

APPROVAL SHEET

**WW25W, WW20W, WW10W, WW12W,
WW08W, WW06W**

±1%, ±5%

Thick Film Power Low Ohm Chip Resistors

RoHS Exemption free and Lead free

Size 2512, 2010, 1210, 1206, 0805, 0603

WW12	W	R020	F	T	L	—	G	H
Size code	Type code	Resistance code	Tolerance	Packaging code	Termination code		Power code	TCR code
WW25 : 2512	W : Thick film	0.020Ω =	J : ±5%	T : 7" Reel				H = 1000
WW20 : 2010	Power low ohm	R020	F : ±1%	taping	L = Sn base		G = 3/4W	
WW10 : 1210	low TCR	0.510Ω =		Q : 10" Reel	(lead free)			
WW12 : 1206		R510		taping				
WW08 : 0805		0.025Ω =		G : 13" Reel				
WW06 : 0603		R025		taping				

*Contents in this sheet are subject to change without prior notice.

1. High power rating and low TCR
2. High reliability and stability
3. Reduced size of final equipment
4. RoHS exemption free and Lead free products

- Power supply
- PDA
- Digital meter
- Computer
- Automotives
- Battery charger
- DC-DC power converter

The resistors are constructed in a high grade ceramic body (aluminum oxide). Internal metal electrodes are added at each end and connected by a resistive paste that is applied to the top surface of the substrate. The composition of the paste is adjusted to give the approximate resistance required and the value is trimmed to nominated value within tolerance which controlled by laser trimming of this resistive layer.

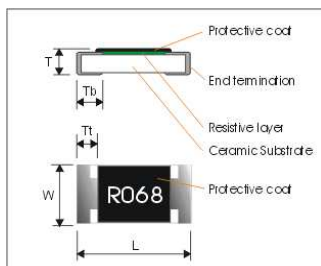
A 3D cutaway diagram of a thick film resistor. The diagram shows a grey alumina substrate with a black primary layer on top. A green resistive element is mounted on the primary layer, with a white marking 'OR' next to it. The resistive element is laser-trimmed, and a protective layer is applied over it. The entire assembly is terminated with metal contacts on the sides.

- Laser trimmed
- Protective Layer
- Resistive element
- Primary Layer
- Termination
- Marking
- Alumina substrate

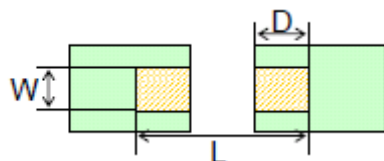
Page 2 of 8

QUICK REFERENCE DATA

Item	General Specification					
Series No.	WW25W	WW20W	WW10W	WW12W	WW08W	WW06W
Size code	2512 (6432)	2010 (5025)	1210 (3225)	1206 (3216)	0805 (2012)	0603 (1608)
Resistance Tolerance	$\pm 5\%$, $\pm 1\%$					
Resistance Range	0.010 Ω ~ 0.910 Ω , E24	0.050 Ω ~ 0.910 Ω , E24	0.050 Ω ~ 0.910 Ω , E24	0.010 Ω ~ 0.910 Ω , E24	0.010 Ω ~ 0.910 Ω , E24	0.050 Ω ~ 0.910 Ω , E24
TCR (ppm/ $^{\circ}$ C)	10 - 20m Ω : ± 1000 22 - 39m Ω : ± 600 40 - 47m Ω : ± 200 50 - 91m Ω : ± 100 100 - 910m Ω : ± 100	50 - 91m Ω : ± 100 100 - 910m Ω : ± 100	50 - 91m Ω : ± 100 100 - 910m Ω : ± 100	10 - 20m Ω : ± 1000 22 - 39m Ω : ± 600 40 - 47m Ω : ± 200 50 - 91m Ω : ± 100 100 - 910m Ω : ± 100	10 - 20m Ω : ± 1000 22 - 39m Ω : ± 600 40 - 47m Ω : ± 400 50 - 91m Ω : ± 200 100 - 910m Ω : ± 100	50 - 91m Ω : ± 400 100 - 910m Ω : ± 200
Max. dissipation at $T_{amb}=70^{\circ}$ C	2 W	1W	3/4 W	3/4 W	1/2 W	1/4 W
Operation temperature	$-55 \sim +155^{\circ}$ C					

