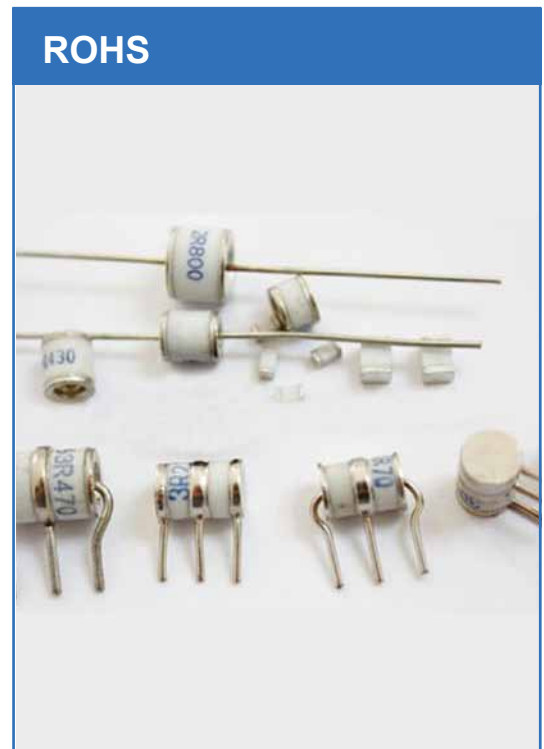


GDTs (Gas Discharge Tubes) are placed in front of, and in parallel with, sensitive telecom equipment such as power lines, communication lines, signal lines and data transmission lines to help protect them from damage caused by transient surge voltages that may result from lightning strikes and equipment switching operations. These devices do not influence the signal in normal operation. However, in the event of an overvoltage surge, such as a lightning strike, the GDT switches to a low impedance state and diverts the energy away from the sensitive equipment.

GDTs offer a high level of surge protection, a broad voltage range, low capacitance, and many form factors including new surface mount devices, which makes them suitable for applications such as MDF (Main Distribution Frame) modules, high data-rate telecom applications (e.g. ADSL, VDSL), and surge protection on power lines. Their low capacitance also results in less signal distortion. When used in a coordinated circuit protection solution with PTC devices, TSS thyristor surge protection devices, and MOV (Metal Oxide Varistor) devices, they can help equipment manufacturers meet



ROHS

Features

- RoHS compliant and Lead-free
- GHz working frequency
- Excellent stability on multiple pulse duty cycle
- Excellent response to fast rising transients.
- Ultra Low Insertion Loss
- Compact, small form factor suitable for efficient assembly
- Helps provide overvoltage fault protection against high energy surges
- Suitable for high-frequency applications
- Broad voltage range from 75V-600V
- Various form factors: surface mount, axial leads, no leads
- Low capacitance and insertion loss
- RoHS compliant
- Devices tested per ITU K.12 recommendations
- Non-radioactive materials

Applications

- Communication equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies
- Telecom SLIC protection
- Broadband equipment
- ADSL equipment including ADSL2+
- XDSL equipment
- Satellite and CATV equipment
- General telecom equipment

