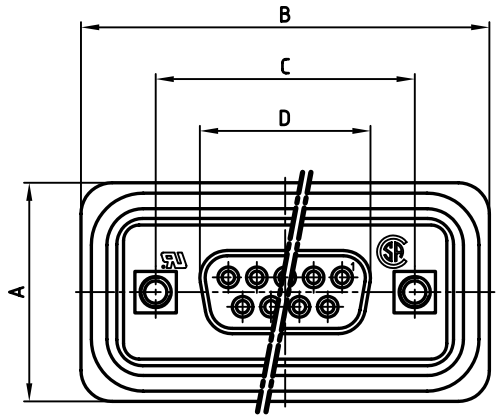
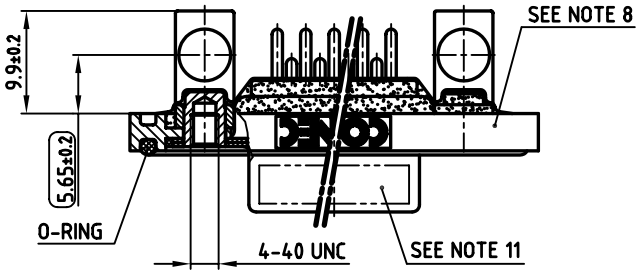
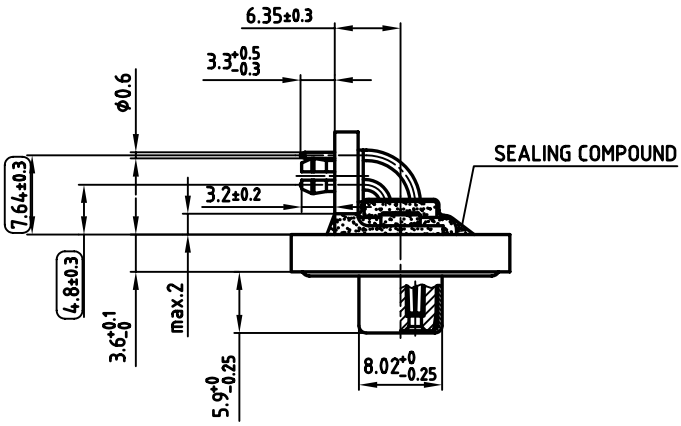
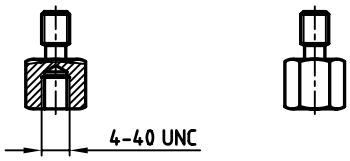
used for: D-SUB

No. of pos.	A +0.2	B +0.2	C	D -0.25	PART NO.
9	21.1	39.4	25.00 +0.12 -0.13	16.46	**6STD09SCT99S40X**
15	21.1	47.7	33.30 +0.15 -0.1	24.79	**6STD15SCT99S40X**
25	21.1	61.4	47.04 ±0.13	38.50	**6STD25SCT99S40X**
37	21.1	77.9	63.50 ±0.13	54.96	**6STD37SCT99S40X**









NOTES:

1. METALSHELLS: COPPER ALLOY; min. 320µ" TIN
2. INSULATORS: PBT GF UL 94 V-0, BLACK
3. CONTACTS: COPPER ALLOY
   PLATING: 30µ" HARD GOLD OVER min. 50µ" NICKEL
4. METAL BRACKET: STEEL; min. 320µ" TIN over 80µ" NICKEL
5. THREADED INSERT: COPPER ALLOY; min. 200µ" TIN over 80µ" NICKEL
6. PCB-SNAP: COPPER ALLOY; min. 200µ" TIN over 80µ" NICKEL
   PCB-HOLE: ø3.1±0.1; PCB THICKNESS 1.6mm
7. HEXLOCKING SCREW: STAINLESS STEEL
8. FRAME: ZINC DIECAST; NICKEL PLATED
9. P.C.B. HOLE DRILLINGS ON SHEET 2 + 3
10. MAXIMUM TORQUE VALUE FOR THREAD: 6" LBS
11. CONNECTOR IS PART MARKED: PART-NO. CONEC ABC
12. ( ) = CHECK DIMENSION

Directive 2002/95/EC „RoHS" Compliant

APPROVAL # FREIGABE # DEBLOCAGE # AUTOR/ZACION # APPROVAL

CUSTOMER APPROVAL DATE:

NAME: TITLE:

COMPANY NAME:

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DO NOT ALTER CAD DRAWING BY HAND

rev.	description	date	name

tolerance | dim. in mm

	date	name
2004		
drawn	03.09.	Lehmenkühler
appd.	03.09.	Mickenbecker
norm	DIN 41652	
d-old		

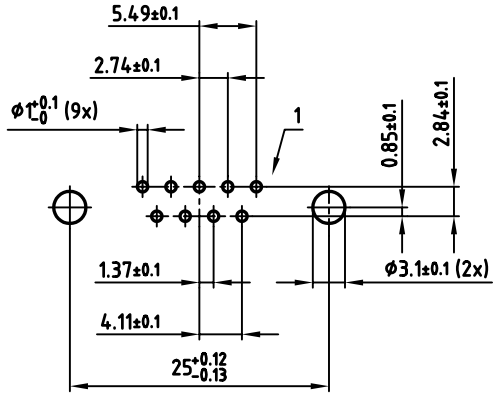
scale: 2:1
material: SEE NOTES

title:
D-SUB FEMALE 90°
9-37pos. SOLDER PIN ANGLED
with threaded insert, metal bracket and clip

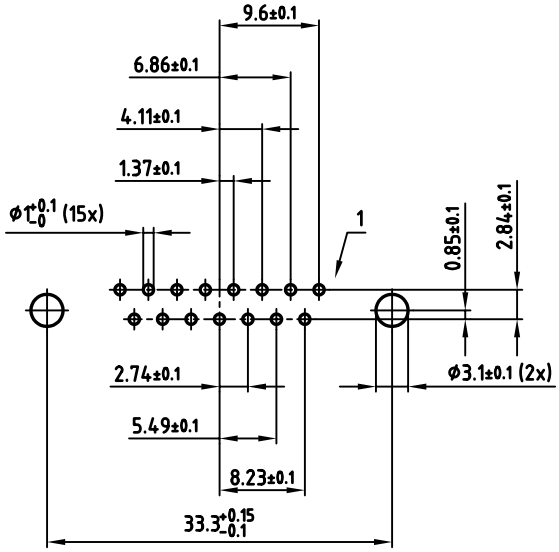
dwg no: 18K1A293
AutoCAD 2004 | DIN-A 3 | sh:1/3

part no: SEE TABLE

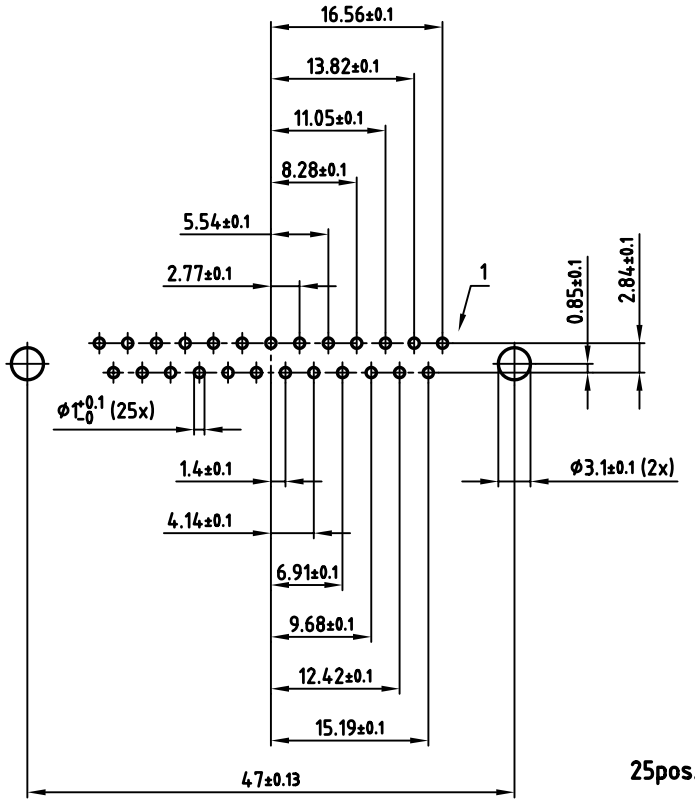
used for: D-SUB



9pos.



15pos.



25pos.