MECHANICAL DATA

Symbol	WW25W	WW20W	WW10W	WW12W	WW08W	WW06W
L	6.30 ± 0.20	5.00 ± 0.20	3.10 ± 0.10	3.10 ± 0.10	2.00 ± 0.10	1.60 ± 0.10
W	3.10 ± 0.20	2.50 ± 0.20	2.60 ± 0.10	1.60 ± 0.10	1.25 ± 0.10	0.80 ± 0.10
T	0.65 ± 0.15	0.60 ± 0.10	0.55 ± 0.10	0.55 ± 0.10	0.50 ± 0.10	0.45 ± 0.10
Tt	0.60 ± 0.25	0.60 ± 0.25	0.50 ± 0.25	0.50 ± 0.25	0.40 ± 0.20	0.30 ± 0.20
Tb	0.90 ± 0.25	0.60 ± 0.25	0.90 ± 0.25	0.50 ± 0.25	0.40 ± 0.20	0.30 ± 0.20

RECOMMENDED SOLDERING PAD

Symbol	WW25W	WW20W	WW10W	WW12W	WW08W	WW06W
WL	3.70mm	3.00mm	3.00mm	1.80mm	1.30mm	0.90mm
D	1.60mm	1.50mm	1.30mm	1.30mm	1.15mm	1.00mm
L	7.60mm	6.80mm	4.70mm	4.70mm	3.50mm	3.00mm

MARKING

- **4-digits marking for 2512, 2010, 1210, 1206, 0805 size**

Each resistor is marked with a four-digit code on the protective coating to designate the nominal resistance value.

- **3-digits marking for 0603 size**
- Each resistor is marked with a three -digit code on the protective coating to designate the nominal resistance value.

Resistance Marking (E-24 Series)**R150**4 digit marking for $\pm 1\%$, $\pm 5\%$ 0805 , 1206 , 1210, 2010 , 2512Examples. R150 = 150 m Ω , R020 = 20 m Ω **R50**3 digit marking for $\pm 1\%$, $\pm 5\%$ 0603Examples. R12 = 120 m Ω , R50 = 500 m Ω **47M**3 digit marking for $\pm 1\%$, $\pm 5\%$ 0603 (47m Ω ~91m Ω)Examples. 20M = 20 m Ω

FUNCTIONAL DESCRIPTION

Product characterization

Standard values of nominal resistance are taken from the E24 series for resistors with a tolerance of $\pm 5\%$ & $\pm 1\%$. The values of the E24 series are in accordance with "IEC publication 60063".

Derating curve

The power that the resistor can dissipate depends on the operating temperature; see Fig.2

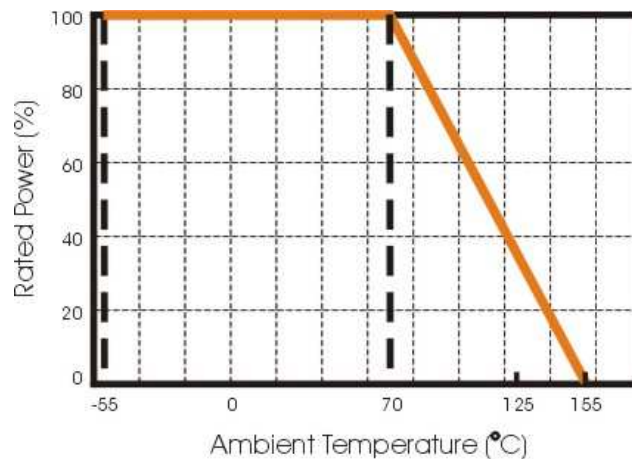


Figure 2 Maximum dissipation in percentage of rated power as a function of the ambient temperature

MOUNTING

Due to their rectangular shapes and small tolerances, Surface Mountable Resistors are suitable for handling by automatic placement systems.

Chip placement can be on ceramic substrates and printed-circuit boards (PCBs).

Electrical connection to the circuit is by individual soldering condition.

The end terminations guarantee a reliable contact.

SOLDERING CONDITION

The robust construction of chip resistors allows them to be completely immersed in a solder bath of 260°C for 10 seconds. Therefore, it is possible to mount Surface Mount Resistors on one side of a PCB and other discrete components on the reverse (mixed PCBs).

Surface Mount Resistors are tested for solderability at 235°C during 2 seconds. The test condition for no leaching is 260°C for 30 seconds. Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 3.

