











	CATALOG Nº	TY.	USED ON	A	B	C	D	
	J 601	I	MRE 8-J,	25/32	3/4	2-56	2-56	
	J 602	II	MRA/MRE/MRAC all sizes-J6, except: MRA/MRE/MRAC 104-J6 & MRE 8-J,	51/64	51/64	6-32	4-40	
	J 603	II	MRA/MRE/MRAC 104-J6,	51/64	51/64	8-32	6-32	
	J 802	I	MRA/MRE all sizes-J6, except: MRE 5-3, 8, 12-2, 104-J6, & MRA 104-J6,	25/32	3/4	6-32	4-40	
	J 803	I	MRA/MRE 104-J6,	7/8	55/64	8-32	6-32	
	JT 601	IV	MRE 8-JT,	1 19/64	1 1/4	2-56		2
	JT 602	III	MRA/MRE 9, 14, 20-JT6, & MRE 7, 7-2, 12-2, 18, 21, 26-JT6,	1 19/64	1 19/64	6-32		
	JT 603	III	MRA/MRE 34, 41, 42, 50, 75-JT6, & MRA 50-8, 66-JT6,	1 19/64	1 19/64	6-32		
	JT 604	IV	MRA/MRE 104-JT6,	1 33/64	1 33/64	8-32		
	JT 605	III	MRAC all sizes-JT6, except: MRAC 104-JT6,	1 19/64	1 19/64	6-32		
	JT 606	IV	MRAC 104-JT6,	1 33/64	1 33/64	8-32		
	JTC 601	V	MRE-JTC 5-3HI, 8HI, 8H8, 8H9,	2 1/64	1 63/64	2-56		
	JTC 602	V	MRA-JTC 9HI, 14HI, 20HI, 20H9, MRE/MRAC-JTC 9HI,-H8, 14HI, 18HI, 20HI,-H9, 26HI,-H8,-H9,	2 13/32	2 13/32	6-32		
	" "	"	MRE-JTC 12-2H, 7-2HI,-H8, 21HI,	2 3/32	2 3/32	6-32		
	JTC 603	V	MRA-JTC 9H8, MRE-JTC 7HI,-H8, 18H8, 21H8, MRAC-JTC 18H8,	2 39/64	2 39/64	6-32		
	JTC 604	V	MRE-JTC 26H,	2 13/32	2 13/32	6-32		2
	JTC 605	VI	MRA/MRE/MRAC-JTC 34H,-HI;H8,-H9, 42H,-HI,-H8,-H9, 50H,-HI,-H8,-H9, 75H,-HI,-H8,-H9,	2 13/32	2 13/32	6-32		
	" "	"	MRA/MRAC-JTC 50-8H9, 66H9,	2 13/32	2 13/32	6-32		
	JTC 607	V	MRA/MRE/MRAC-JTC 41H,-HI,	3 27/64	3 27/64	8-32		2
	JTC 608	V	MRA/MRAC-JTC 104H,-H9, MRE-JTC 104H,-H9,	1 27/32	1 27/32	6-32		
	JTC 610	V	MRA/MRE-JTC 14H8, 20H8, MRAC-JTC 14H8, 20H8,	2 15/32	2 15/32	6-32		
	JTC 611	V	MRA-JTC 50-8H, 66H, MRAC-JTC 66H,	2 39/64	2 39/64	6-32		
Ⓓ Ⓐ	JTC 612	V	MRAC-JTC 18 H13;	1.73	1.73	6-32		
Ⓒ	JTC 613	V	MRA/MRE/MRAC-JTCH-HI-H8-H9-H13	1.66	1.66	6-32		
Ⓒ	JTC 614	V	MRA/MRE/MRAC-JTCH-HI-H8-H9-H13	51/64	51/64	6-32	4-40	
	XJ 602	II	XMRA/XMRE/XAC all sizes-XJ6, except: XMRA/XMRE/XAC 104-XJ6,	51/64	51/64	8-32	6-32	
	XJ 603	II	XMRA/XMRE/XAC 104-XJ6,	1 19/64	1 19/64	6-32		
	XJT 602	III	XMRA/XMRE 9, 14, 20-XJT6, & XMRE 7-2, 18, 21, 26-XJT6,	1 19/64	1 19/64	6-32		
	XJT 603	III	XMRA/XMRE 34, 42, 50, 75-XJT6, & XMRA 50-8, 66-XJT6,	1 33/64	1 33/64	8-32		
	XJT 604	IV	XMRA 104-XJT6,	1 19/64	1 19/64	6-32		
	XJT 605	III	XAC all sizes-XJT6, except: XAC 104-XJT6,	1 33/64	1 33/64	8-32		
	XJT 606	IV	XAC 104-XJT6,					
Ⓐ	XJTC 602	V	XMRE-XJTC 26HI;H8,-H9, XMRA-XJTC 9HI,-H8,-H9, 14HI,-H9, 20HI,-H9, XAC-XJTC 9HI,H8,H13;	2 13/32	2 13/32	6-32		
	" "	"	14HI, H13; 18HI, 20HI, H13; 26HI,H8; XMRE-XJTC 7-2HI, 9HI,-H9, 14HI,-H9, 18HI,-H9, 20HI,-H9, 21HI,					
	XJTC 603	V	XAC-XJTC 18H8, XMRE-XJTC 7-2H8, 9H8, 18H8, 21H,-H8,	2 3/32	2 3/32	6-32		
Ⓐ	XJTC 604	V	XMRE/XAC-XJTC 26H,	2 39/64	2 39/64	6-32		
Ⓐ	XJTC 605	VI	XAC-XJTC 34H;HI,42H;-HI;-H8, 50H;-HI;-H8, 75H;-HI;-H8, XMRA-XJTC 50-8H9, 66H9, XAC-XJTC 34H8,	2 13/32	2 13/32	6-32		
	" "	"	XMRA/XMRE-XJTC 34H,-HI;-H8,-H9, 42H;-HI,-H8,-H9, 50H;-HI,-H8,-H9, 75H;-HI,-H8,-H9,					
	" 605-491	"	XMRA/XAC-XJTC 34H,-H9,					
	XJTC 608	V	XMRA/XAC-XJTC 104H,-H9,	3 27/64	3 27/64	8-32		
	XJTC 610	V	XMRE-XJTC 14H8, 20H8, XMRA/XAC-XJTC 14H8,-20H8,	1 27/32	1 27/32	6-32		
	XJTC 611	V	XMRA-XJTC 50-8H, 66H, XAC-XJTC 66H,	2 15/32	2 15/32	6-32		
Ⓓ Ⓐ	XJTC 612	V	XAC-XJTC 18 H13;	2 39/64	2 39/64	6-32		

