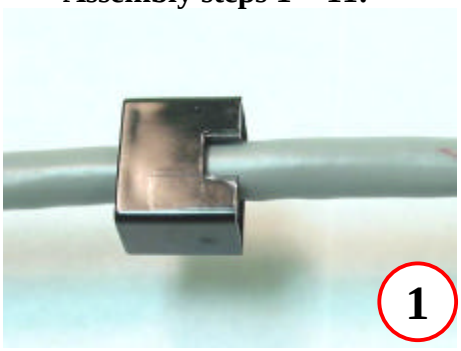
Bel Stewart Connector

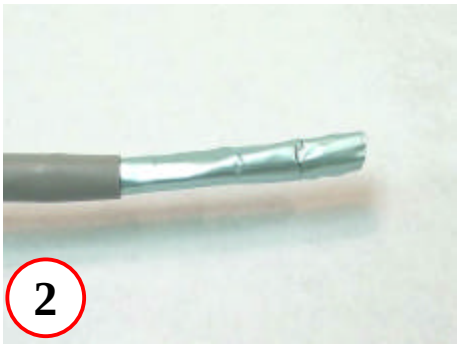
11118 Susquehanna Trail South Glen Rock, PA 17327

36 SERIES SHIELDED PLUG WITH –A108 LOAD BAR ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 11:



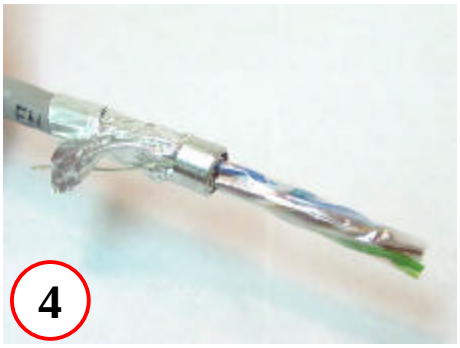
Slide strain relief over cable



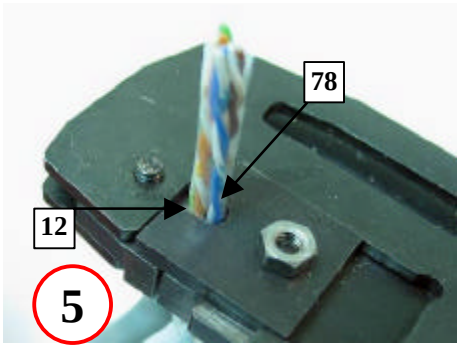
Trim off 1” to 2” of cable jacket



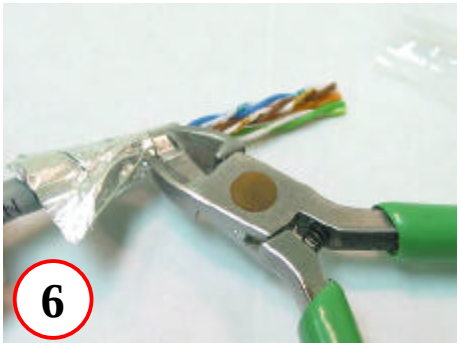
Fold back shield and drain wire



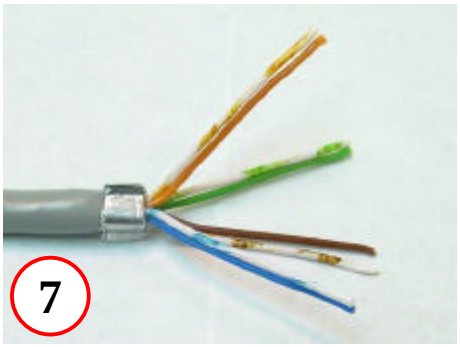
Slide ferrule over jacket and shield. Do no trap any insulation between shield and ferrule



