

April, 2015

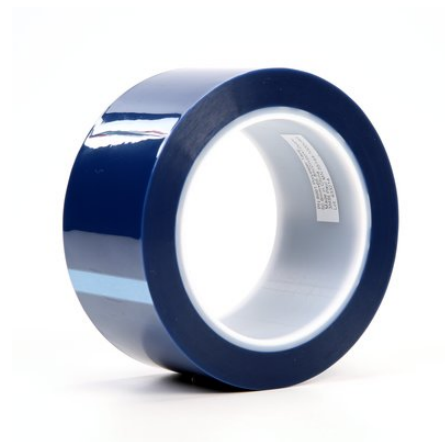
3M™ Polyester Tape 8991/8991L

Product Description

3M™ Polyester Tape 8991 is a blue polyester tape with a silicone adhesive. It can be used in a large variety of high temperature applications including powdercoat masking, flashbreaker, and bag sealing applications. Additional applications include, splicing, tabbing, or roll closing silicone treated liners or materials.

Product Features

- Polyester films offer excellent thermal, abrasion, and chemical resistance while maintaining their flexibility.
- Blue color makes tape placement obvious for both application and removal.
- Thin backing leaves a sharp paint line and some conformability.
- Silicone adhesives offer high heat resistance compared to many rubber and acrylic adhesives, reducing failure due to softening, oozing, and adhesive transfer.
- Silicone adhesives adhere well to tough-to-stick-to surfaces like silicone liners and fixtures coated with mold release.
- Silicone adhesive removes cleanly from many surfaces.
- Lined version available for die-cuts.



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Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values		Method
Color	Blue		
Total Tape Thickness	0.061 mm	2.4 mil	ASTM D3652
Backing Thickness	0.025 mm	1 mil	ASTM D3652
Backing	Polyester		
Adhesive	Silicone		
Liner	Polyester		
Liner Thickness	0.075 mm	3 mil	ASTM D3652

Typical Performance Characteristics

Property	Values		Method	Dwell/Cure Time	Substrate	Notes
180° Peel Adhesion	3.4 N/cm	31 oz/in	ASTM D3330	Initial	Stainless Steel	12 in/min (300 mm/min)
Tensile Strength	50.8 N/cm	464 oz/in	ASTM D3759			
Elongation at Break	100 %		ASTM D3759			
Temperature Use Range	Up to 204 °C	Up to 400 °F				

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Available Sizes

Property	Values	
Standard Roll Length	65.8 m	72 yd

Handling/Application Information

Application Ideas

- Masking for powdercoat painting.
- Flashbreaker tape when pulling through cured coating such as epoxies.
- Holding and splicing difficult to stick to surfaces such as silicone liner.
- Holding parts or sealing vacuum bags during processing.

Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% relative humidity in the original packaging material.
To obtain best performance, use this product within 24 months from date of manufacture.

Trademarks

3M is a trademark of 3M Company.

References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/company-us/all-3m-products/~/%3M-Polyester-Tape-8991?N=5002385+3293242593&rt=rud
Safety Data Sheet (SDS)	https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=8991/8991L

ISO Statement

This product was manufactured under a quality system registered to ISO 9001 standards.

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Information

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