NOTES:
Ⓑ 1.- IF JACKSCREW ONLY REQUIRED ADD SUFFIX "P" TO CATALOG Nº.
IF JACKSOCKET ONLY REQUIRED ADD SUFFIX "S" TO CATALOG Nº.
2. WED RECOMMENDS MAXIMUM TORQUE REQUIRED TO FULLY MATE EACH THREAD TYPE (REF "C" DIMENSION).
2-56; 3 IN-LB. MAX.
6-32; 10 IN-LB MAX.
8-32; 20 IN-LB MAX.

WT. oz

TOLERANCE UNLESS OTHERWISE SPECIFIED FRACTIONS ± 1/64 DECIMALS ± ~ ANGULAR ± ~

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REV.	CHANGE	DATE	
A	CAT NO XJTC 602 & XJTC 604 REVISED; JTC 612 & XJTC 612 ADDED; EN 11742 Eshd	6-11-68	Yc Rus
B	NOTE #1 ADDED; EN 11866	1-3-69	PR.
C	REVISED PER EMR #459 EN 12728	2-24-71	S.K.
D	CAT. NO. JTC612 & XJTC612 DIMS A & B WAS 2 9/64 PER ECR 3613. EN-13162	1-4-72	S.K.
E	REVISED PER ECR #1736	10-2440	CRAIG

TITLE	OUTLINE & USAGE OF JACKSCREW SETS.
SCALE	None
DR.	A. J. W. DATE 3-21-63
CK'D.	DATE 3-25-63
APP'D.	DATE 3-27-63
	WINCHESTER ELECTRONICS. OAKVILLE, CONN.
DWG. SIZE	C 22389 REV. E
	EN-9576

B

June 2006 - This drawing became the property of Winchester Electronics Corporation, Wallingford, CT.