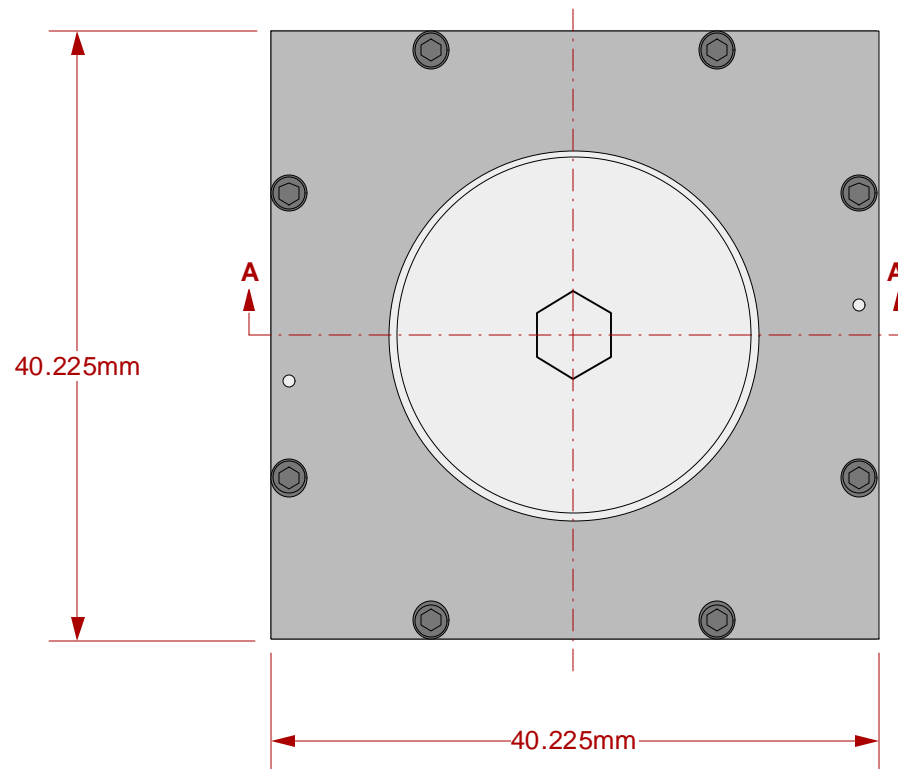


Top View

GHz BGA Socket - Epoxy mount, solderless

Features

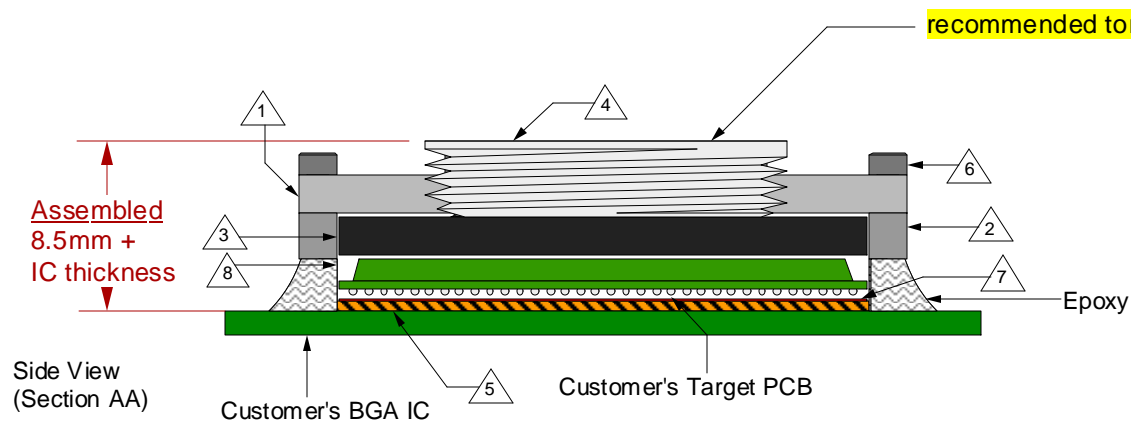
- Directly mounts to target PCB (needs epoxy) .
- High speed, reliable Elastomer connection
- Minimum real estate required
- Compression plate distributes forces evenly
- Easily removable socket lid



