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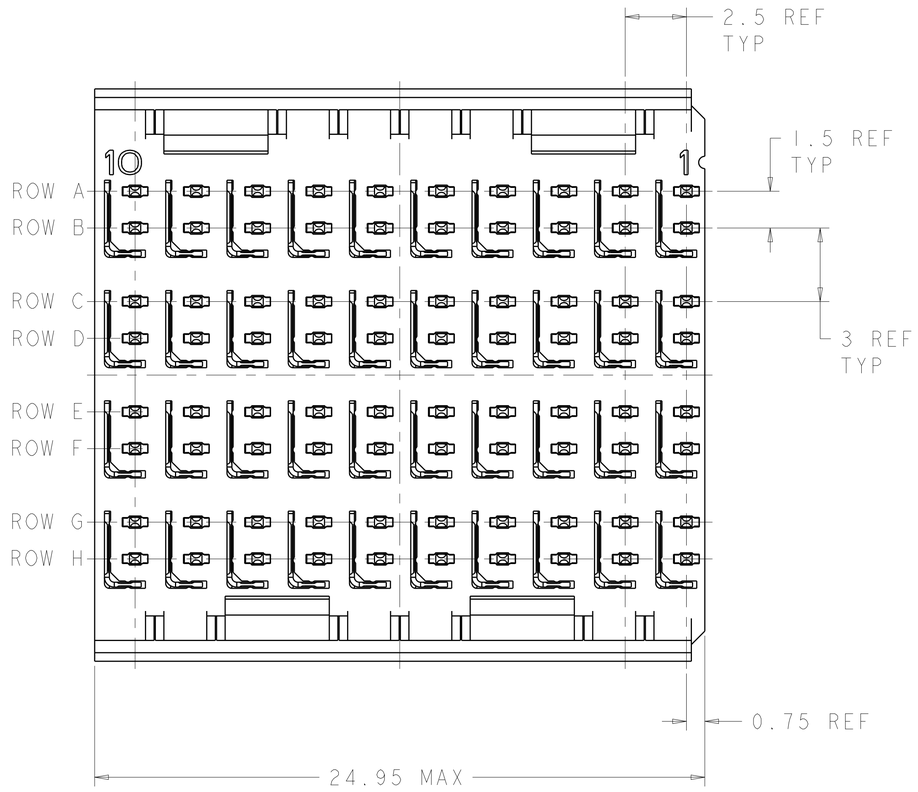
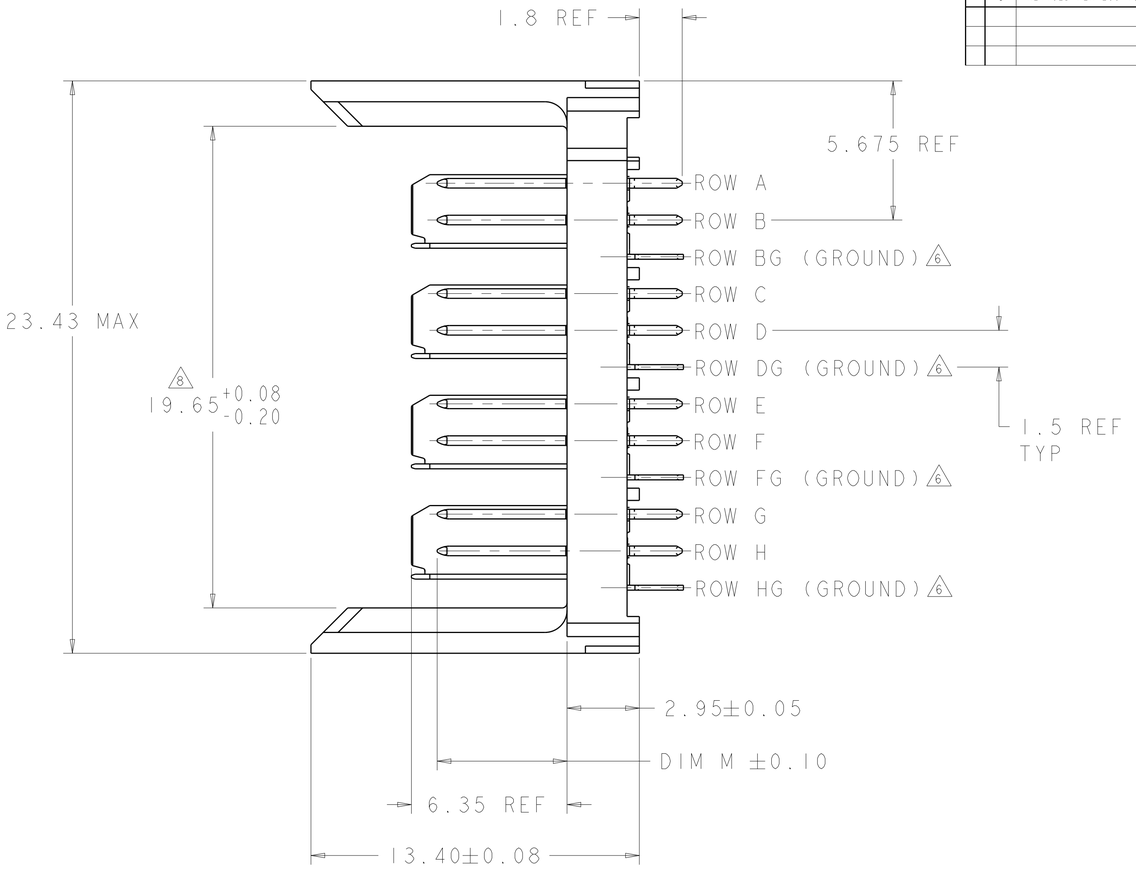
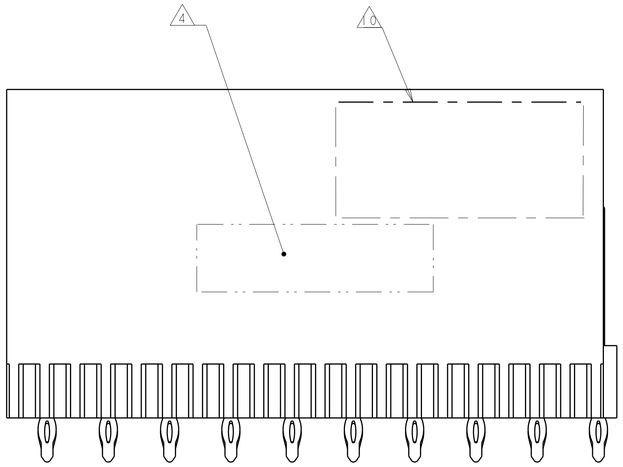
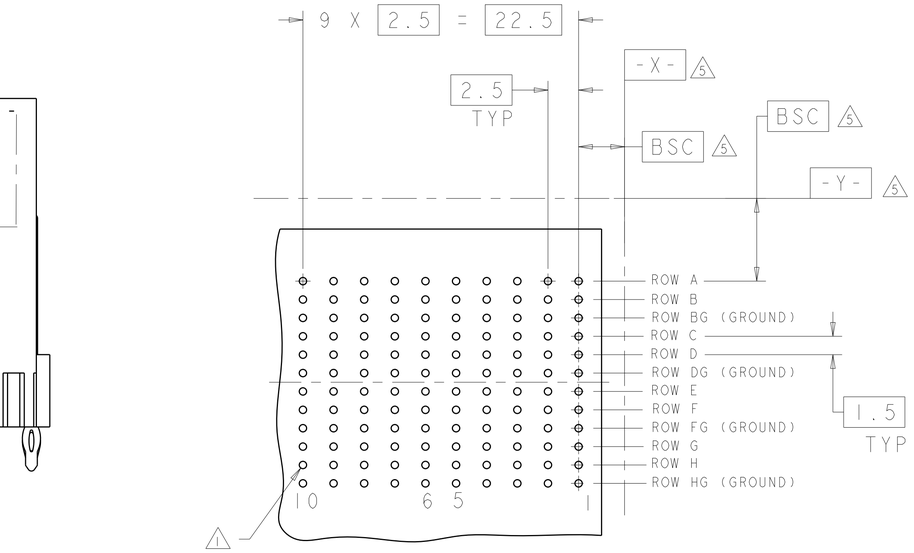
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C	REVISED PER ECO-18-018129	04OCT2019	AP	DS