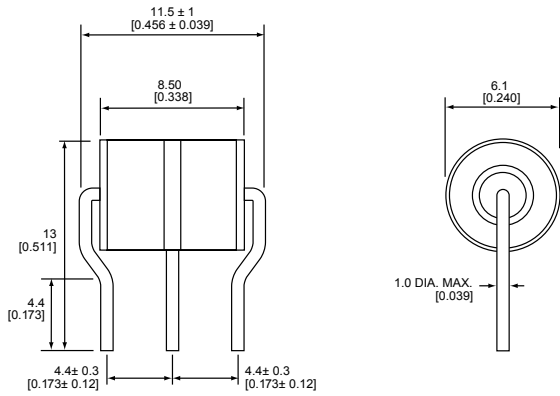
Electrical Characteristics

Type number	DC Spark-over voltage	Maximum Impulse spark-over voltage	Impulse life 10/1000us,100A	Minimum Insulation resistance		Maximum Capacitance	Maximum surge Discharge Current @8/20us,10times	Alternating Discharge Current
	V @100v/s	V @1kv/us	Times	Test Voltage	GΩ	pF @1MHz	KA	A @50Hz 1S
3R075-6L	75±20%	750	300 times	DC 25V >1	2.0 pF	5KA	5A	
3R090-6L	90±20%	750		DC 50V >1				
3R150-6L	150±20%	800		DC 100V >1				
3R230-6L	230±20%	800						
3R300-6L	300±20%	800						
3R350-6L	350±20%	800		DC 250V >1				
3R400-6L	400±20%	850						
3R420-6L	420±20%	850						
3R470-6L	470±20%	950						
3R600-6L	600±20%	1300						

Device Dimensions

NOTE: Failsafe option dimensions shown in green.

Type T - Shaped Radial Leads



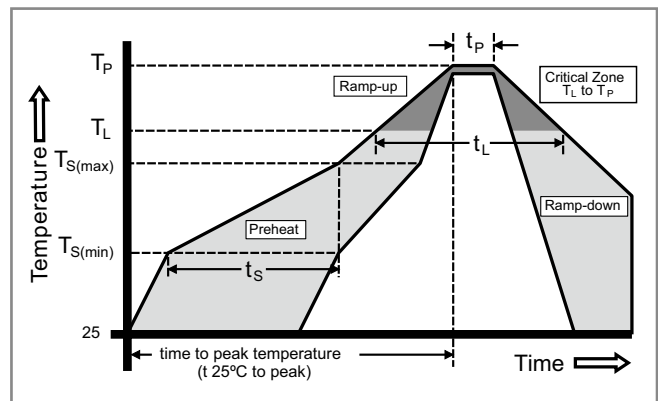
Product Characteristics

Materials	Dull Tin Plate 17.5 ± 12.5 Microns with Ceramic Insulator
Product Marking	Littelfuse 'LF' marking, Voltage and date code.
Glow to arc transition current	~ 1Amp
Glow Voltage	~ 60-200 Volts

Storage and Operational Temperature	-40 to +90°C
Transverse Voltage (Delay Time) Tested to ITU-T Rec. K.12	< 0.2µSec
Arc Voltage	~ 10 to 35 Volts
Holdover Voltage Tested to ITU-T Rec. K.12 & REA PE 80	< 150mS

Soldering Parameters - Reflow Soldering (Surface Mount Devices)

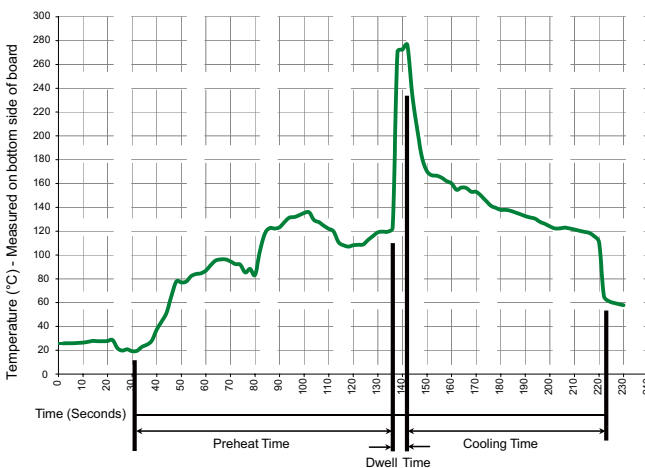
Reflow Condition	Pb – Free assembly	
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 – 180 secs
Average ramp up rate (Liquidus Temp (T_L) to peak)		3°C/second max
$T_{s(max)}$ to T_L - Ramp-up Rate		5°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_p)		8 minutes Max.
Do not exceed		260°C



Soldering Parameters - Hand Soldering

Solder Iron Temperature: 350° C +/- 5°C
 Heating Time: 5 seconds max.

Soldering Parameters - Wave Soldering (Thru-Hole Devices)



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature) (Typical Industry Recommendation)	
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	280° C Maximum
Solder Dwell Time:	2-5 seconds

Note: Surge Arrestors with a Failsafe mechanism should be individually examined after soldering

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