Backing Plate may be required. Contact Ironwood with application details


- 1 Socket Lid: Black anodized 6061 Aluminum. Thickness = 2.5mm.
- 2 Socket base: Black anodized 6061 Aluminum. Thickness = 6.5mm.
- 3 Compression Plate: Black anodized 6061 Aluminum. Thickness = 2.5mm.
- 4 Compression screw: Clear anodized 6061 Aluminum. Thickness = 5mm, Hex socket = 5mm.
- 5 Elastomer: 40 micron dia gold plated brass filaments arranged symmetrically in a silicone rubber (63.5 degree angle). Thickness = 0.75mm.
- 6 Socket lid screw: Socket head cap, Alloy steel with black oxide finish, 0-80 fine thread, 4.76mm long.
- 7 Ball Guide: 0.010" thick Kapton or Ultem

recommended torque 14.64 in lb

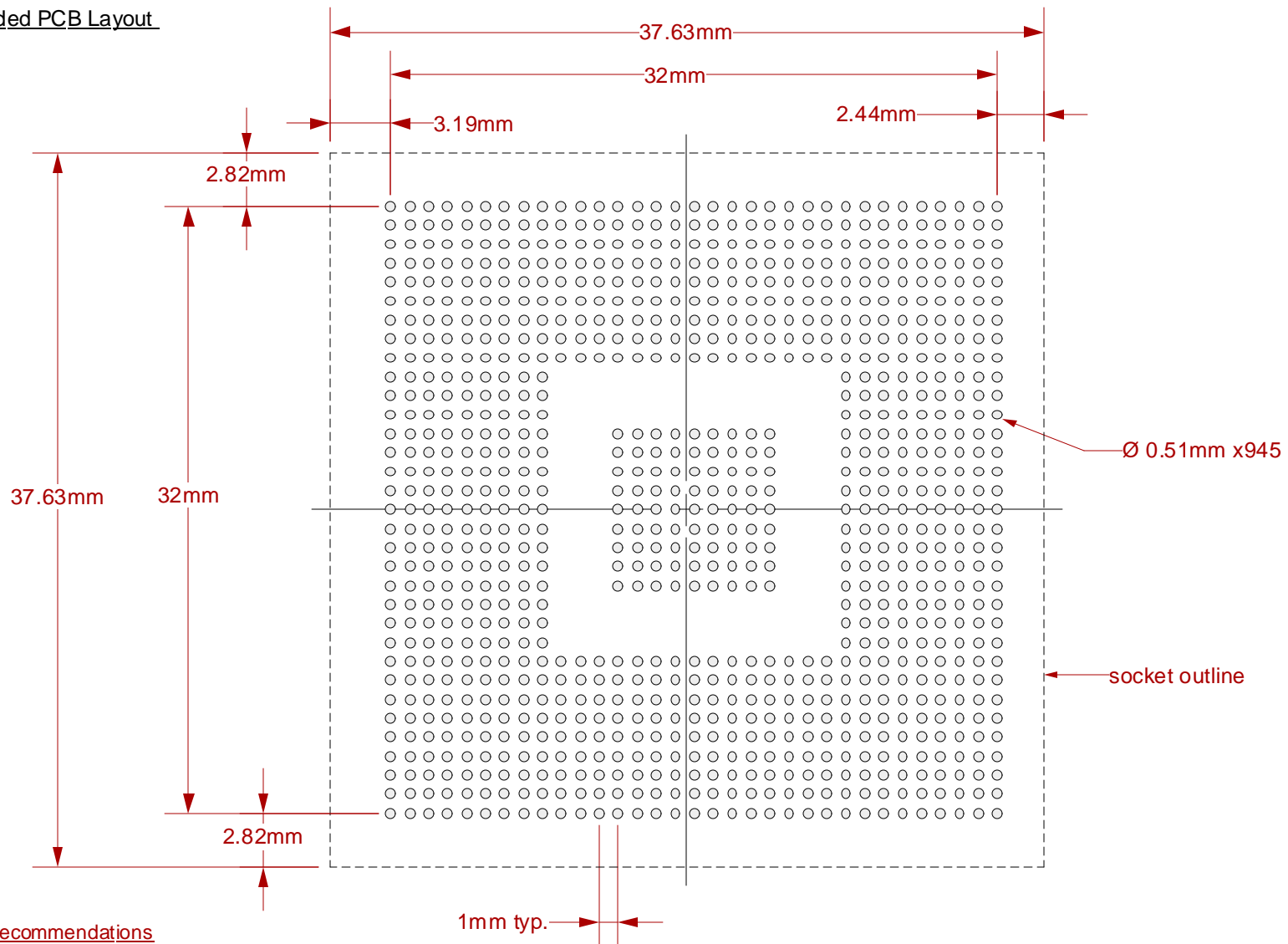


Note: Alignment guide for positioning socket base to target PCB will be supplied.

All tolerances: $\pm 0.125\text{mm}$ (unless stated otherwise). Materials and specifications are subject to change without notice.