APPROVAL # FREIGABE # DEBLOCAGE # AUTOR/ZACION # APPROVAL

CUSTOMER APPROVAL DATE:

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rev.	description	date	name

tolerance

dim. in mm

2004	date	name
drawn	03.09.	Lehmenkühler
appd.	03.09.	Mickenbecker
norm	DIN 41652	
d-old		

scale: 2:1

material: SEE SHEET 1

title:

P.C.B. HOLE DRILLINGS

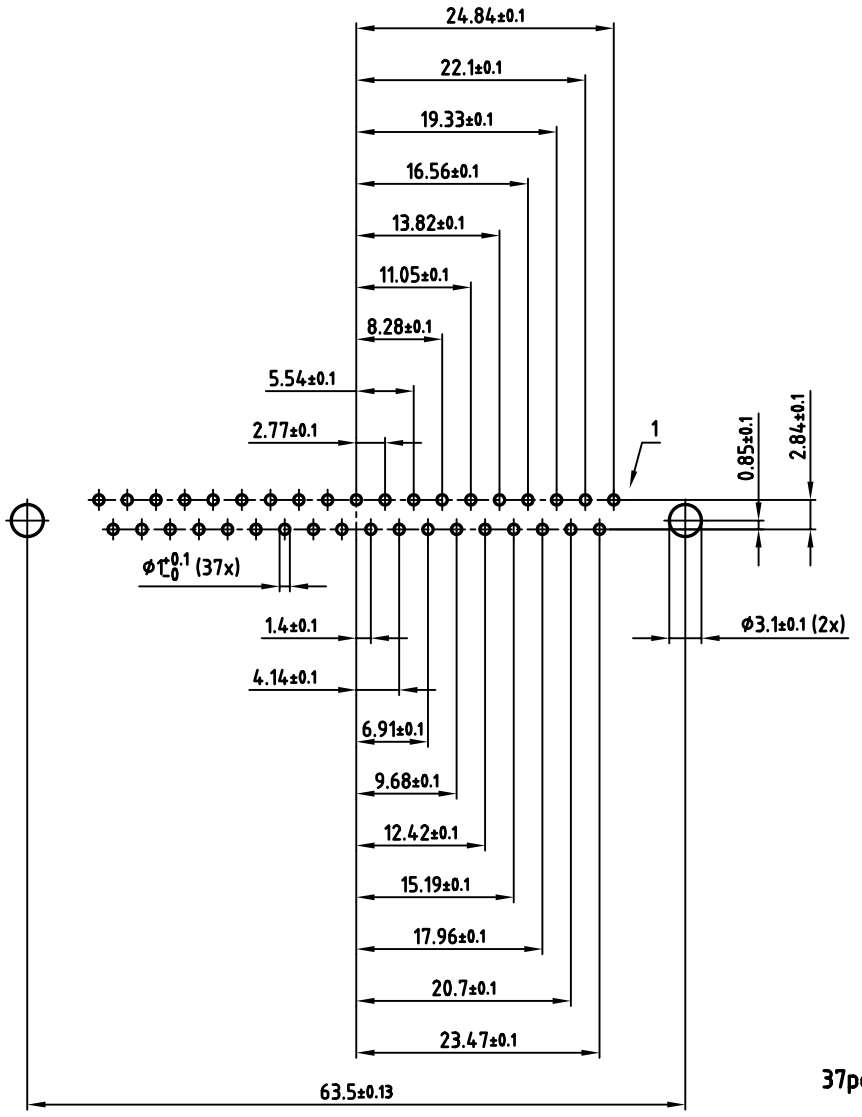
D-SUB FEMALE 90° 9-37pos. SOLDER PIN 90° with threaded insert, metal bracket and clip

dwg no: 18K1A293

AutoCAD 2004 | DIN-A 3 | sh:2/3

part no: SEE SHEET 1

used for: D-SUB



37pos.

APPROVAL # FREIGABE # DEBLOCAGE # AUTOR/ZACION # APPROVAL

CUSTOMER APPROVAL DATE:

NAME: TITLE:

COMPANY NAME:

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rev.	description	date	name

tolerance

dim. in mm

	date	name
2004		
drawn	03.09.	Lehmenkühler
appd.	03.09.	Mickenbecker
norm	DIN 41652	
d-old		

scale: 2:1

material: SEE SHEET 1

title:

P.C.B. HOLE DRILLINGS

D-SUB FEMALE 90° 9-37pos. SOLDER PIN 90° with threaded insert, metal bracket and clip

dwg no: AutoCAD 2004 DIN-A 3

18K1A293 sh:3/3

part no: SEE SHEET 1