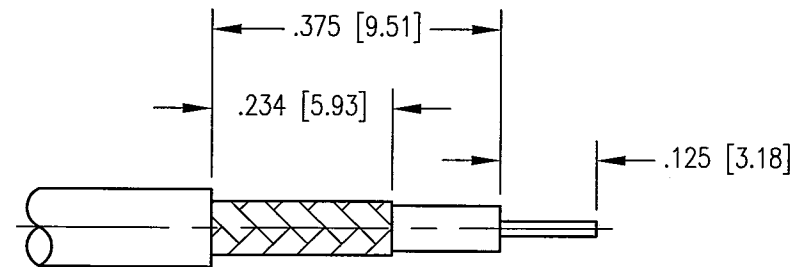
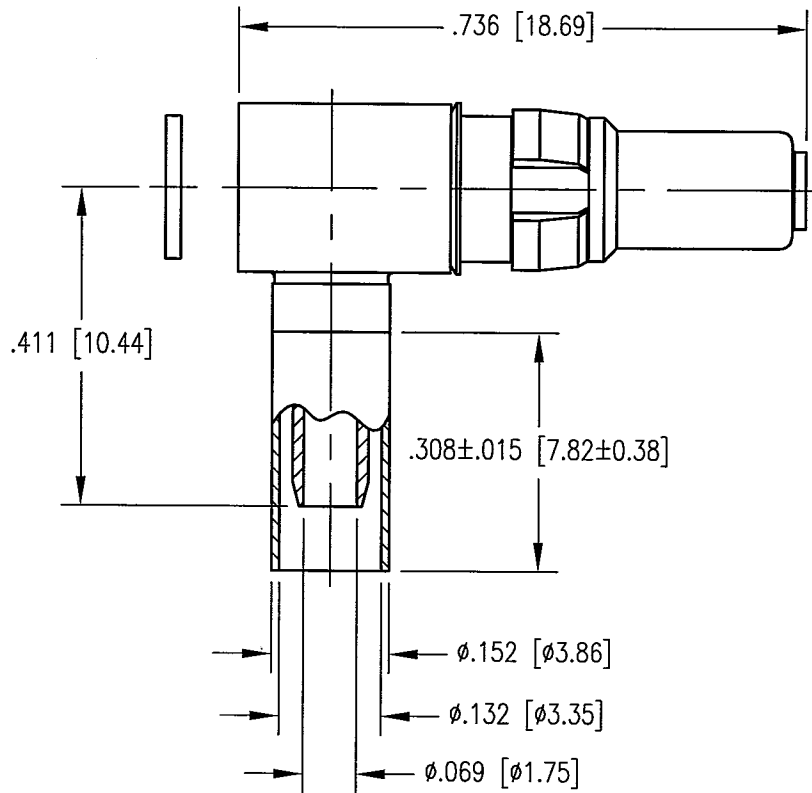


DWG. NO. 212-910-0631G			
REV	DESCRIPTION	BY DATE	APPRO
A	ECR 7436	20/6/98 JUN	<i>[Signature]</i>



CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:

- CONTACT: COPPER ALLOY
- INSULATOR: TEFLON PER ASTM D1710
- CLIP RING: BERYLLIUM COPPER PER ASTM B194
- SPRING WASHER: PHOSPHOR BRONZE PER ASTM B103
- ALL OTHER METAL PARTS: BRASS PER ASTM B16

2. FINISH:

- BODY AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290
- CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER
COPPER FLASH
- ALL OTHER METAL PARTS: .000005 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290

- 3. FOR USE WITH RG-316 DOUBLE SHIELDED CABLE OR EQUIVALENT.
- 4. FOR CABLING PROCEDURES USE CAP 9-02 WITH TRIMMING DIMENSIONS SHOWN.
- 5. CRIMP FERRULE USING .128 HEX DIE.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM]				NORTHROP GRUMMAN	
TOLERANCES: DECIMALS .XX ± .01 [0.254] XXX ± .005 [0.127] ANGLES ± 2' SCALE: 4:1					
CUSTOMER DRAWING			Winchester Electronics 400 Park Road Watertown, CT 06795		
DRAWN KJT 4/2/98			TITLE RDM-HF, RIGHT ANGLE PLUG		
CHECKED JMC 4/2/98			DATE 4/2/98		
APPROVED PAT 4/2/98			DATE 4/2/98		
A			212-910-0631G		SHT. OF REV. 1 1 A