	SG-BGA-6304 Drawing	Status: Released	Scale: -	Rev: A
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		File: SG-BGA-6304 Dwg.mcd	Modified:	


Recommended PCB Layout
Top View

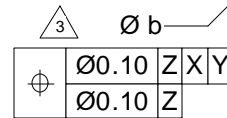
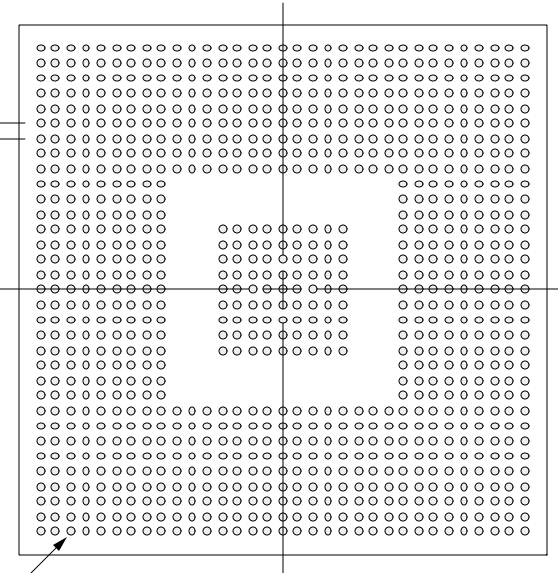
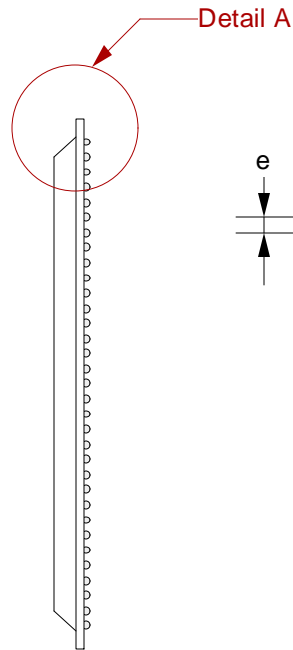
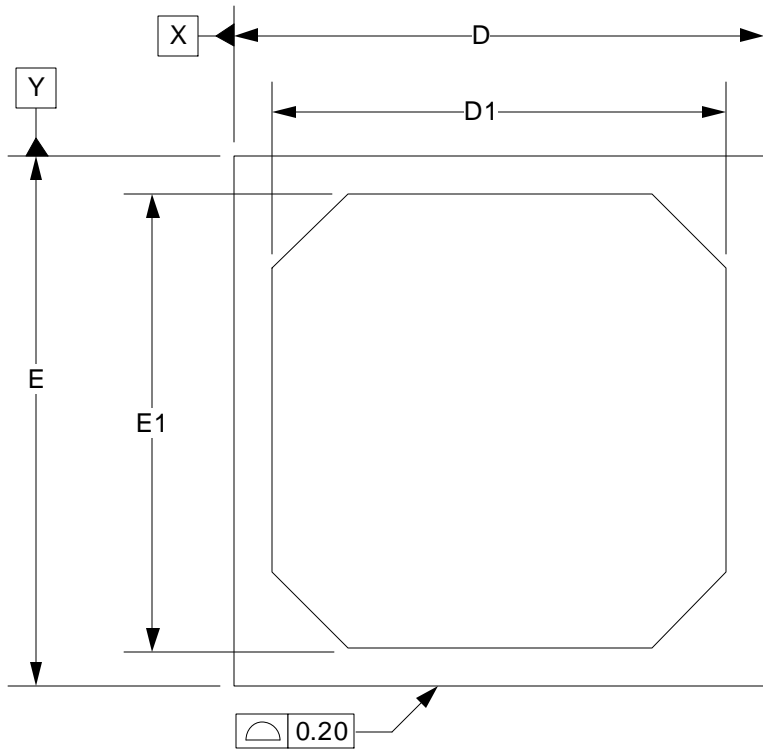


Target PCB Recommendations

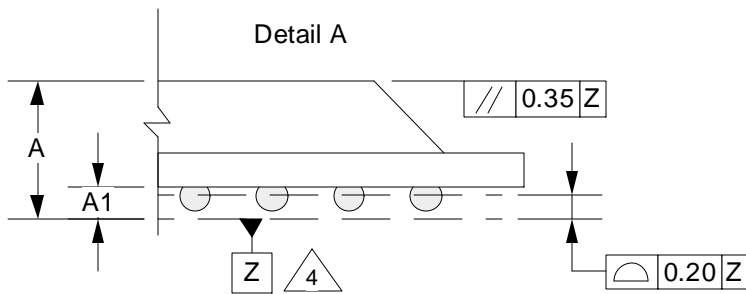
Total thickness: 1.6mm min.
Plating: Gold or Solder finish
PCB Pad height: Same or higher than solder mask

Recommended PCB Layout Tolerances: $\pm 0.025\text{mm}$ [$\pm 0.001"$] unless stated otherwise.