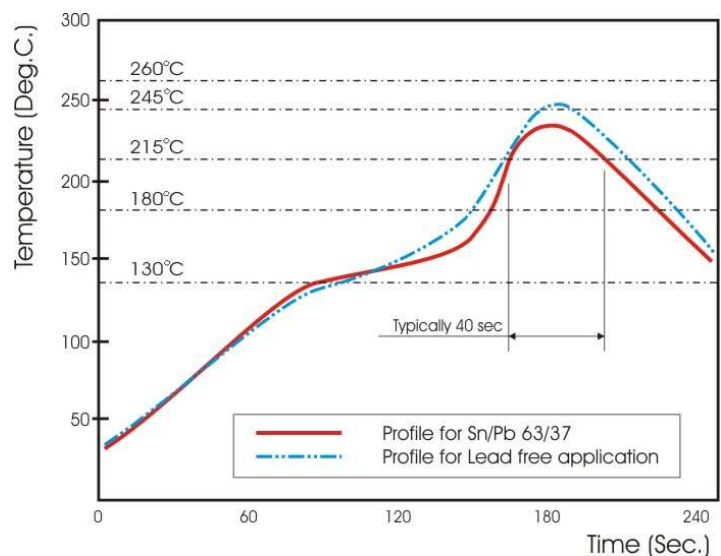


Fig 3. Infrared soldering profile

CATALOGUE NUMBERS

The resistors have a catalogue number starting with:

WW12	W	R020	F	T	L	—	G	H
Size code	Type code	Resistance code	Tolerance	Packaging code	Termination code		Power code	TCR code
WW25 : 2512	W : Thick film Power low ohm low TCR	0.020Ω = R020	J : ±5%	T : 7" Reel taping	L = Sn base (lead free)		G = 3/4W	H = 1000
WW20 : 2010		0.510Ω = R510	F : ±1%	Q : 10" Reel taping				
WW10 : 1210		0.025Ω = R025		G : 13" Reel taping				
WW12 : 1206								
WW08 : 0805								
WW06 : 0603								

■ #14 Power Code

代碼	Power	代碼	Power
A	1/16W	H	1W
B	1/10W	I	1.5W
C	1/8W	J	2W
S	1/5W	K	3W
R	2/5W	L	4W
D	1/4W	M	5W
E	1/3W	N	10W
F	1/2W		
Q	2/3W		
G	3/4W		

■ #15 TCR Code

代碼	TCR	代碼	TCR
G	1200	N	100
H	1000	X	70
I	800	P	50
J	600	Q	25
K	400	S	15
L	200	V	10
Y	150	W	5

Tape packaging WW10, WW12, WW08, WW06 : 8mm width paper taping

5,000pcs per 7" reel;
10,000pcs per 10" reel;
20,000pcs per 13" reel.

WW25, WW20: 12mm width emboss taping

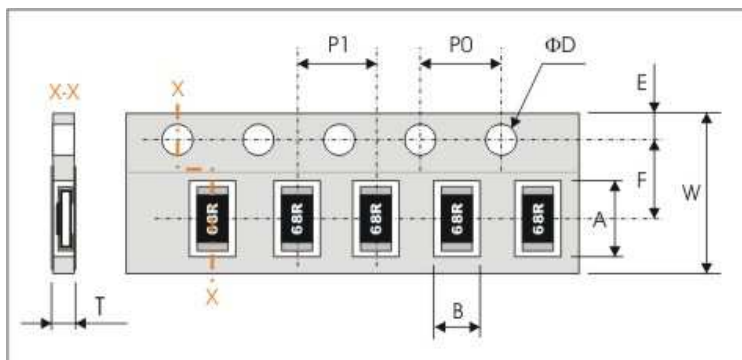
4,000pcs per 7" reel;
8,000pcs per 10" reel;
16,000pcs per 13" reel.

TEST AND REQUIREMENTS(JIS C 5201-1 : 1998)