RECOMMENDED PC BOARD
LAYOUT, BACKPLANE,
COMPONENT SIDE SHOWN
SCALE 4:1

1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
2. MATERIAL:
   CONTACT AND SHIELD - PHOSPHOR BRONZE
   HOUSING - GLASS FILLED POLYESTER. UL 94V-0.
3. FINISH: SIGNAL AND GROUND CONTACTS:
   MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
   COMPLIANT PIN AREA: 0.5 µm MIN MATTE TIN OVER BASE PLATING
4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
5. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
6. THE FOUR GROUNDS IN EACH COLUMN ARE COMMONED.
7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERANCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
8. DIMENSION APPLIES TO FIRST AND LAST CIRCUITS.
9. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
10. TE OR TE CONNECTIVITY LOGO IS LOCATED.

9	DIM M	PART NUMBER
OBSOLETE	~~3.80~~	~~6469074-2~~
	5.30	6469074-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL 2
FINISH 3

DWN S.J.MAGARO 28JUN2004
CHK R.A.PATTERSON 28JUN2004
APVD R.PATTERSON 16AUG2007
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME HEADER ASSEMBLY, 4 PAIR, 1.8mm TAIL, 25mm, HMZd
-

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-6469074	

CUSTOMER DRAWING | SCALE 8:1 | SHEET 1 OF 1 | REV C