

# Hi-Flow® 105

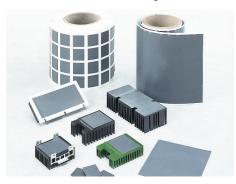
December 2008

#### PRODUCT DESCRIPTION

Phase Change Coated Aluminum

## **FEATURES AND BENEFITS**

- Thermal impedance: 0.37°C-in²/W (@25 psi)
- Used where electrical isolation is not required
- Low volatility less than 1%
- Easy to handle in the manufacturing environment
- · Flows but doesn't run like grease



Hi-Flow® 105 is a phase change material coated on both sides of an aluminum substrate. It is designed specifically to replace grease as a thermal interface, eliminating the mess, contamination and difficult handling associated with grease. Hi-Flow® 105 is tack-free and scratch resistant at room temperature and does not require a protective liner in shipment when attached to a heat sink.

At 65°C (phase change temperature), Hi-Flow® 105 changes from a solid and flows, thereby assuring total wet-out of the interface. The thixotropic characteristics of Hi-Flow® 105 reduce the pump-out from the interface.

Hi-Flow® 105 has thermal performance equal to grease with 0.10°C-in²/W contact thermal resistance.

Note: To build a part number, visit our website at www.bergquistcompany.com.

TYPICAL PROPERTIES OF HI-FLOW 105					
IMPERIAL VALUE		METRIC VALUE		TEST METHOD	
Dark Gray		Dark Gray		Visual	
Aluminum		Aluminum		_	
0.0055		0.139		ASTM D374	
266		130		_	
149		65		ASTM D3418	
3.2		3.2		ASTM D150	
V-O		V-O		U.L. 94	
0.9		0.9		ASTM D5470	
THERMAL PERFORMANCE vs PRESSURE					
sure (psi)	10	25	50	100	200
hermal Performance (°C/W)		0.80	0.74	0.69	0.64
Thermal Impedance (°C-in²/W) (2) 0.39		0.37	0.36	0.33	0.30
	IMPERIAL   Dark	IMPERIAL VALUE   Dark Gray   Aluminum   0.0055   266   149	IMPERIAL VALUE   METRIC     Dark Gray   Dark     Aluminum   Alum     0.0055   0.1     266   1.1     149   6     3.2   3.3     V-O   V.     0.9   0     SURE     sure (psi)   10   25     e (°C/W)   0.95   0.80     n²/W) (2)   0.39   0.37	IMPERIAL VALUE           Dark Gray         Dark Gray           Aluminum         Aluminum           0.0055         0.139           266         130           149         65           3.2         3.2           V-O         V-O           SURE         sure (psi)         10         25         50           e (°C/W)         0.95         0.80         0.74           n²/W) (2)         0.39         0.37         0.36	IMPERIAL VALUE   METRIC VALUE   TEST M     Dark Gray   Dark Gray   Vis     Aluminum   Aluminum

1) This is the measured thermal conductivity of the Hi-Flow coating. It represents one conducting layer in a three-layer laminate. The Hi-Flow coatings are phase change compounds. These layers will respond to heat and pressure induced stresses. The overall conductivity of the material in post-phase change, thin film products is highly dependent upon the heat and pressure applied. This characteristic is not accounted for in ASTM D5470. Please contact Bergquist Product Management if additional specifications are required.

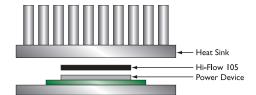
2) The ASTM D5470 test fixture was used and the test sample was conditioned at 70°C prior to test. The recorded value includes interfacial thermal resistance. These values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied.

## TYPICAL APPLICATIONS INCLUDE

- · Power semiconductors
- · Microprocessors mounted on a heat sink
- Power conversion modules
- · Spring or clip mount applications where thermal grease is used

#### **CONFIGURATIONS AVAILABLE**

- · Sheet form, die-cut parts and roll form
- · With or without pressure sensitive adhesive





#### Disclaimer

#### Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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Reference 0.1