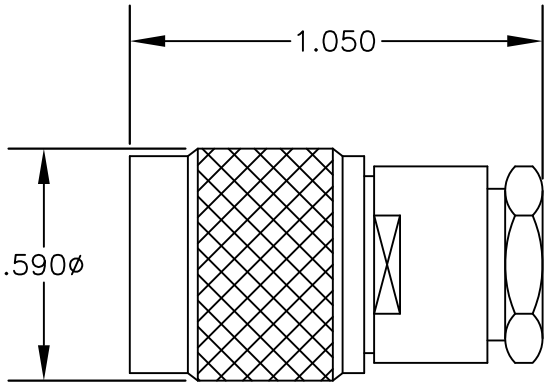
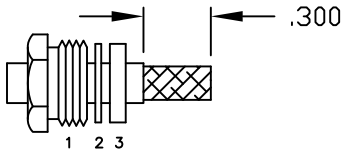
MATERIALS	
BODY	BRASS NICKEL PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE

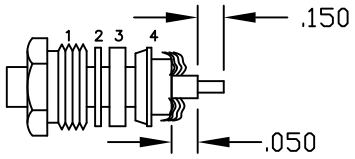


ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



NOTE: INSERT PTFE BEFORE CONTACT. WITH LARGE OPEN END SLIDING OVER CENTER CONDUCTOR & DIELECTRIC.

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COAXIAL & FIBER OPTICS

DWG TITLE	DES.
PE44167	"75 OHM TNC" MALE, CLAMP ATTACHMENT FOR RG179 & RG187

SIZE A	FSCM NO. 53919	CAD FILE 062702	SCALE N/A		127

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.