TEST	PROCEDURE	REQUIREMENT
Temperature Coefficient of Resistance(T.C.R) Clause 4.8	Natural resistance change per change in degree centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/}^\circ\text{C)}$ $t_1 : 25^\circ\text{C}$ $R_1 : \text{Resistance at reference temperature } 25^\circ\text{C}$ $R_2 : \text{Resistance at test temperature } 155^\circ\text{C}$	Refer to "QUICK REFERENCE DATA"
Short time overload (S.T.O.L) Clause 4.13	Permanent resistance change after a 5second application of a 5 times rated power.	J: $\Delta R/R$ max. $\pm(2\%+0.5\text{m}\Omega)$ F: $\Delta R/R$ max. $\pm(1\%+0.5\text{m}\Omega)$
Solderability Clause 4.17	Un-mounted chips completely immersed for 3 ± 0.5 second in a SAC solder bath at $245^\circ\text{C} \pm 2^\circ\text{C}$	good tinning (>95% covered) no visible damage
Resistance to soldering heat(R.S.H) Clause 4.18	Un-mounted chips completely immersed for 10 ± 1 second in a SAC solder bath at $260^\circ\text{C} \pm 5^\circ\text{C}$	no visible damage J: $\Delta R/R$ max. $\pm(1\%+0.5\text{m}\Omega)$ F: $\Delta R/R$ max. $\pm(0.5\%+0.5\text{m}\Omega)$
Temperature cycling Clause 4.19	30 minutes at $-55^\circ\text{C} \pm 3^\circ\text{C}$, 2~3 minutes at $20^\circ\text{C} + 5^\circ\text{C} - 1^\circ\text{C}$, 30 minutes at $+155^\circ\text{C} \pm 3^\circ\text{C}$, 2~3 minutes at $20^\circ\text{C} + 5^\circ\text{C} - 1^\circ\text{C}$, total 5 continuous cycles	no visible damage J: $\Delta R/R$ max. $\pm(1\%+0.5\text{m}\Omega)$ F: $\Delta R/R$ max. $\pm(0.5\%+0.5\text{m}\Omega)$
Load life (endurance) Clause 4.25	1000 +48/-0 hours, loaded with RCWV or Vmax in chamber controller $70\pm 2^\circ\text{C}$, 1.5 hours on and 0.5 hours off	J: $\Delta R/R$ max. $\pm(3\%+0.5\text{m}\Omega)$ F: $\Delta R/R$ max. $\pm(1\%+0.5\text{m}\Omega)$
Load life in Humidity Clause 4.24	1000 +48/-0 hours, loaded with RCWV or Vmax in humidity chamber controller at $40^\circ\text{C} \pm 2^\circ\text{C}$ and 90~95% relative humidity, 1.5hours on and 0.5 hours off	J: $\Delta R/R$ max. $\pm(3\%+0.5\text{m}\Omega)$ F: $\Delta R/R$ max. $\pm(1\%+0.5\text{m}\Omega)$
Bending strength Clause 4.33	Resistors mounted on a 90mm glass epoxy resin PCB(FR4); bending : 3mm for 0603/0805, 2mm for 1206 and above sizes, once for 10 seconds	no visible damage J: $\Delta R/R$ max. $\pm(1\%+0.5\text{m}\Omega)$ F: $\Delta R/R$ max. $\pm(0.5\%+0.5\text{m}\Omega)$
Adhesion Clause 4.32	Pressurizing force: 5N, Test time: $10\pm 1\text{sec}$.	No remarkable damage or removal of the terminations
Insulation Resistance Clause 4.6	Test voltage: $100\pm 15\text{V}$	$I.R \geq 1\text{G}\Omega$

PACKAGING

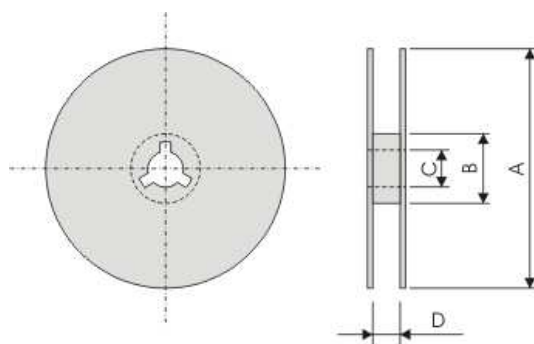
Paper Tape specifications (unit :mm)



Series No.	A	B	W	F	E
WW25W	6.70±0.20	3.50±0.20	12.00±0.30	3.50±0.20	1.75±0.10
WW20W	5.50±0.20	2.80±0.20	12.00±0.30		
WW10W	3.60±0.20	3.00±0.20	8.00±0.30		
WW12W	3.60±0.20	2.00±0.20			
WW08W	2.40±0.20	1.65±0.20			
WW06W	1.90±0.20	1.10±0.20			

Series No.	P1	P0	ΦD	T
WW25W	4.00±0.10	4.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	Max. 1.2
WW20W				Max. 1.2
WW10W				Max. 1.0
WW12W				Max. 1.0
WW08W				Max. 1.0
WW06W				Max. 0.8

Reel dimensions



Symbol	A	B	C	D
7" reel	$\Phi 178.0 \pm 2.0$	$\Phi 60.0 \pm 1.0$	13.0±0.5	10.0±1.5 (8mm tape)
10" reel	$\Phi 254.0 \pm 2.0$	$\Phi 100.0 \pm 1.0$		13.8±1.5 (12mm tape)
13" reel	$\Phi 330.0 \pm 2.0$	$\Phi 100.0 \pm 1.0$		