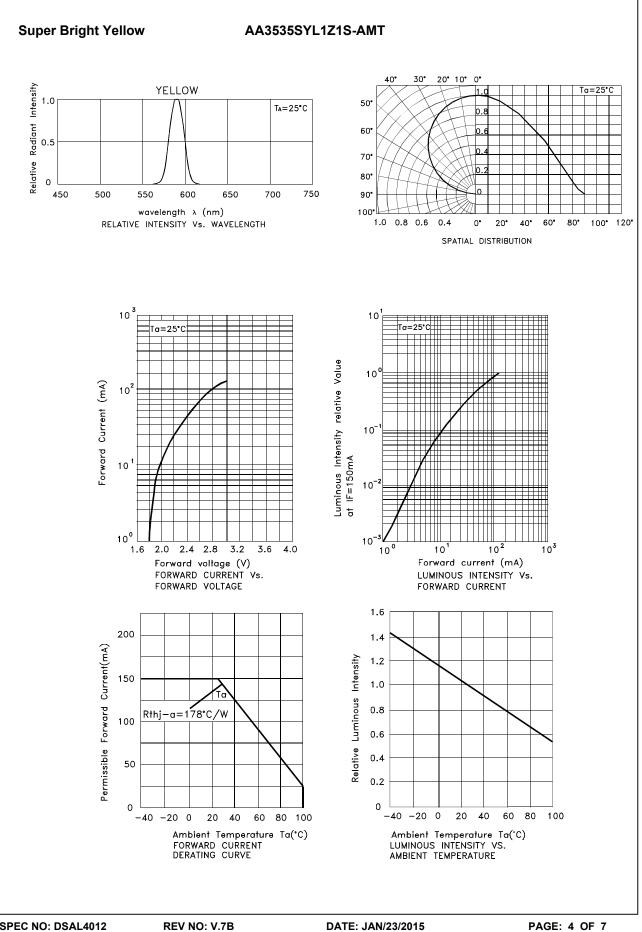
Parameter	Symphol		Value			Unit	
Parameter	Symbol	Code.	Min.	Тур.	Max.	Unit	
Wavelength at peak emission IF=150mA	λ peak			590		nm	
	λ dom [1]	5	590		592	- nm	
Dominant Wavelength IF=150mA		6	592		594		
		7	594		597		
		8	597		600		
Spectral Line Half-width IF=150mA	Δλ			20		nm	
Forward Voltage IF=150mA	VF [2]		2.5	3.0	3.5	V	
Allowable Reverse Current	lr				85	mA	
Temperature coefficient of λ peak IF=150mA, -10 $^{\circ}$ C \leq T \leq 100 $^{\circ}$ C	TC λ peak			0.13		nm/° C	
Temperature coefficient of λ dom IF=150mA, -10 $^\circ$ C \leq T \leq 100 $^\circ$ C	$TC\lambdadom$			0.10		nm/° C	
Temperature coefficient of VF IF=150mA, -10 $^\circ$ C \leq T \leq 100 $^\circ$ C	TCv			-3.3		mV/° C	

Notes:

1.Wavelength: +/-1nm.

Z.Forward Voltage: +/-0.1V.
3.Wavelength value is traceable to the CIE127-2007 compliant national standards.

4. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.



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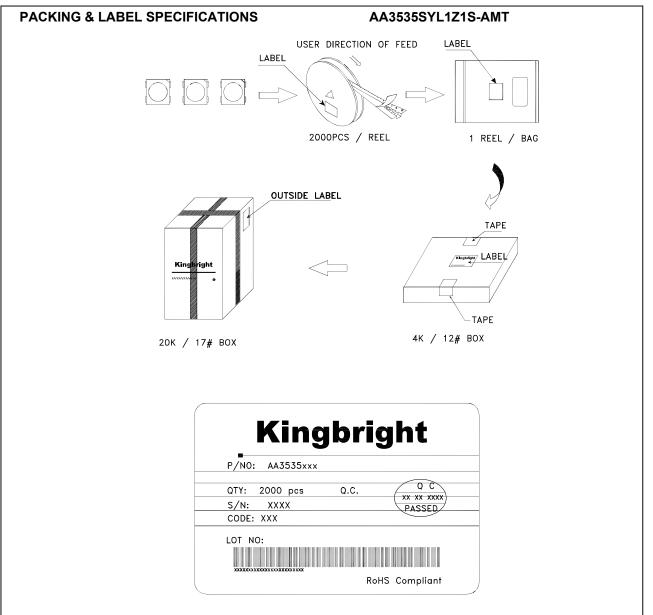
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AA3535SYL1Z1S-AMT

