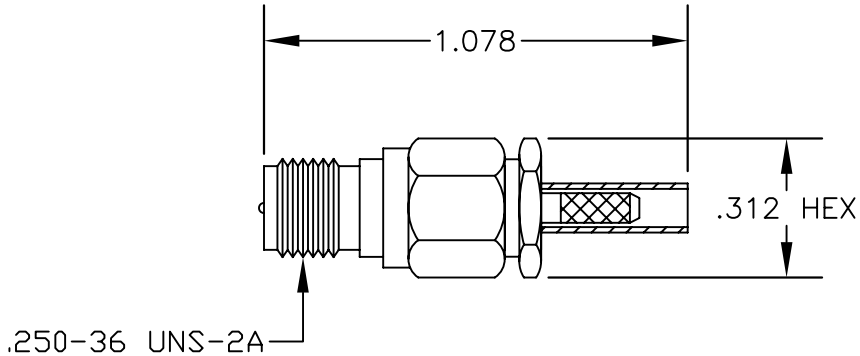
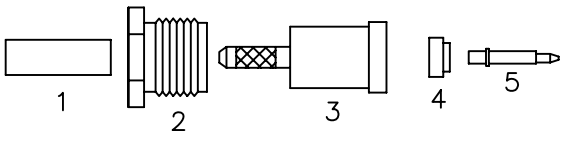
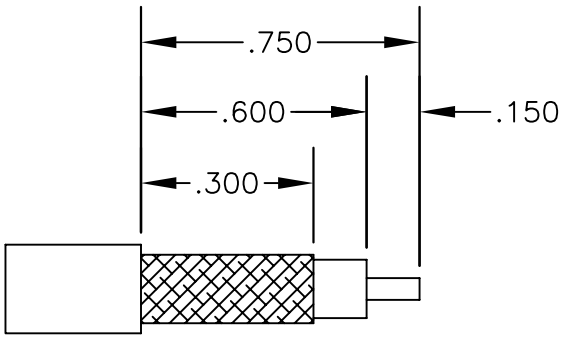
MATERIALS	
BODY	BRASS NICKEL PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE
FERRULE	SOLDER







STRIPPING DIMENSIONS

ASSEMBLY PROCEDURES

1. SLIDE FERRULE (1) & CLAMP NUT (2) OVER CABLE. STRIP CABLE AS SHOWN. TIN CENTER CONDUCTOR.
2. FLAIR BRAID & INSERT EXTENSION (3) SLIDING UNDER BRAID. CENTER CONDUCTOR PROTRUDING THROUGH HOLE IN EXTENSION. SLIDE PTFE (4) OVER CENTER CONDUCTOR.
3. SOLDER CONTACT (5) TO CENTER CONDUCTOR. SLIDE FERRULE OVER BRAID & SOLDER. INSTALL CABLE ASSEMBLY INTO BODY & TIGHTEN.

CRIMP SIZE REQUIRED

FERRULE: .100" HEX CRIMP TOOL

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COAXIAL & FIBER OPTICS

DWG TITLE	DES.
PE4851	REVERSE POLARITY SMA FEMALE, SOLDER ATTACHMENT FOR RG178 & RG196

SIZE A	FSCM NO. 53919	CAD FILE 061102	SCALE N/A		127

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.