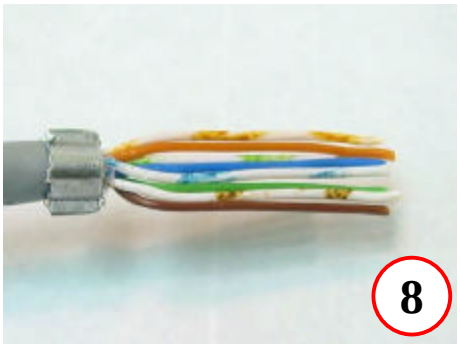
Crimp ferrule. Position pairs 12 and 78 to the outside



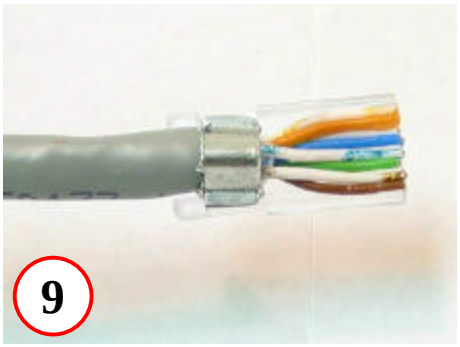
Remove excess shield. Remove plastic foil insulation if present



Untwist and straighten pairs



Align pairs (568-B shown)



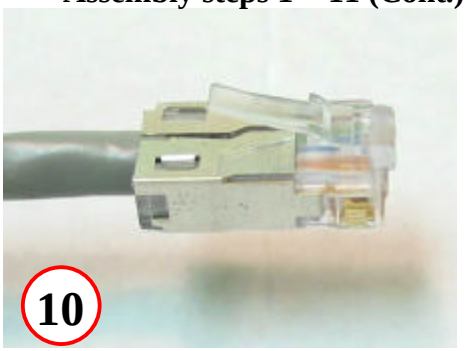
Place wires into –A108 load bar. Trim wires flush with end of load bar

Bel Stewart Connector

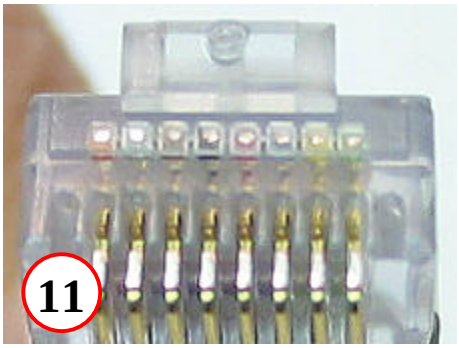
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36 SERIES SHIELDED PLUG WITH –A108 LOAD BAR ASSEMBLY INSTRUCTIONS

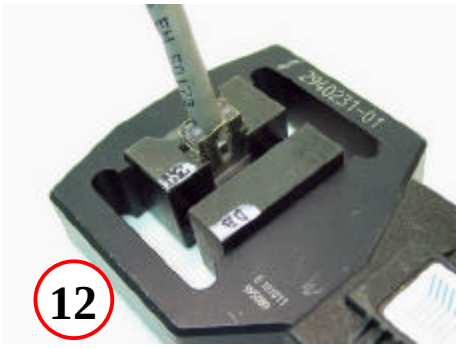
Assembly steps 1 – 11 (Cont.):



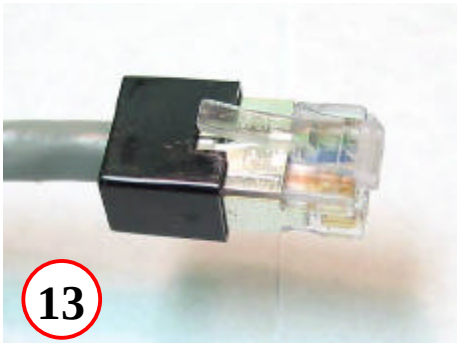
Insert load bar and wires into plug housing



Verify wire ends are visible through plug housing



Terminate housing onto cable



Slide strain relief over housing. Assembly is now complete