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33 x 33 array



1. Dimensions are in millimeters.

2. Interpret dimensions and tolerances per ASME Y 14.5M-1994.

3. Dimension b is measured at the maximum solder ball diameter, parallel to datum plane Z.

4. Datum Z (seating plane) is defined by the spherical crowns of the solder balls.

5. Parallelism measurement shall exclude any effect of mark on top surface of package.

DIM	MIN	MAX
A		2.5
A1	0.4	0.6
b		0.70
D	35.00 BSC	
D1	32.00 BSC	
E	35.00 BSC	
E1	32.00 BSC	
e	1.00 BSC	

SG-BGA-6304 Drawing

Status: Released

Scale: -

Rev: A



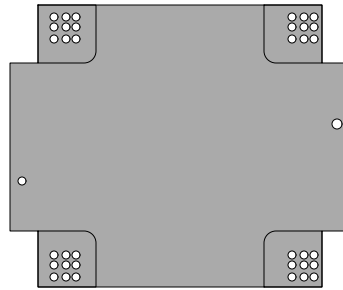
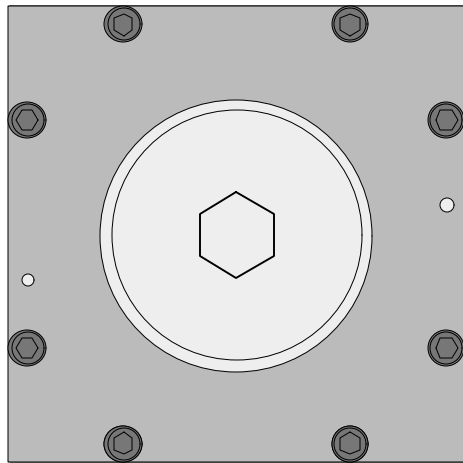
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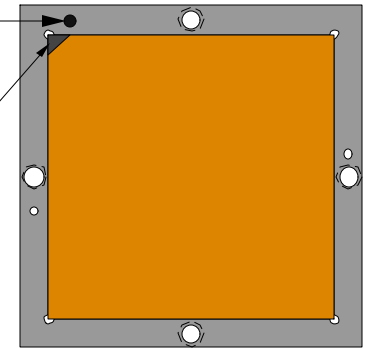
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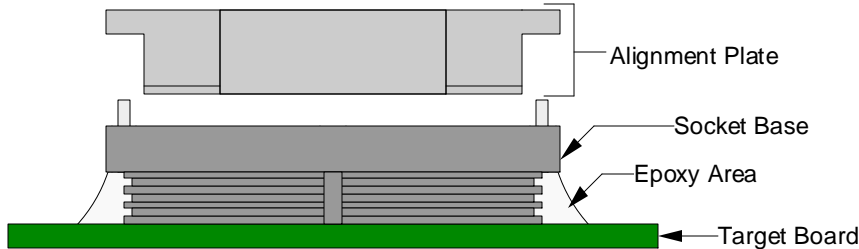
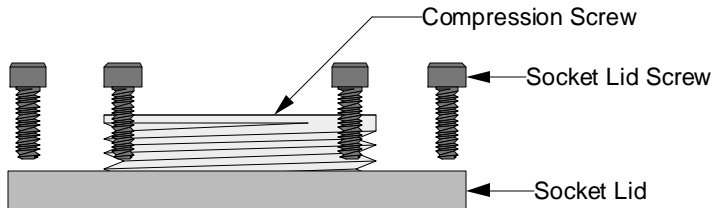
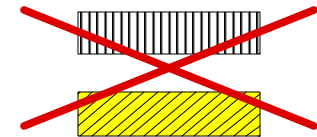
Top View Alignment Plate

Socket base orientation mark

Elastomer Orientation mark




When elastomer orientation mark is on upper left corner, side view of elastomer should be



User Instructions:

1. Insert alignment plate dowel pins into socket base. Place alignment plate + socket base assembly onto target board.
2. Align holes on alignment plate with four corner pads on target board, hold socket base on to board tightly with finger and put a drop of super glue on each corner. Let it dry, remove the alignment plate, then run a bead of epoxy around socket base and let it cure until the epoxy is hardened. Recommended epoxy: DP110 (3M brand, 9 min work life). Other equivalent epoxies can be substituted. Cure at room temperature. **Note: Do not cure in the oven.**
3. Place elastomer inside the socket base cavity (direction and orientation are critical) as shown above.
4. Place ball guide into the socket base cavity.
5. Place BGA package and compression plate into the socket base cavity.
6. Assemble socket lid onto socket base with socket lid screws.
7. Assemble compression screw into socket lid and apply 14.64 in-lb torque.

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	<p>Drawing: Vinayak R</p>	<p>Date: 3/18/10</p>		<p>Modified:</p>
	<p>File: SG-BGA-6304 Dwg.mcd</p>			