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process. 300 (°C) 10 s max 260°C 250 230 0 4°C/s m •C/s max 200 150~180°C 4°C/s ma 15 Temperature 60~120 30~50s 100 50 25*C 0 0 50 100 150 200 250 300 (sec) Tim NOTES: VOLES:
1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
3.Number of reflow process shall be 2 times or less. **Reel Dimension** 12[0.472]^{+1.0} 2.3[0.<u>091]TYP.</u>2.3[0.091]TYP. 0 0 ø99.5[3.917]±0.5 ø330[12.992]⁺⁰.0 ø13.5[0.531] C <. 5/0.0387 1. **Tape Specifications** (Units : mm) TAPE ø1.50^{+0.1} _0 2±0.1 .75±0. 4±0.05 0.25±0.05 1,2 Ó \oplus ⊕ ⊕ ⊕ 5±0.05 .42±0.1 1 12±0.2 1 | 2 ŝ 75±0. 本 1 ы. 3 4 3,4 Slug 8±0.1 3.7±0.1 A-A SECTION

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Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below

Lot Tolerance Percent Defective (LTPD): 10%

No.	Test Item	Standards	Test Condition	Test Times / Cycles	Number of Damaged
1	Continuous operating test	-	Ta =25°C ,IF = maximum rated current*	1,000 h	0 / 22
2	High Temp. operating test	EIAJ ED- 4701/100(101)	Ta = 100°C IF = derated current at 100°C	1,000 h	0 / 22
3	Low Temp. operating test	-	Ta = -40°C, IF = maximum rated current*	1,000 h	0 / 22
4	High temp. storage test	EIAJ ED- 4701/100(201)	Ta = maximum rated storage temperature	1,000 h	0 / 22
5	Low temp. storage test	EIAJ ED- 4701/100(202)	Ta = -40°C	1,000 h	0 / 22
6	High temp. & humidity storage test	-	Ta = 60°C, RH = 90%	500 h	0 / 22
7	High temp. & humidity operating test	-	Ta = 60°C, RH = 90% IF = derated current at 60°C	500 h	0 / 22
8	Soldering reliability test	EIAJ ED- 4701/100(301)	Moisture soak : 30°C,70% RH, 72h Preheat : 150~180°C(120s max.) Soldering temp : 260°C(10s)	2 times	0 / 18
9	Thermal shock operating test	-	Ta = -40°C(15min) ~ 100°C(15min) IF = derated current at 100°C	1,000 cycles	0 / 22
10	Thermal shock test	-	Ta = -40°C(15min) ~ 100°C(15min)	1,000 cycles	0 / 22
11	Electric Static Discharge (ESD)	EIAJ ED- 4701/100(304)	C = 100pF , R2 = 1.5KΩ V = 8000V	Once each Polarity	0 / 22
12	Vibration test	-	a = 196m/s² , f = 100~2KHz , t = 48min for all xyz axes	4 times	0 / 22

* : Refer to forward current vs. derating curve diagram

Failure Criteria

Items	Symbols	Conditions	Failure Criteria			
luminous Intensity	lv	IF = 150mA	Testing Min. Value <spec.min.value 0.5<="" td="" x=""></spec.min.value>			
Forward Voltage	VF	IF = 150mA	Testing Max. Value ≥Spec.Max.Value x 1.2			
Reverse Current	IR	VR = Maximum Rated Reverse Voltage	Testing Max. Value ≥Spec.Max.Value x 2.5			
High temp. storage test	-	-	Occurrence of notable decoloration, deformation and cracking			